

UPC



E6350024

ORDER NO. 25705

BARREL LENGTH 24"

CAPACITY * 6

*INCLUDES 1 IN CHAMBER

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350024
17 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .117333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.0266667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .120325

THE AMR FOR THIS RIFLE IS: 1.093

CENTROIDAL DISTANCES

0	TO	1	.171421
1	TO	2	.0827345
1	TO	3	.439477

+¹/₂ <----POA
3

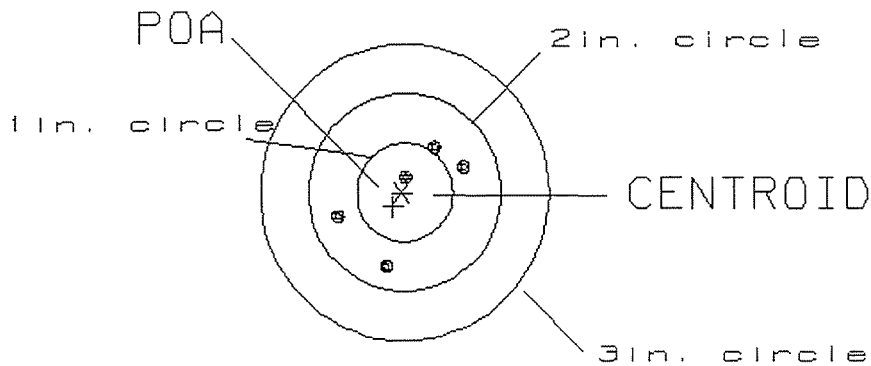
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .172
MIN RADIUS : .204
MEAN RADIUS : .591
MAX RADIUS : .801
CENTROID X : .093
CENTROID Y : .144

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350024.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.28
VS= 1.24
GS= 1.38

1
5
5

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

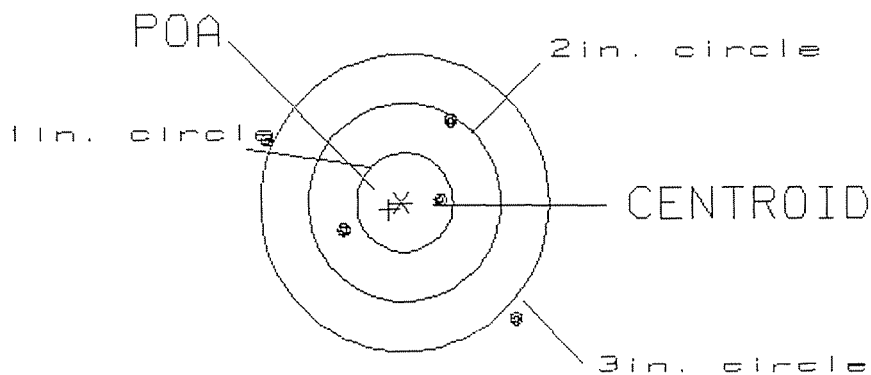
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .148
MIN RADIUS : .398
MEAN RADIUS : 1.046
MAX RADIUS : 1.651
CENTROID X : .130
CENTROID Y : .070

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350024.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.65

1

VS= 1.98

3

GS= 3.16

3

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: [3]

POA TO CENTROID: .322

MIN RADIUS : .412

MEAN RADIUS : 1.643

MAX RADIUS : 3.825

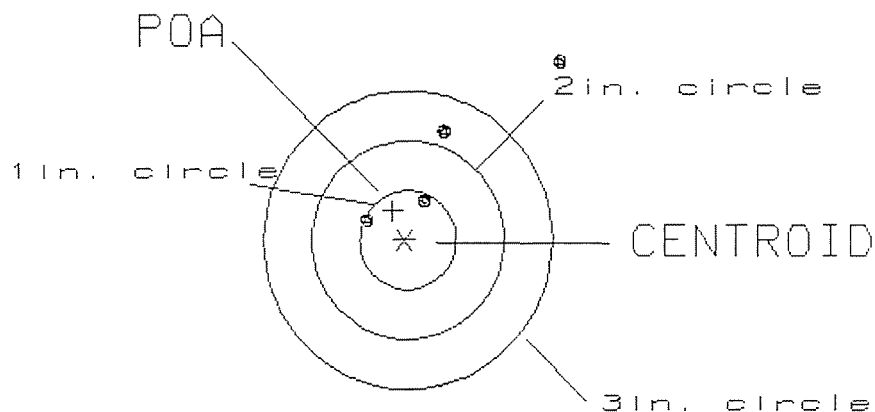
CENTROID X : .129

CENTROID Y : -.294

17 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350024.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 3.27

2

VS= 5.18

2

GS= 6.12

3

Gadeil

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350024
16 Dec 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0213333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0383333
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0438698

THE AMR FOR THIS RIFLE IS: 1.99

CENTROIDAL DISTANCES

0	TO	1	.100499
1	TO	2	.933872
1	TO	3	.878446

3

+1 <----POA

2

PATTERN #: 1

POA TO CENTROID: .100

MIN RADIUS : .487

MEAN RADIUS : 1.663

MAX RADIUS : 2.358

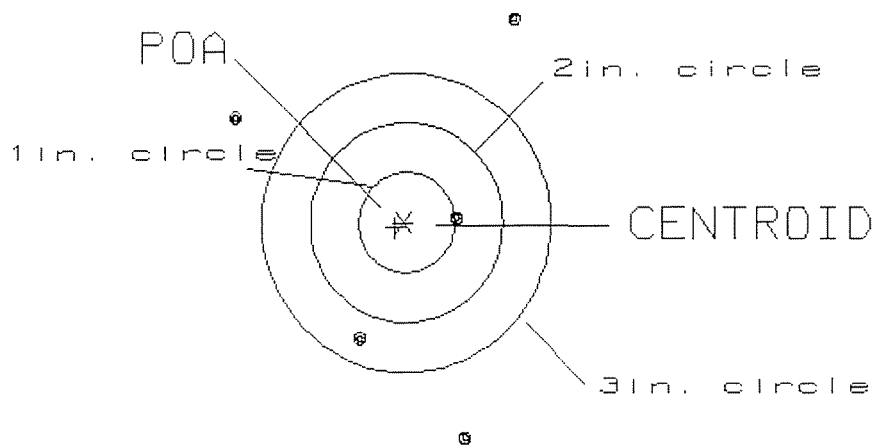
CENTROID X : .086

CENTROID Y : .052

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350024

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.89

1

VS= 4.18

1

GS= 4.22

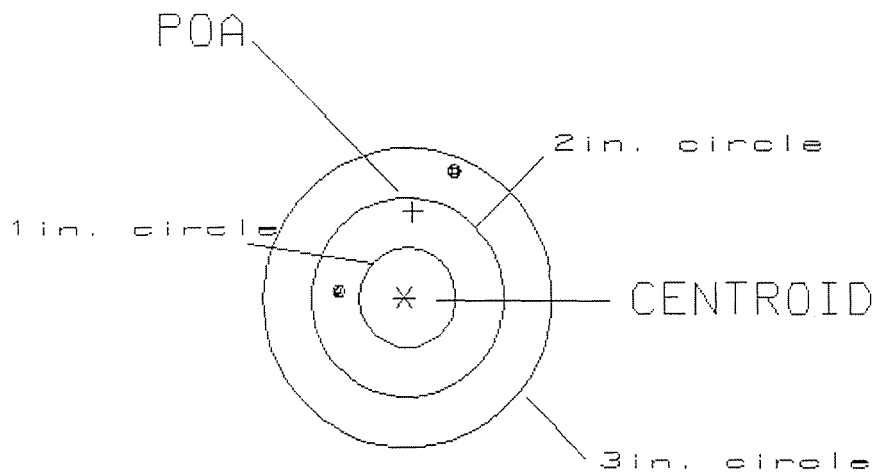
2

PATTERN #: 2
 POA TO CENTROID: .871
 MIN RADIUS : .773
 MEAN RADIUS : 2.443
 MAX RADIUS : 4.360
 CENTROID X : -.080
 CENTROID Y : -.867

16 Dec 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350024

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.38

0

VS= 8.10

1

GS= 8.10

2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .932

MIN RADIUS : .702

MEAN RADIUS : 1.865

MAX RADIUS : 4.158

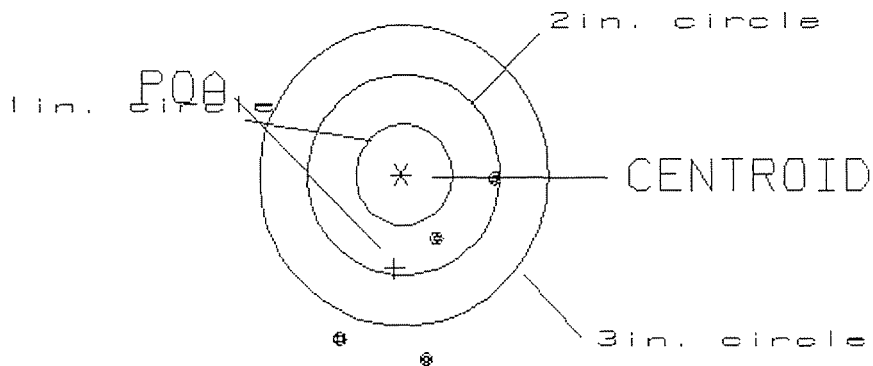
CENTROID X : .058

CENTROID Y : .930

16 Dec 1997

FILE:/Hqbasic/Accuracy/Patterning/Centerfire_Patt/E6350024

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.73

0

VS= 5.88

2

GS= 5.97

2

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6350024DATE 12-3-97TESTER DB

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.40	2.50	2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.30	2.60	2.62	
PULL #3	2.37	2.35	2.55	
PULL #4	2.27	2.48	2.72	
PULL #5	2.35	2.65	2.56	
TOTAL	11.69	12.58	12.98	
AVG.	2.33	2.51	2.59	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.01	3.01	
PULL #2	3.14	2.91	
PULL #3	2.90	3.23	
PULL #4	3.21	3.20	
PULL #5	3.02	3.05	
TOTAL	15.28	15.40	
AVG.	3.05	3.08	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.15	4.00		4.02
PULL #2	3.93	4.01		4.33
PULL #3	4.05	3.97		4.05
PULL #4	3.92	4.03		4.16
PULL #5	4.03	4.08		4.25
TOTAL	20.08	20.09		20.81
AVG.	4.01	4.01		4.16

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6850024

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

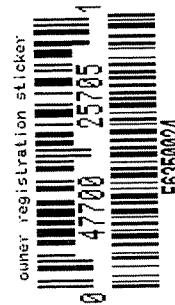
OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	12-17-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	12-17-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.023</u>	12-17-97	CR
	J) ASSEMBLE STOCK		12-22-97	CR
	K) ASSEMBLE SWIVEL STUDS		12-18-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-22-97	CR
	M) IRON SIGHT ALIGNMENT		12-22-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-22-97	CR
640	GALLERY TEST AND TARGET	L 42 R 108	12-16-97 DB 12/17/97 PB	
	A) MALFUNCTIONS		12-16-97 DB 12/17/97 PB	
	B) PIERCED PRIMERS		12-16-97 DB 12/17/97 PB	
645	INSPECT FOR LIVE AMMO		12-16-97 DB DE 12/17/97 14	
655	FINAL INSPECTION A) HEADSPACE		12-18-97	CK
	B) TRIGGER PULL	<u>2.44</u> <u>2.42</u> <u>2.38</u> <u>2.48</u> <u>2.44</u>	12-17-97	CR
	C) FUNCTION		12-18-97	CK
660	BACK			

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM



Do Not Use

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SERIAL NO.



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Remington®

MODEL 700™ M24

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6350024