

G6810438

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



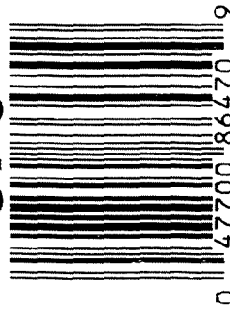
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6810438

UPC



BM FORM

GUN SERIAL #

G6810438

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-5-09	SP
430	ASSEMBLE TO STOCK		2-5-09	SP
440	PROOF		2-5-09	SP
460	CHECK HEADSPACE		2-5-09	SP
470	DIS-ASSEMBLE ACTION		2-5-09	SP
472	SERIALIZE BOLT HANDLE		2-6-09	RZ
475	DRILL AND TAP SIGHT HOLES		2-6-09	TC
480	MAGNAFLUX BBL ACTION	OPERATOR	2-7-09	AB
490	MAGNAFLUX BOLT		2-7-09	MR
500	ROLLMARK CALIBER		2-9-09	RT
520	GOFF BLAST BBL / REC		2-9-09	SP
542	APPLY COATINGS (BARREL ACTION)		2-12-09	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-12-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-12-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-12-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-13-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

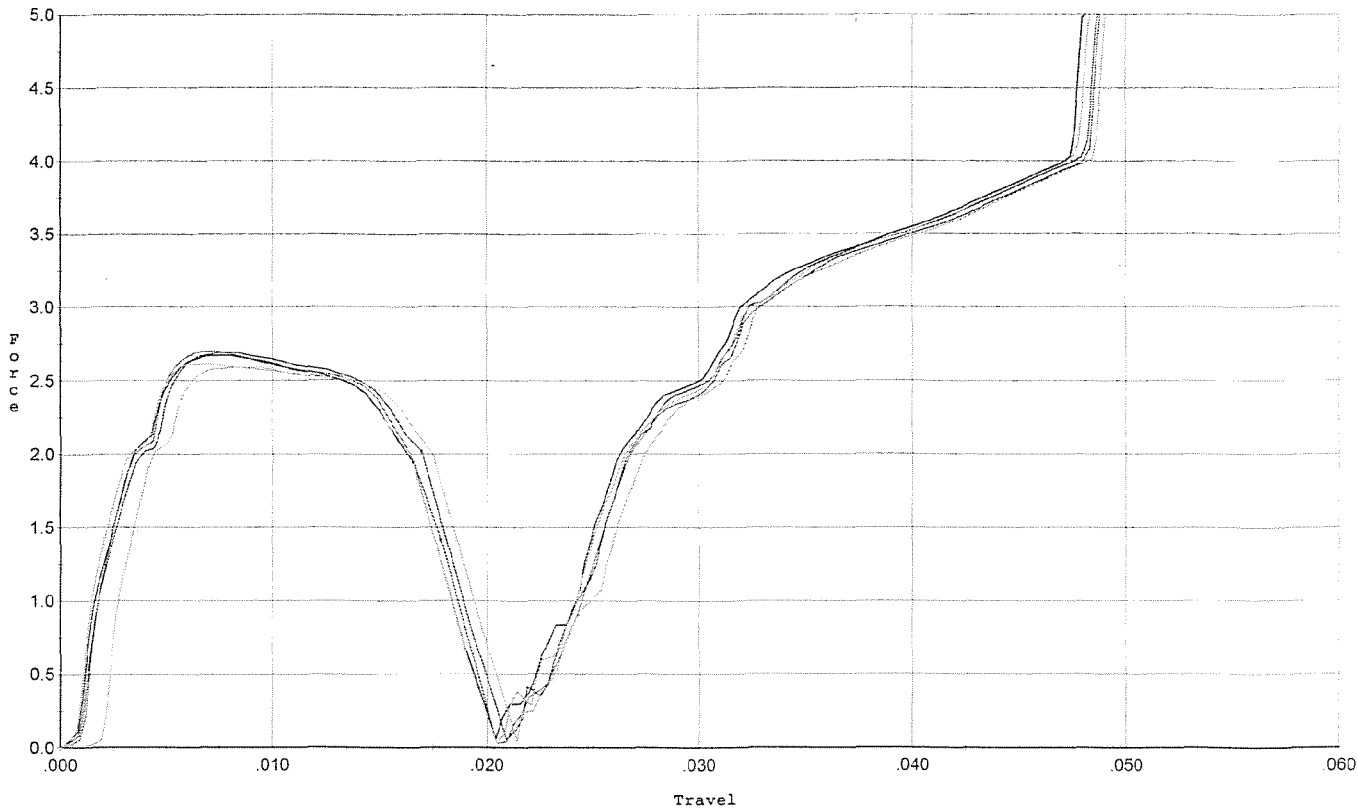
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.0</u>	2-17-09	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-17-09	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	2-17-09	LJN
	J) ASSEMBLE STOCK		2-13-09	LJN
	K) ASSEMBLE SWIVEL STUDS		2-17-09	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-14-09	LJN
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-14-09	TC
670	FINAL INSPECTION A) HEADSPACE		2-17-09	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.64</u> <u>2.62</u> <u>2.66</u> <u>2.64</u> <u>2.67</u>	2-16-09	WJN
	C) FUNCTION		2-17-09	LJN
690	PACK		2/19/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lb



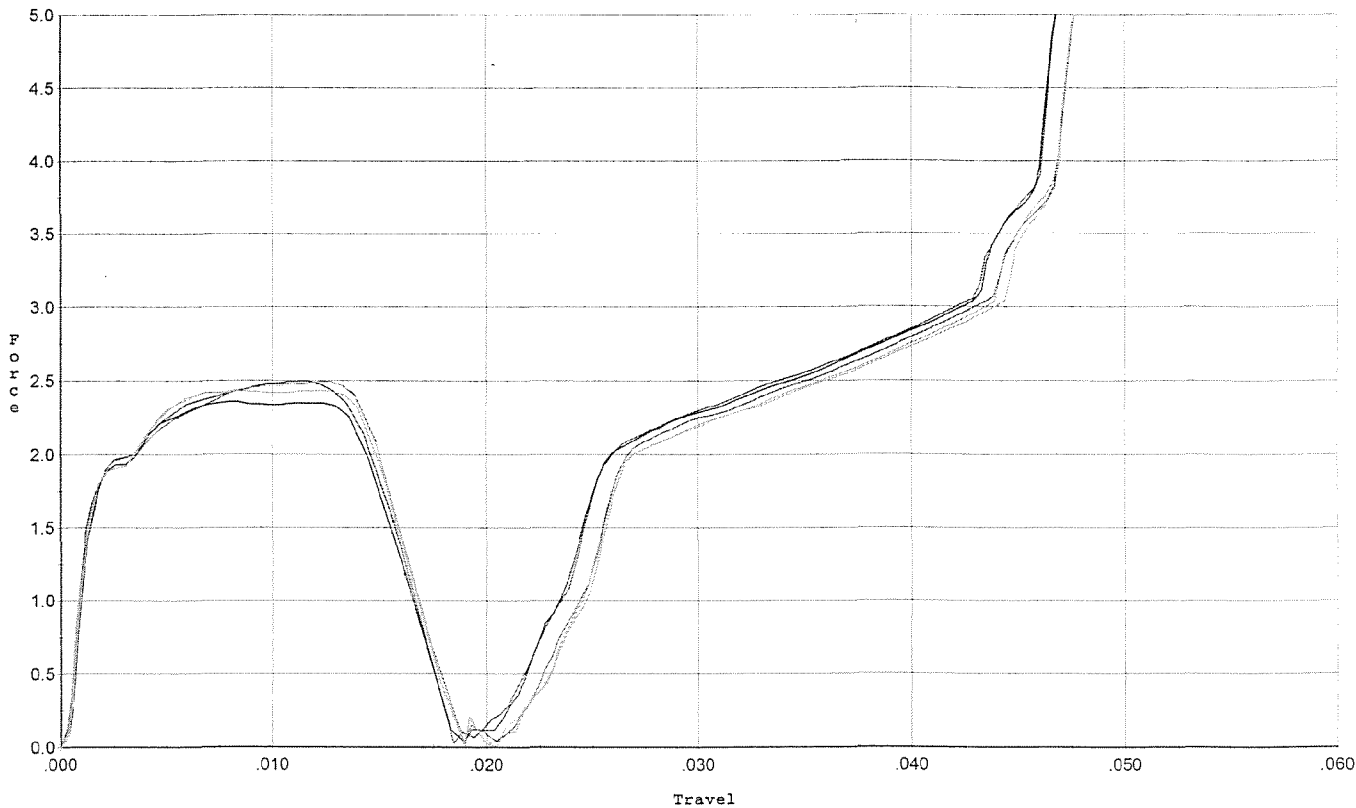
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.691	0.017	0.00	0.034	0.034		Set Trigger
2	2.673	0.017	0.00	0.034	0.033		Set Trigger
3	2.697	0.018	0.00	0.034	0.035		Set Trigger
4	2.612	0.016	0.00	0.034	0.033		Set Trigger
5	2.587	0.017	0.002	0.034	0.033		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lb



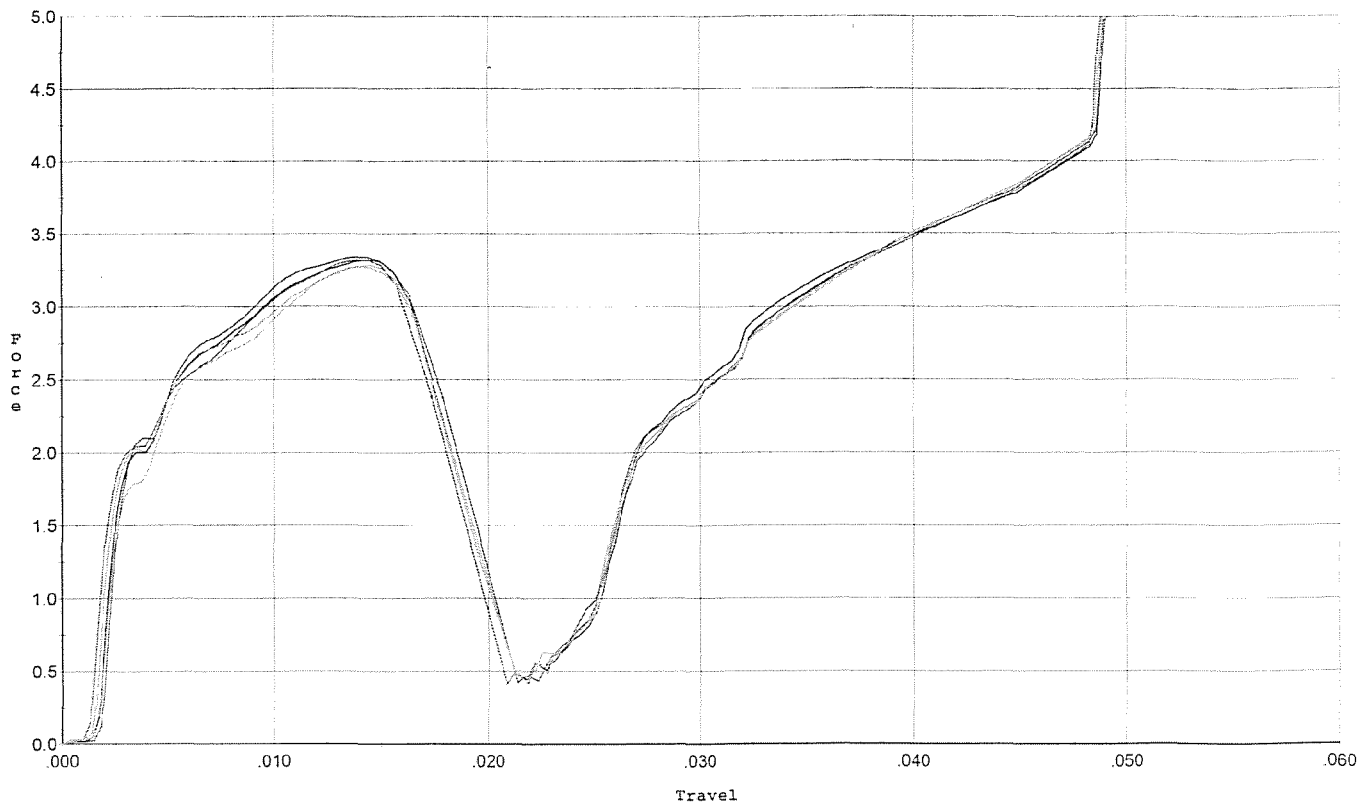
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.493	0.016	0.00	0.035	0.030		Set Trigger
2	2.355	0.016	0.00	0.035	0.031		Set Trigger
3	2.495	0.015	0.00	0.036	0.029		Set Trigger
4	2.491	0.015	0.00	0.036	0.030		Set Trigger
5	2.435	0.015	0.00	0.036	0.030		Set Trigger

A-2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs ini +/- .75 lb



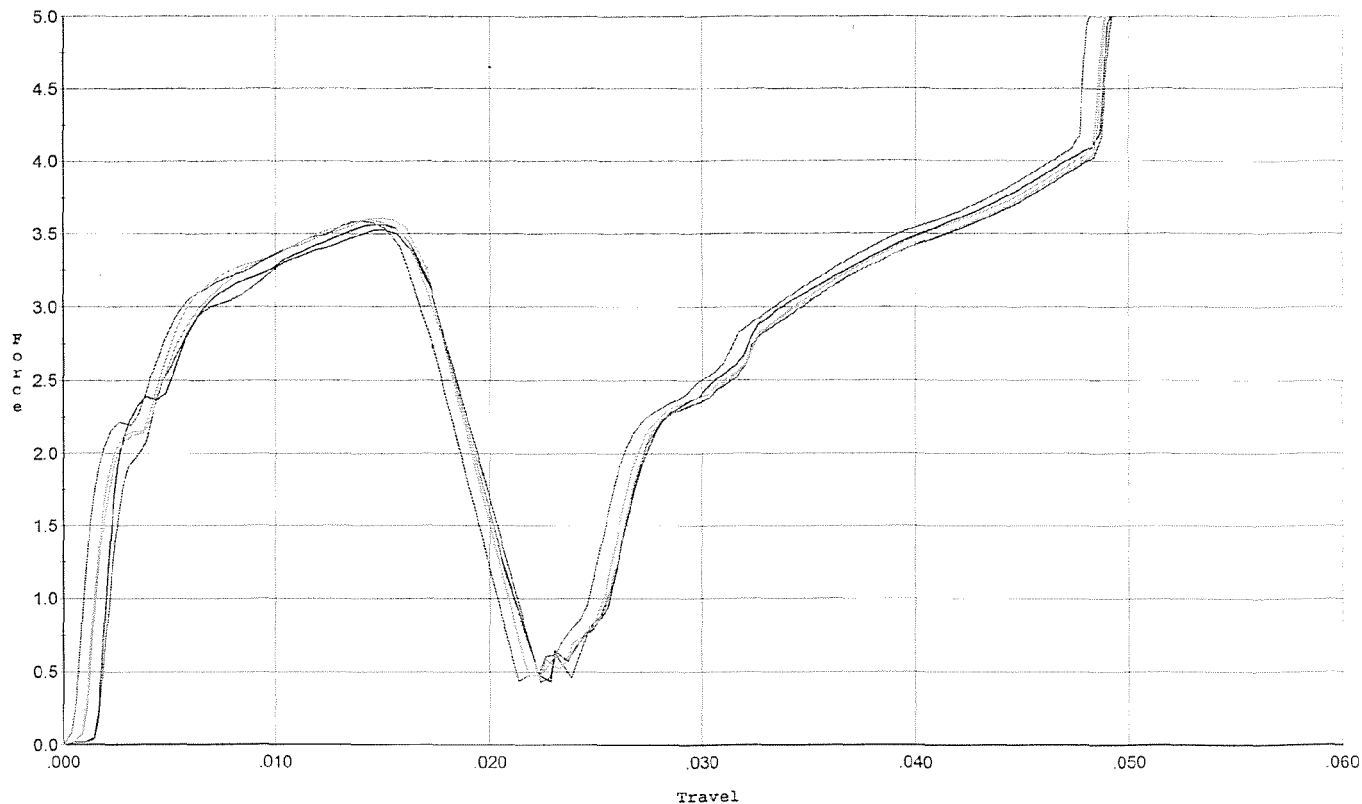
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.339	0.018	0.002	0.033	0.041		Set Trigger
2	3.322	0.016	0.00	0.033	0.037		Set Trigger
3	3.317	0.017	0.00	0.033	0.040		Set Trigger
4	3.274	0.017	0.00	0.034	0.037		Set Trigger
5	3.285	0.017	0.00	0.034	0.038		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lb

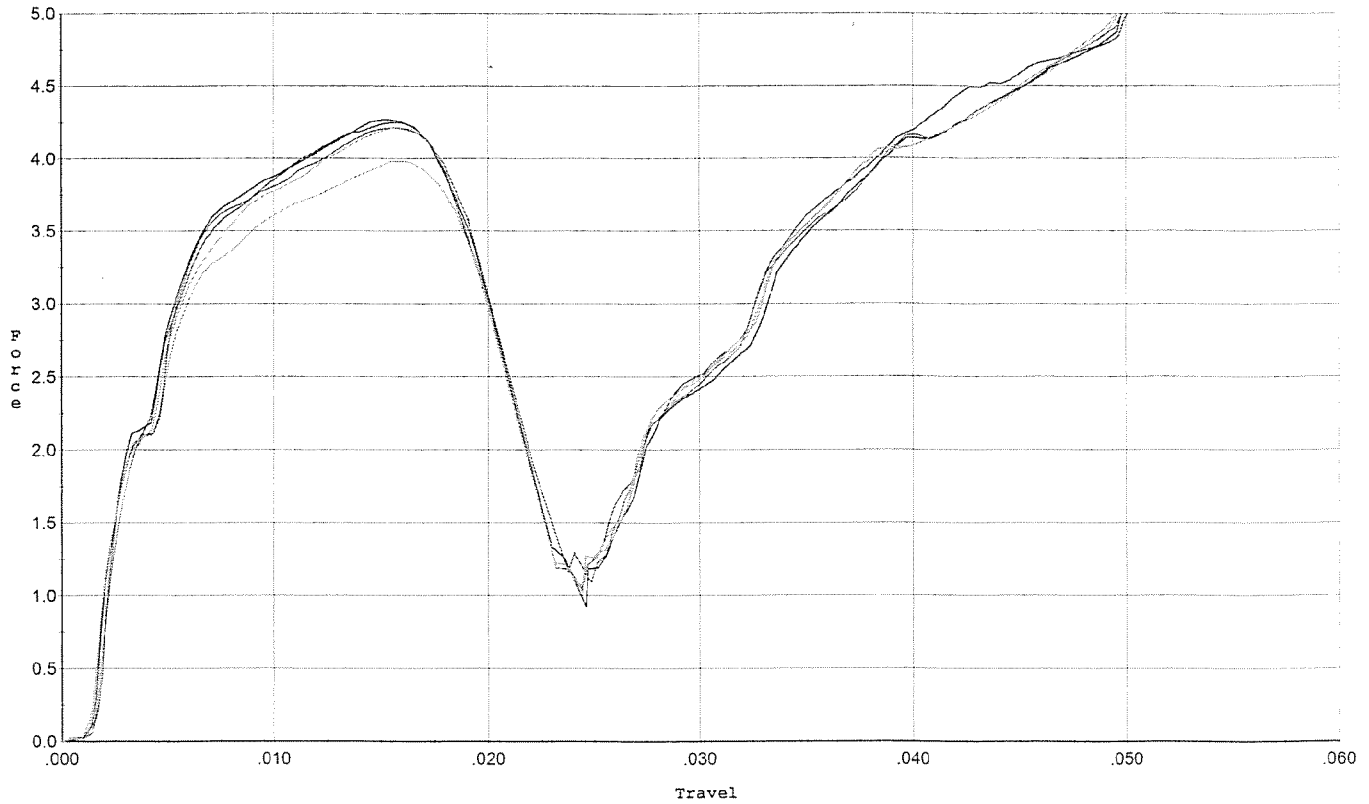


#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.527	0.020	0.00	0.032	0.048		Set Trigger
2	3.563	0.017	0.00	0.033	0.043		Set Trigger
3	3.591	0.017	0.00	0.032	0.046		Set Trigger
4	3.599	0.018	0.00	0.032	0.046		Set Trigger
5	3.609	0.017	0.00	0.033	0.044		Set Trigger

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



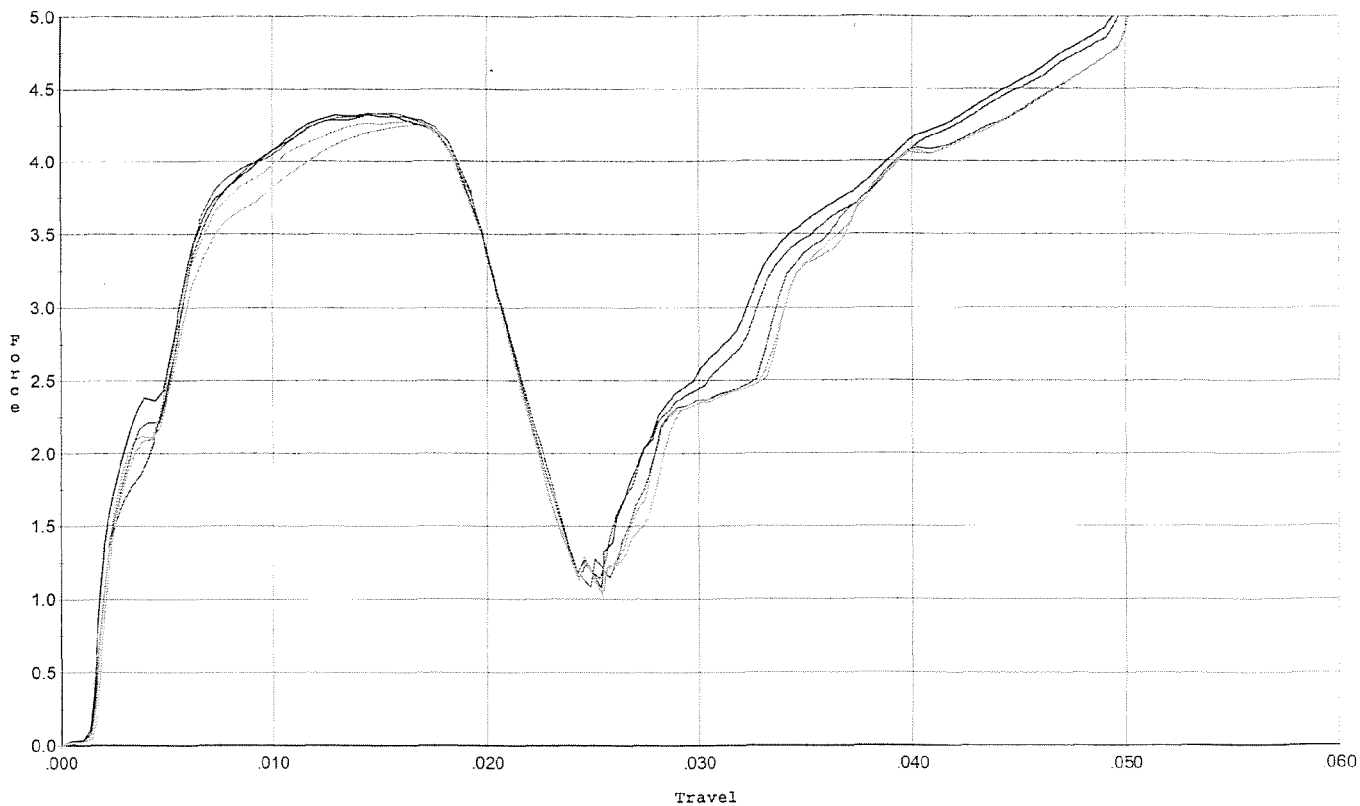
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.020	0.00	0.031	0.057		Set Trigger
2	4.264	0.019	0.00	0.031	0.056		Set Trigger
3	4.212	0.019	0.00	0.031	0.055		Set Trigger
4	4.215	0.020	0.00	0.031	0.056		Set Trigger
5	3.983	0.020	0.00	0.031	0.054		Set Trigger

A-4-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



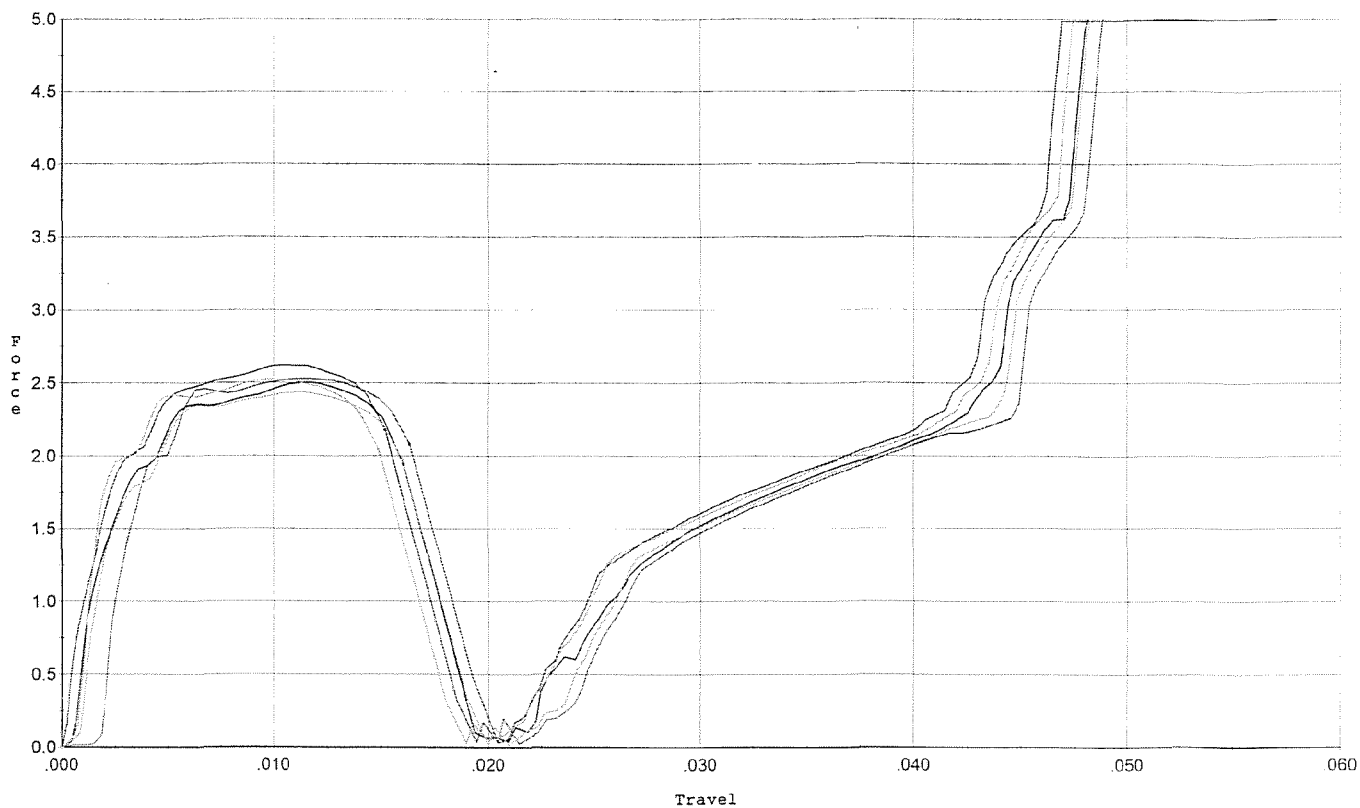
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.320	0.019	0.00	0.031	0.057		Set Trigger
2	4.333	0.019	0.00	0.030	0.059		Set Trigger
3	4.336	0.019	0.00	0.031	0.058		Set Trigger
4	4.279	0.020	0.00	0.031	0.058		Set Trigger
5	4.253	0.020	0.00	0.031	0.057		Set Trigger

A-430

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/12/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



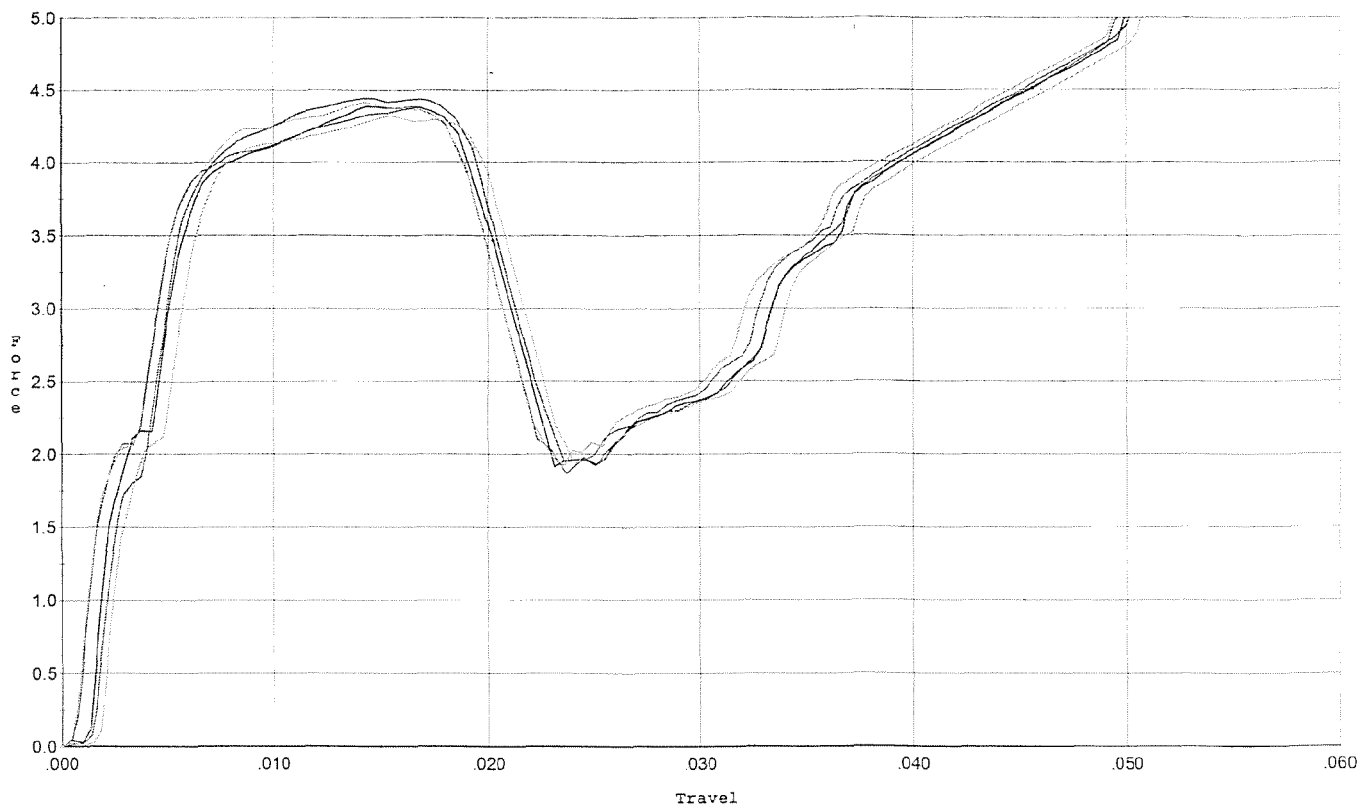
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.015	0.00	0.036	0.031		Set Trigger
2	2.504	0.016	0.00	0.036	0.031		Set Trigger
3	2.528	0.016	0.002	0.036	0.030		Set Trigger
4	2.440	0.016	0.00	0.036	0.030		Set Trigger
5	2.524	0.015	0.00	0.037	0.029		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/12/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.442	0.019	0.00	0.031	0.061		Set Trigger
2	4.387	0.020	0.00	0.030	0.063		Set Trigger
3	4.369	0.019	0.00	0.030	0.060		Set Trigger
4	4.323	0.020	0.00	0.031	0.061		Set Trigger
5	4.415	0.019	0.00	0.030	0.061		Set Trigger

A-4-38