

UPC



E6350128

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0126303

Remington Test Lab, Ilion, N.Y.

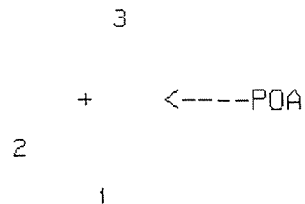
Centroidal distance calculations for Rifle # E6350128
21 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.034$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.145667$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.149582$

THE AMR FOR THIS RIFLE IS: 2.525

CENTROIDAL DISTANCES

0 TO 1	.662415
1 TO 2	.645975
1 TO 3	1.20177

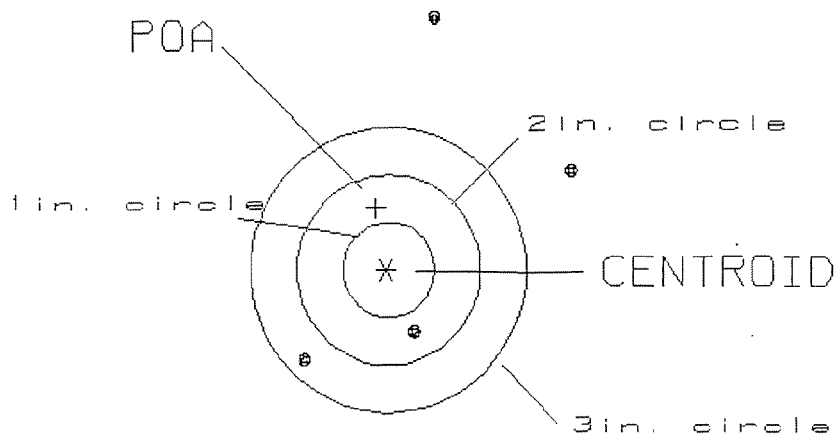


PATTERN #: ☐ 1 ☐
 POA TO CENTROID: .662
 MIN RADIUS : .676
 MEAN RADIUS : 1.907
 MAX RADIUS : 2.697
 CENTROID X : .117
 CENTROID Y : -.652

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 3.66
 VS= 4.70
 GS= 5.17

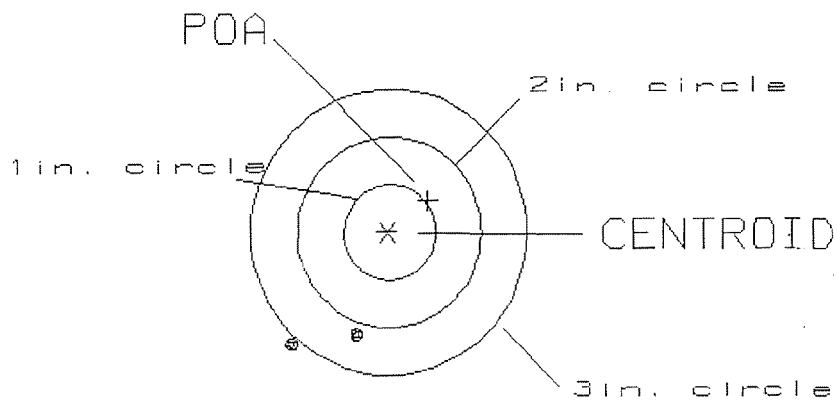
0
 1
 2

PATTERN #: 020
 POA TO CENTROID: .552
 MIN RADIUS : 1.129
 MEAN RADIUS : 2.891
 MAX RADIUS : 4.673
 CENTROID X : -.443
 CENTROID Y : -.330

20 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 1.77
 VS= 8.62
 GS= 8.63

0
 0
 1

BARBER - M24 0126306

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .589

MIN RADIUS : 1.244

EAN RADIUS : 2.777

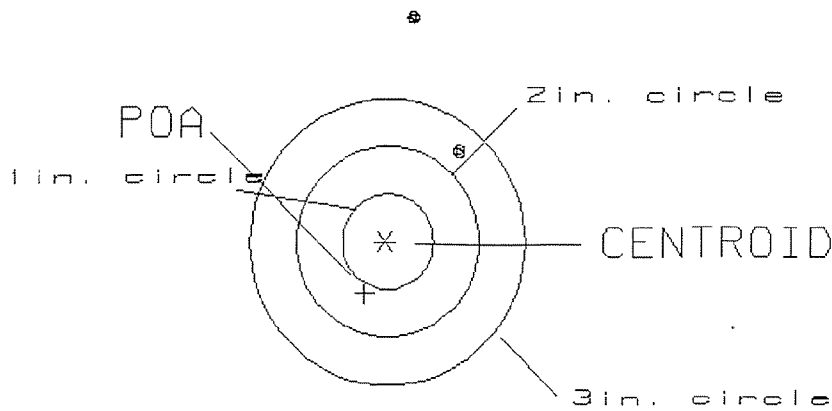
MAX RADIUS : 3.750

CENTROID X : .224

CENTROID Y : .545

28 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6350128

CENTERFIRE PATTERN # 3

OF SHOTS= 5

IN CIRCLE

HS= 1.14

0

VS= 7.16

0

GS= 7.16

1

BARBER - M24 0126307

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6350128
27 Oct 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: -.167333
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: -.135
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .215001

THE AMR FOR THIS RIFLE IS: .8513

CENTROIDAL DISTANCES

Ø TO 1 .261874
1 TO 2 .0939415
1 TO 3 .192961

12_3^+ <----POA

BARBER - M24 0126308

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

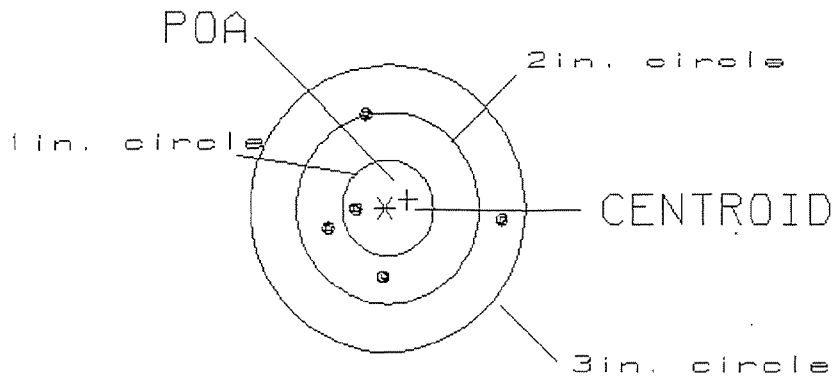
PATTERN #: ☐ 1 ☐

POA TO CENTROID: .262
 MIN RADIUS : .325
 MEAN RADIUS : .799
 MAX RADIUS : 1.290
 CENTROID X : -.247
 CENTROID Y : -.087

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350120.1

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 1.91
 US= 1.69
 GS= 1.93

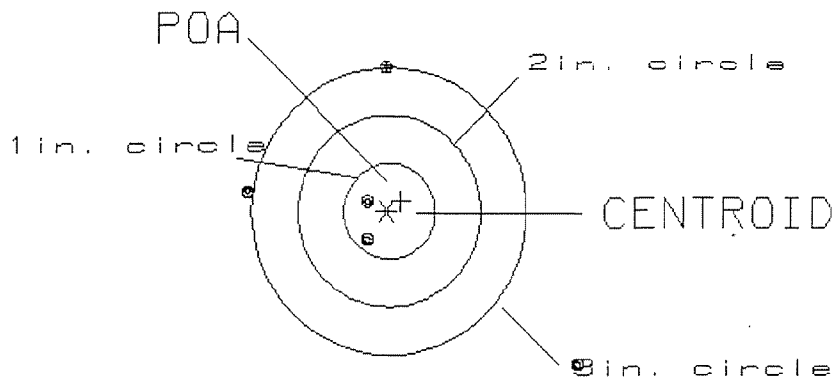
1
 3
 5

PATTERN #: 2
 POA TO CENTROID: .188
 MIN RADIUS : .258
 MEAN RADIUS : 1.284
 MAX RADIUS : 2.650
 CENTROID X : -.155
 CENTROID Y : -.106

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350128.1

CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 3.67

2

VS= 3.19

2

GS= 4.13

2

PATTERN #: ☐ 3 ☐

POA TO CENTROID: .234

MIN RADIUS : .240

MEAN RADIUS : .471

MAX RADIUS : .646

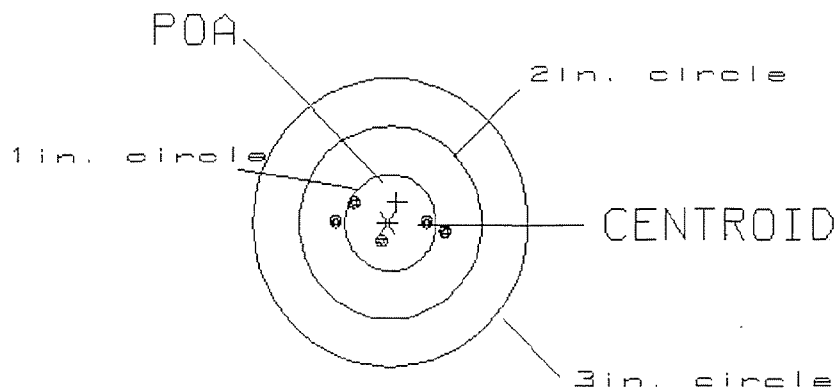
CENTROID X : -.100

CENTROID Y : -.212

27 Oct 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6350128.1

CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.20

3

VS= .45

5

GS= 1.20

5

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6350128

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>5</u> <u>5</u> <u>5</u>	10-10-97	CR
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	10-10-97	CR
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.023</u> <u>.022</u>	10-10-97	CR
	J) ASSEMBLE STOCK		10-9-97	CR
	K) ASSEMBLE SWIVEL STUDS		10-29-97	CR
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		10-9-97	CR
	M) IRON SIGHT ALIGNMENT		10-9-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		10-9-97	CR
640	GALLERY TEST AND TARGET	480 R64	10/20/97	12T
	A) MALFUNCTIONS		10/20/97 10-27-97	12T TM
	B) PIERCED PRIMERS		10/20/97 10-27-97	12T TM
645	INSPECT FOR LIVE AMMO		10/20/97 10-27-97	PB TMDD
655	FINAL INSPECTION A) HEADSPACE		10-29-97	CR
	B) TRIGGER PULL	<u>2.62</u> <u>2.60</u> <u>2.67</u> <u>2.65</u> <u>2.59</u>	10-28-97	TM
	C) FUNCTION		10-29-97	CR
660	PACK			

BARBER - M24 0126313

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# ± .50#

3.00# ± .75#

4.00# ± 1.00#

SERIAL NO. E6350128DATE 10-7-97TESTER TMM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.53	2.36	2.40	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.56	2.38	2.36	
PULL #3	2.47	2.39	2.32	
PULL #4	2.30	2.32	2.39	
PULL #5	2.45	2.38	2.29	
TOTAL	12.31	11.83	11.76	
AVG.	2.46	2.36	2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	2.96	3.06	
PULL #2	2.99	2.95	
PULL #3	3.09	2.97	
PULL #4	3.04	2.99	
PULL #5	3.03	2.94	
TOTAL	15.11	14.91	
AVG.	3.02	2.98	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	4.00		4.11
PULL #2	4.12	3.99		4.13
PULL #3	4.08	4.06		4.16
PULL #4	3.99	3.98		4.10
PULL #5	4.08	3.94		3.97
TOTAL	20.19	19.97		20.47
AVG.	4.03	3.99		4.09

Do Not Use

VERY IMPORTANT
Instruction Book
Enclosed to assist
Safe Use of this
Weapon.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.

SERIAL NO.
E6350128

46 ORDER NO.
25705

10RR

5705 E6350128

ORDER 25705

MODEL 700™ M24

UPC



ORDER 25705

MODEL 700™ M24

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SERIAL NO.



MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINING:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS

46 FORM

