

6676 5046

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

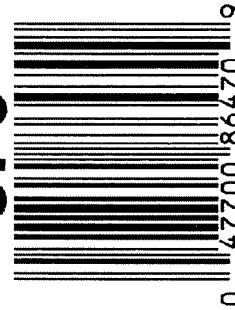
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6765046

UPC



GUN SERIAL # G 6765046

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-18-08	SPD
430	ASSEMBLE TO STOCK		6-18-08	SP
440	PROOF		6-18-08	SD
460	CHECK HEADSPACE		6-18-08	SD
470	DIS-ASSEMBLE ACTION		6-18-08	SPD
472	SERIALIZE BOLT HANDLE		6-20-08	SPD
475	DRILL AND TAP SIGHT HOLES		6-23-08	SP
480	MAGNAFLUX BBL ACTION		6-24-08	WMS
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-24-08	RT
520	GOFF BLAST BBL / REC		6-25	BJ
542	APPLY COATINGS (BARREL ACTION)		7-13	CA
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-14-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-14-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-14-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

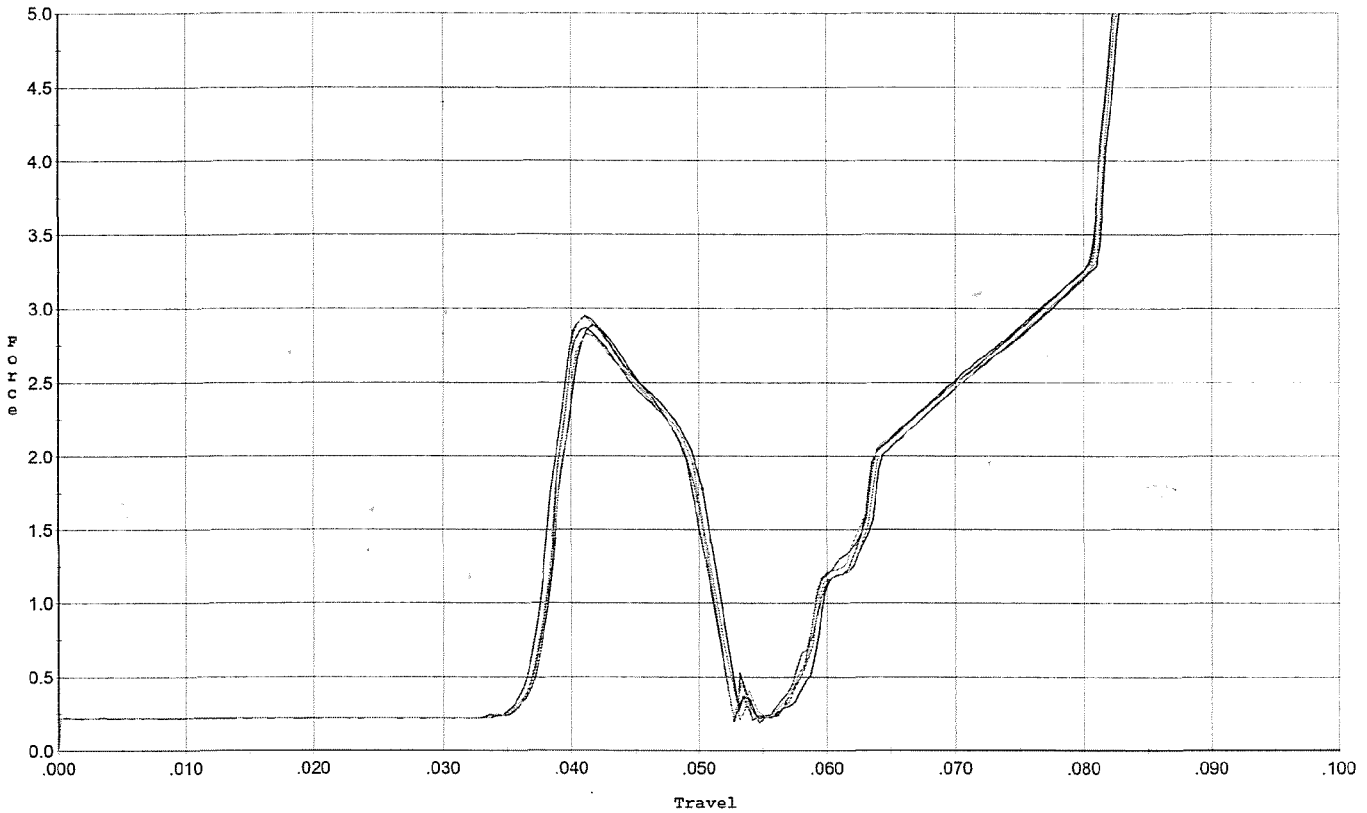
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	BARBER - M24 0130148 F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>70</u> <u>80</u> <u>70</u>	8-1-08	TQE
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>20</u> <u>20</u> <u>20</u>	8-1-08	TQE
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-1-08	TQE
	J) ASSEMBLE STOCK		7-16-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8/4/08	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL PASS FAIL	7-17-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/17/08	MED
670	FINAL INSPECTION A) HEADSPACE		8/4/08	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.43</u> <u>2.34</u> <u>2.36</u> <u>2.49</u>	8-1-08	PSN
	C) FUNCTION		8/4/08	RL
690	PACK		8/4/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: S.Day 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini./- .50 lbs



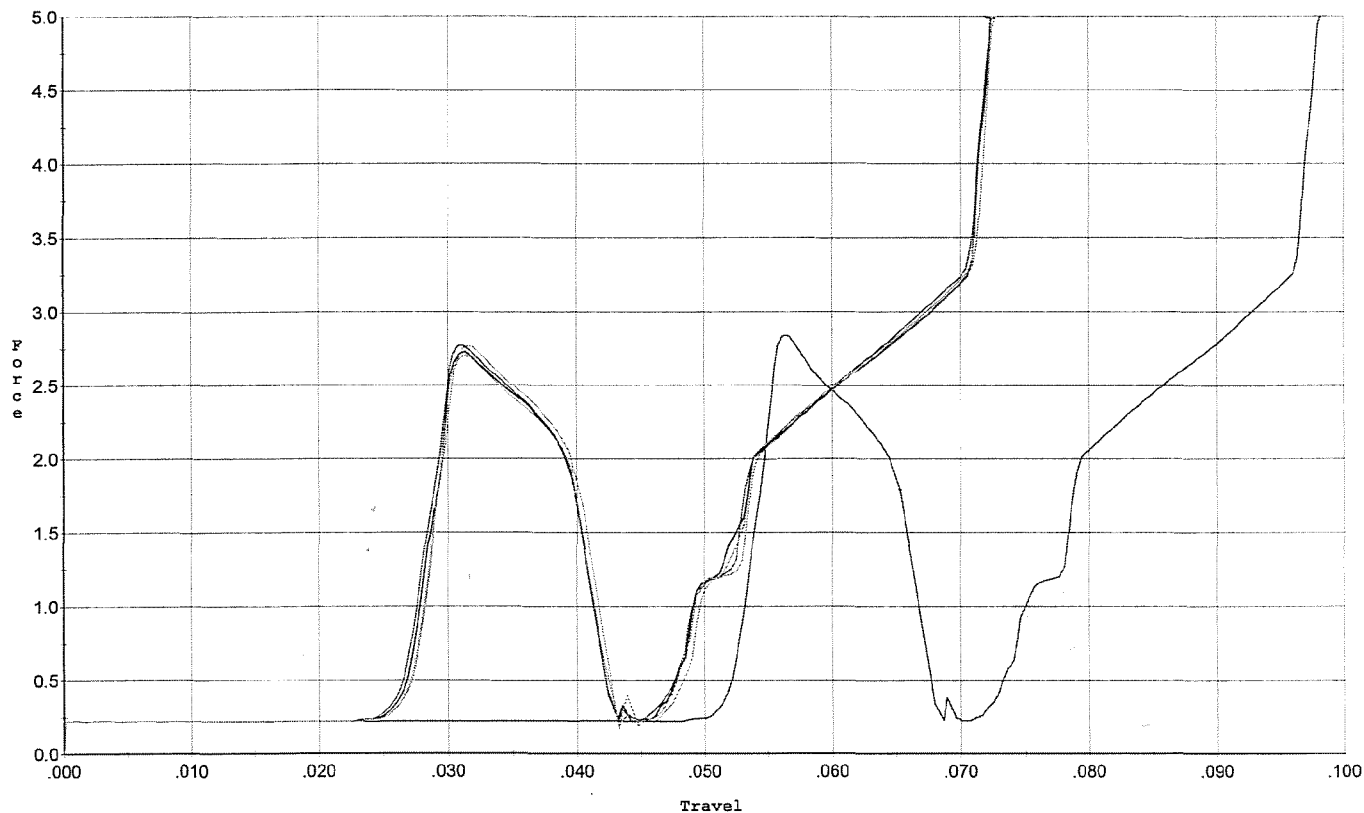
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.950	0.051	0.036	0.038	0.040		Set Trigger
2	2.891	0.050	0.037	0.038	0.039		Set Trigger
3	2.872	0.050	0.037	0.038	0.038		Set Trigger
4	2.945	0.050	0.036	0.038	0.038		Set Trigger
5	2.827	0.050	0.037	0.038	0.037		Set Trigger

Avg. 2.87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: S.Day 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs



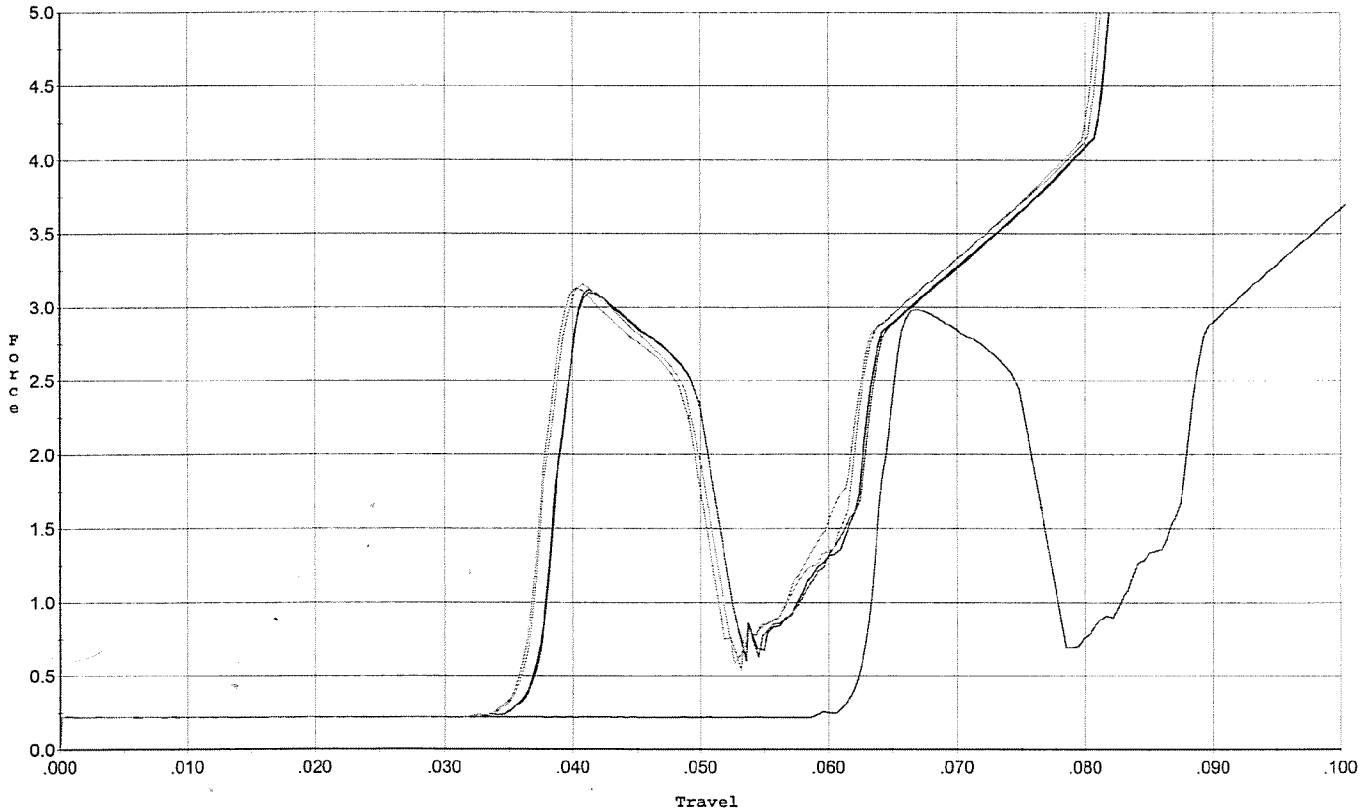
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.840	0.065	0.052	0.040	0.041		Set Trigger
2	2.728	0.040	0.026	0.036	0.035		Set Trigger
3	2.772	0.040	0.026	0.036	0.035		Set Trigger
4	2.766	0.040	0.027	0.036	0.036		Set Trigger
5	2.706	0.040	0.027	0.036	0.034		Set Trigger

Avg. 2.76

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: S.Day 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. init.+/- .75 lbs



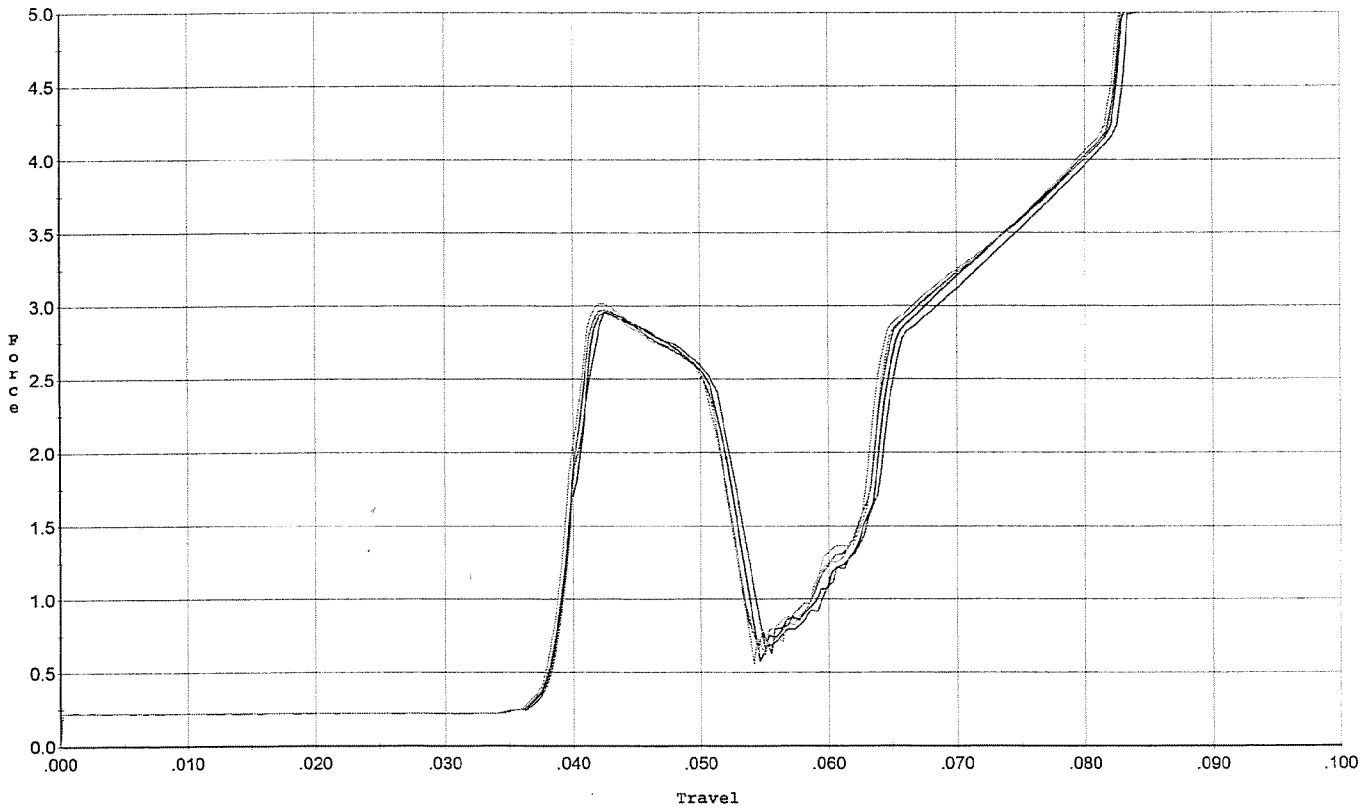
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.982	0.077	0.062	0.038	0.049		Set Trigger
2	3.119	0.050	0.036	0.037	0.043		Set Trigger
3	3.097	0.050	0.037	0.037	0.043		Set Trigger
4	3.157	0.050	0.036	0.037	0.044		Set Trigger
5	3.130	0.049	0.035	0.037	0.043		Set Trigger

Av9 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: S.Day 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles. +/- .75 lbs



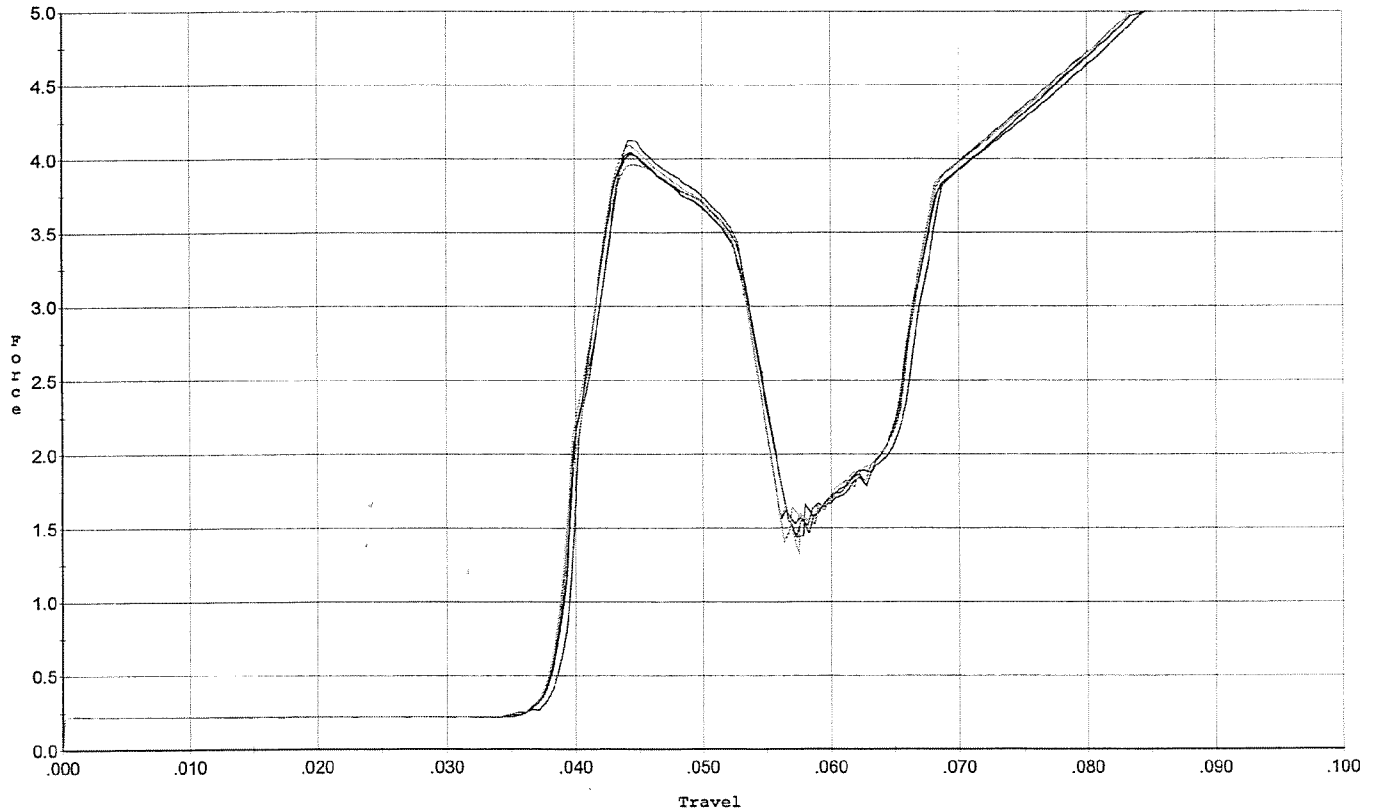
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.960	0.053	0.038	0.037	0.045		Set Trigger
2	2.956	0.052	0.038	0.037	0.043		Set Trigger
3	2.974	0.051	0.038	0.038	0.042		Set Trigger
4	2.971	0.051	0.038	0.038	0.042		Set Trigger
5	3.017	0.051	0.037	0.037	0.043		Set Trigger

AVG 2.97

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: S.Day 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.init. +/- 1.0 lbs



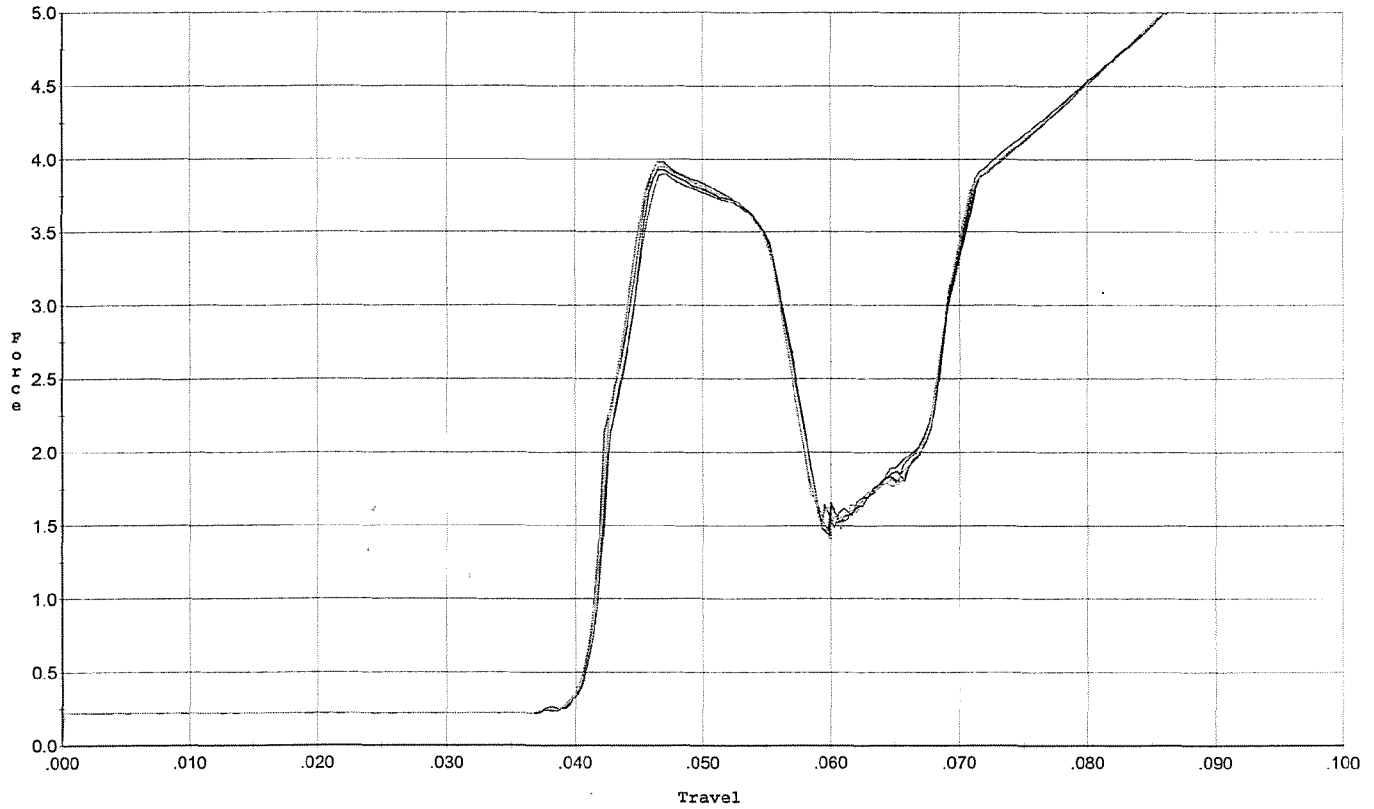
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.034	0.053	0.038	0.037	0.059		Set Trigger
2	4.045	0.053	0.038	0.037	0.061		Set Trigger
3	4.130	0.055	0.038	0.036	0.064		Set Trigger
4	4.094	0.053	0.038	0.037	0.062		Set Trigger
5	3.962	0.053	0.037	0.037	0.061		Set Trigger

AVG 4.05

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: S.Day 7/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs.after 20 cycles+/- 1.0 lbs



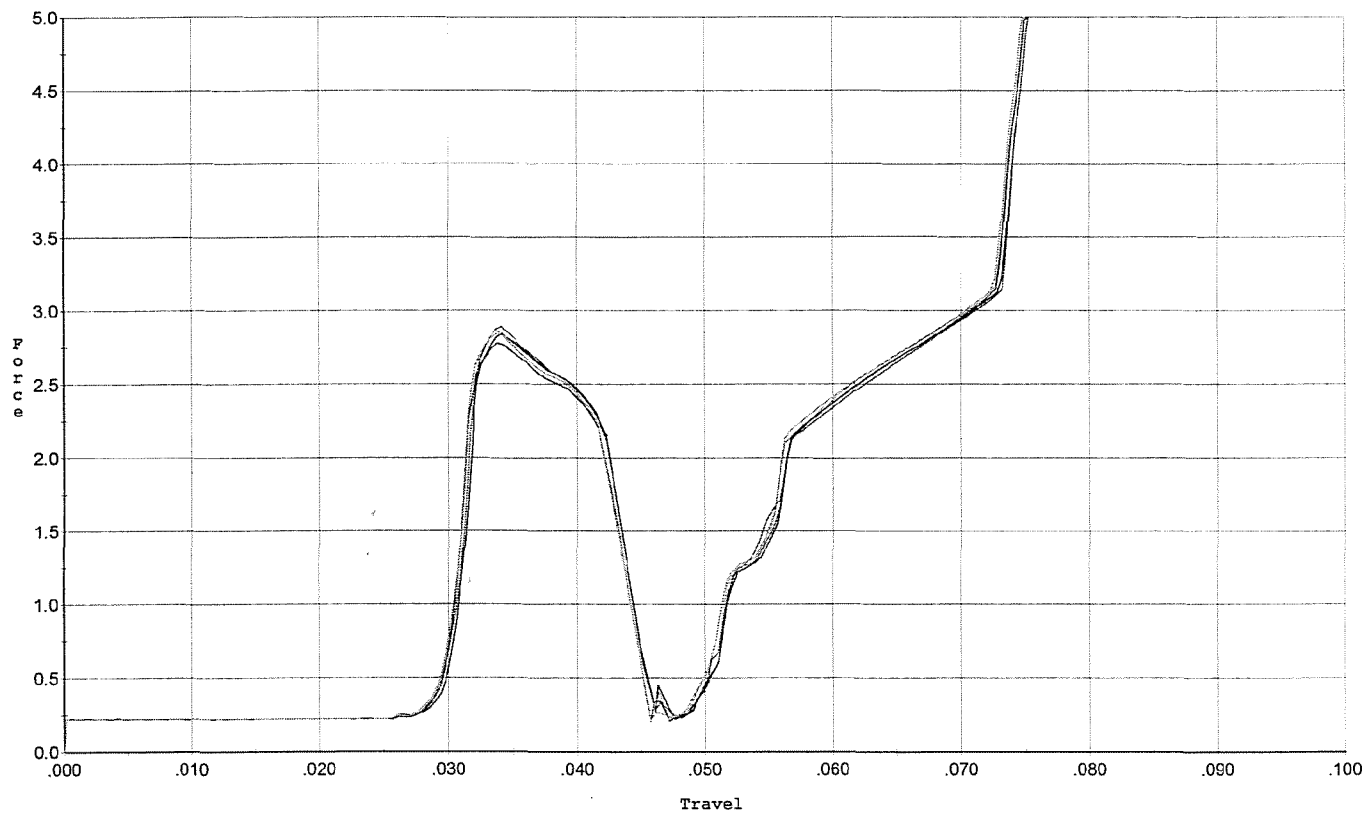
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.984	0.055	0.040	0.037	0.061		Set Trigger
2	3.929	0.057	0.040	0.036	0.063		Set Trigger
3	3.898	0.057	0.040	0.036	0.062		Set Trigger
4	3.983	0.055	0.040	0.037	0.062		Set Trigger
5	3.946	0.055	0.040	0.037	0.061		Set Trigger

AVG 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: S.Day 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset 2.5lbs.+/- .50 lbs for final test



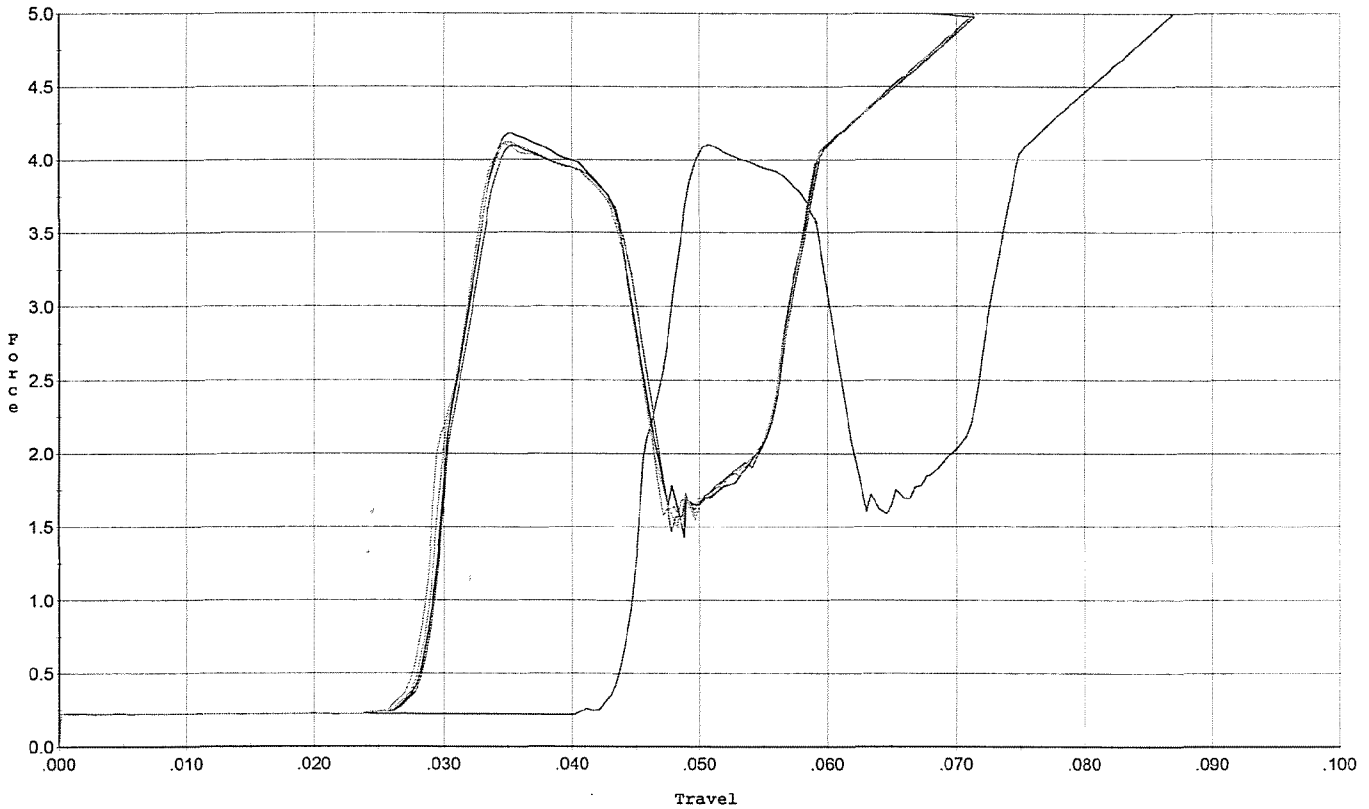
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.774	0.043	0.029	0.035	0.038		Set Trigger
2	2.842	0.042	0.030	0.035	0.037		Set Trigger
3	2.890	0.042	0.029	0.035	0.038		Set Trigger
4	2.863	0.043	0.029	0.035	0.039		Set Trigger
5	2.842	0.043	0.029	0.035	0.038		Set Trigger

Avg 2.84

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: S.Day 7/14/08

Model: M/24
Serial No: Form #F005
Trigger: set 4.0lbs. +/- 1.0 lbs for target and accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.059	0.043	0.037	0.066		Set Trigger
2	4.181	0.043	0.028	0.032	0.062		Set Trigger
3	4.099	0.045	0.028	0.032	0.063		Set Trigger
4	4.121	0.044	0.028	0.032	0.062		Set Trigger
5	4.107	0.044	0.027	0.032	0.063		Set Trigger

AVG 4.12