

BARBER - M24 0127001

UPC



E6351281

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0127001 27040

ORDER NO.	25705
BARREL LENGTH	24"
CAPACITY *	6
*INCLUDES 1 IN CHAMBER	

BARBER - M24 0127003

Remington Test Lab, Ilion, N.Y.

Centroidal distance calculations for Rifle # E6351281
17 Sep 1997

THE AVERAGE X-COORDINATE FOR THIS RIFLE IS: $-.116$
THE AVERAGE Y-COORDINATE FOR THIS RIFLE IS: $-.245$
THE RESULTING AVERAGE POI RADIUS FOR THIS RIFLE IS: $.271074$
THE AMR FOR THIS RIFLE IS: $.8377$

CENTROIDAL DISTANCES

Ø TO 1	.0261725
1 TO 2	.557585
1 TO 3	.324969

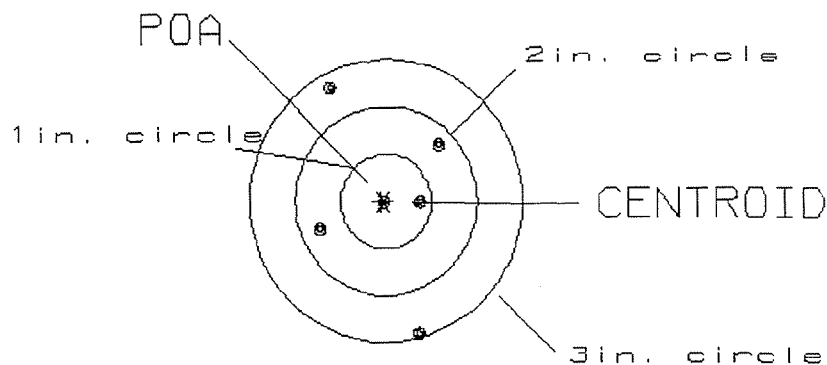
4 <---POA
3
2

PATTERN #: 1
 POA TO CENTROID: .026
 MIN RADIUS : .037
 MEAN RADIUS : .793
 MAX RADIUS : 1.438
 CENTROID X : .026
 CENTROID Y : .003

17 Sep 1997

FILE:/Hpbasic/Accuracy/Patterning/Centerfire_Patt/e6351281

CENTERFIRE PATTERN # 1



OF SHOTS= 6

IN CIRCLE

HS= 1.31
 VS= 2.53
 GS= 2.73

2
 4
 6

BARBER - M24 0127005

REMINGTON CENTERFIRE ACCURACY TEST

REMINGTON TEST LAB, ILION, N.Y.

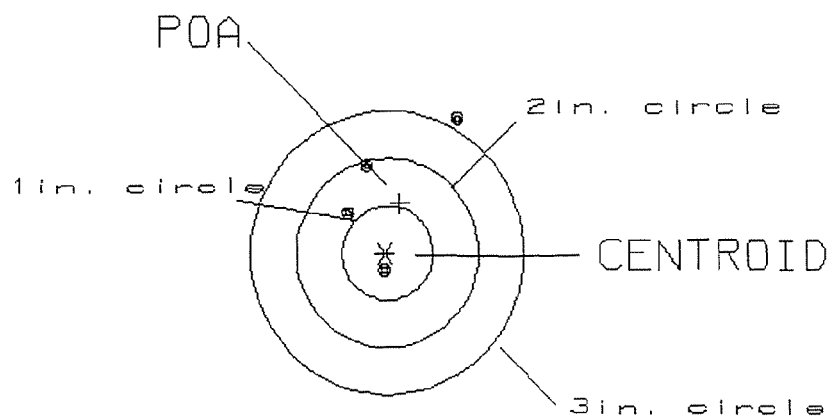
PATTERN #: ☐ 2 ☐

POA TO CENTROID: .547
 MIN RADIUS : .186
 MEAN RADIUS : 1.214
 MAX RADIUS : 2.666
 CENTROID X : -.159
 CENTROID Y : -.523

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CENTERFIRE PATTERN # 2



OF SHOTS= 5

@

IN CIRCLE

HS= 1.16
 VS= 4.10
 GS= 4.16

1
 3
 3

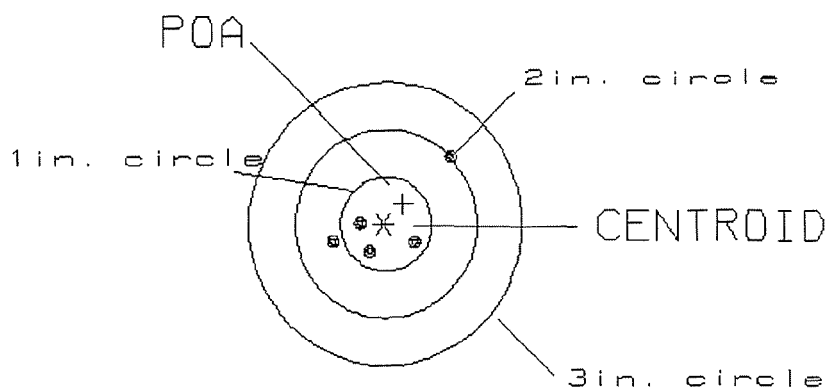
PATTERN #: 3

POA TO CENTROID: .304
 MIN RADIUS : .260
 MEAN RADIUS : .506
 MAX RADIUS : .964
 CENTROID X : -.215
 CENTROID Y : -.215

17 Sep 1997

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CENTERFIRE PATTERN # 3



OF SHOTS= 5

IN CIRCLE

HS= 1.21
 VS= 1.02
 GS= 1.50

3
 5
 5

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO. E6351281DATE 9-12-97TESTER TAM

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.33	2.39	2.34		MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2#
PULL #2	2.36	2.28	2.41		
PULL #3	2.42	2.33	2.33		
PULL #4	2.39	2.27	2.35		
PULL #5	2.44	2.41	2.37		
TOTAL	11.94	11.64	11.80		
AVG.	2.388	2.336	2.360		

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.16	3.02		
PULL #2	3.12	3.04		
PULL #3	3.05	3.07		
PULL #4	3.04	2.93		
PULL #5	3.07	2.93		
TOTAL	15.44	14.99		
AVG.	3.088	2.998		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURACY
PULL #1	3.92	3.95		4.09
PULL #2	4.15	3.97		4.02
PULL #3	4.21	4.02		4.04
PULL #4	3.99	4.02		4.03
PULL #5	4.09	4.03		4.10
TOTAL	20.36	19.99		20.28
AVG.	4.072	3.998		4.056

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	<u>6</u> <u>7</u> <u>7</u>	9-12-97	RW
CONT.	G) SAFETY OFF FORCE	<u>2.5</u> <u>3</u> <u>3</u>	9-12-97	RW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT	<u>.0235</u> <u>.023</u> <u>.023</u>	9-12-97	RW
	J) ASSEMBLE STOCK		9-12-97	CR
	K) ASSEMBLE SWIVEL STUDS			
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		9-12-97	CR
	M) IRON SIGHT ALIGNMENT		9-12-97	CR
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		9-12-97	CR
640	GALLERY TEST AND TARGET	R83 L67	9/17/97	BWT
	A) MALFUNCTIONS		9/17/97	BWT
	B) PIERCED PRIMERS		9/17/97	BWT
645	INSPECT FOR LIVE AMMO		9/17/97	K1
655	FINAL INSPECTION A) HEADSPACE		9-19-97	RW
	B) TRIGGER PULL	<u>2.55</u> <u>2.50</u> <u>2.58</u> <u>2.58</u> <u>2.55</u>	9/19/97	TR
	C) FUNCTION			
660	PACK			

ISRAELI GUNS

CONTRACT # DAAE20-97-C-0182

GUN SERIAL # E 6351281

OP. #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK			
600	PROOF			
607	CHECK HEADSPACE			
610	DIS-ASSEMBLE GUN			
612	MAGNAFLUX BARREL ACTION			
	MAGNAFLUX BOLT			
615	ROLLMARK CALIBER			
617	DRILL AND TAP SIGHT HOLES			
618	POLISH BARREL			
620	APPLY COATINGS (BARREL ACTION)			
	(BOLT)			
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			

Do Not Use

VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

MODEL 700™ M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

REG. U.S. Pat. & Tm. Off. Marks Registered Trade Device.

SERIAL NO.
E6351281

46
ORDER NO.
25705

23DR

5705 E6351281

ORDER 25705

MODEL 700™ M24

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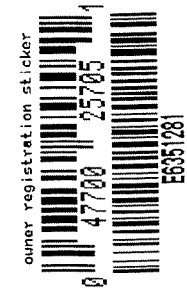
SERIAL NO.



E6351281

MODEL 700TM M24
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO 6*

GREEN ENVELOPE CONTAINS:
- INSTRUCTION BOOK
- PRODUCT OWNER'S CARD
- MUSEUM/COUNTRY STORE FLIER
- REMINGTON AUTHORIZED GUNSMITHS



46 FORM