

56814697

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

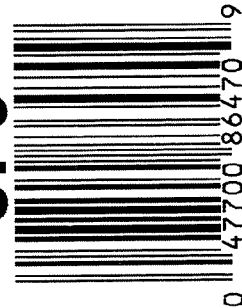
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6814697

UPC



GUN SERIAL # G 681 4697

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		2-10-09	SPD
430	ASSEMBLE TO STOCK		2-10-09	SP
440	PROOF		2-10-09	SPD
460	CHECK HEADSPACE		2-10-09	SPD
470	DIS-ASSEMBLE ACTION		2-10-09	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	2-10-09	RJZ
475	DRILL AND TAP SIGHT HOLES	FEB 10 2009	2-11-09	TL
480	MAGNAFLUX BBL ACTION	OPERATOR 	2/13/09	
490	MAGNAFLUX BOLT		2/13/09	MR
500	ROLLMARK CALIBER		2/14/09	RT
520	GOFF BLAST BBL / REC		2/16/09	DG
542	APPLY COATINGS (BARREL ACTION)		2/21	✓
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2-23-09	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-23-09	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-23-09	SP
	D) OIL FIRING PIN ASSEMBLY		2-24-09	RJZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

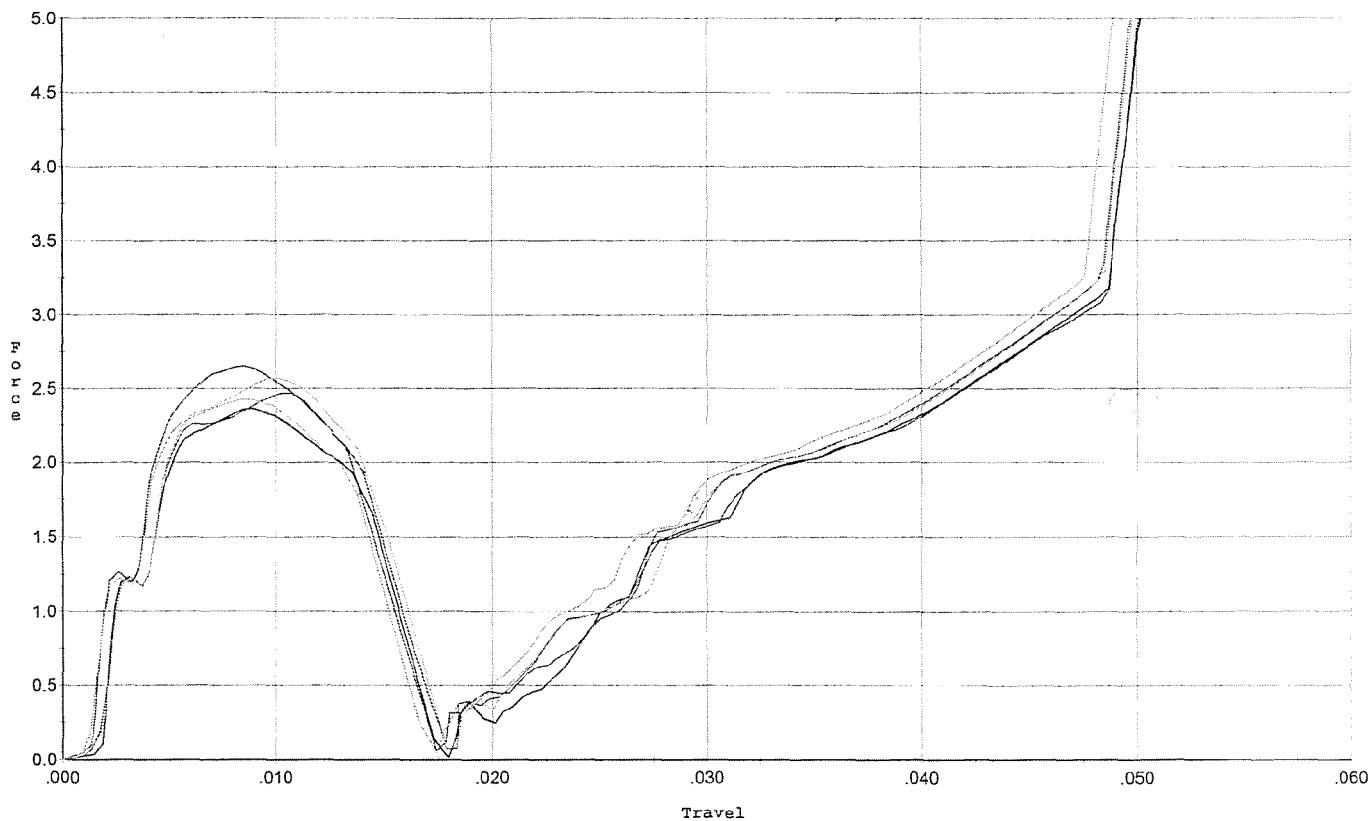
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	40	40	40	2-26-09	LPD		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	50	50	50	2-26-09	LPD		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.023	.023	.023	2-26-09	LPD		
	J) ASSEMBLE STOCK					2-24-09	LTZ		
	K) ASSEMBLE SWIVEL STUDS					2-26-09	LPD		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL					
			PASS	FAIL		2-24-09	LPD		
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					2-24-09	RP		
670	FINAL INSPECTION A) HEADSPACE					2-26-09	LPD		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.55	2.55	2.54	2.51	2.52	2-25-09	UN
	C) FUNCTION					2-26-09	LPD		
690	PACK					3/3/09	Fm		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lb



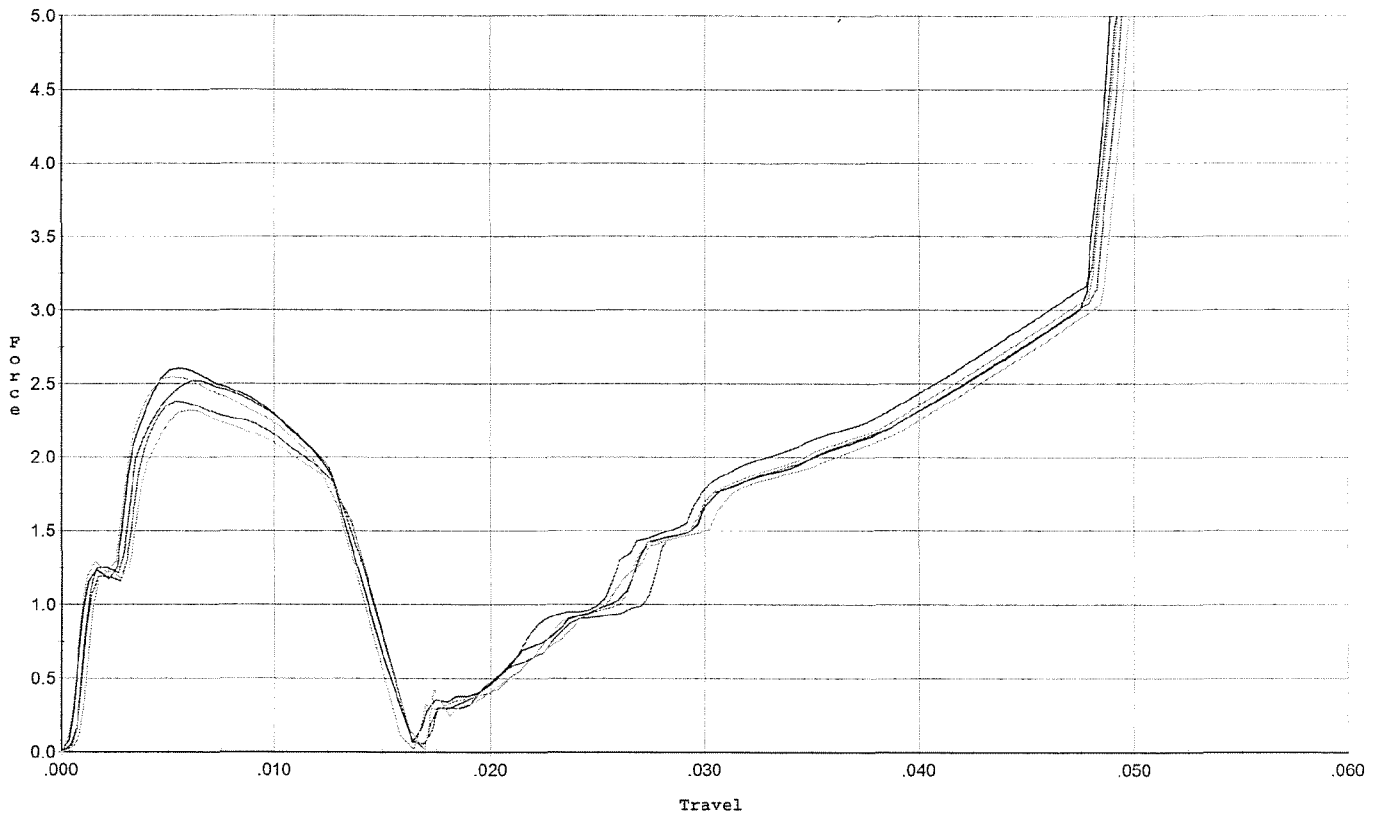
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.655	0.013	0.00	0.040	0.024		Set Trigger
2	2.365	0.015	0.00	0.040	0.023		Set Trigger
3	2.469	0.014	0.00	0.039	0.023		Set Trigger
4	2.573	0.015	0.00	0.039	0.026		Set Trigger
5	2.426	0.014	0.00	0.039	0.023		Set Trigger

A-2-49

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 2/23/2009

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lb



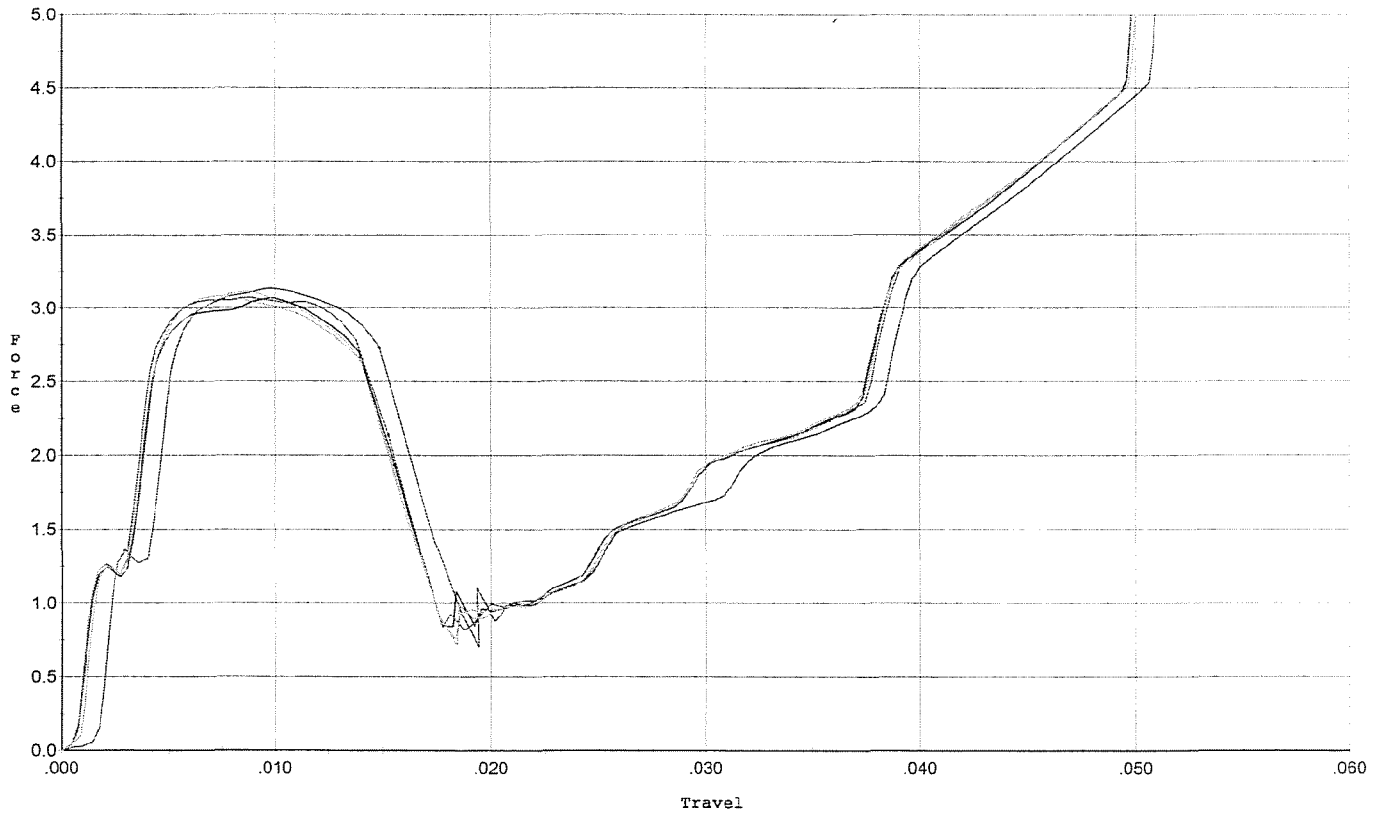
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.014	0.00	0.039	0.025		Set Trigger
2	2.607	0.013	0.00	0.040	0.023		Set Trigger
3	2.382	0.014	0.003	0.040	0.023		Set Trigger
4	2.320	0.014	0.00	0.040	0.022		Set Trigger
5	2.545	0.013	0.00	0.040	0.024		Set Trigger

A-2-47

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lb



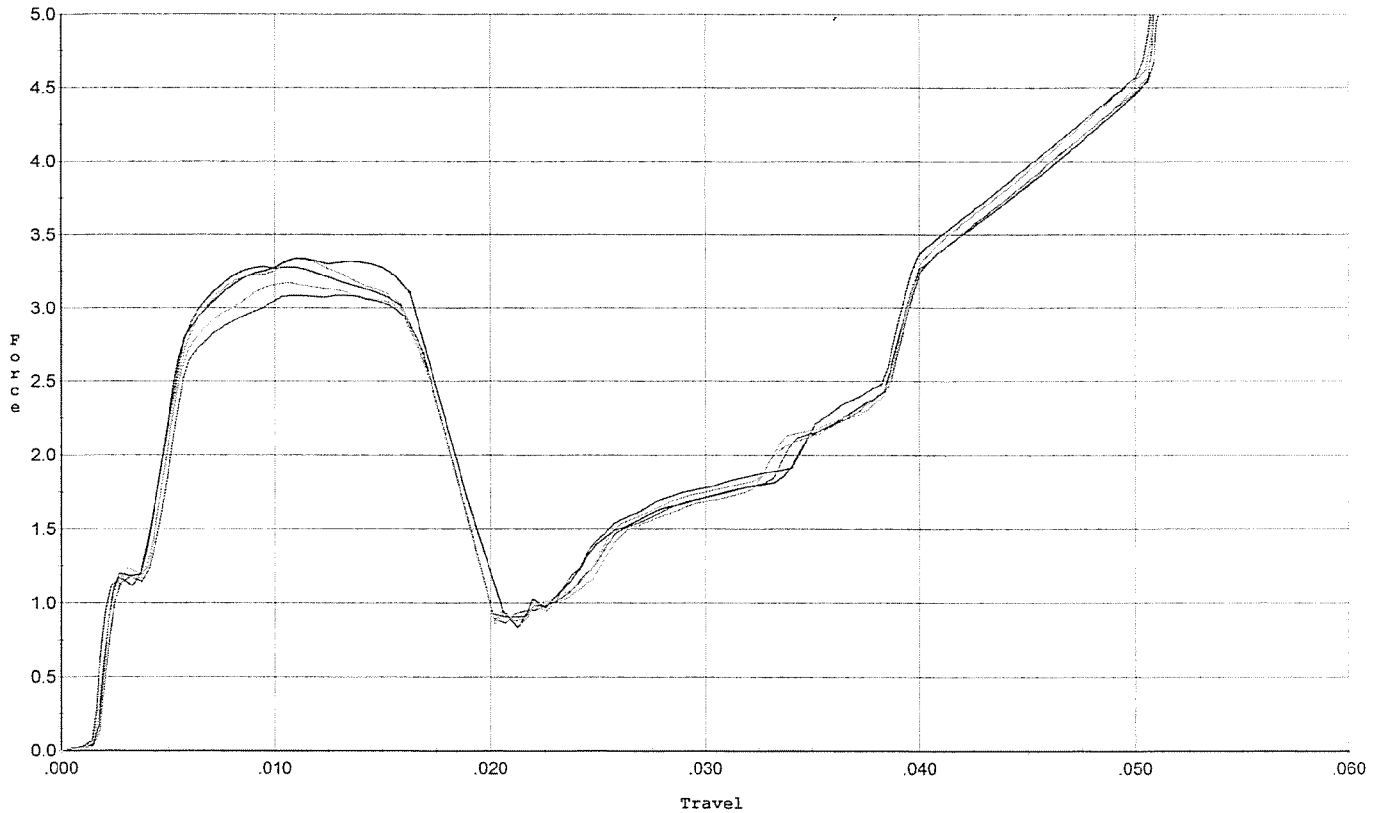
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.138	0.015	0.00	0.038	0.032		Set Trigger
2	3.069	0.016	0.00	0.037	0.034		Set Trigger
3	3.072	0.015	0.00	0.037	0.034		Set Trigger
4	3.083	0.014	0.00	0.038	0.030		Set Trigger
5	3.117	0.014	0.00	0.038	0.031		Set Trigger

A-3.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lb



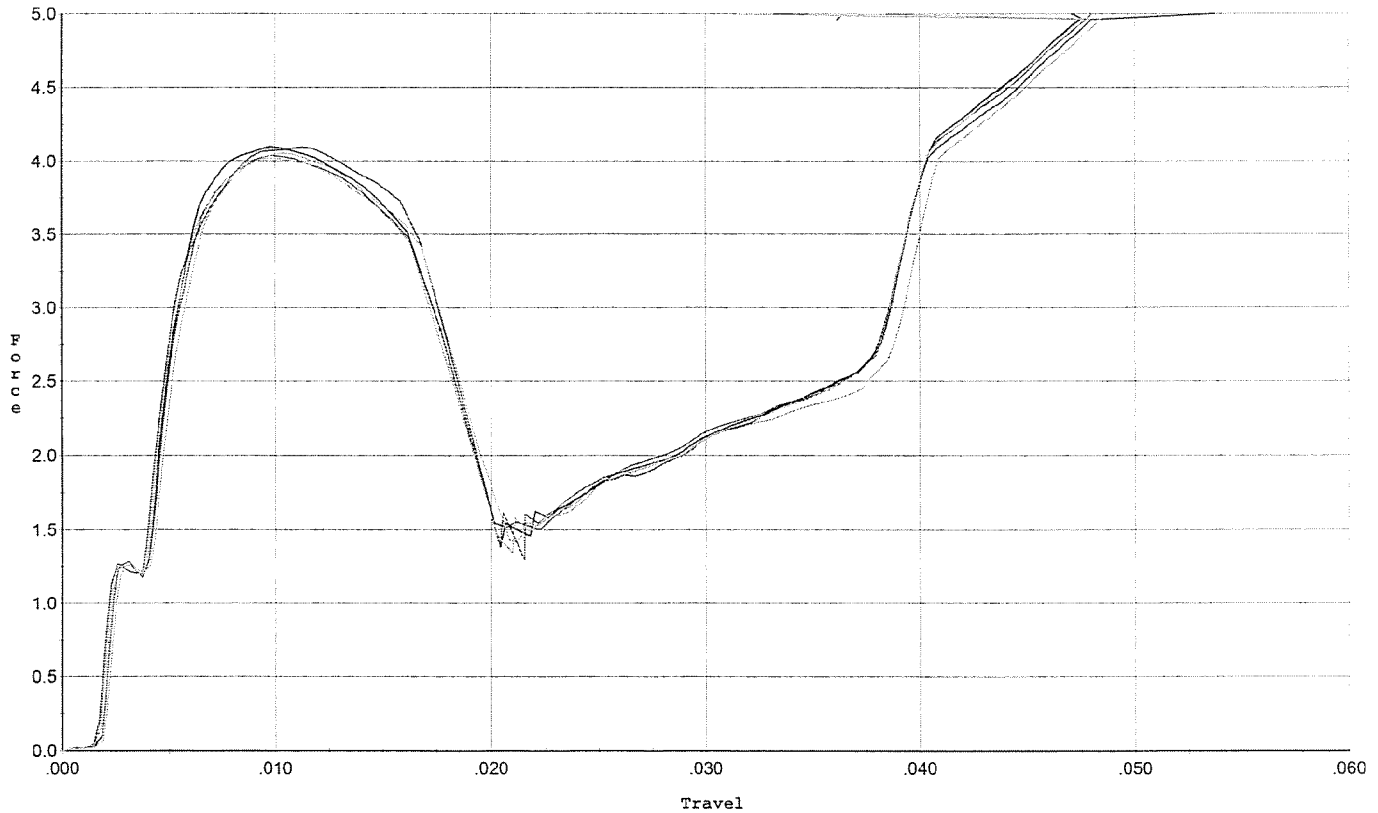
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.283	0.017	0.00	0.036	0.038		Set Trigger
2	3.339	0.016	0.00	0.036	0.037		Set Trigger
3	3.088	0.017	0.00	0.037	0.036		Set Trigger
4	3.173	0.017	0.004	0.036	0.037		Set Trigger
5	3.336	0.017	0.00	0.036	0.038		Set Trigger

A-3-24

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



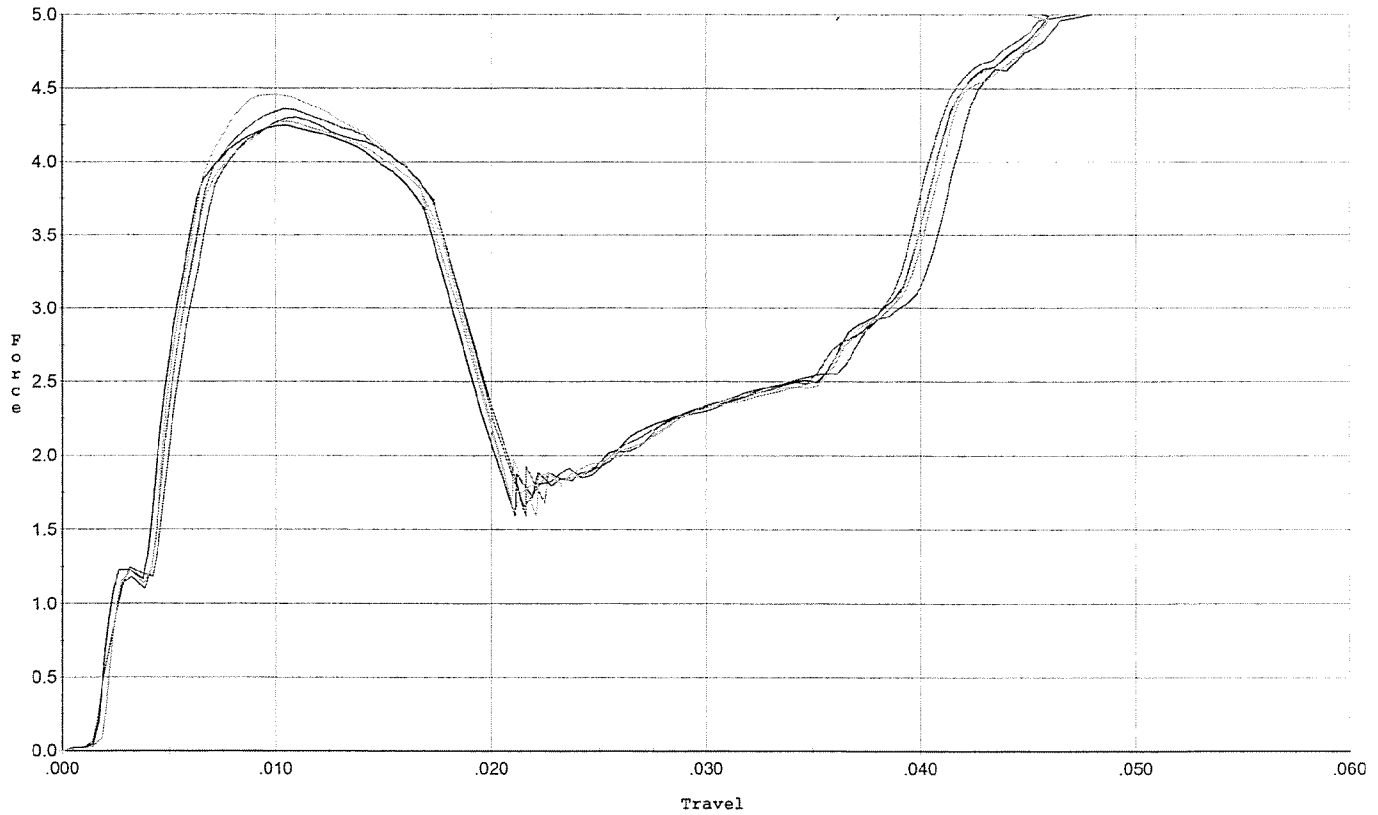
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.017	0.004	0.035	0.046		Set Trigger
2	4.099	0.018	0.00	0.035	0.047		Set Trigger
3	4.037	0.018	0.002	0.035	0.047		Set Trigger
4	4.055	0.017	0.002	0.035	0.044		Set Trigger
5	4.022	0.018	0.00	0.035	0.048		Set Trigger

A-4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles +/- 1.0 lb



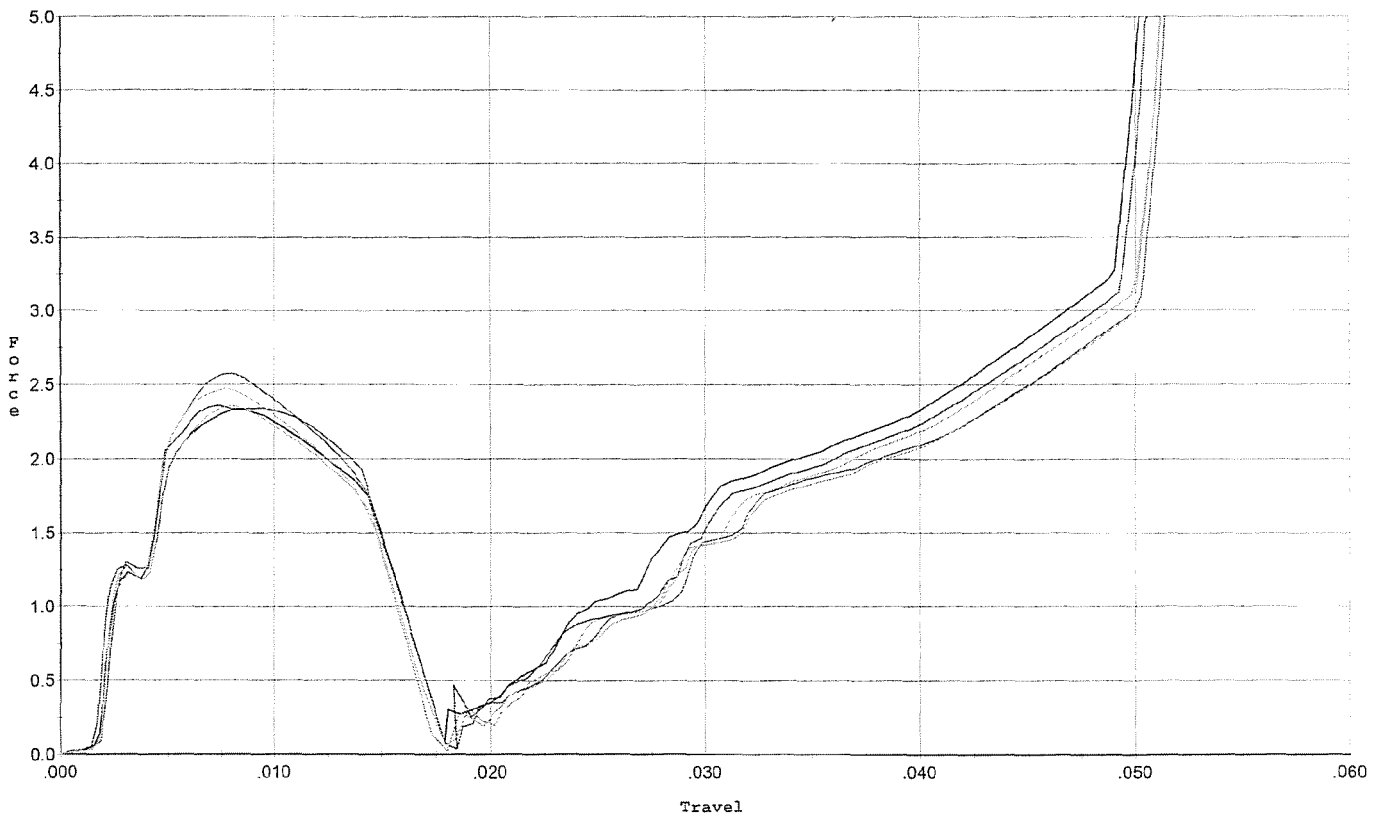
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.305	0.017	0.004	0.035	0.048		Set Trigger
2	4.247	0.017	0.004	0.035	0.048		Set Trigger
3	4.360	0.017	0.00	0.034	0.049		Set Trigger
4	4.454	0.018	0.00	0.035	0.052		Set Trigger
5	4.274	0.018	0.00	0.034	0.049		Set Trigger

A-4.32

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lb for final test



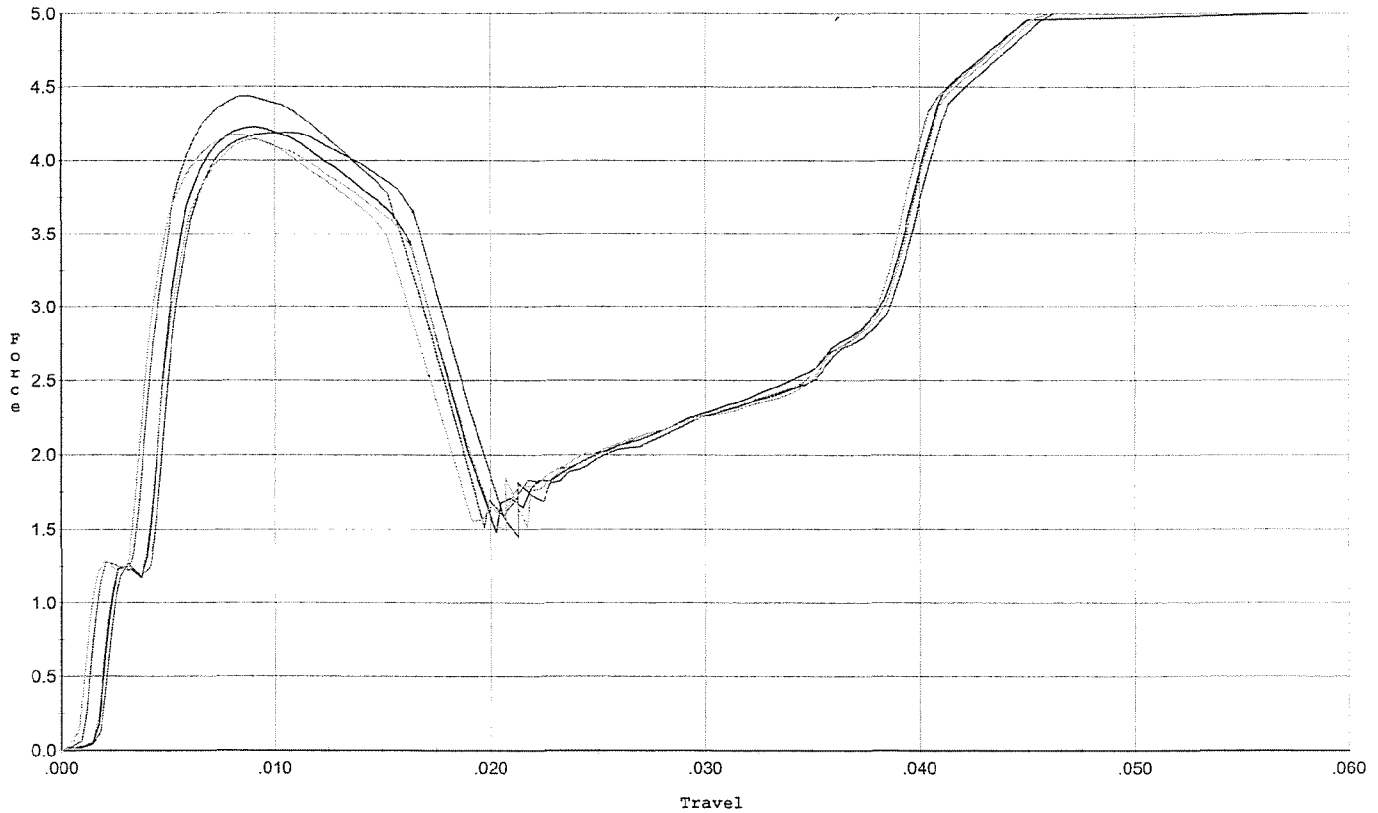
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.362	0.016	0.00	0.040	0.026		Set Trigger
2	2.333	0.016	0.00	0.039	0.025		Set Trigger
3	2.574	0.016	0.004	0.040	0.026		Set Trigger
4	2.360	0.015	0.00	0.041	0.022		Set Trigger
5	2.474	0.015	0.00	0.041	0.024		Set Trigger

A-2.42

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 2/23/2009

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.187	0.016	0.00	0.035	0.045		Set Trigger
2	4.226	0.016	0.00	0.035	0.044		Set Trigger
3	4.435	0.017	0.003	0.035	0.050		Set Trigger
4	4.174	0.017	0.00	0.035	0.048		Set Trigger
5	4.145	0.016	0.004	0.036	0.044		Set Trigger

A.4.23