

UPC



E6351263

ORDER NO. 25705
BARREL LENGTH 24"
CAPACITY * 6
* INCLUDES 1 IN CHAMBER

BARBER - M24 0126788

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351263
24 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: .0116667
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: .0316667
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: .0337474

THE AMR FOR THIS RIFLE IS: .9987

CENTROIDAL DISTANCES

0 TO 1	.0961665
1 TO 2	.104139
1 TO 3	.110603

3' <----POA

REMINGTON CENTERFIRE ACCURACY TEST

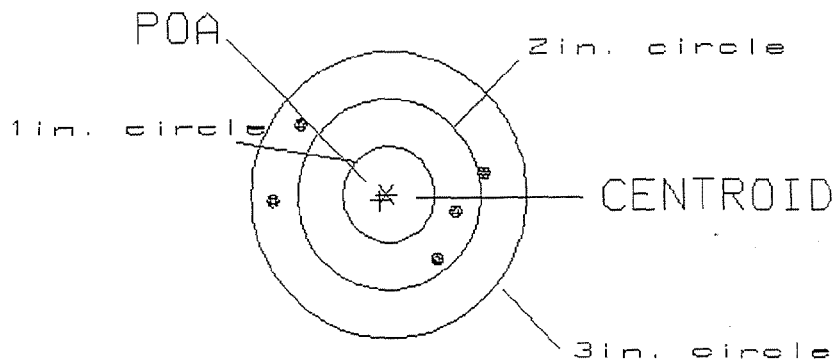
REMINGTON TEST LAB, ILION, N.Y.

PATTERN #: 1
 POA TO CENTROID: .096
 MIN RADIUS : .716
 MEAN RADIUS : 1.021
 MAX RADIUS : 1.265
 CENTROID X : .068
 CENTROID Y : .068

24 Sep 1997

FILE://Hpbasic/Accuracy/Patterning/Centerfire_Patt/E6351263

CENTERFIRE PATTERN # 1



OF SHOTS= 5

IN CIRCLE

HS= 2.23

0

VS= 1.42

2

GS= 2.25

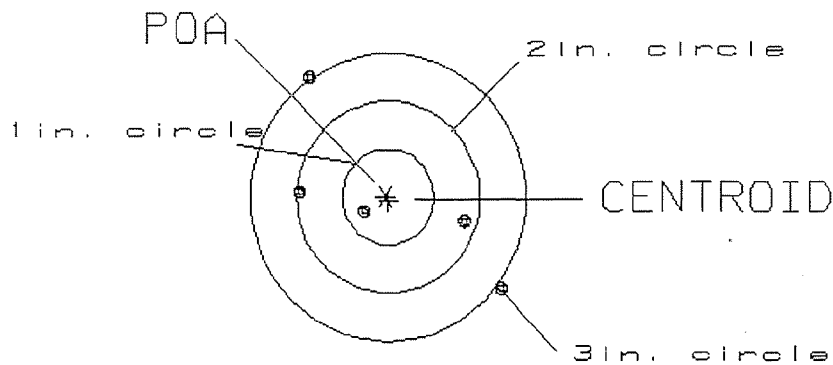
5

PATTERN #: 2
 POA TO CENTROID: .058
 MIN RADIUS : .319
 MEAN RADIUS : 1.052
 MAX RADIUS : 1.582
 CENTROID X : -.034
 CENTROID Y : .047

24 Sep 1997

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

IN CIRCLE

HS= 2.27

1

VS= 2.19

3

GS= 3.03

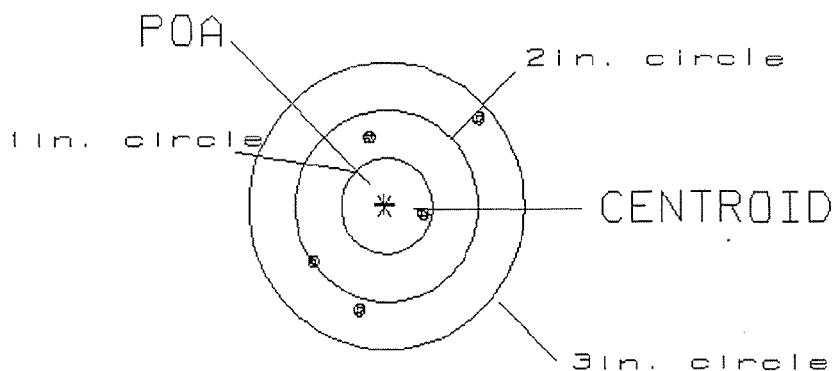
4

PATTERN #: 3
 POA TO CENTROID: .020
 MIN RADIUS : .416
 MEAN RADIUS : .923
 MAX RADIUS : 1.357
 CENTROID X : .001
 CENTROID Y : -.020

24 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.82

1

VS= 1.96

2

GS= 2.37

5

BARBER - M24 0126792

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351263DATE 9-3-97TESTER TM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.58	2.48	2.63	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.57	2.62	2.68	
PULL #3	2.63	2.56	2.60	
PULL #4	2.51	2.59	2.65	
PULL #5	2.47	2.65	2.63	
TOTAL	12.76	12.90	13.19	
AVG.	2.552	2.580	2.638	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.17	3.22	
PULL #2	3.13	3.17	
PULL #3	3.15	3.20	
PULL #4	3.10	3.22	
PULL #5	3.08	3.18	
TOTAL	15.63	15.99	
AVG.	3.126	3.198	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	4.06	4.09		4.11
PULL #2	4.11	4.02		4.14
PULL #3	4.08	4.08		3.87
PULL #4	4.11	4.10		3.95
PULL #5	4.13	4.00		3.85
TOTAL	20.49	20.29		19.92
AVG.	4.098	4.058		3.984

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E6351263

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>6</u> <u>6</u>	9-5-97	CK
CONT.	G) SAFETY OFF FORCE	<u>3</u> <u>3</u> <u>3</u>	9-5-97	CK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.022</u> <u>.021</u> <u>.022</u>	9-5-97	CK
	J) ASSEMBLE STOCK		9-3-97	CR
	K) ASSEMBLE SWIVEL STUDS		9-28-97	CK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-3-97	CR
	M) IRON SIGHT ALIGNMENT		9-3-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-3-97	CR
640	GALLERY TEST AND TARGET	R60 L 90	9/24/97	LT
	A) MALFUNCTIONS		9/24/97	LT
	B) PIERCED PRIMERS		9/24/97	LT
645	INSPECT FOR LIVE AMMO		9/24/97	CRD
655	FINAL INSPECTION A) HEADSPACE		9-25-97	CK
	B) TRIGGER PULL	<u>2.87</u> <u>2.63</u> <u>2.74</u> <u>2.74</u> <u>2.64</u>	9-25-97	CK
	C) FUNCTION		9-25-97	CK
660	PACK			

Do Not Use

VERY IMPORTANT!
Instruction - Book
enclosed to assist
SAFE USE of this
weapon.

SERIAL NO
E6351263

46 ORDER NO
25705

29DR

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Déposée.



5705 E6351263

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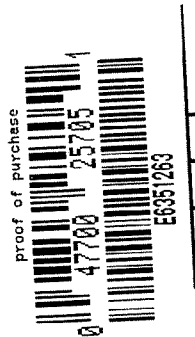


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MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:

- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM