

UPC



E6349875

ORDER NO. **25705**
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

Do Not Use

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 8*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO. E6349875
46 ORDER NO. 25705

26WR

5705 E6349875

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MODEL 700™ M24

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MODEL 700™ M24

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SERIAL NO.



E6349875

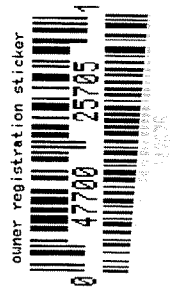
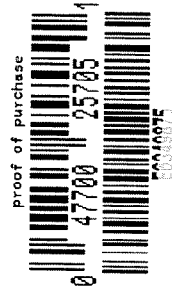
Do Not Use

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



BARBER - M24 0123186

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349875
14 Aug 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .184667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .00266667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .184686

THE AMR FOR THIS RIFLE IS: .8637

CENTROIDAL DISTANCES

0 TO 1 .107564
1 TO 2 .216816
1 TO 3 .198215

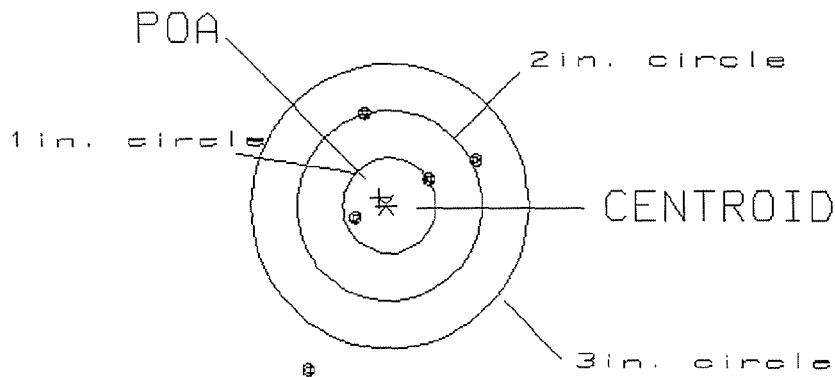
+1 2 <----POA

PATTERN #: 1
 POA TO CENTROID: .107
 MIN RADIUS : .392
 MEAN RADIUS : .996
 MAX RADIUS : 1.878
 CENTROID X : .073
 CENTROID Y : -.079

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349875

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.79

1

VS= 2.71

2

GS= 2.83

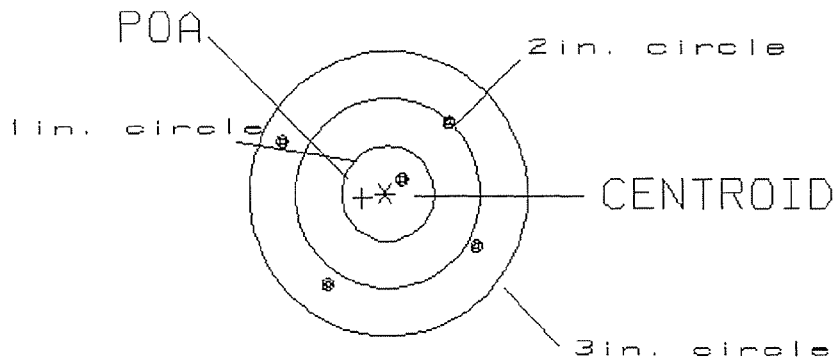
4

PATTERN #: 2
 POA TO CENTROID: .253
 MIN RADIUS : .257
 MEAN RADIUS : .952
 MAX RADIUS : 1.269
 CENTROID X : .248
 CENTROID Y : .049

14 Aug 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6349875

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.12

1

VS= 1.67

2

GS= 2.40

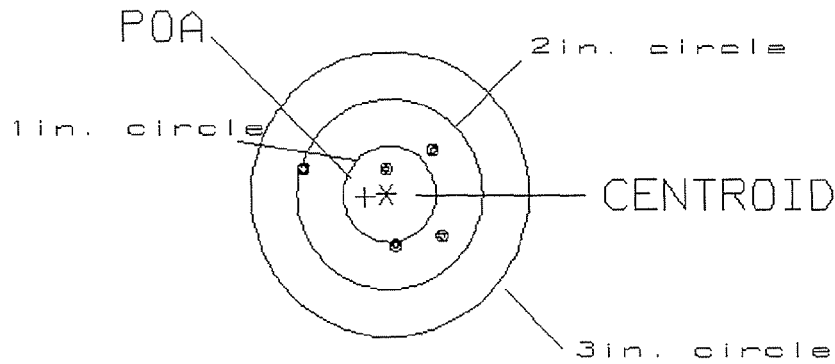
5

PATTERN #: 3
 POA TO CENTROID: .236
 MIN RADIUS : .299
 MEAN RADIUS : .643
 MAX RADIUS : .987
 CENTROID X : .233
 CENTROID Y : .038

14 Aug 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6349875

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.49

1

VS= 1.06

5

GS= 1.63

5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E634 9875DATE 7-10-97TESTER J.W.

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.56	2.40	2.59		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.57	2.31	2.50		
PULL #3	2.63	2.64	2.57		
PULL #4	2.39	2.27	2.44		
PULL #5	2.64	2.66	2.54		
TOTAL	12.79	12.28	12.64		
AVG.	2.558	2.456	2.528		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.02	3.02		
PULL #2	2.88	2.73		
PULL #3	2.99	2.85		
PULL #4	3.01	2.80		
PULL #5	2.95	2.90		
TOTAL	14.85	14.30		
AVG.	2.97	2.86		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.16	4.06		4.03
PULL #2	3.90	4.03		3.87
PULL #3	3.89	4.07		3.84
PULL #4	3.95	3.86		4.04
PULL #5	4.02	4.00		4.01
TOTAL	19.92	20.02		19.79
AVG.	3.984	4.004		3.958

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6349875

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES		3/18/97	WJT
618	POLISH BARREL		3/18/97	WJT
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) BARBER M24-0123192	<u>3</u> <u>3</u> <u>4</u>	7-16-97	C/C
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	7-16-97	C/C
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0225</u> <u>.022</u> <u>.0225</u>	7-16-97	C/C
	J) ASSEMBLE STOCK		7-14-97	CR
	K) ASSEMBLE SWIVEL STUDS		8-16-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7-14-97	CR
	M) IRON SIGHT ALIGNMENT		7-14-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7-14-97	CR
640	GALLERY TEST AND TARGET	<u>Left 72</u> <u>Right 78</u>	8/14/97	TM
	A) MALFUNCTIONS		8/14/97	TM
	B) PIERCED PRIMERS		8/14/97	TM
645	INSPECT FOR LIVE AMMO		8/14/97	A
655	FINAL INSPECTION A) HEADSPACE		8-16-97	C/C
	B) TRIGGER PULL	<u>2.39</u> <u>2.28</u> <u>2.29</u> <u>2.30</u> <u>2.49</u>	8-16-97	C/C
	C) FUNCTION		8-16-97	C/C
660	PACK			