



No. 159L

UPC 10330

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G6764987

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

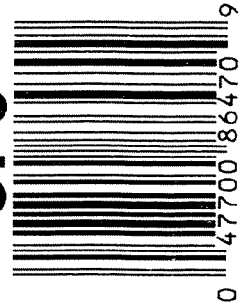
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6764987

UPC



GUN SERIAL #

G 676 4987

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-15-08	PSN
430	ASSEMBLE TO STOCK		7-15-08	SP
440	PROOF		7-15-08	SP, P.D.
460	CHECK HEADSPACE		7-15-08	SP, P.D.
470	DIS-ASSEMBLE ACTION		7-16-08	RIZ
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	7-16-08	RIZ
475	DRILL AND TAP SIGHT HOLES	2008	7-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.M.	7/25/08	B.M.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	R.T.
520	GOFF BLAST BBL / REC		7/28/08	D.S.
542	APPLY COATINGS (BARREL ACTION)		7/31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-04-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-04-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		8-5-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

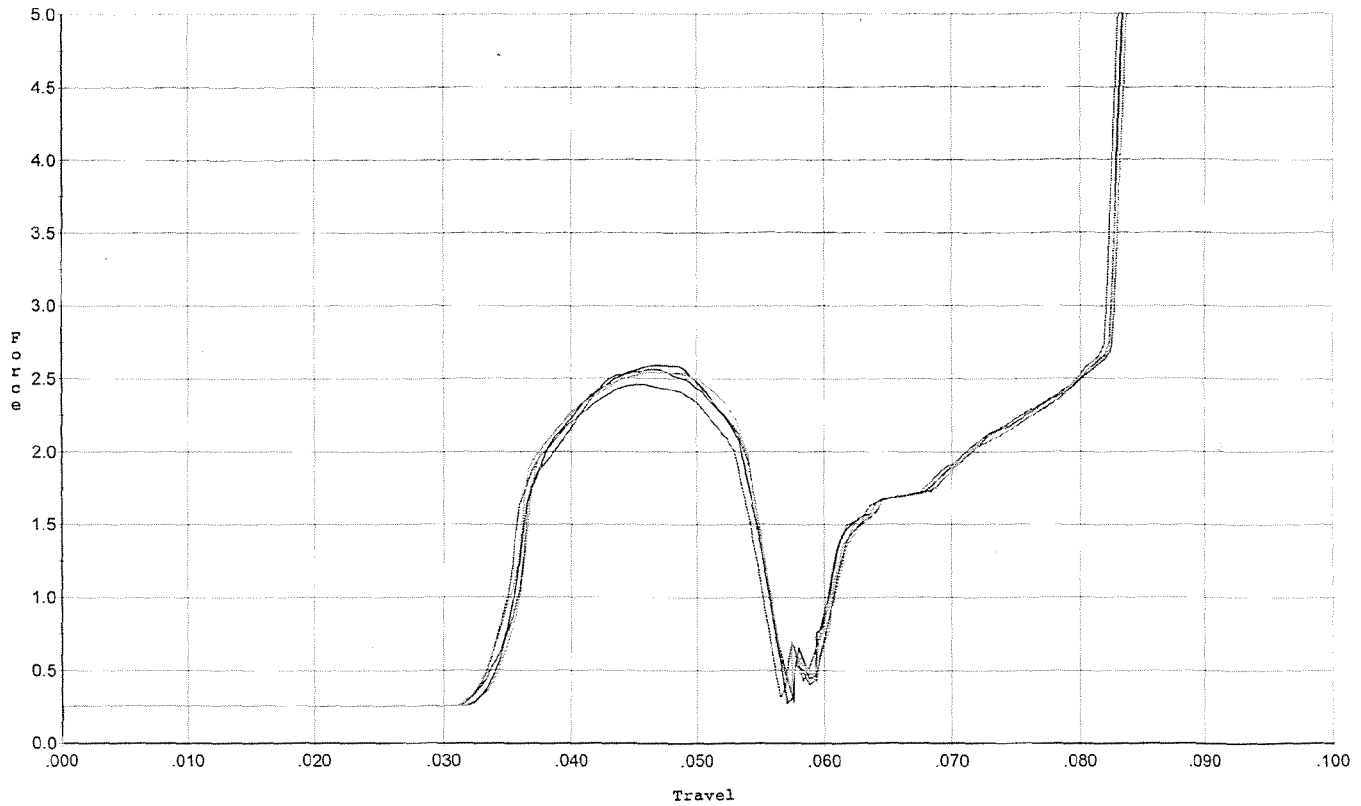
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4 LBS</u> <u>4 LBS</u> <u>4 LBS</u>	8-13-08	L.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4 LBS</u> <u>4 LBS</u> <u>4 LBS</u>	8-13-08	8-13-08
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.020</u> <u>.020</u> <u>.020</u>	8-13-08	L.P.D.
	J) ASSEMBLE STOCK		8-5-08	ESW
	K) ASSEMBLE SWIVEL STUDS		8-13-08	L.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	L.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	L.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	L.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TR
670	FINAL INSPECTION A) HEADSPACE		8-13-08	L.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.12</u> <u>2.17</u> <u>2.61</u> <u>2.44</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	L.P.D.
690	PACK		8-12-08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



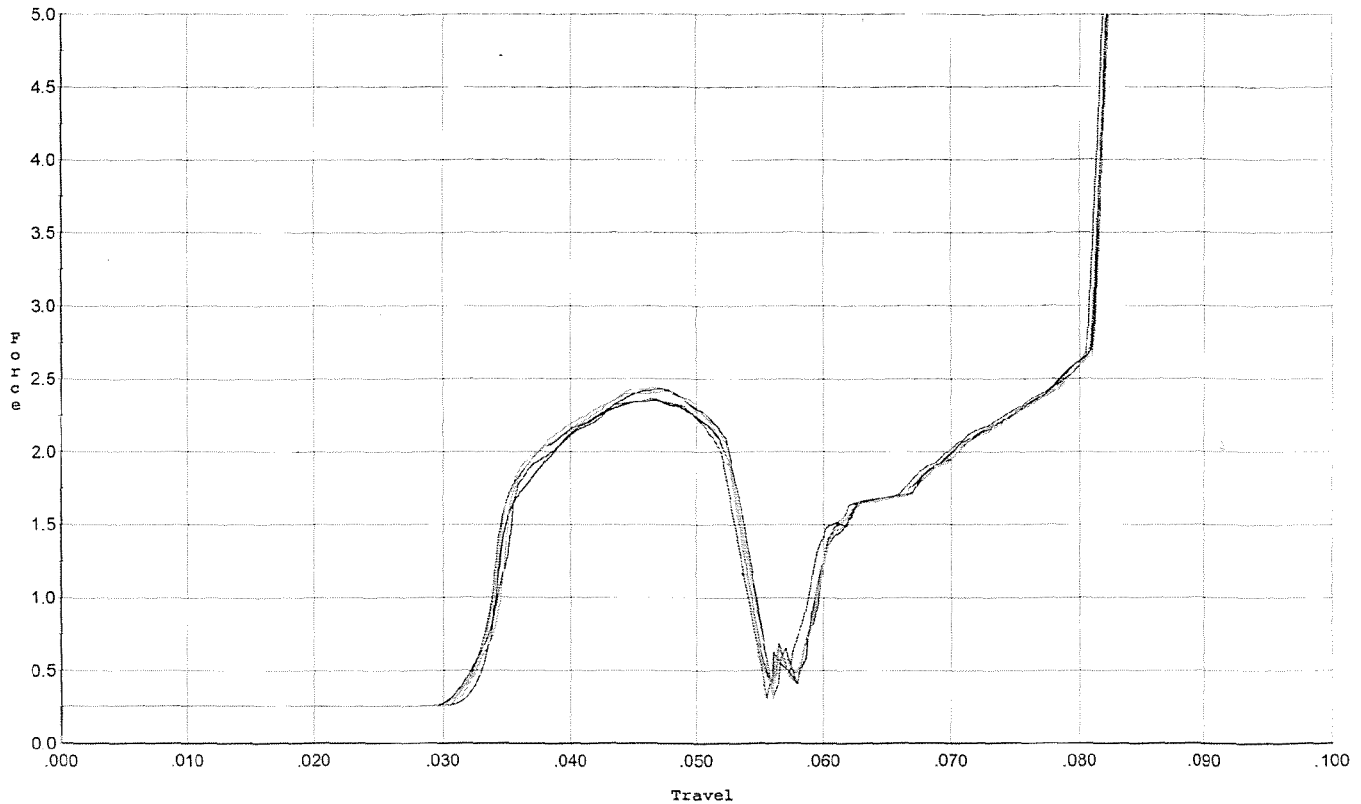
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.563	0.054	0.033	0.035	0.052		Set Trigger
2	2.591	0.055	0.034	0.035	0.053		Set Trigger
3	2.463	0.054	0.033	0.035	0.052		Set Trigger
4	2.557	0.054	0.034	0.035	0.052		Set Trigger
5	2.544	0.054	0.033	0.035	0.054		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



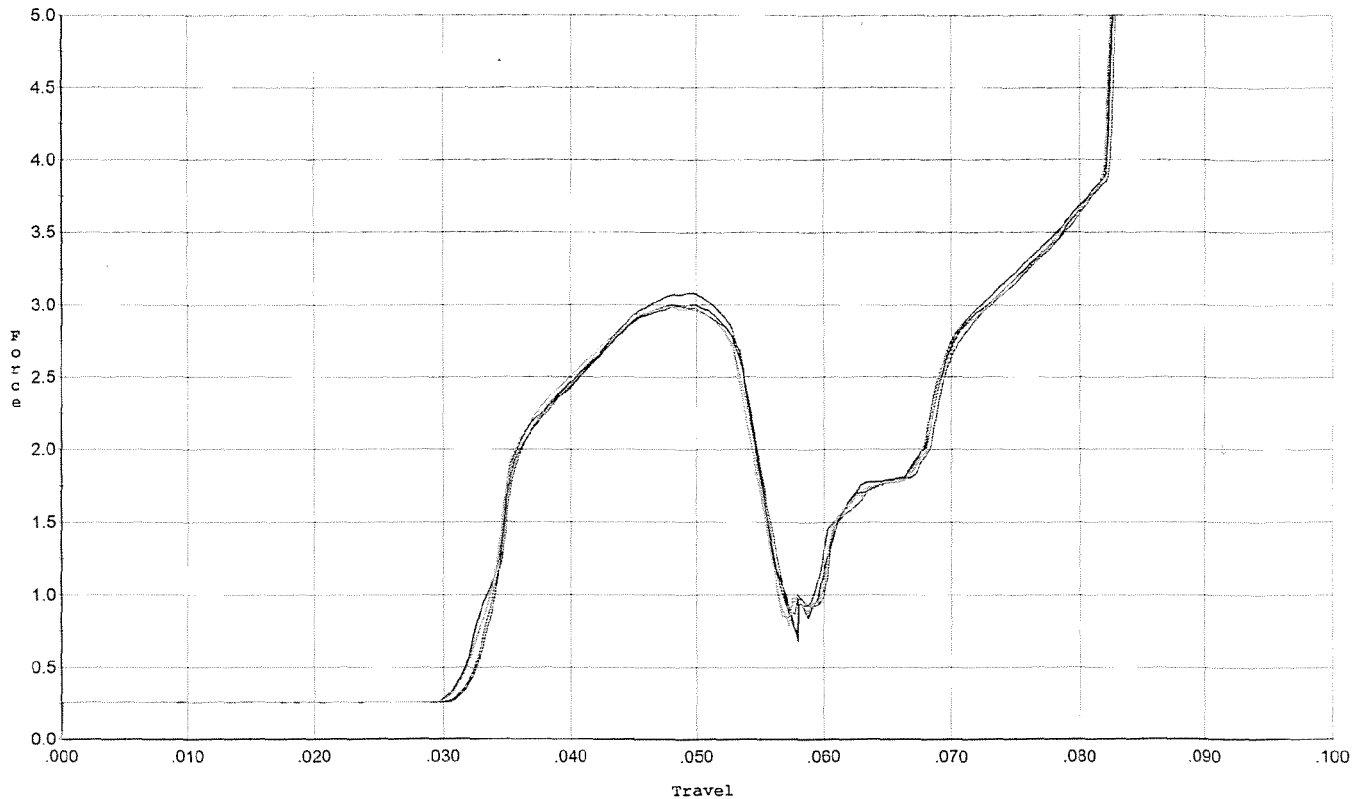
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.054	0.032	0.034	0.051		Set Trigger
2	2.353	0.053	0.032	0.034	0.049		Set Trigger
3	2.365	0.054	0.032	0.034	0.051		Set Trigger
4	2.438	0.053	0.032	0.034	0.050		Set Trigger
5	2.415	0.052	0.032	0.035	0.050		Set Trigger

AVG 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



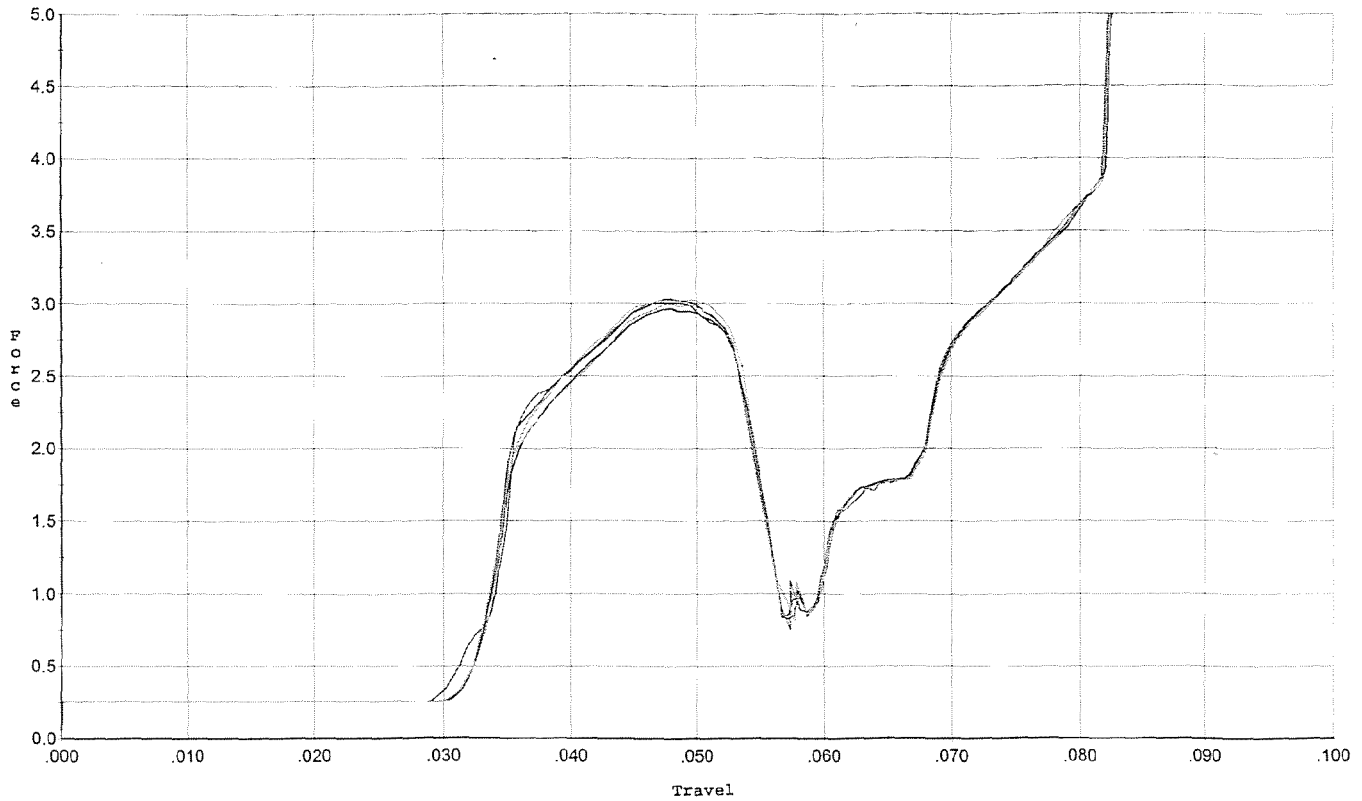
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.053	0.032	0.034	0.062		Set Trigger
2	3.004	0.054	0.031	0.033	0.062		Set Trigger
3	2.991	0.053	0.032	0.034	0.061		Set Trigger
4	2.999	0.055	0.031	0.034	0.063		Set Trigger
5	2.987	0.054	0.031	0.034	0.062		Set Trigger

Avg 3.01

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



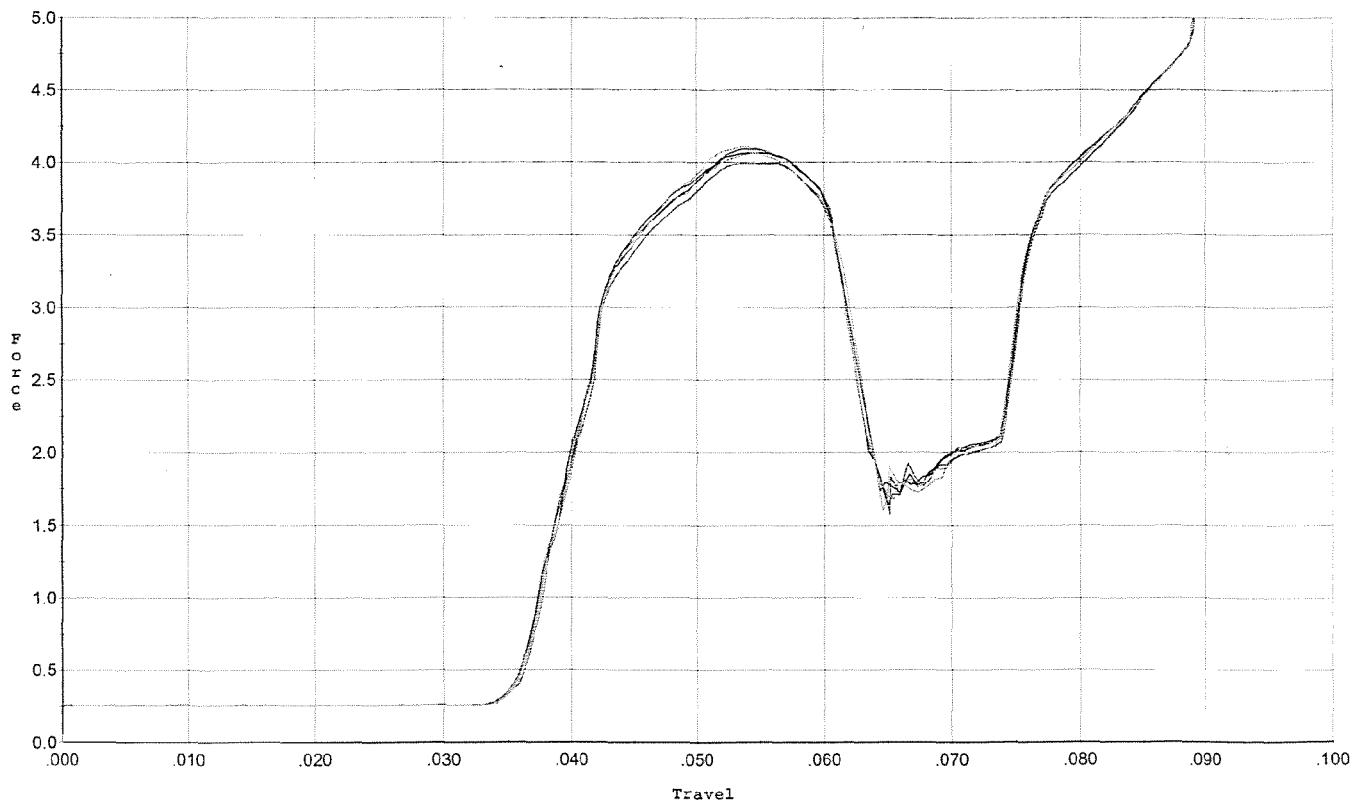
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.034	0.055	0.031	0.034	0.064		Set Trigger
2	2.968	0.054	0.032	0.034	0.062		Set Trigger
3	3.007	0.054	0.032	0.033	0.063		Set Trigger
4	3.030	0.054	0.032	0.034	0.063		Set Trigger
5	2.998	0.054	0.032	0.033	0.062		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



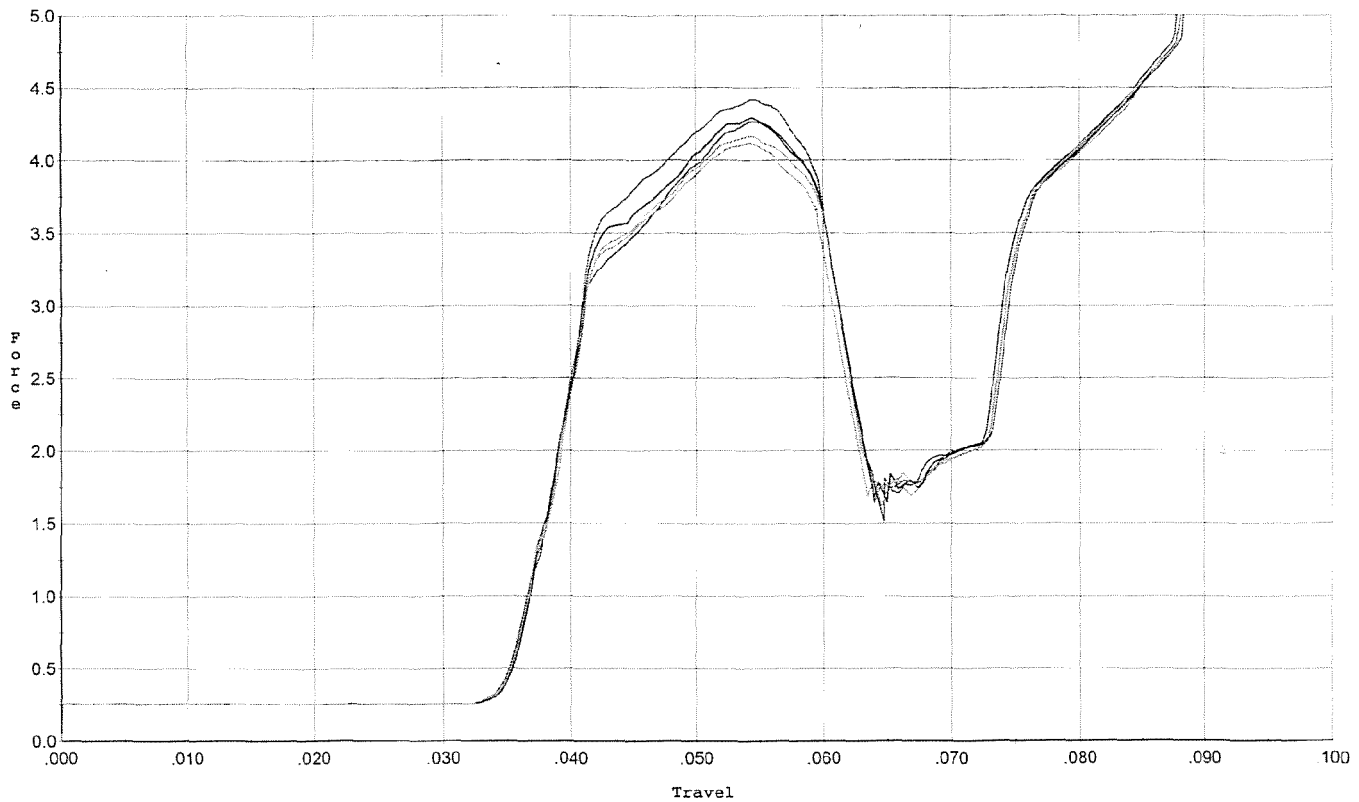
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.093	0.060	0.036	0.033	0.091		Set Trigger
2	4.065	0.061	0.036	0.032	0.092		Set Trigger
3	3.993	0.061	0.036	0.033	0.090		Set Trigger
4	4.109	0.062	0.036	0.032	0.094		Set Trigger
5	4.065	0.061	0.036	0.032	0.091		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



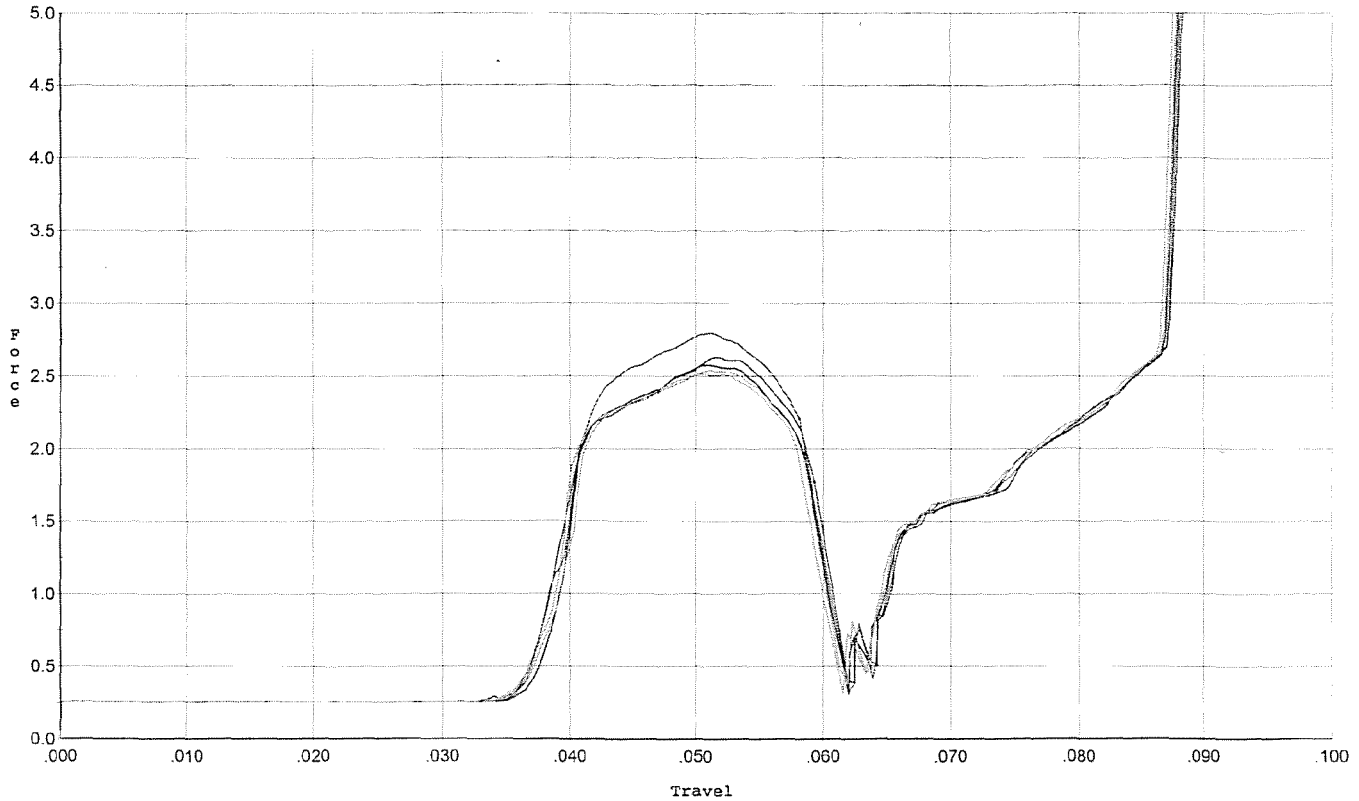
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.270	0.060	0.035	0.032	0.094		Set Trigger
2	4.296	0.060	0.035	0.032	0.095		Set Trigger
3	4.419	0.060	0.035	0.032	0.097		Set Trigger
4	4.165	0.060	0.035	0.032	0.093		Set Trigger
5	4.122	0.059	0.035	0.033	0.091		Set Trigger

AVG 4.25

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



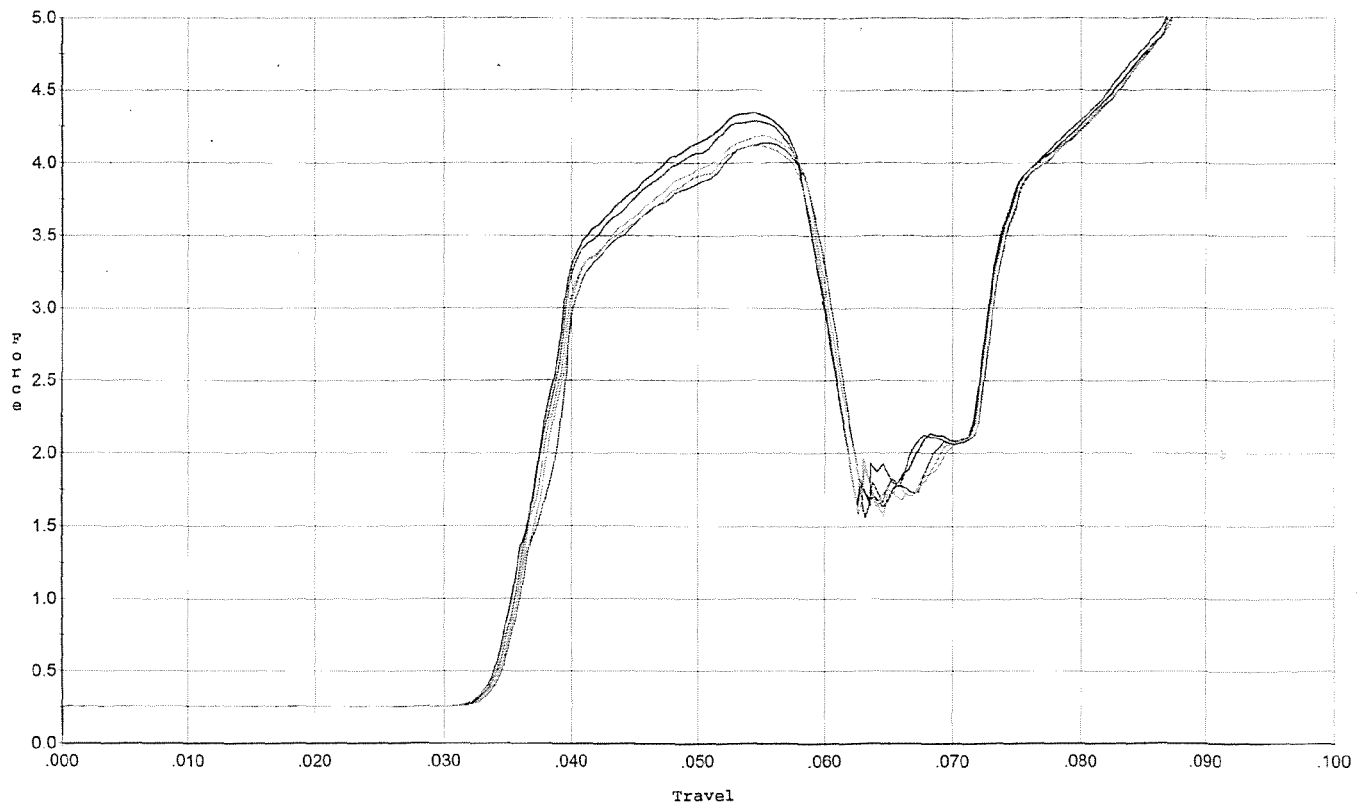
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.629	0.059	0.036	0.036	0.059		Set Trigger
2	2.578	0.059	0.037	0.036	0.056		Set Trigger
3	2.798	0.058	0.037	0.036	0.060		Set Trigger
4	2.518	0.058	0.036	0.035	0.055		Set Trigger
5	2.540	0.059	0.037	0.036	0.056		Set Trigger

AVG 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.288	0.060	0.034	0.032	0.097		Set Trigger
2	4.344	0.060	0.034	0.032	0.099		Set Trigger
3	4.138	0.060	0.034	0.031	0.094		Set Trigger
4	4.189	0.059	0.034	0.032	0.093		Set Trigger
5	4.122	0.059	0.034	0.032	0.093		Set Trigger

Avg 4.21