

G 6814676

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

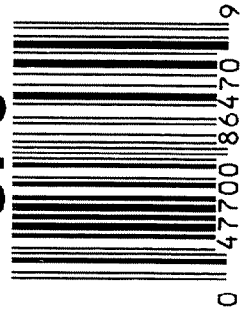
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814676

UPC



GUN SERIAL #

G 6814676

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SP
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SP
460	CHECK HEADSPACE		2-10-09	SP
470	DIS-ASSEMBLE ACTION		2-10-09	SP
472	SERIALIZE BOLT HANDLE		2-10-09	RTZ
475	DRILL AND TAP SIGHT HOLES		2-11-09	SP
480	MAGNAFLUX BBL ACTION		2/13/09	(H)
490	MAGNAFLUX BOLT		3/13/09	MR
500	ROLLMARK CALIBER		2/13/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/20	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-20-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-20-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-20-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-20-09	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

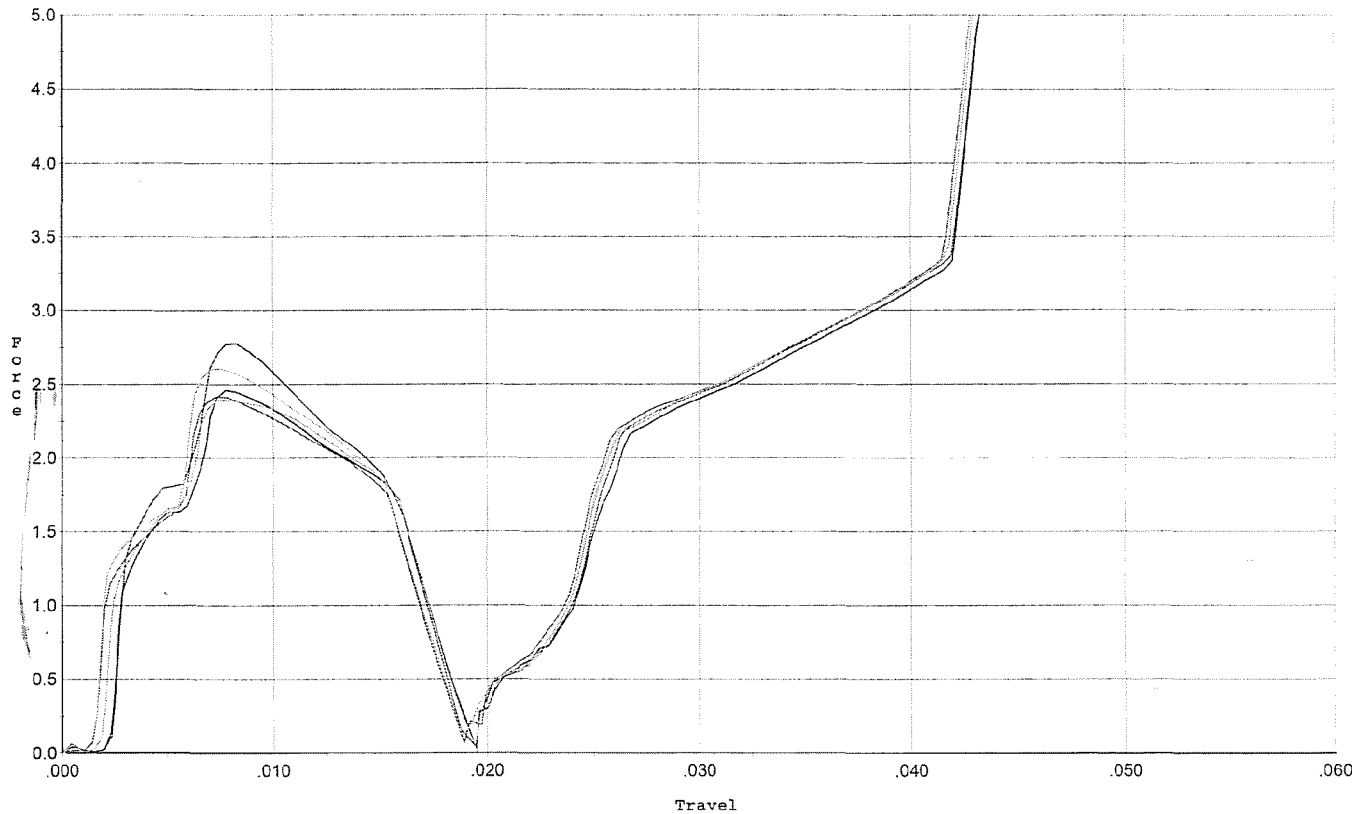
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-25-09	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	2-25-09	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	2-25-09	L.D.
	J) ASSEMBLE STOCK		2-20-09	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		2-25-09	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	2-23-09	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		2-23-09	RP
670	FINAL INSPECTION A) HEADSPACE		2-25-09	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.55</u> <u>2.62</u> <u>2.57</u> <u>2.59</u>	2-24-09	W.H.
	C) FUNCTION		2-25-09	L.D.
690	PACK		2/25/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



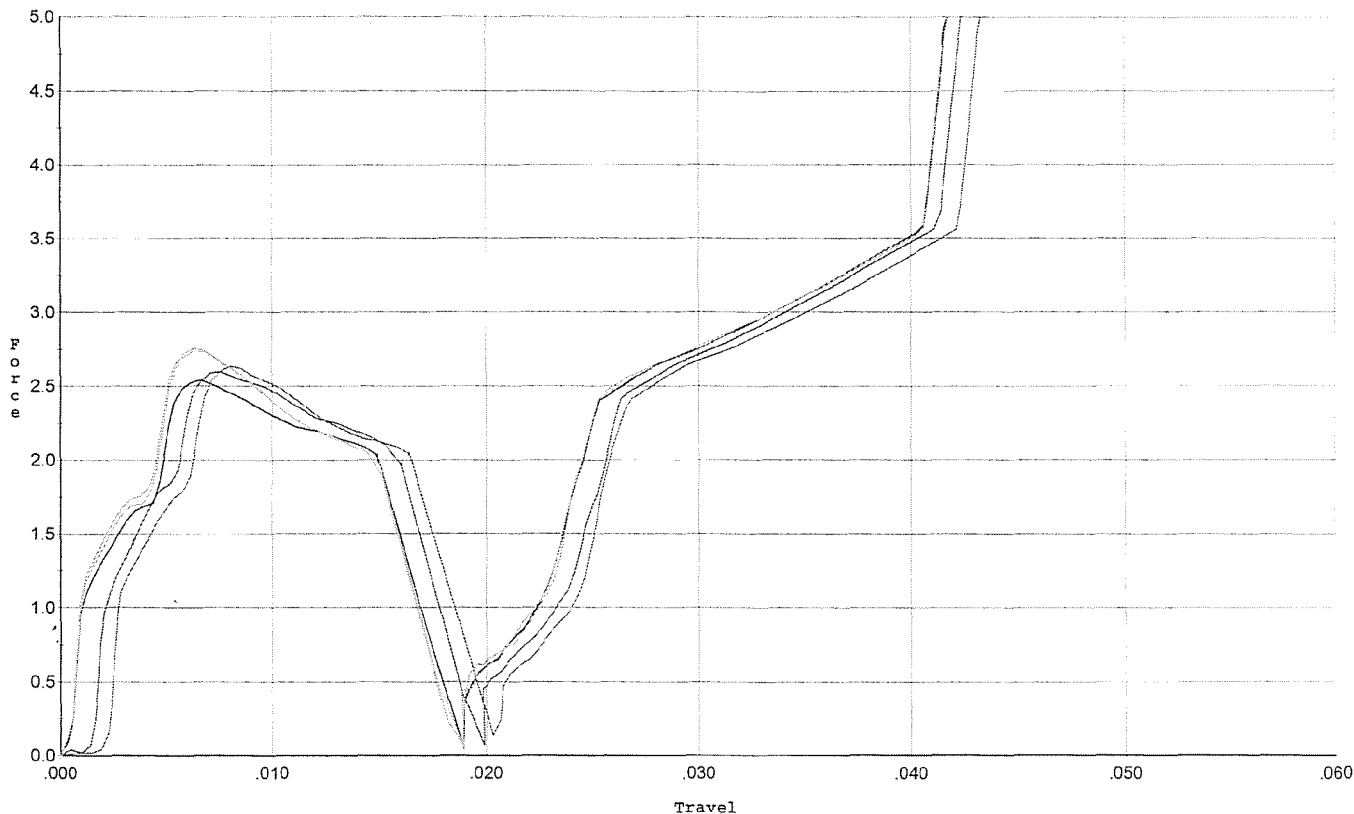
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.778	0.016	0.002	0.031	0.027		Set Trigger
2	2.460	0.016	0.002	0.031	0.025		Set Trigger
3	2.416	0.015	0.00	0.031	0.025		Set Trigger
4	2.607	0.015	0.00	0.031	0.026		Set Trigger
5	2.393	0.016	0.00	0.031	0.026		Set Trigger

A-2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



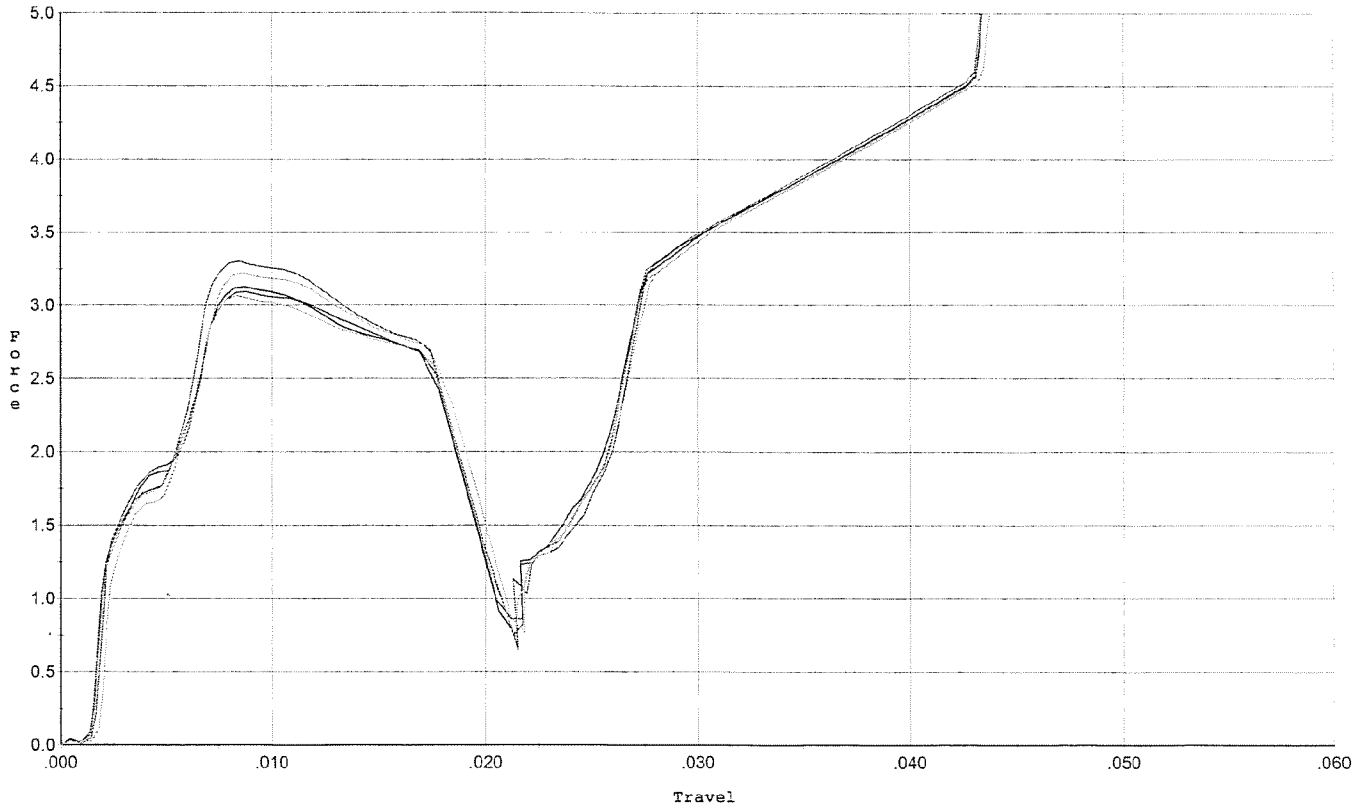
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.596	0.016	0.00	0.029	0.028		Set Trigger
2	2.540	0.015	0.00	0.030	0.027		Set Trigger
3	2.634	0.016	0.002	0.030	0.028		Set Trigger
4	2.739	0.015	0.00	0.029	0.028		Set Trigger
5	2.758	0.015	0.00	0.030	0.029		Set Trigger

A.2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



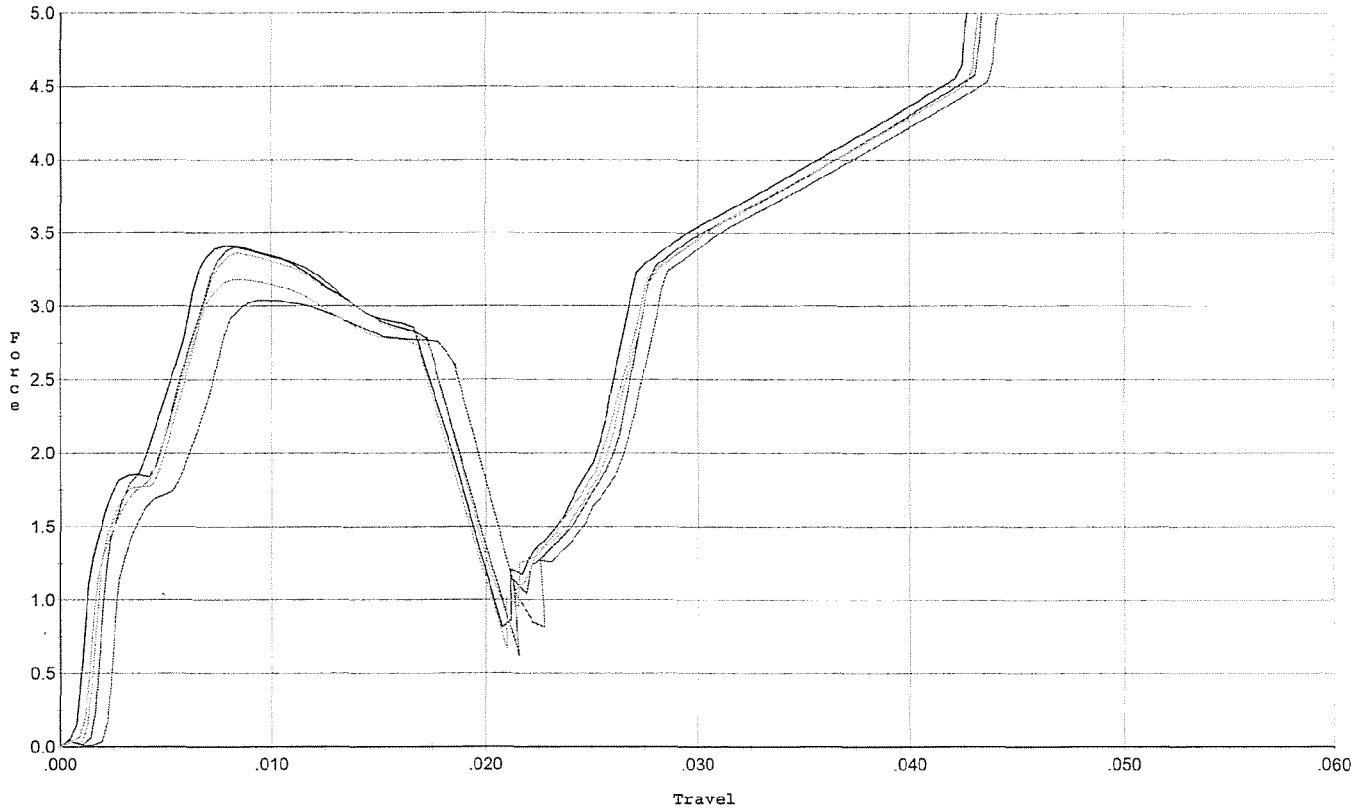
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.018	0.00	0.027	0.038		Set Trigger
2	3.124	0.018	0.00	0.027	0.038		Set Trigger
3	3.301	0.017	0.00	0.027	0.039		Set Trigger
4	3.224	0.018	0.00	0.027	0.040		Set Trigger
5	3.065	0.018	0.00	0.027	0.037		Set Trigger

A-3.16

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles +/- .75 lb



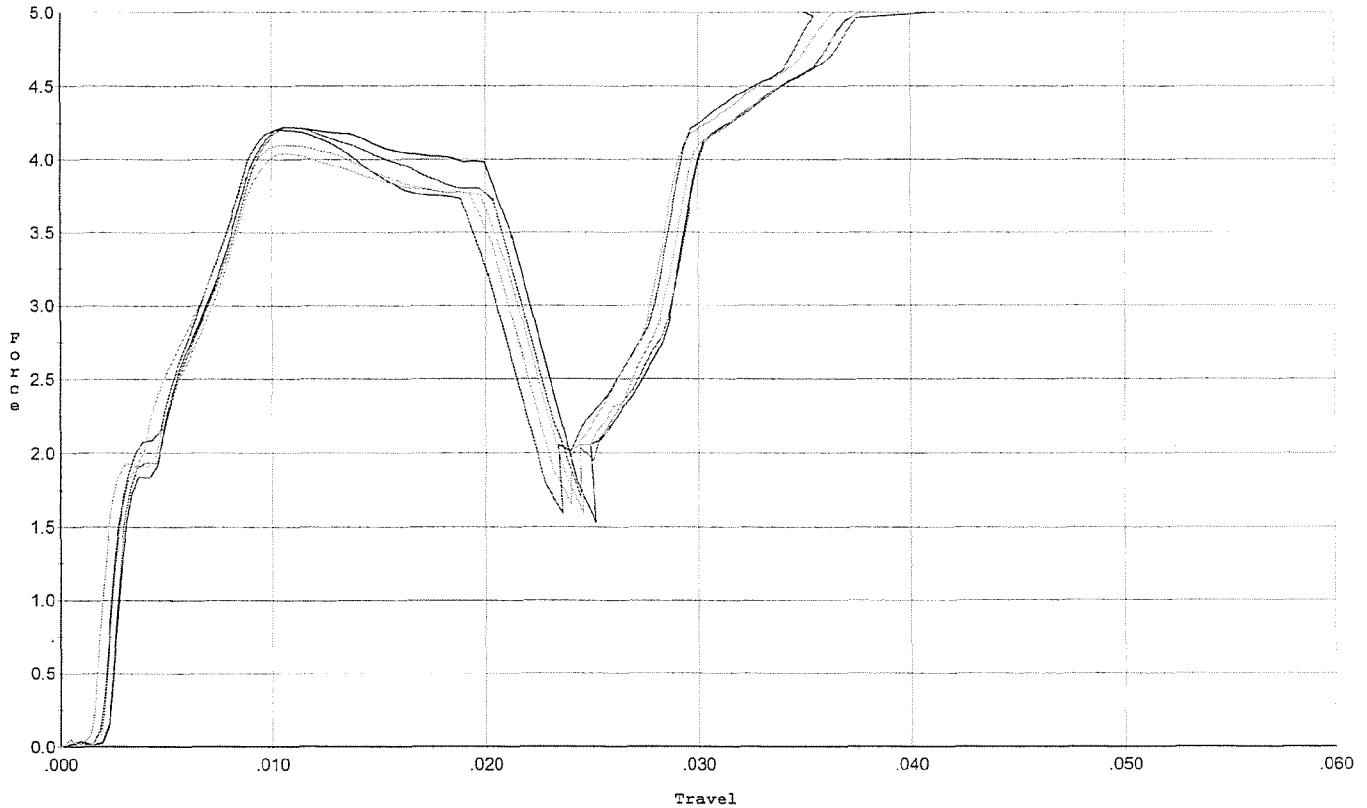
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.407	0.017	0.00	0.027	0.040		Set Trigger
2	3.409	0.019	0.00	0.027	0.044		Set Trigger
3	3.039	0.019	0.002	0.028	0.039		Set Trigger
4	3.364	0.017	0.00	0.027	0.040		Set Trigger
5	3.182	0.017	0.00	0.027	0.037		Set Trigger

A-3.28

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lb



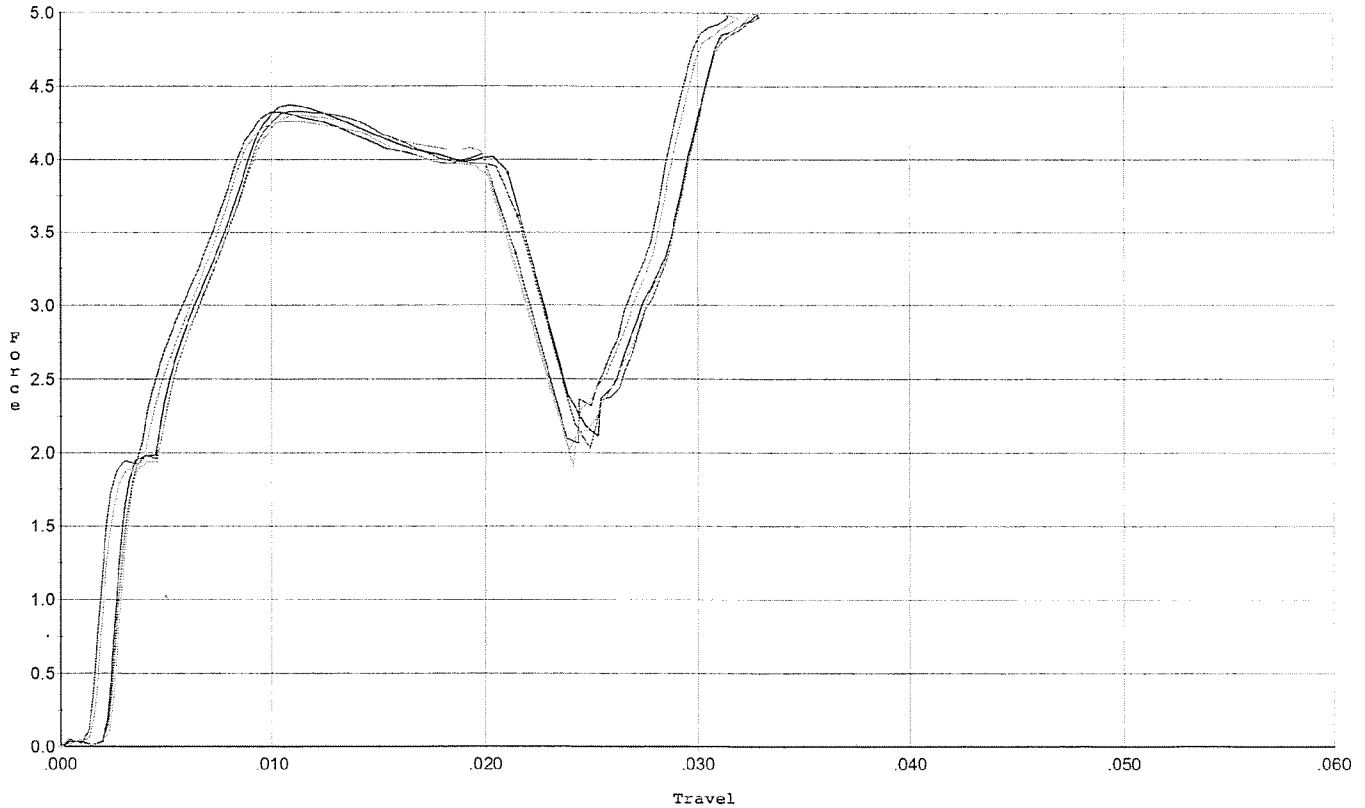
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.020	0.00	0.026	0.056		Set Trigger
2	4.223	0.021	0.00	0.025	0.061		Set Trigger
3	4.220	0.020	0.002	0.026	0.057		Set Trigger
4	4.042	0.021	0.002	0.025	0.059		Set Trigger
5	4.098	0.020	0.00	0.025	0.058		Set Trigger

A-4.15

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



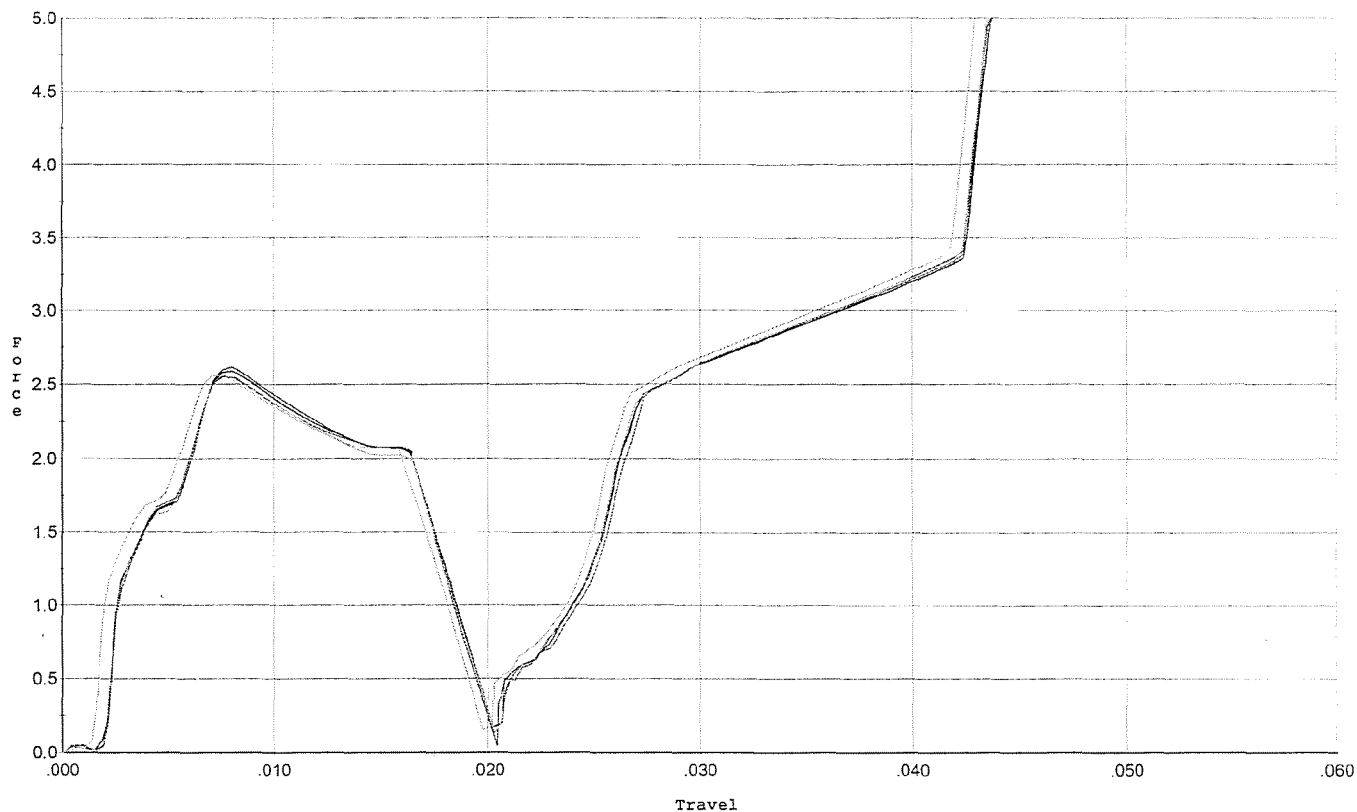
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.322	0.021	0.00	0.024	0.065		Set Trigger
2	4.374	0.021	0.002	0.024	0.063		Set Trigger
3	4.329	0.022	0.00	0.024	0.063		Set Trigger
4	4.302	0.022	0.00	0.025	0.064		Set Trigger
5	4.259	0.022	0.00	0.024	0.065		Set Trigger

A.431

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/13/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



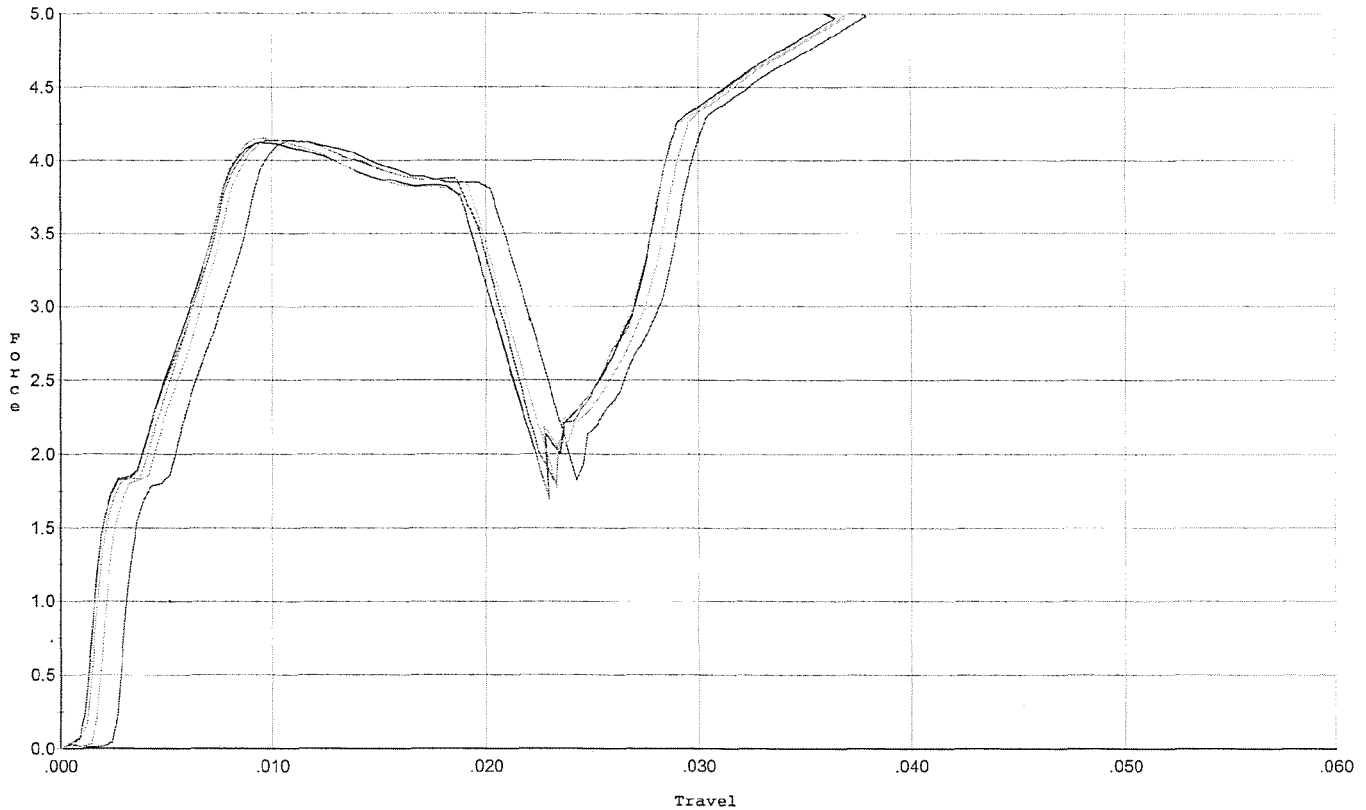
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.617	0.016	0.002	0.030	0.028		Set Trigger
2	2.588	0.016	0.002	0.030	0.028		Set Trigger
3	2.552	0.018	0.002	0.030	0.031		Set Trigger
4	2.564	0.017	0.00	0.029	0.030		Set Trigger
5	2.565	0.016	0.00	0.030	0.028		Set Trigger

A-2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/13/2009

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.135	0.022	0.003	0.025	0.060		Set Trigger
2	4.119	0.019	0.00	0.025	0.054		Set Trigger
3	4.136	0.020	0.00	0.024	0.057		Set Trigger
4	4.150	0.019	0.00	0.025	0.054		Set Trigger
5	4.154	0.019	0.00	0.025	0.054		Set Trigger

A - 4.13