

G676 4937

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase

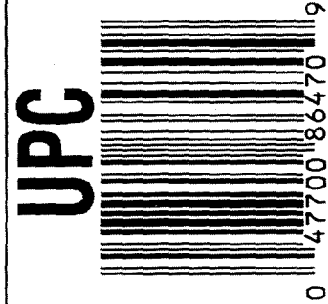


owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6764937



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6764937

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-24-08	RP
430	ASSEMBLE TO STOCK		6-24-08	JP
440	PROOF		6-24-08	SD
460	CHECK HEADSPACE		6-24-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX	6-24-08	RP
472	SERIALIZE BOLT HANDLE		6-25-08	JP
475	DRILL AND TAP SIGHT HOLES	JUN 25 2008	6-24-08	SD
480	MAGNAFLUX BBL ACTION	OPERATOR WIMS	6-26-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-27-08	RT
520	GOFF BLAST BBL / REC		6/27	BT
542	APPLY COATINGS (BARREL ACTION)		7-9	-CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-18-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-18-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-18-08	JP
	D) OIL FIRING PIN ASSEMBLY		7-21-08	BSL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	BARBER M24 0128956	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	7-30	TL
	J) ASSEMBLE STOCK			7-21-08	PSW
	K) ASSEMBLE SWIVEL STUDS			8-4-08	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			—	
	M) IRON SIGHT ALIGNMENT			—	
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			—	
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL		
			<u>PASS</u> FAIL	7-24-08	TRW
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE			8-4-08	RTZ
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>273</u> <u>250</u> <u>256</u> <u>246</u> <u>251</u>	7-30-08	PSW
	C) FUNCTION			8-4-08	RTZ
690	PACK			8/4/08	FU

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

DATE 7-19-08TESTER S. Day

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.75	2.47		2.41	
PULL #2	2.66	2.46		2.42	
PULL #3	2.78	2.48		2.38	
PULL #4	2.72	2.51		2.38	
PULL #5	2.71	2.46		2.37	
TOTAL	13.62	12.38		11.96	
AVERAGE	2.72	2.47		2.39	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.06	2.99		
PULL #2	2.95	2.95		
PULL #3	3.16	2.96		
PULL #4	3.08	2.96		
PULL #5	3.00	2.94		
TOTAL	15.25	14.80		
AVERAGE	3.05	2.96		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.10	4.10		4.23
PULL #2	4.04	4.10		4.21
PULL #3	4.06	4.07		4.24
PULL #4	4.06	4.09		4.26
PULL #5	4.04	4.07		4.23
TOTAL	20.30	20.43		21.17
AVERAGE	4.06	4.08		4.23