

UPC



E6349966

|               |       |
|---------------|-------|
| ORDER NO.     | 25705 |
| BARREL LENGTH | 24"   |
| CAPACITY *    | 6     |

Do Not Use

SERIAL NO



E6349966

ORDER 25705  
MODEL 700™ M24  
UPC



ORDER 25705  
MODEL 700™ M24  
UPC



Do Not Use

LOT #9

BARBER - M24 0124277

VERY IMPORTANT!  
Instruction Book  
enclosed to assist  
sale. Use of this  
firearm.

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

E6349966

46 ORDER NO

25705

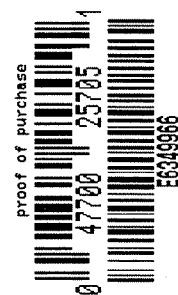
26PR



5705 E6349966

**MODEL 700™ M24**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO 6\*

- GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
  - PRODUCT OWNER'S CARD
  - MUSEUM/COUNTRY STORE FLIER
  - REMINGTON AUTHORIZED GUNSMITHS



46 FORM

ISRAELI GUNS

IS-B-YLS

GUN SERIAL # E 6349966

| OP. #        | OP. NAME                                                       | READINGS | DATE | INITIAL |
|--------------|----------------------------------------------------------------|----------|------|---------|
| 575 &<br>580 | Assemble Action<br>and Stock                                   |          |      |         |
| 600          | Proof                                                          |          |      |         |
| 607          | Check Headspace                                                |          |      |         |
| 610          | Dis-assemble Gun                                               |          |      |         |
| 612          | Magnaflux Barrel<br>Action                                     |          |      |         |
|              | Magnaflux Bolt                                                 |          |      |         |
| 615          | Rollmark Caliber                                               |          |      |         |
| 617          | Drill and Tap Sight Holes                                      |          |      |         |
| 618          | Polish Barrel                                                  |          |      |         |
| 620          | Apply Coatings<br>(Barrel Action)                              |          |      |         |
|              | Apply Coating (Bolt)                                           |          |      |         |
| 625          | Final Assembly<br>A) Clean inside of<br>Bolt Assembly          |          |      |         |
|              | B) Inspect Rear Firing<br>Pin Hole for Chamfer<br>in Bolt Head |          |      |         |
|              | C) Inspect Ejector Hole<br>for Chamfer                         |          |      |         |
|              | D) Oil Firing Pin Ass'y                                        |          |      |         |
|              | E) Adjust Trigger Pull to<br>Min Setting and Stake             |          |      |         |

| OP. # | OP. NAME                                                        | READINGS                                               | DATE           | INITIAL   |
|-------|-----------------------------------------------------------------|--------------------------------------------------------|----------------|-----------|
| 625   | F) SAFETY ON FORCE                                              | <u>35</u> <u>3</u> <u>3</u>                            | <u>6-3-97</u>  | <u>CK</u> |
| CONT. |                                                                 |                                                        |                |           |
|       | G) SAFETY OFF FORCE                                             | <u>2</u> <u>2</u> <u>2</u>                             | <u>6-3-97</u>  | <u>CK</u> |
|       | H) TRIGGER PULL TEST & RETAINABILITY                            |                                                        |                |           |
|       | I) FIRING PIN INDENT                                            | <u>.021</u> <u>.022</u> <u>.021</u>                    | <u>6-3-97</u>  | <u>CK</u> |
|       | J) ASSEMBLE STOCK                                               |                                                        |                |           |
|       | K) ASSEMBLE SWIVEL STUDS                                        |                                                        | <u>6-23-97</u> | <u>RP</u> |
|       | L) ATTACH FRONT AND REAR SIGHT ASSEMBLIES                       |                                                        | <u>6-3-97</u>  | <u>RP</u> |
|       | M) IRON SIGHT ALIGNMENT                                         |                                                        | <u>6-3-97</u>  | <u>RP</u> |
|       | N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERER CONTAINER |                                                        | <u>6-3-97</u>  | <u>RP</u> |
| 640   | GALLERY TEST AND TARGET                                         | <u>Right 82</u> <u>Left 68</u>                         | <u>6-12-97</u> | <u>RP</u> |
|       | A) MALFUNCTIONS                                                 |                                                        | <u>6-12-97</u> | <u>RP</u> |
|       | B) PIERCED PRIMERS                                              |                                                        | <u>6-12-97</u> | <u>RP</u> |
| 645   | INSPECT FOR LIVE AMMO                                           |                                                        | <u>6-12-97</u> | <u>RP</u> |
| 655   | FINAL INSPECTION                                                |                                                        |                |           |
|       | A) HEADSPACE                                                    |                                                        | <u>6-23-97</u> | <u>RP</u> |
|       | B) TRIGGER PULL                                                 | <u>260</u> <u>252</u> <u>250</u> <u>252</u> <u>229</u> | <u>6-18-97</u> | <u>CK</u> |
|       | FUNCTION                                                        |                                                        | <u>6-23-97</u> | <u>RP</u> |
| 660   | PACK                                                            |                                                        |                |           |

**BARBER - M24 0124281**

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6349966  
12 Jun 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.38  
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.385  
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .540948

THE AMR FOR THIS RIFLE IS: 1.248

**CENTROIDAL DISTANCES**

0 TO 1 .447236  
1 TO 2 .386063  
1 TO 3 .313308

2 + <----POA  
3 1

REMINGTON CENTERFIRE ACCURACY TEST

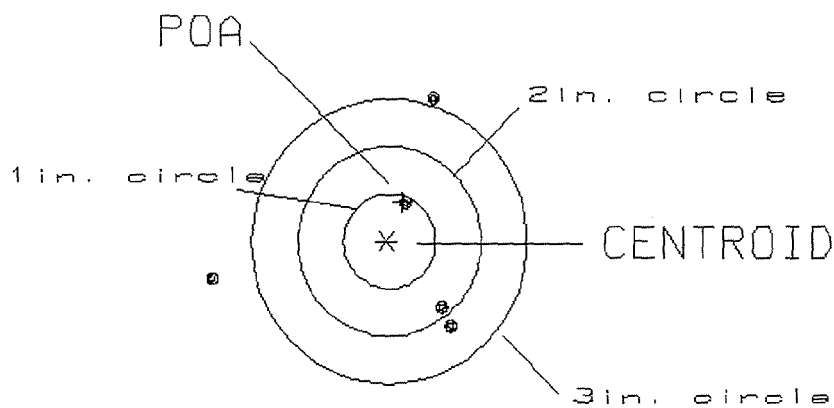
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1  
 POA TO CENTROID: .447  
 MIN RADIUS : .414  
 MEAN RADIUS : 1.189  
 MAX RADIUS : 1.918  
 CENTROID X : -.174  
 CENTROID Y : -.412

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6349966.1.1.1

# CENTERFIRE PATTERN # 1



# OF SHOTS= 5

# IN CIRCLE

HS= 2.55  
 VS= 2.39  
 GS= 3.03

1  
 2  
 3



REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

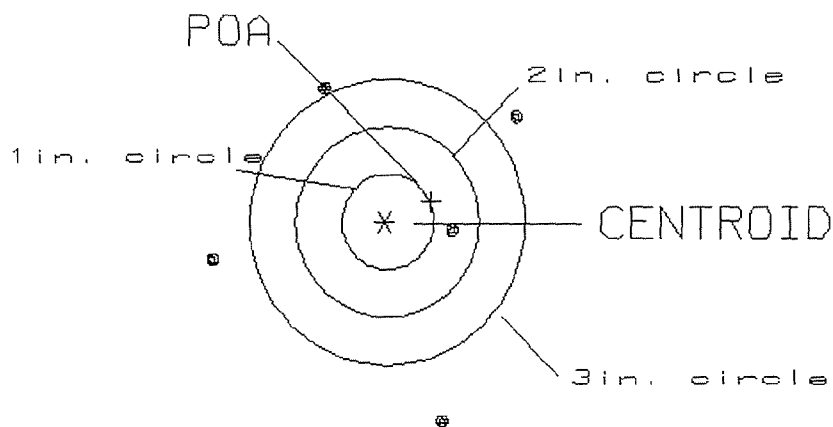
PATTERN #: 2

POA TO CENTROID: .545  
 MIN RADIUS : .656  
 MEAN RADIUS : 1.637  
 MAX RADIUS : 2.148  
 CENTROID X : -.503  
 CENTROID Y : -.210

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6349966.1.1.1

# CENTERFIRE PATTERN # 2



# OF SHOTS= 5

# IN CIRCLE

HS= 3.37  
 VS= 3.53  
 GS= 3.75

0  
 1  
 1

REMINGTON CENTERFIRE ACCURACY TEST

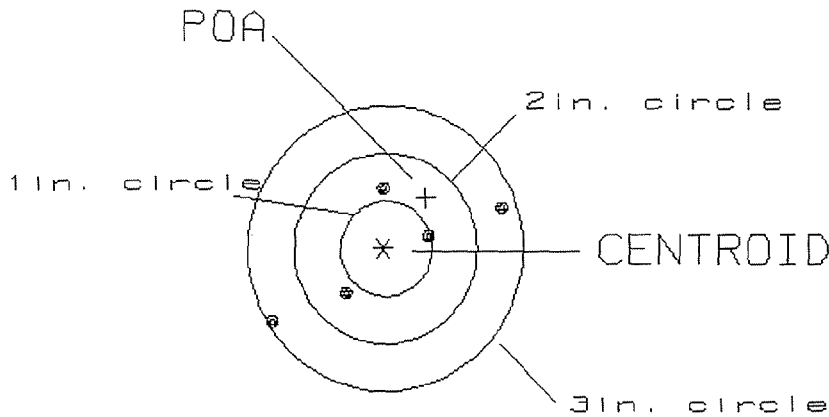
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 3  
 POA TO CENTROID: .706  
 MIN RADIUS : .502  
 MEAN RADIUS : .918  
 MAX RADIUS : 1.517  
 CENTROID X : -.463  
 CENTROID Y : -.533

12 Jun 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire\_Patt/e6349966.1.1.1

# CENTERFIRE PATTERN # 3



# OF SHOTS= 5

# IN CIRCLE

HS= 2.54

0

VS= 1.42

3

GS= 2.85

4

AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6349966DATE 6-2-97TESTER A.P.

|         | 2.50#<br>INITIAL | 2.50# AFTER<br>50 CYCLES | FINAL TEST &<br>TO RESET 2.50# | COMMENTS                                                               |
|---------|------------------|--------------------------|--------------------------------|------------------------------------------------------------------------|
| PULL #1 | 2.33             | 2.43                     | 2.62                           | MIN. SETTING,<br>NO AVG. OF 5<br>READINGS ACCEPT-<br>ABLE LESS THAN 2# |
| PULL #2 | 2.40             | 2.25                     | 2.48                           |                                                                        |
| PULL #3 | 2.36             | 2.44                     | 2.33                           |                                                                        |
| PULL #4 | 2.28             | 2.40                     | 2.41                           |                                                                        |
| PULL #5 | 2.36             | 2.44                     | 2.55                           |                                                                        |
| TOTAL   | 11.73            | 11.96                    | 12.39                          |                                                                        |
| AVG.    | 2.35             | 2.39                     | 2.48                           |                                                                        |

|         | 3.00#<br>INITIAL | 3.00# AFTER<br>20 CYCLES | COMMENTS |
|---------|------------------|--------------------------|----------|
| PULL #1 | 2.97             | 2.97                     |          |
| PULL #2 | 3.01             | 2.84                     |          |
| PULL #3 | 2.87             | 2.93                     |          |
| PULL #4 | 2.93             | 2.94                     |          |
| PULL #5 | 2.95             | 2.92                     |          |
| TOTAL   | 14.73            | 14.60                    |          |
| AVG.    | 2.95             | 2.92                     |          |

|         | 4.00#<br>INITIAL | 4.00# AFTER<br>20 CYCLES | MAX SETTING<br>GREATER THAN 4# | RESET TO 4# FOR<br>TARGET & ACCURACY |
|---------|------------------|--------------------------|--------------------------------|--------------------------------------|
| PULL #1 | 4.00             | 4.11                     | 4.22                           |                                      |
| PULL #2 | 3.95             | 4.05                     | 4.26                           |                                      |
| PULL #3 | 3.95             | 4.13                     | 4.19                           |                                      |
| PULL #4 | 3.91             | 4.07                     | 4.29                           |                                      |
| PULL #5 | 3.84             | 4.03                     | 4.21                           |                                      |
| TOTAL   | 19.65            | 20.39                    | 21.17                          |                                      |
| AVG.    | 3.93             | 4.08                     | 4.23                           |                                      |