

G6810392

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



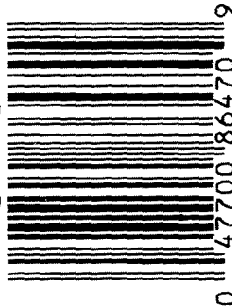
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6810392

UPC



BM FORM

GUN SERIAL # G 6810392

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-11-09	RT
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-20-09	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

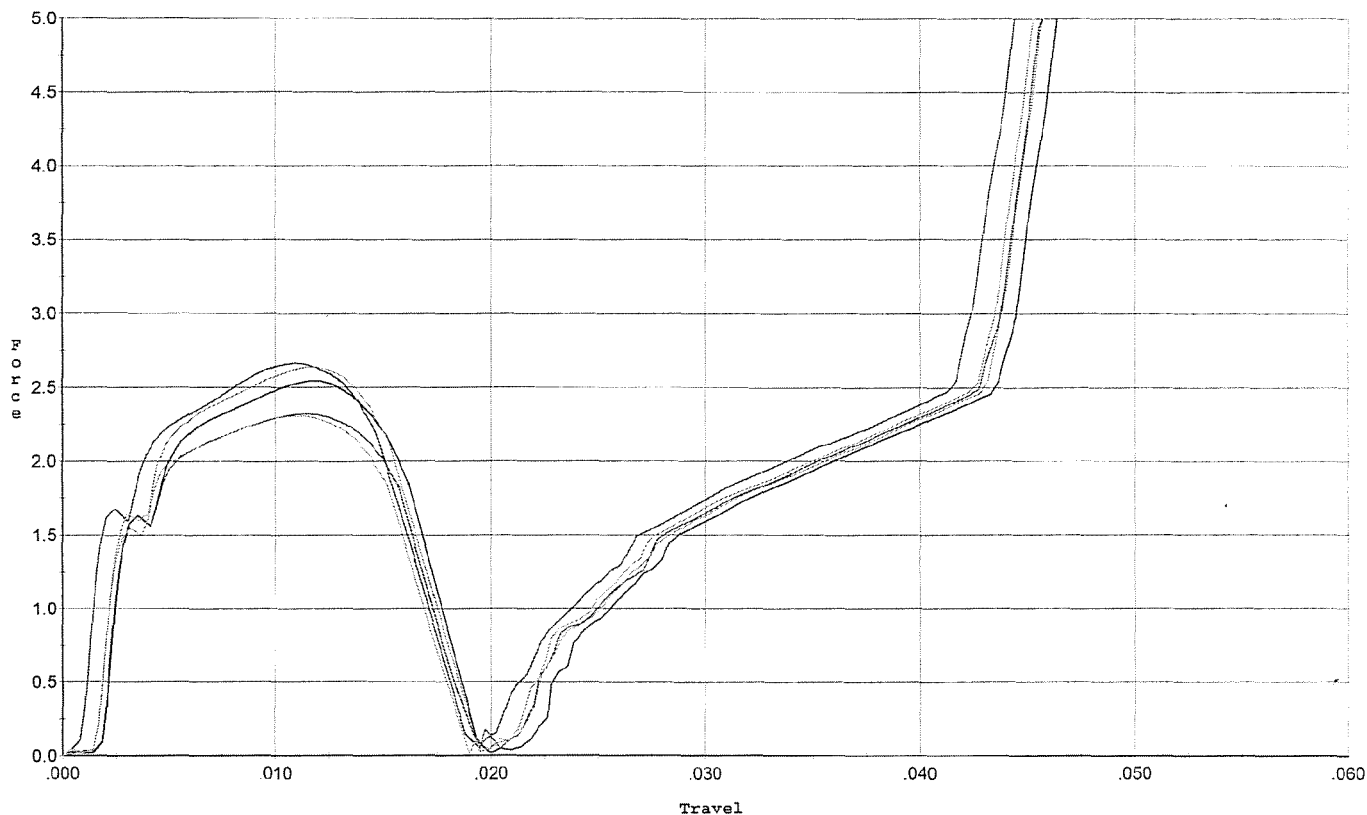
560	BARBER M24 0130904	2 LBS MIN 10 LBS MAX	40	40	40	2-25-09	LD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	2-25-09	LD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.031	.032	.032	2-25-09	LD		
	J) ASSEMBLE STOCK					2-20-09	LD		
	K) ASSEMBLE SWIVEL STUDS					2-25-09	LD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		2-23-09	LD		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-23-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-25-09	LD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.47	2.48	2.53	2.53	2.60	2-24-09	WV
	C) FUNCTION					2-25-09	LD		
690	PACK					2-27-09	TC		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



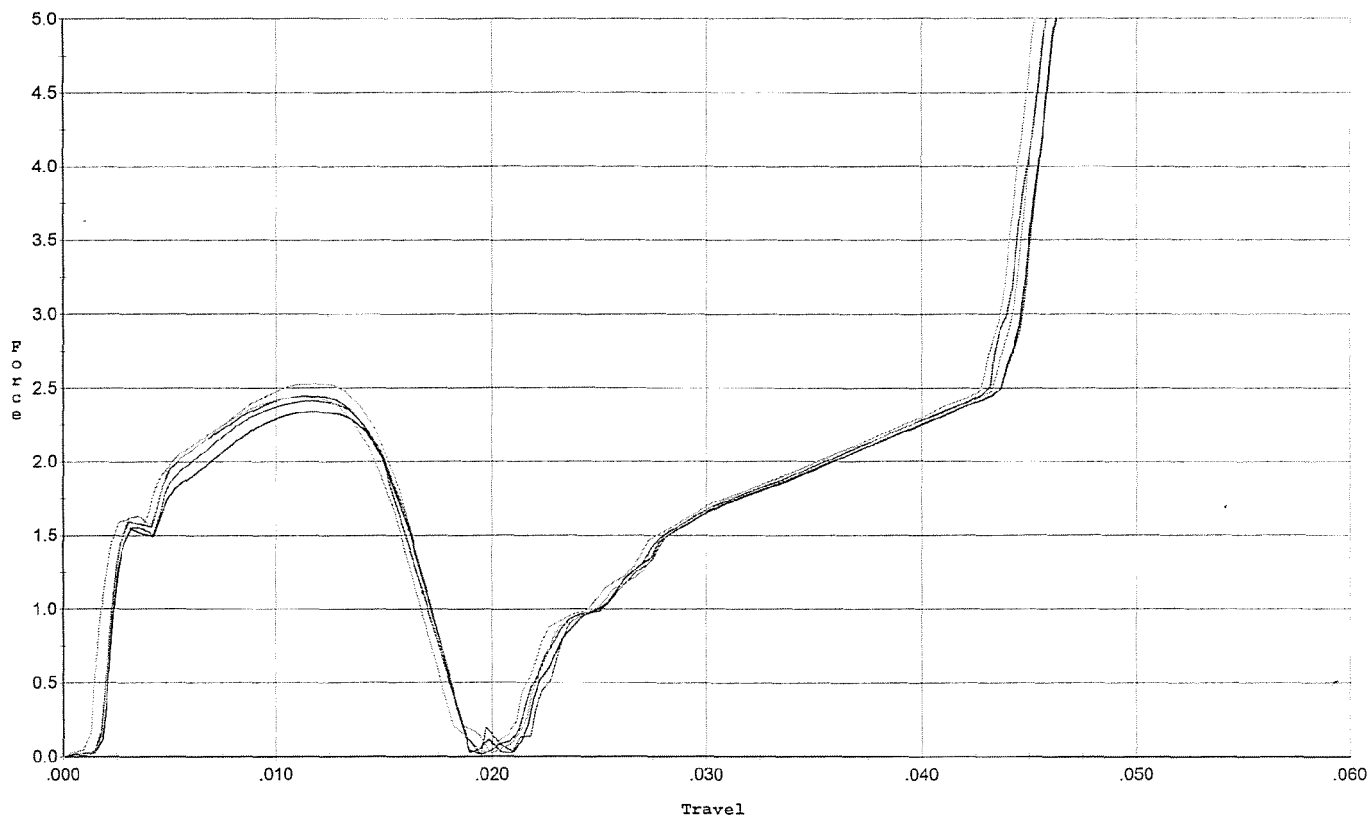
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.665	0.016	0.00	0.033	0.032		Set Trigger
2	2.544	0.016	0.002	0.035	0.029		Set Trigger
3	2.320	0.016	0.00	0.034	0.026		Set Trigger
4	2.307	0.015	0.00	0.035	0.025		Set Trigger
5	2.637	0.017	0.00	0.034	0.032		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



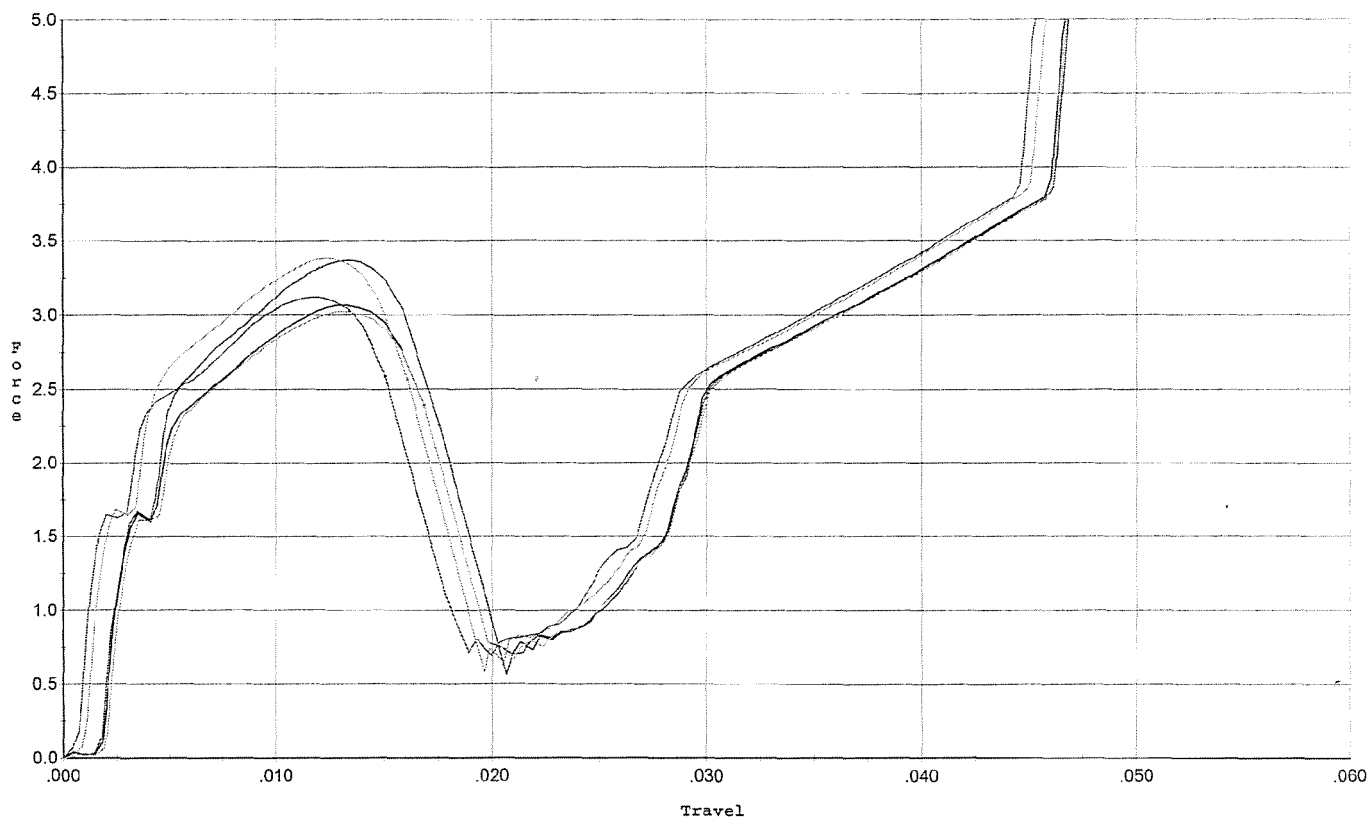
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.017	0.00	0.035	0.029		Set Trigger
2	2.339	0.016	0.00	0.035	0.026		Set Trigger
3	2.413	0.016	0.00	0.035	0.027		Set Trigger
4	2.441	0.015	0.00	0.035	0.027		Set Trigger
5	2.529	0.016	0.00	0.035	0.028		Set Trigger

A-2-43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



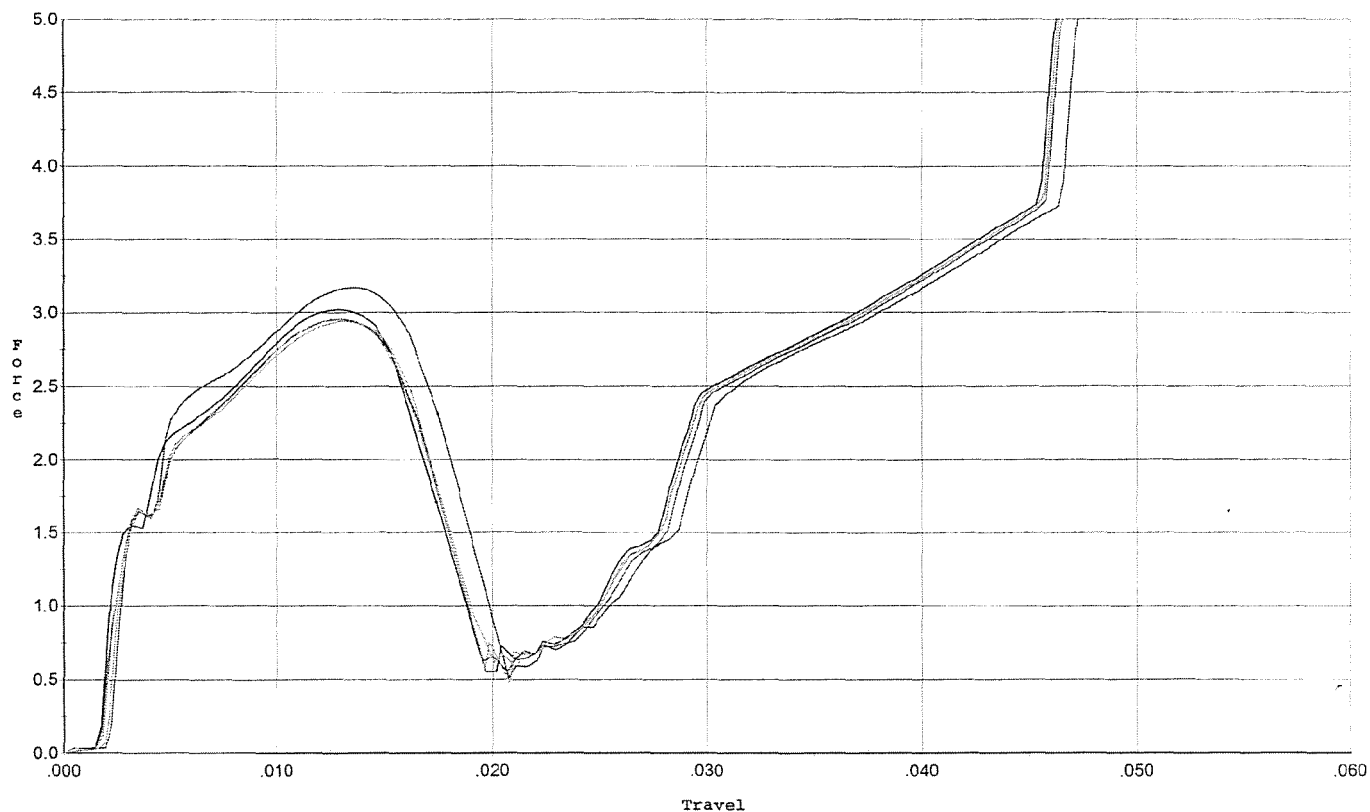
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.371	0.018	0.002	0.032	0.039		Set Trigger
2	3.066	0.017	0.002	0.032	0.035		Set Trigger
3	3.119	0.015	0.00	0.032	0.034		Set Trigger
4	3.025	0.017	0.00	0.032	0.034		Set Trigger
5	3.385	0.016	0.00	0.032	0.038		Set Trigger

A-3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles +/- .75 lb



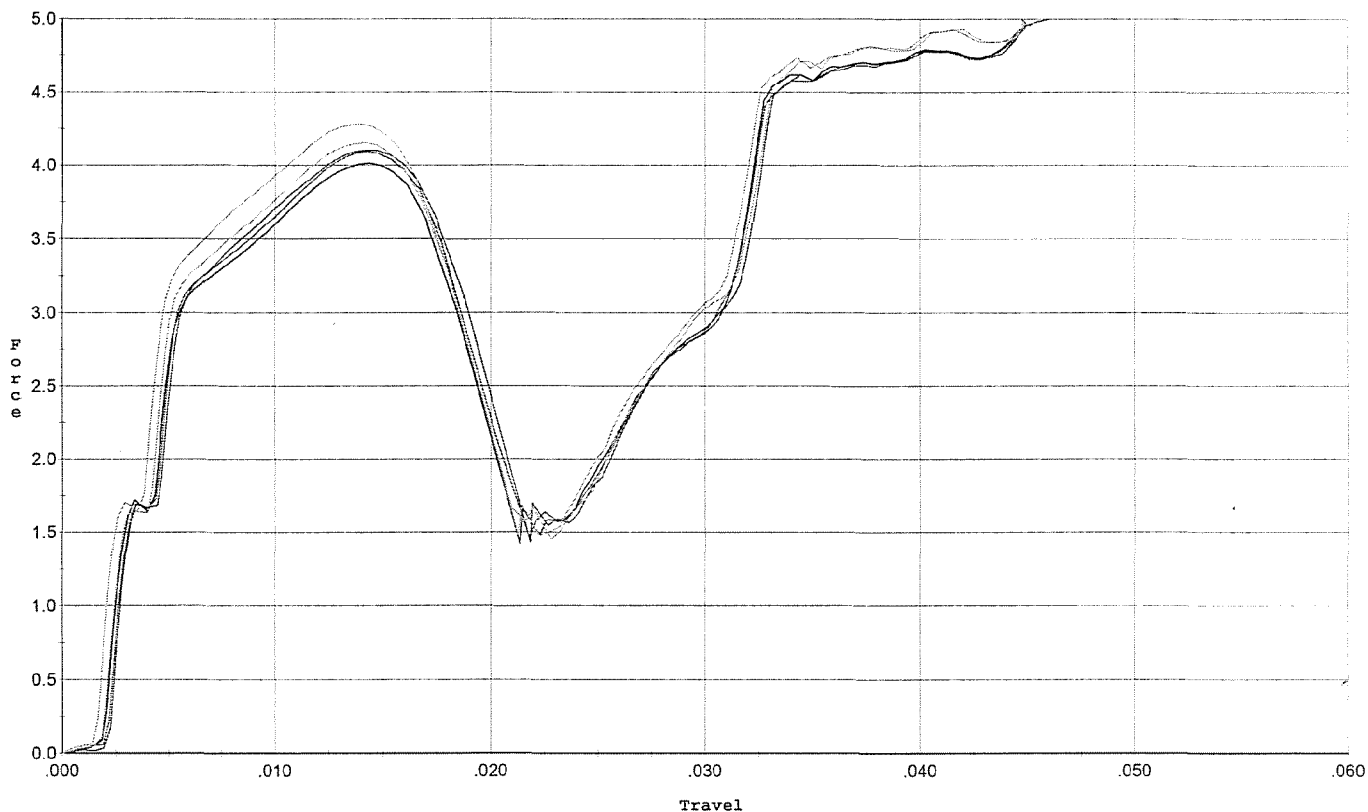
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.017	0.00	0.033	0.037		Set Trigger
2	3.023	0.017	0.002	0.032	0.035		Set Trigger
3	2.956	0.017	0.002	0.032	0.033		Set Trigger
4	2.941	0.016	0.002	0.032	0.032		Set Trigger
5	2.950	0.017	0.002	0.032	0.033		Set Trigger

A-3.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



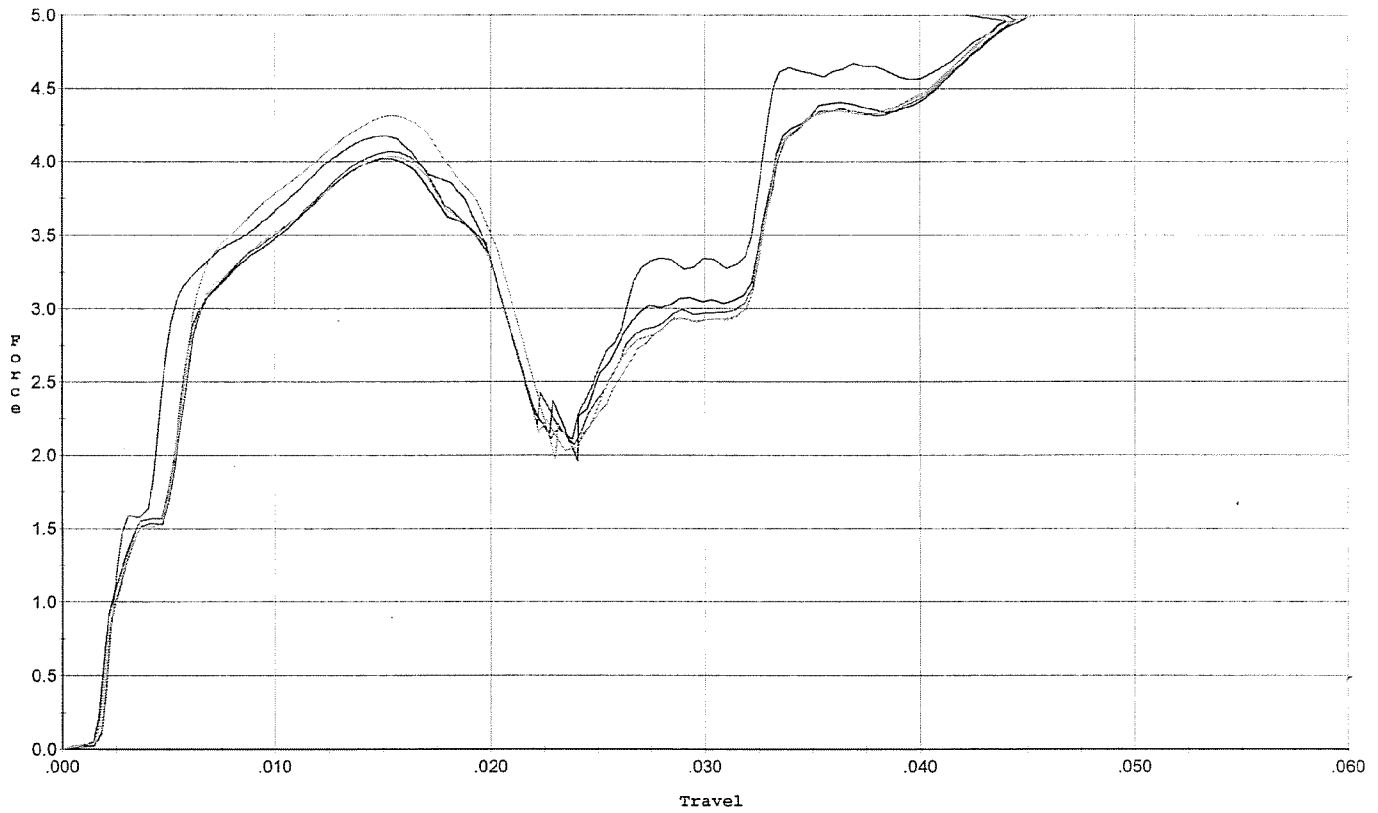
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.102	0.019	0.00	0.029	0.050		Set Trigger
2	4.014	0.018	0.00	0.029	0.049		Set Trigger
3	4.093	0.018	0.00	0.030	0.047		Set Trigger
4	4.155	0.018	0.00	0.030	0.049		Set Trigger
5	4.282	0.018	0.00	0.029	0.051		Set Trigger

A-4-12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



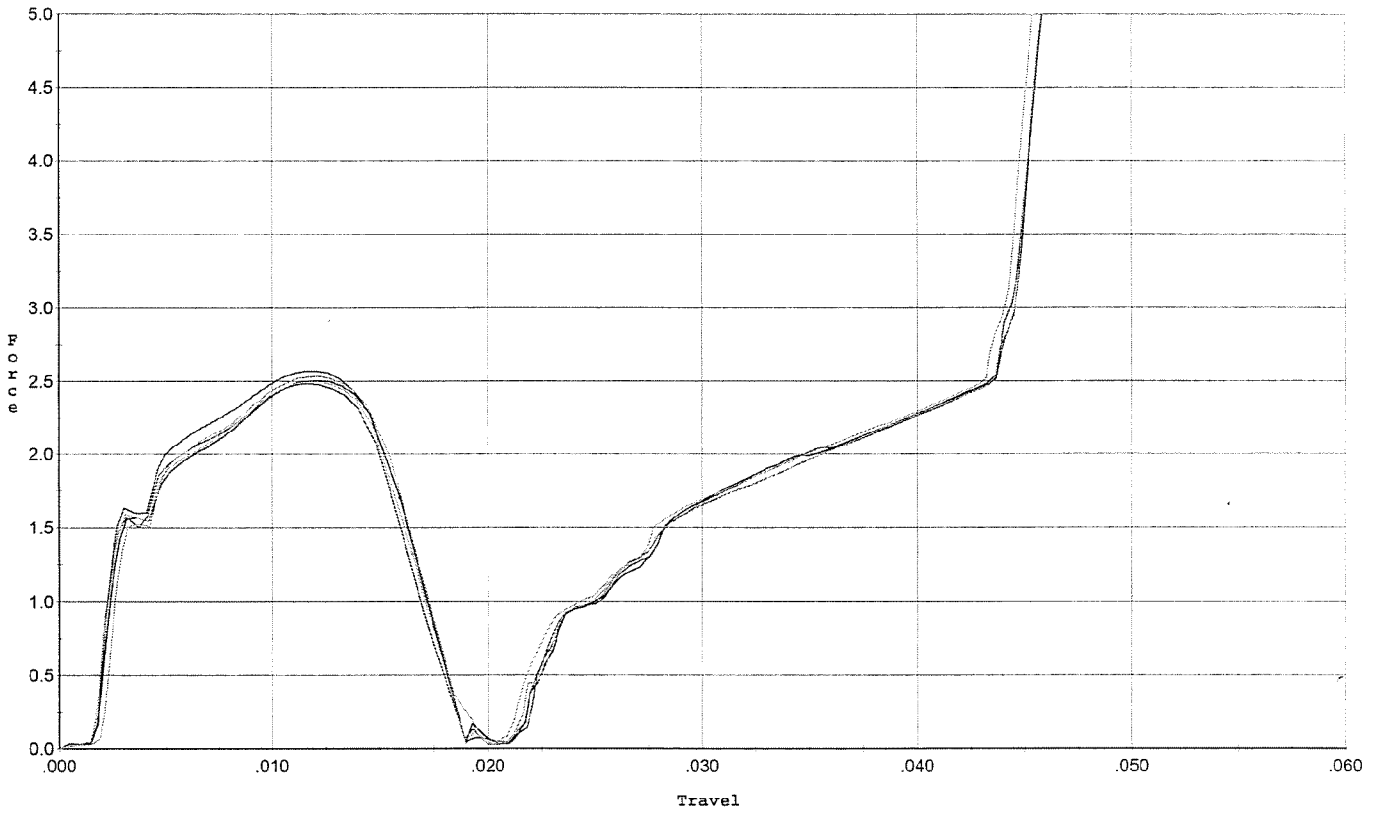
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.020	0.002	0.027	0.055		Set Trigger
2	4.018	0.020	0.00	0.028	0.052		Set Trigger
3	4.066	0.020	0.002	0.028	0.053		Set Trigger
4	4.036	0.020	0.00	0.029	0.053		Set Trigger
5	4.316	0.020	0.00	0.028	0.057		Set Trigger

A.4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schultz 2/19/2009

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lb for final test



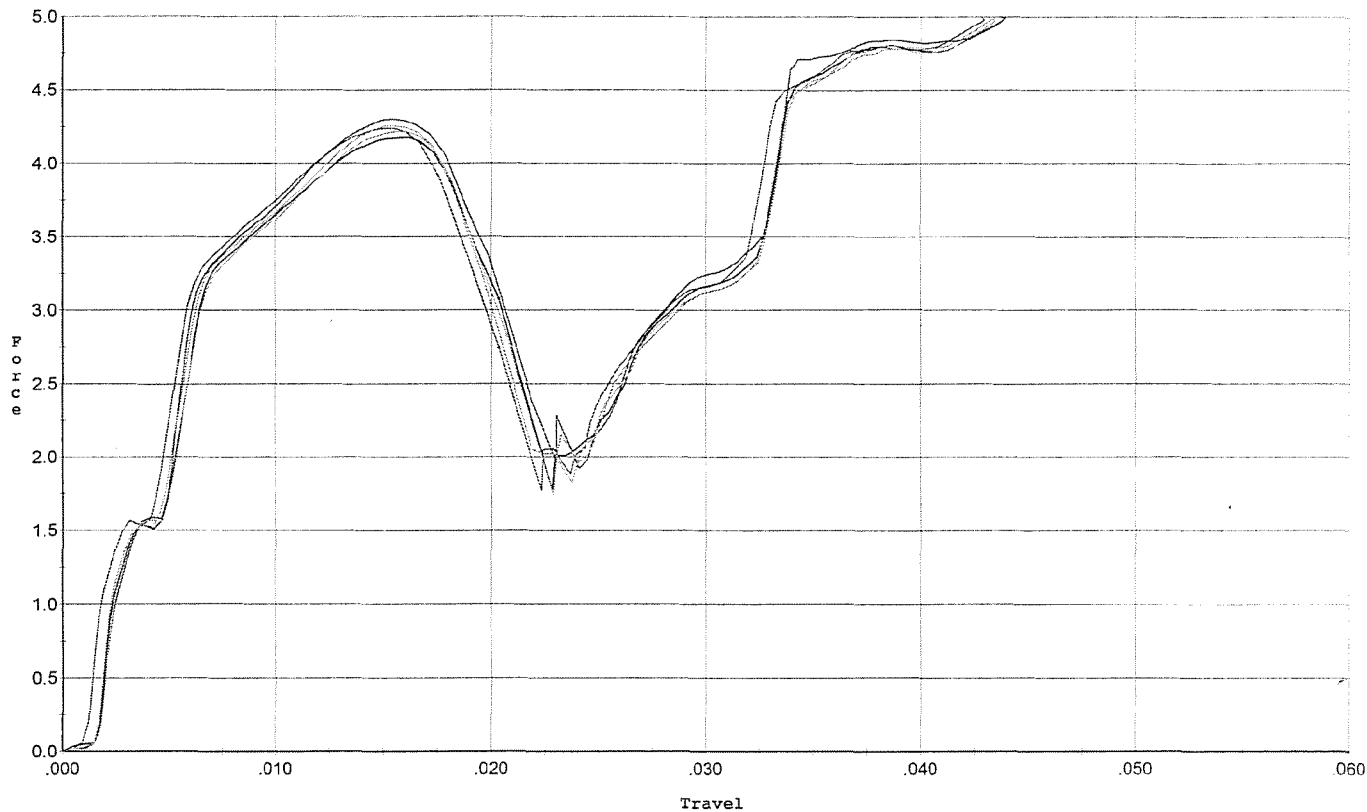
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.016	0.002	0.035	0.028		Set Trigger
2	2.504	0.016	0.00	0.034	0.027		Set Trigger
3	2.485	0.015	0.00	0.035	0.026		Set Trigger
4	2.499	0.016	0.00	0.034	0.028		Set Trigger
5	2.534	0.016	0.00	0.035	0.027		Set Trigger

A-2-51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schultz 2/19/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.302	0.020	0.00	0.028	0.055		Set Trigger
2	4.176	0.020	0.00	0.028	0.055		Set Trigger
3	4.240	0.020	0.00	0.028	0.057		Set Trigger
4	4.220	0.021	0.00	0.029	0.056		Set Trigger
5	4.255	0.020	0.00	0.029	0.054		Set Trigger

A-4.23