

G6810368

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO
 WITH BIPOD

proof of purchase



owner registration sticker

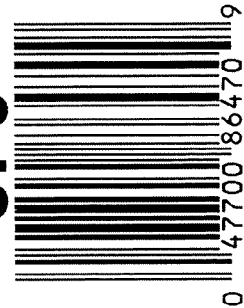


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6810368

UPC



GUN SERIAL #

G6810368

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-26-09	SPD
430	ASSEMBLE TO STOCK		2-26-09	RP
440	PROOF		2-26-09	SPD
460	CHECK HEADSPACE		2-26-09	SPD
470	DIS-ASSEMBLE ACTION		2-26-09	SPD
472	SERIALIZE BOLT HANDLE		2-27-09	RT
475	DRILL AND TAP SIGHT HOLES		2-27-09	SP
480	MAGNAFLUX BBL ACTION		3/2/09	SP
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		3/2/09	RT
520	GOFF BLAST BBL / REC		3/3/09	DG
542	APPLY COATINGS (BARREL ACTION)		3/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-10-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-10-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-10-09	SP
	D) OIL FIRING PIN ASSEMBLY		3-10-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

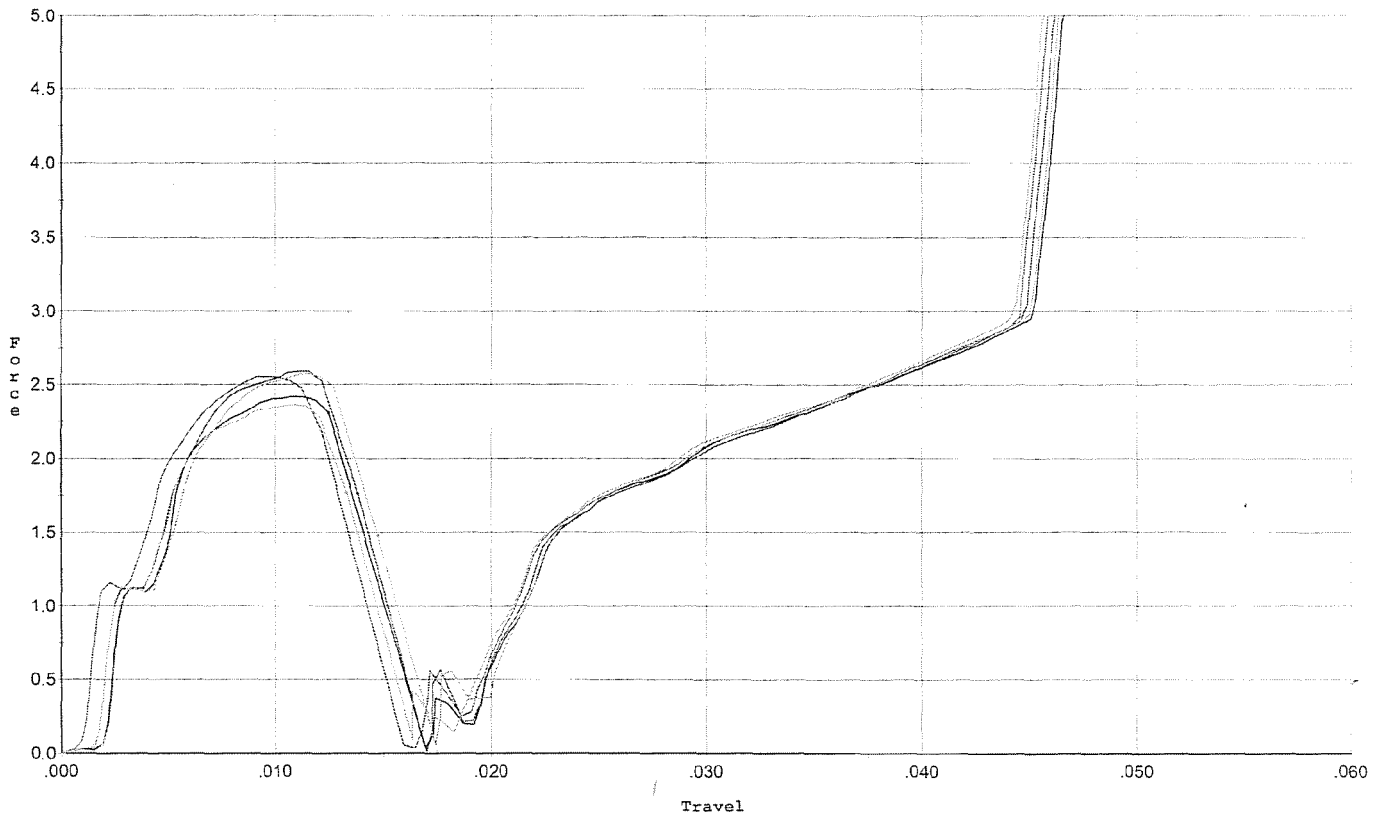
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>0</u> <u>5.5</u> <u>5.5</u>	4-20-09	NW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3</u> <u>3</u> <u>3</u>	4-20-09	NW
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	4-20-09	NW
	J) ASSEMBLE STOCK		3-10-09	L. G.
	K) ASSEMBLE SWIVEL STUDS		4-20-09	NW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	3-16-09	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		3-16-09	NW
670	FINAL INSPECTION A) HEADSPACE		4-20-09	NW
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.63</u> <u>2.62</u> <u>2.58</u> <u>2.69</u>	3-18-09	TL
	C) FUNCTION		4-20-09	NW
690	PACK		5/27/09	Fry

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



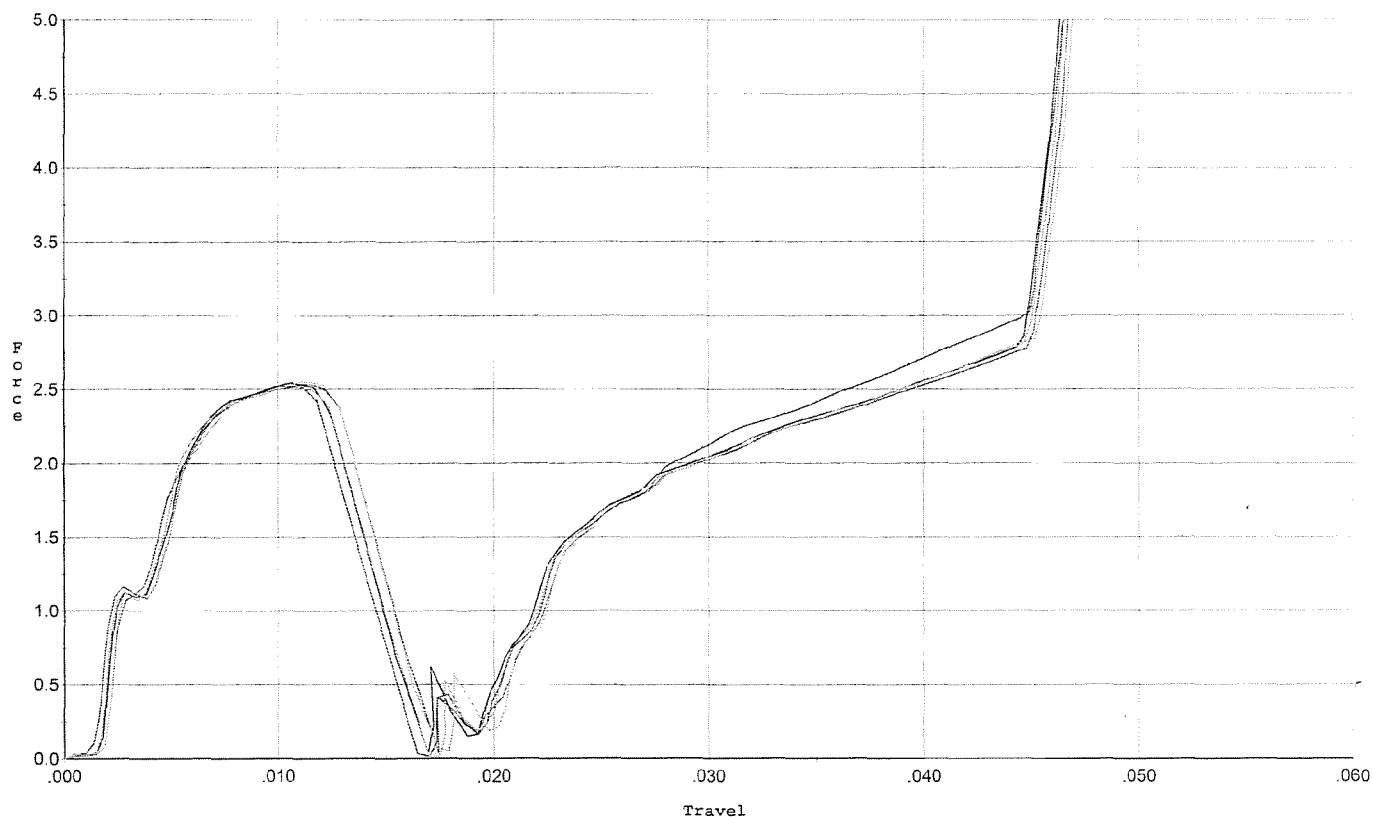
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.014	0.004	0.036	0.023		Set Trigger
2	2.420	0.012	0.00	0.037	0.019		Set Trigger
3	2.558	0.012	0.00	0.036	0.021		Set Trigger
4	2.364	0.013	0.004	0.036	0.020		Set Trigger
5	2.574	0.015	0.00	0.035	0.023		Set Trigger

A-2-50

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



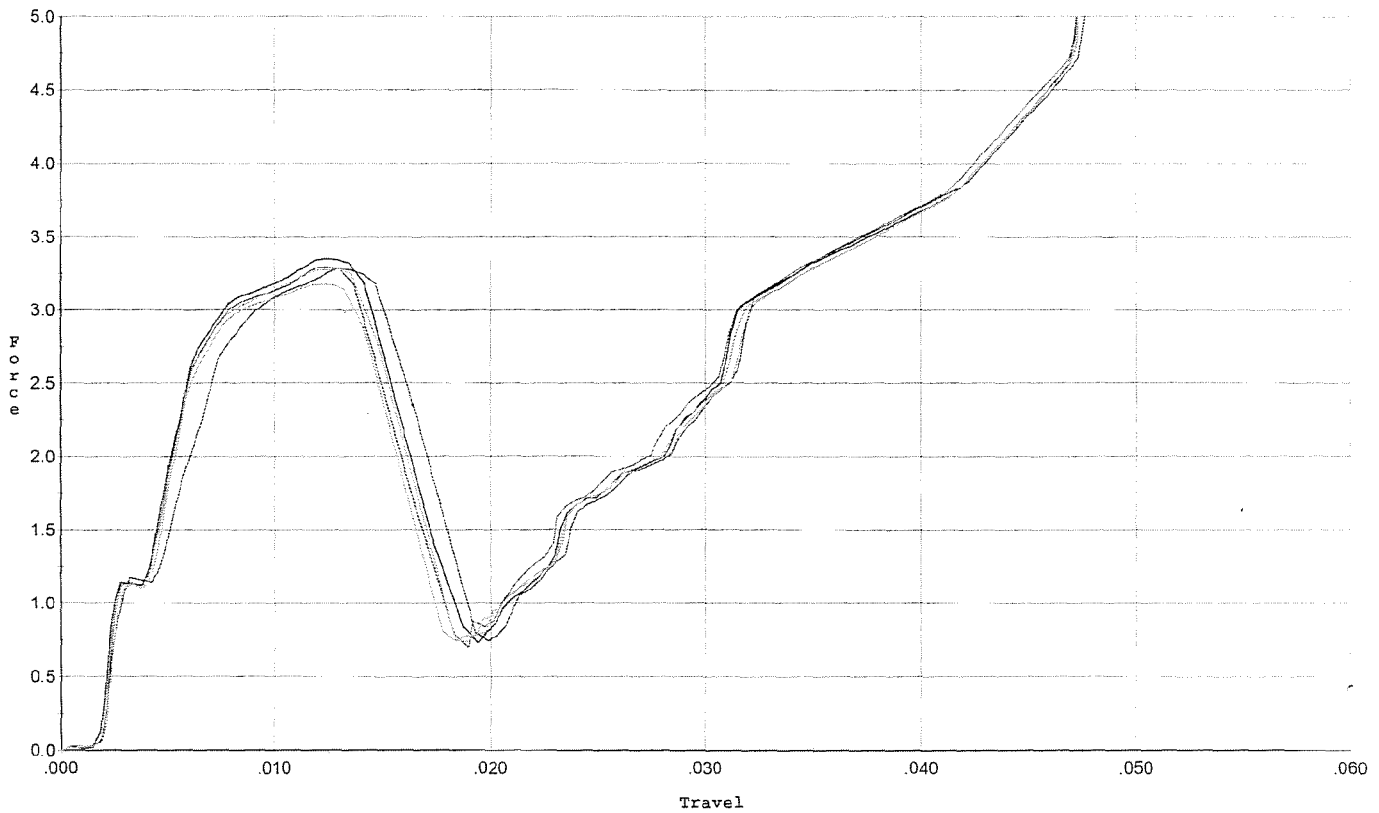
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.012	0.00	0.037	0.019		Set Trigger
2	2.542	0.012	0.00	0.036	0.020		Set Trigger
3	2.534	0.013	0.002	0.036	0.021		Set Trigger
4	2.553	0.013	0.002	0.036	0.021		Set Trigger
5	2.520	0.012	0.00	0.037	0.020		Set Trigger

A-253

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



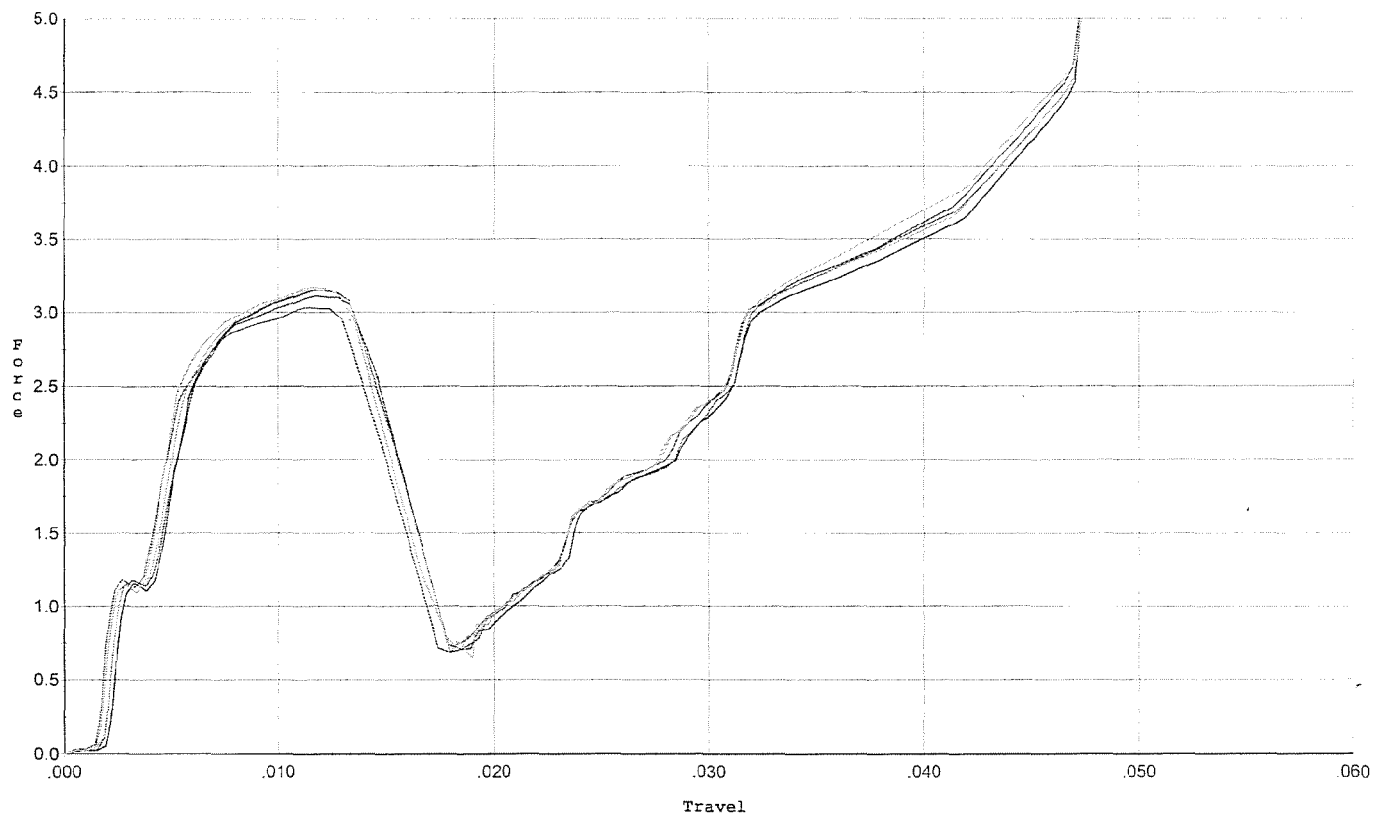
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.287	0.016	0.002	0.033	0.033		Set Trigger
2	3.350	0.014	0.002	0.033	0.030		Set Trigger
3	3.291	0.014	0.002	0.034	0.028		Set Trigger
4	3.282	0.015	0.00	0.033	0.030		Set Trigger
5	3.177	0.014	0.002	0.034	0.028		Set Trigger

A-3-27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb



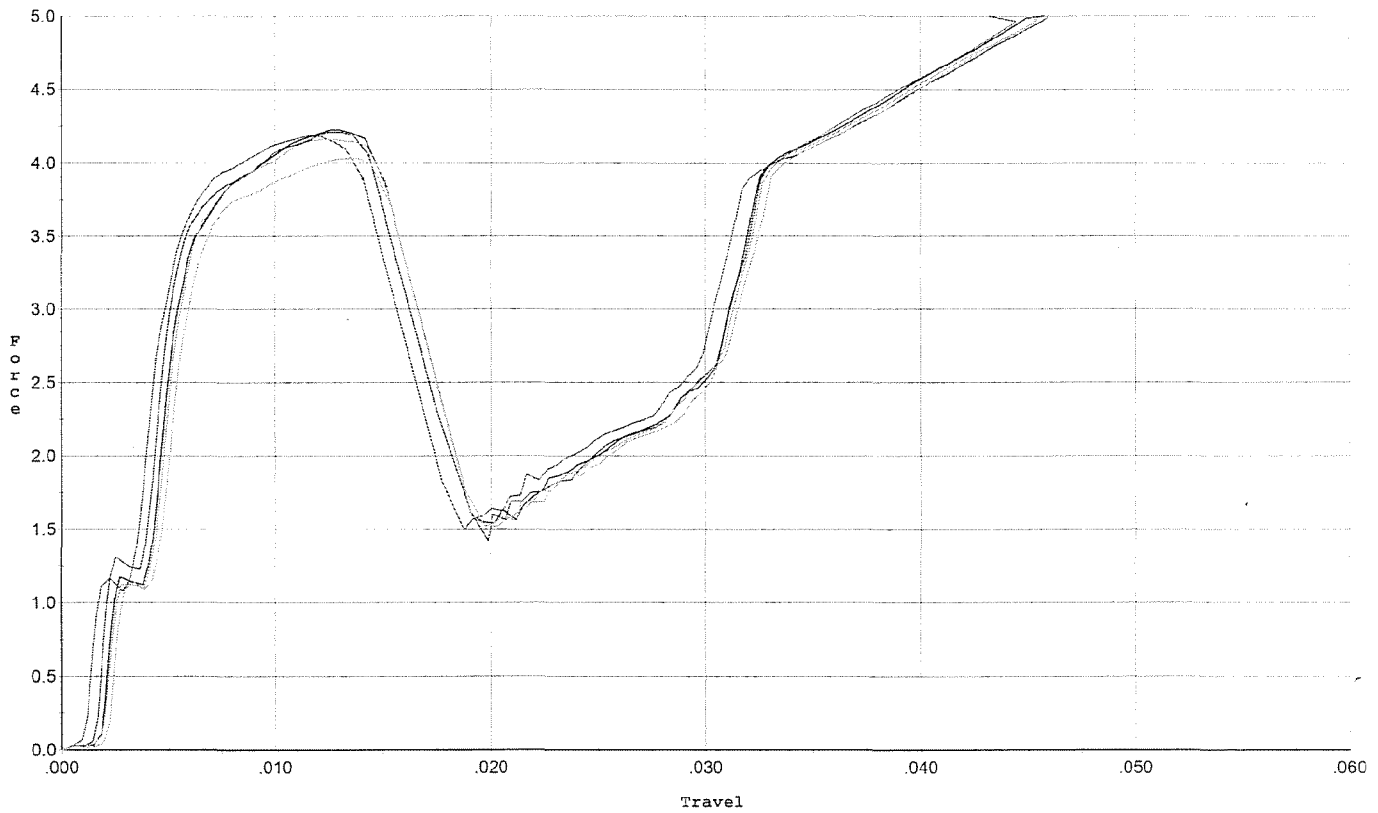
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.114	0.015	0.002	0.034	0.029		Set Trigger
2	3.153	0.015	0.00	0.034	0.030		Set Trigger
3	3.033	0.015	0.00	0.034	0.029		Set Trigger
4	3.159	0.015	0.004	0.034	0.030		Set Trigger
5	3.170	0.013	0.00	0.034	0.028		Set Trigger

A-3-12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



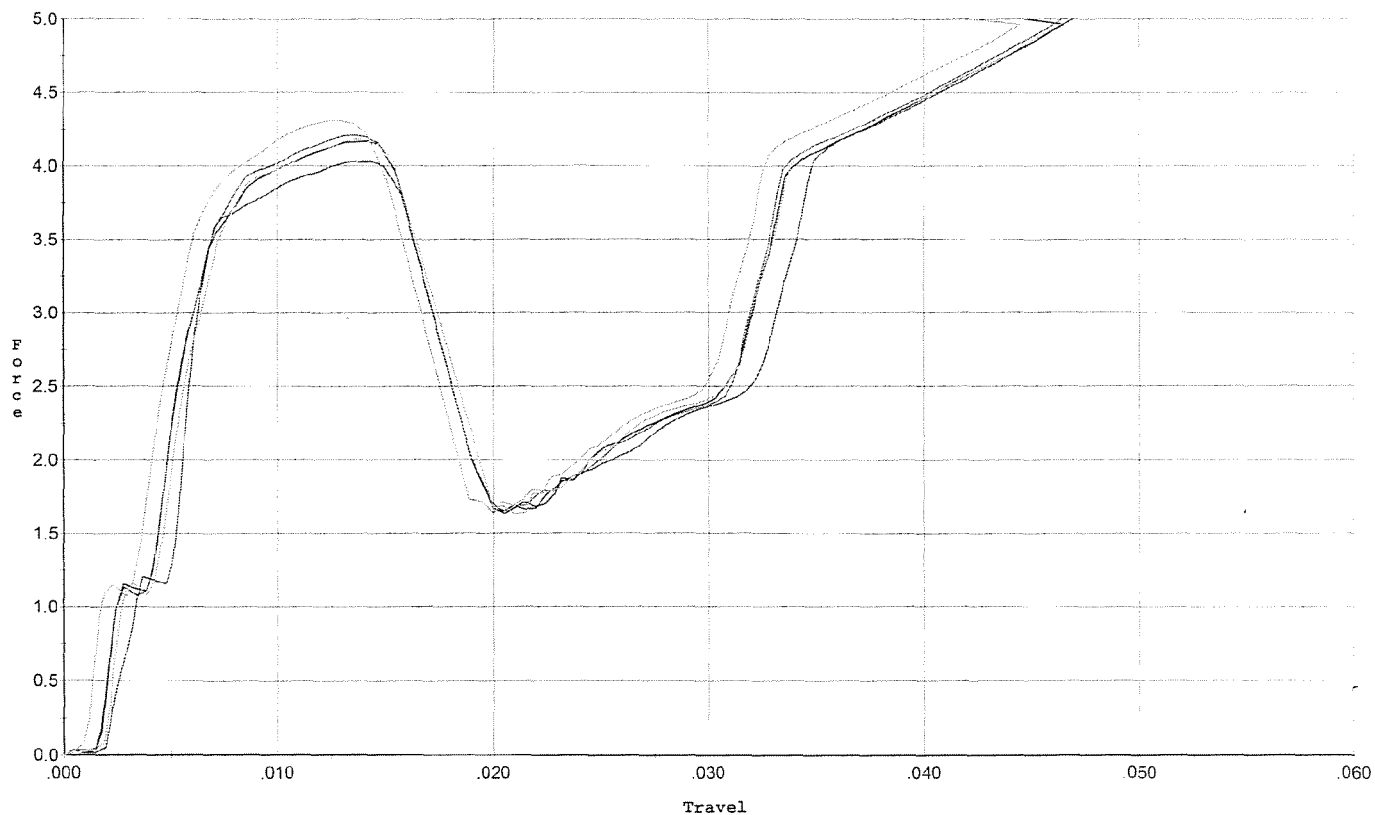
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.210	0.014	0.004	0.032	0.039		Set Trigger
2	4.225	0.015	0.002	0.031	0.040		Set Trigger
3	4.187	0.014	0.00	0.031	0.038		Set Trigger
4	4.031	0.015	0.002	0.032	0.039		Set Trigger
5	4.164	0.015	0.004	0.031	0.040		Set Trigger

A-4.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



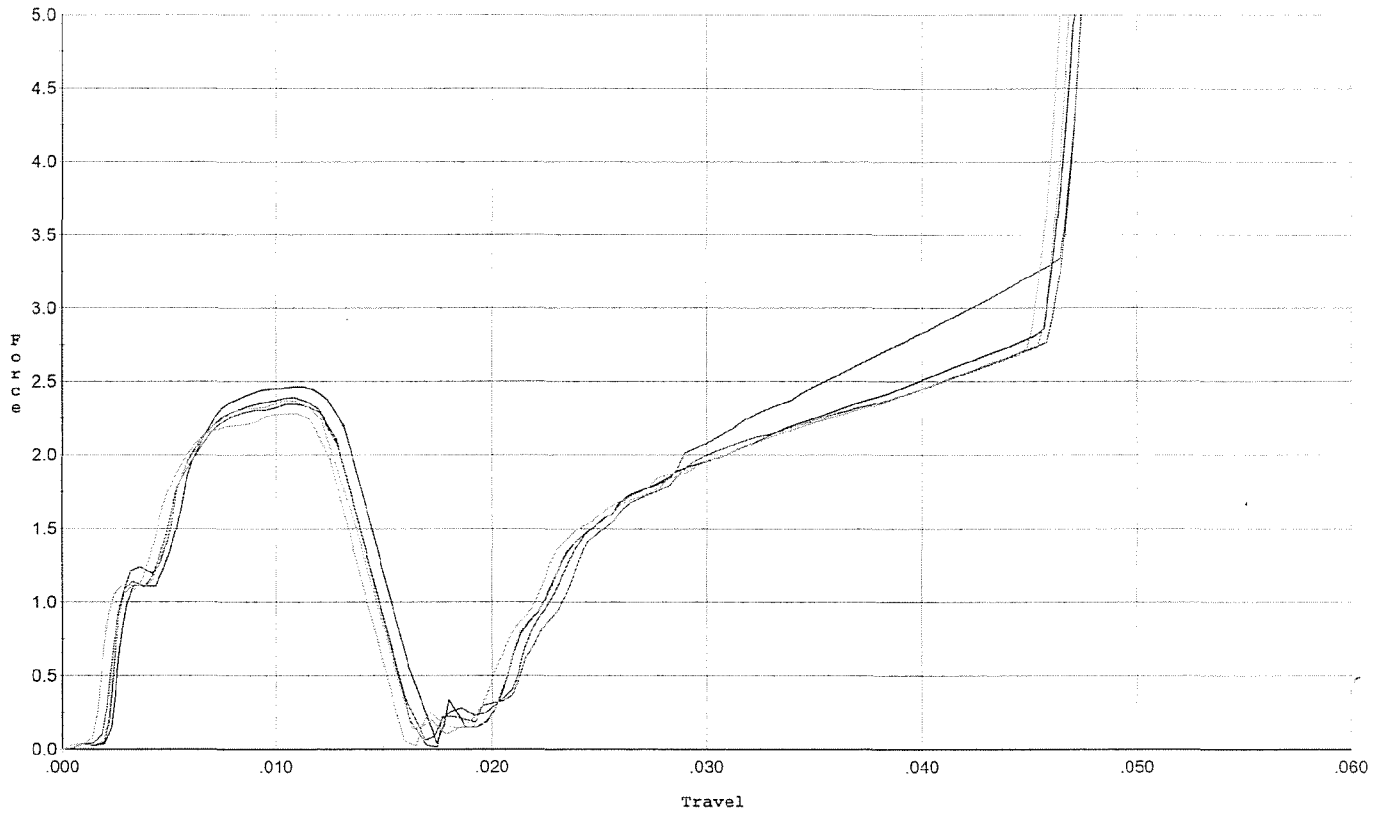
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.031	0.016	0.002	0.033	0.039		Set Trigger
2	4.166	0.015	0.004	0.032	0.041		Set Trigger
3	4.209	0.016	0.00	0.032	0.041		Set Trigger
4	4.182	0.018	0.00	0.032	0.046		Set Trigger
5	4.307	0.015	0.00	0.031	0.042		Set Trigger

A. 4.17

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 3/3/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



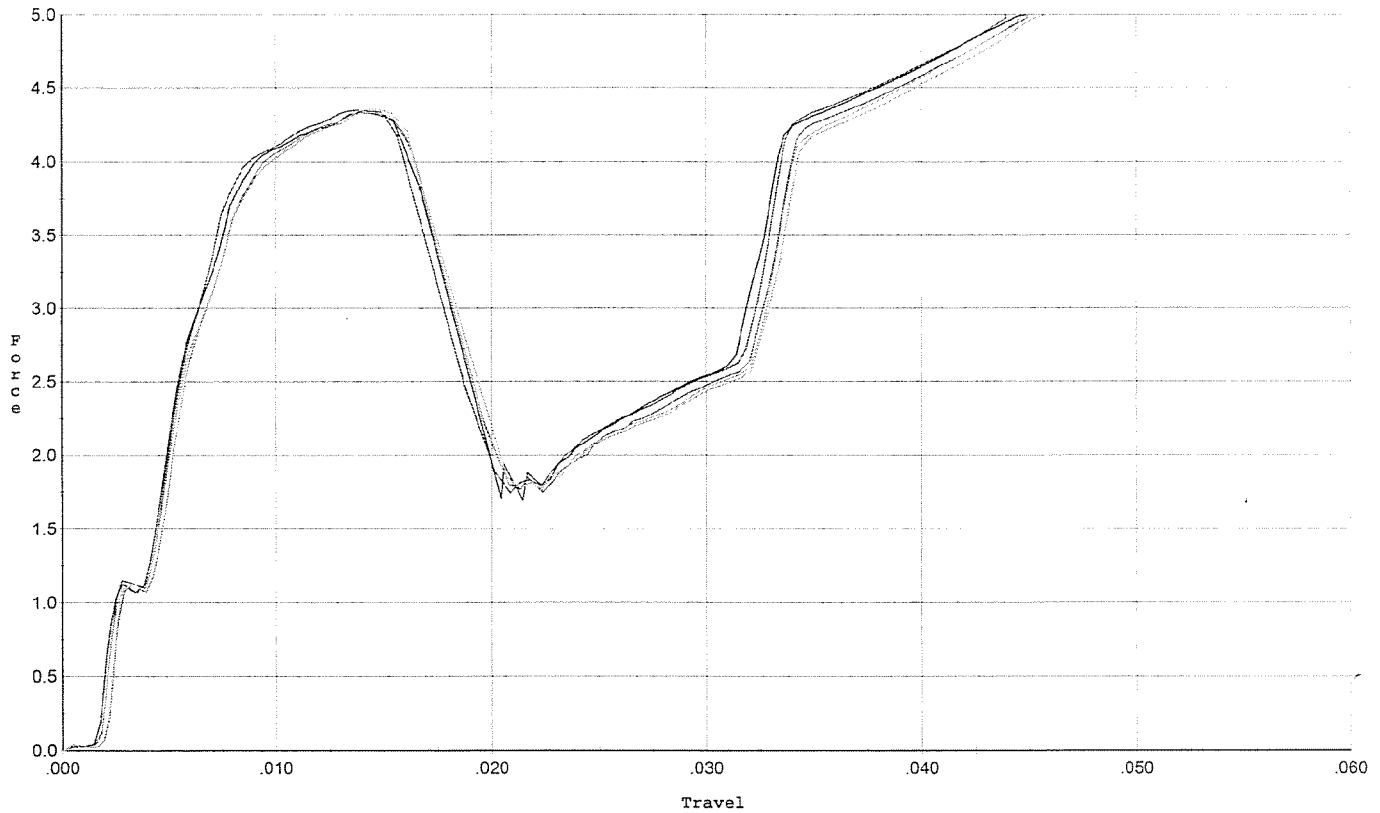
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.390	0.013	0.00	0.037	0.020		Set Trigger
2	2.466	0.013	0.002	0.037	0.020		Set Trigger
3	2.346	0.013	0.00	0.037	0.020		Set Trigger
4	2.372	0.014	0.00	0.037	0.021		Set Trigger
5	2.279	0.013	0.00	0.037	0.019		Set Trigger

1A-2.37

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 3/3/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb fir target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.350	0.016	0.002	0.032	0.042		Set Trigger
2	4.339	0.017	0.00	0.031	0.045		Set Trigger
3	4.330	0.016	0.00	0.032	0.043		Set Trigger
4	4.335	0.016	0.00	0.032	0.043		Set Trigger
5	4.358	0.016	0.002	0.032	0.043		Set Trigger

A-4.34