

UPC



E6350079

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
*INCLUDES 1 IN CHAMBER

BARBER - M24 0125668

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350079
17 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.407667$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.059$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.411914$

THE AMR FOR THIS RIFLE IS: 1.01

CENTROIDAL DISTANCES

Ø TO 1 .334093
1 TO 2 .35249
1 TO 3 .245937

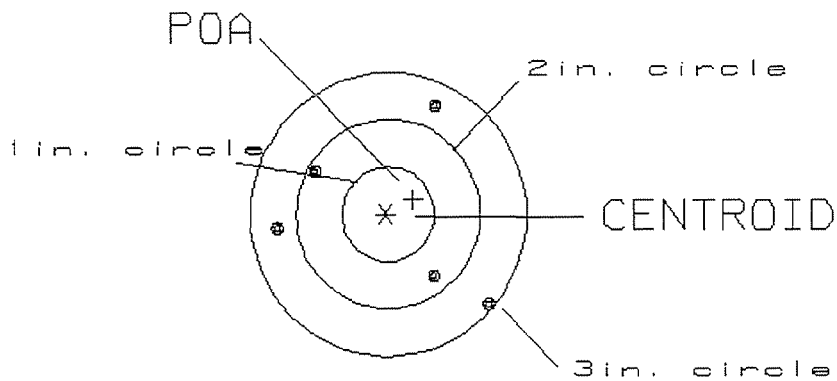
2
3 1 + <----POA

PATTERN #: 1
 POA TO CENTROID: .334
 MIN RADIUS : .782
 MEAN RADIUS : 1.132
 MAX RADIUS : 1.429
 CENTROID X : -.297
 CENTROID Y : -.153

17 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/EG350079

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.35
 VS= 2.06
 GS= 2.48

0
 2
 5

BARBER - M24 0125670

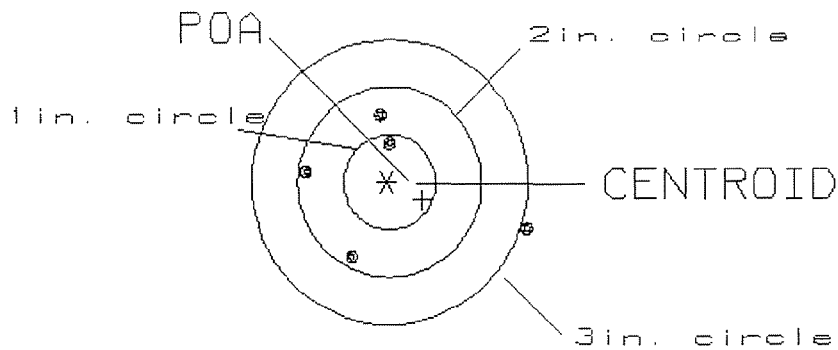
REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 2 ☐
POA TO CENTROID: .433
MIN RADIUS : .450
MEAN RADIUS : .898
MAX RADIUS : 1.538
CENTROID X : -.390
CENTROID Y : .187

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CENTERFIRE PATTERN # 2

OF SHOTS= 5

IN CIRCLE

HS= 2.34

1

VS= 1.47

4

GS= 2.41

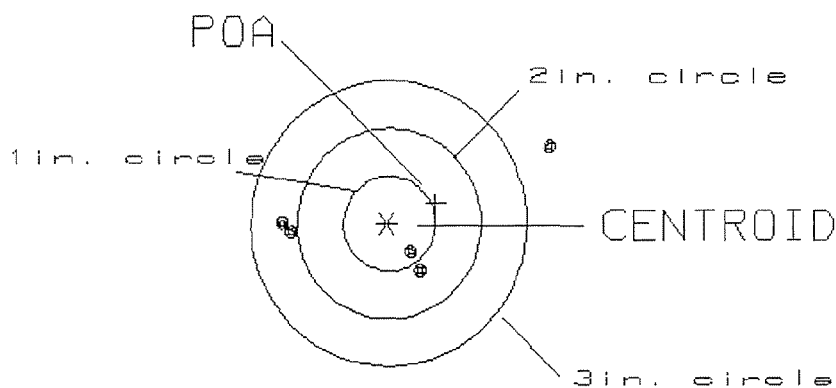
4

PATTERN #: ☐ 3 ☐
 POA TO CENTROID: .576
 MIN RADIUS : .337
 MEAN RADIUS : 1.001
 MAX RADIUS : 1.880
 CENTROID X : -.536
 CENTROID Y : -.211

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 2.86

1

VS= 1.24

2

GS= 2.96

4

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6350079

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-7-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>2</u>	10-7-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.024</u> <u>.022</u>	10-7-97	CR
	J) ASSEMBLE STOCK		10-5-97	RW
	K) ASSEMBLE SWIVEL STUDS		10/21/97	RP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-5-97	RW
	M) IRON SIGHT ALIGNMENT		10-5-97	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-5-97	RW
640	GALLERY TEST AND TARGET	L 69 R 81	10/17/97	KT
	A) MALFUNCTIONS		10/17/97	KT
	B) PIERCED PRIMERS		10/17/97	KT
645	INSPECT FOR LIVE AMMO		10/17/97	P.B.
655	FINAL INSPECTION A) HEADSPACE		10/21/97	RP
	B) TRIGGER PULL	<u>2.34</u> <u>2.45</u> <u>2.47</u> <u>2.45</u> <u>2.48</u>	10/21/97	TM
	C) FUNCTION		10/21/97	RP

BARBER - M24 0125674

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS
2.50# + .50#
3.00# + .75#
4.00# + 1.00#

SERIAL NO. E6350079DATE 10-4-97TESTER RP

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.54	2.38		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.54	2.35		2.65	
PULL #3	2.60	2.31		2.64	
PULL #4	2.66	2.34		2.59	
PULL #5	2.69	2.33		2.65	
TOTAL	13.03	11.71		12.88	
AVG.	2.60	2.34		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.24	3.24		
PULL #2	3.34	3.22		
PULL #3	3.30	3.29		
PULL #4	3.27	3.21		
PULL #5	3.35	3.16		
TOTAL	16.50	16.12		
AVG.	3.30	3.22		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.40	4.38		4.19
PULL #2	4.51	4.39		4.29
PULL #3	4.55	4.52		4.25
PULL #4	4.58	4.45		4.23
PULL #5	4.53	4.48		4.33
TOTAL	22.57	22.22		21.29
AVG.	4.51	4.44		4.25

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée

SERIAL NO
E6350079

46
ORDER NO
25705

04XR

5705 E6350079

ORDER 25705

MODEL 700™ M24

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SERIAL NO



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

proof of purchase



E6350079

owner registration sticker



E6350079