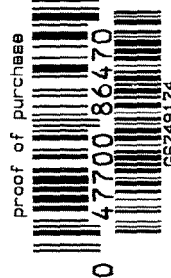


66749174

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

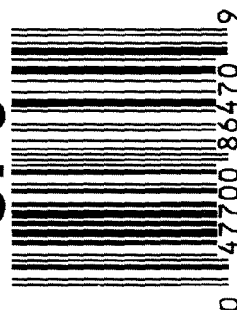
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749174

UPC



GUN SERIAL # G 6749174

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	JP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX JUN 17 2008 OPERATOR <i>crms</i>	6-13-08	RP
472	SERIALIZE BOLT HANDLE		6-16-08	J.P.D.
475	DRILL AND TAP SIGHT HOLES		6-17-08	JP
480	MAGNAFLUX BBL ACTION		6/18/08	<i>und</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BZ
	APPLY COATINGS		6/19/08	<i>cr</i>
542	(BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/19/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/19/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/19/08	RP
	D) OIL FIRING PIN ASSEMBLY		6/25/08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

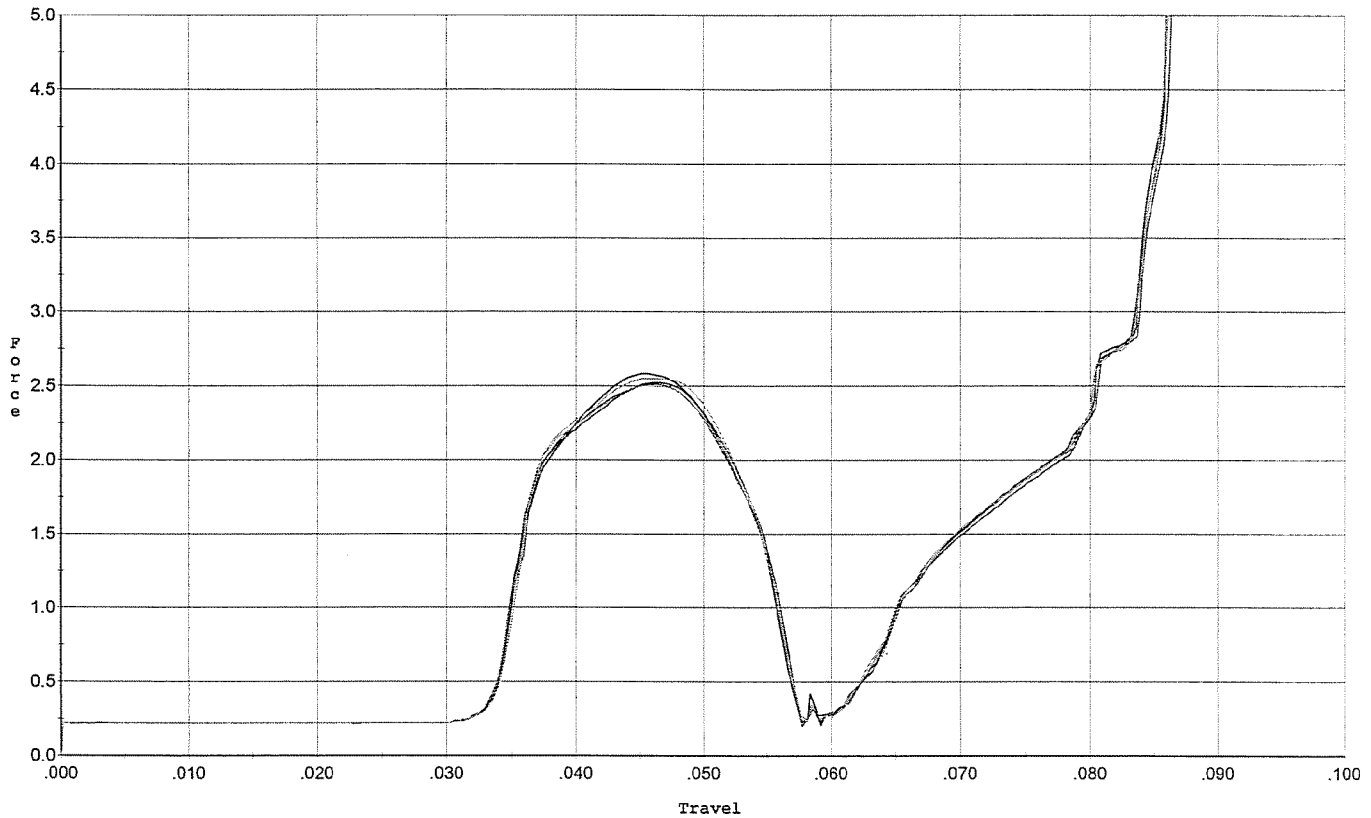
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>6</u>	7/7/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3⁵</u> <u>3⁵</u> <u>3⁵</u>	7/7/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	7/7/08	Fm
	J) ASSEMBLE STOCK		6/25/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		7/9/08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		7/9/08	S.P.D.
	M) IRON SIGHT ALIGNMENT		7/19/08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		7/19/08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	6-26-06	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		6-26-08	MTM
670	FINAL INSPECTION A) HEADSPACE		7/14/08	Fm
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.79</u> <u>2.80</u> <u>2.83</u> <u>2.62</u>	6/30/08	RP
	C) FUNCTION		7/14/08	Fm
690	PACK		7/23/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



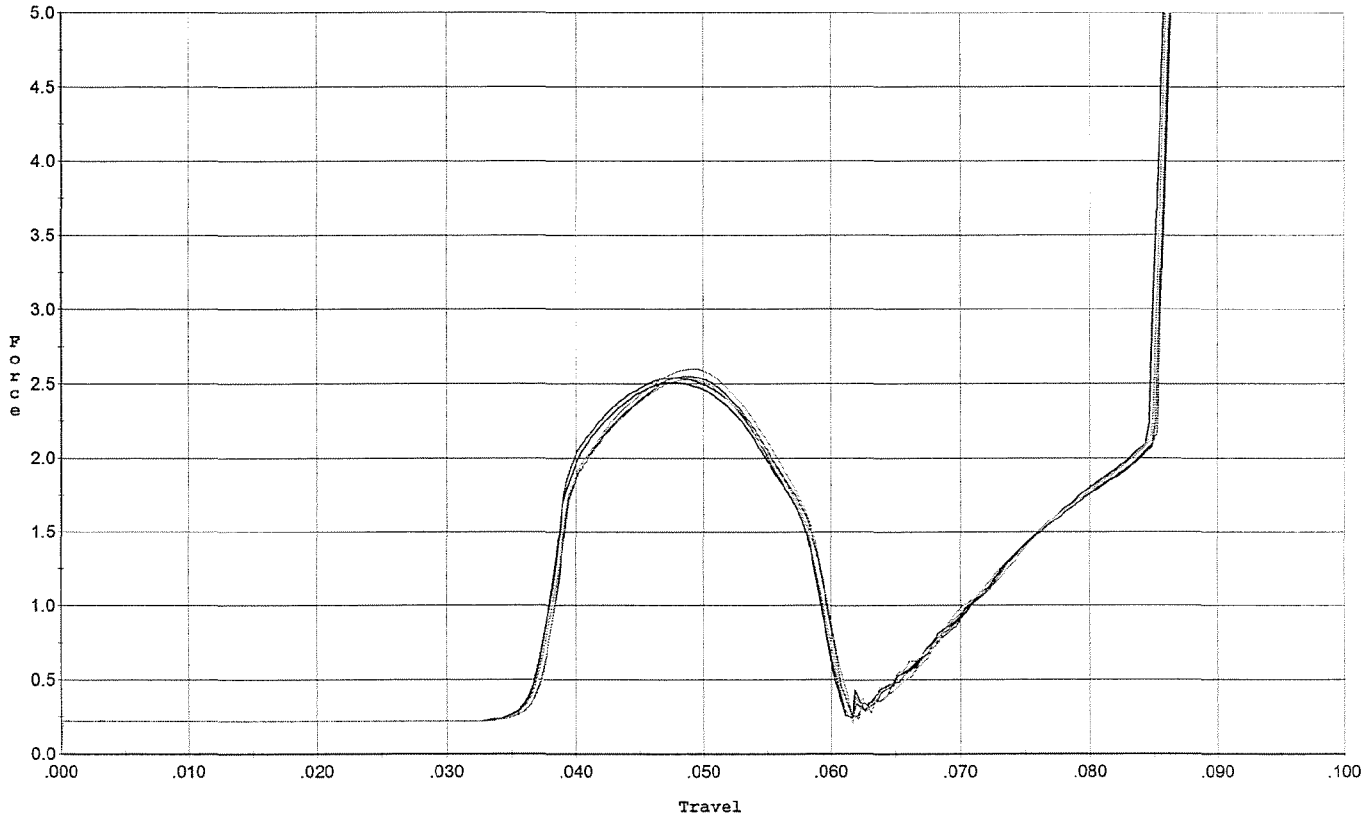
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.056	0.033	0.036	0.052		Set Trigger
2	2.583	0.055	0.033	0.036	0.052		Set Trigger
3	2.513	0.055	0.033	0.036	0.051		Set Trigger
4	2.550	0.055	0.033	0.036	0.052		Set Trigger
5	2.501	0.055	0.034	0.036	0.051		Set Trigger

Avg 2.53

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



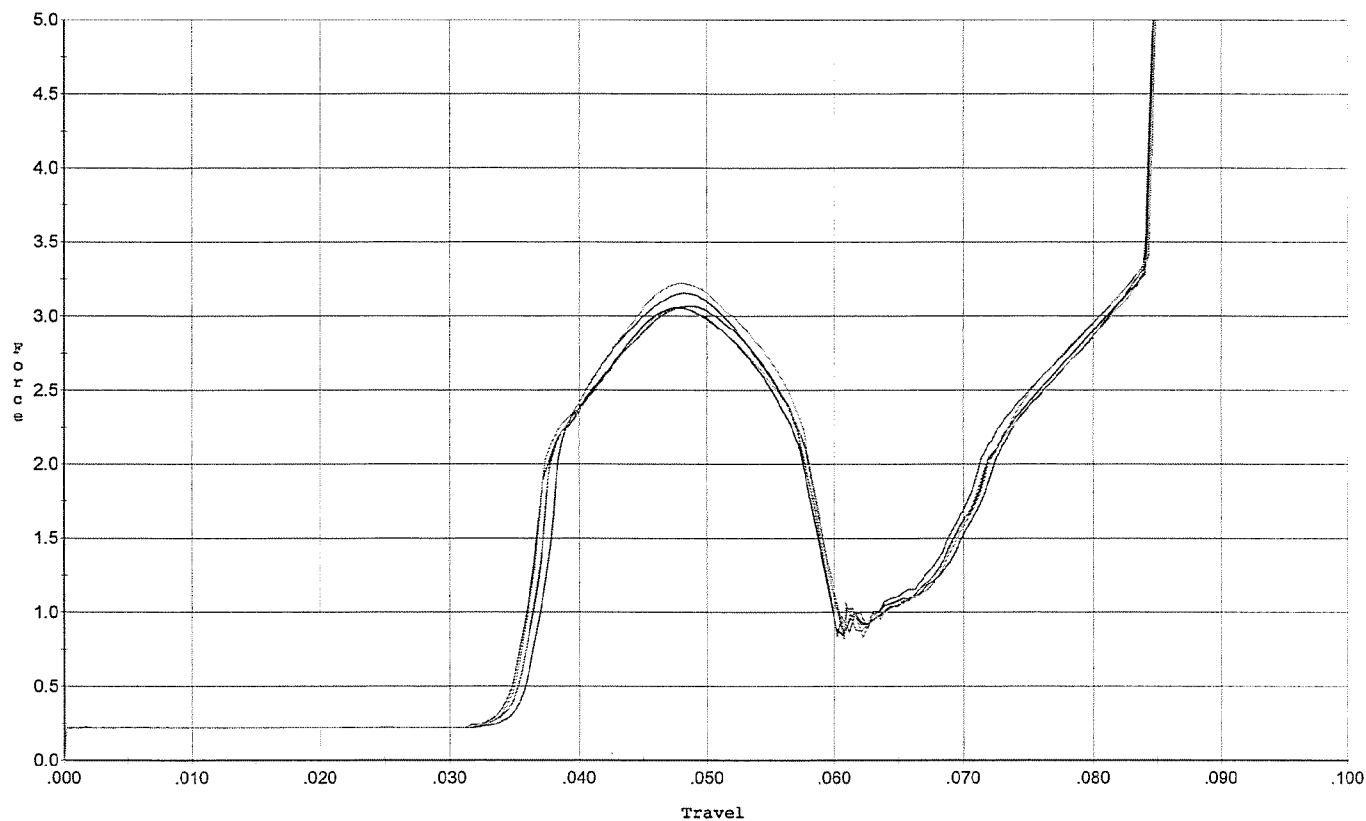
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.540	0.058	0.036	0.035	0.054		Set Trigger
2	2.509	0.058	0.036	0.035	0.053		Set Trigger
3	2.550	0.059	0.037	0.035	0.054		Set Trigger
4	2.599	0.059	0.037	0.035	0.054		Set Trigger
5	2.527	0.058	0.036	0.035	0.053		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



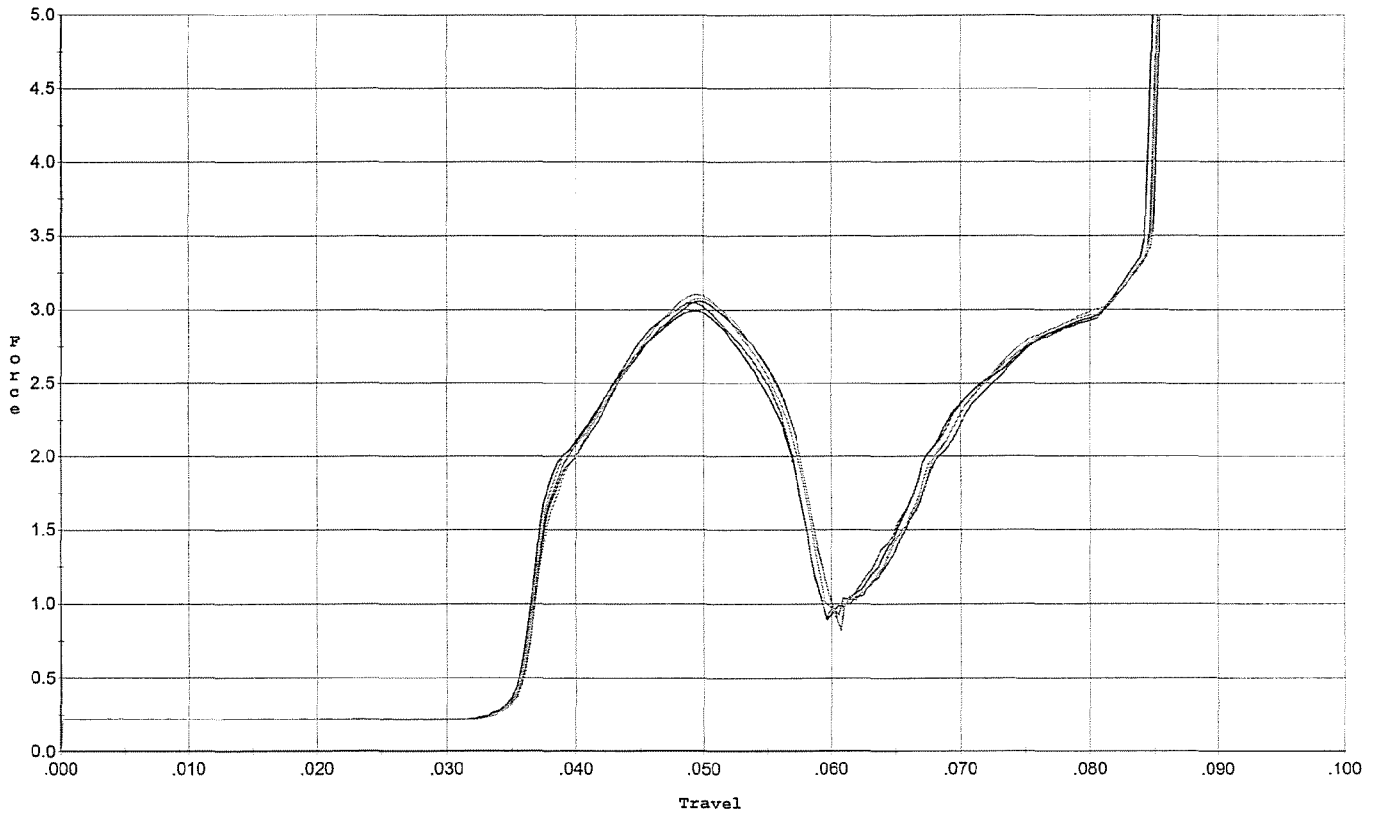
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.068	0.058	0.035	0.033	0.064		Set Trigger
2	3.058	0.057	0.035	0.034	0.064		Set Trigger
3	3.157	0.058	0.034	0.033	0.068		Set Trigger
4	3.222	0.058	0.034	0.033	0.068		Set Trigger
5	3.053	0.058	0.035	0.033	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



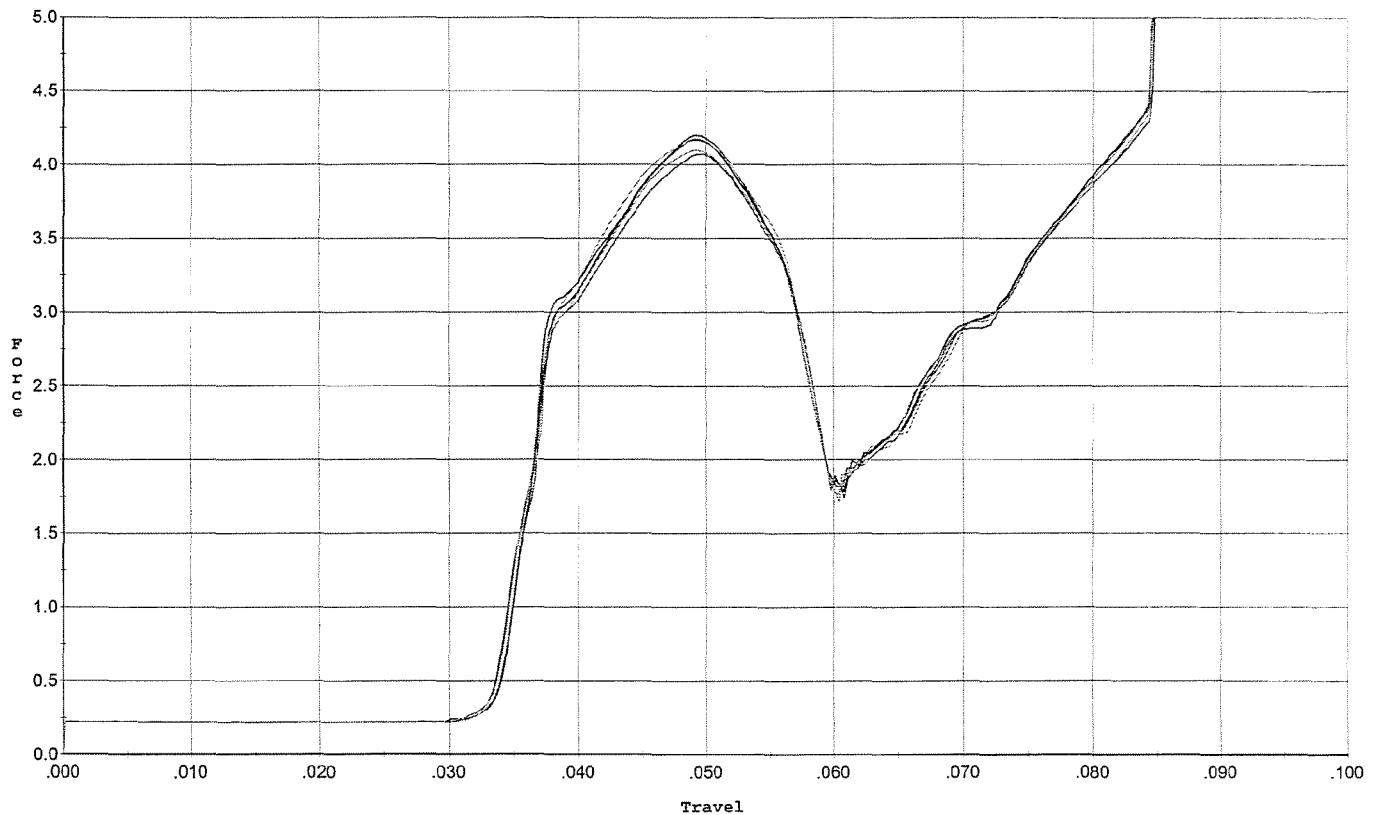
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.056	0.057	0.036	0.034	0.061		Set Trigger
2	2.996	0.057	0.035	0.034	0.060		Set Trigger
3	3.047	0.057	0.035	0.035	0.060		Set Trigger
4	3.077	0.057	0.036	0.034	0.061		Set Trigger
5	3.103	0.058	0.035	0.034	0.062		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



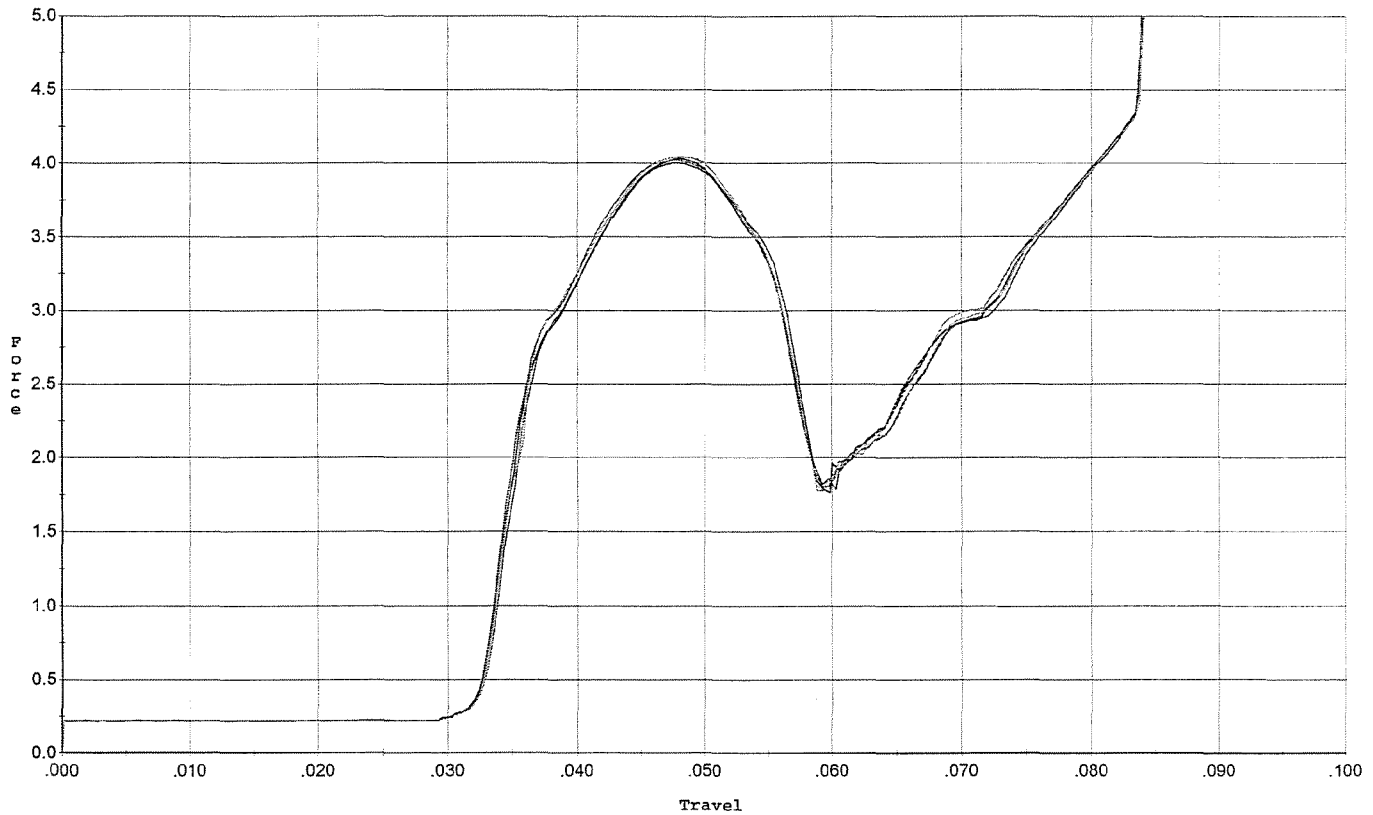
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.057	0.033	0.033	0.086		Set Trigger
2	4.170	0.058	0.034	0.032	0.087		Set Trigger
3	4.071	0.058	0.034	0.032	0.085		Set Trigger
4	4.162	0.058	0.034	0.032	0.088		Set Trigger
5	4.098	0.057	0.033	0.033	0.085		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



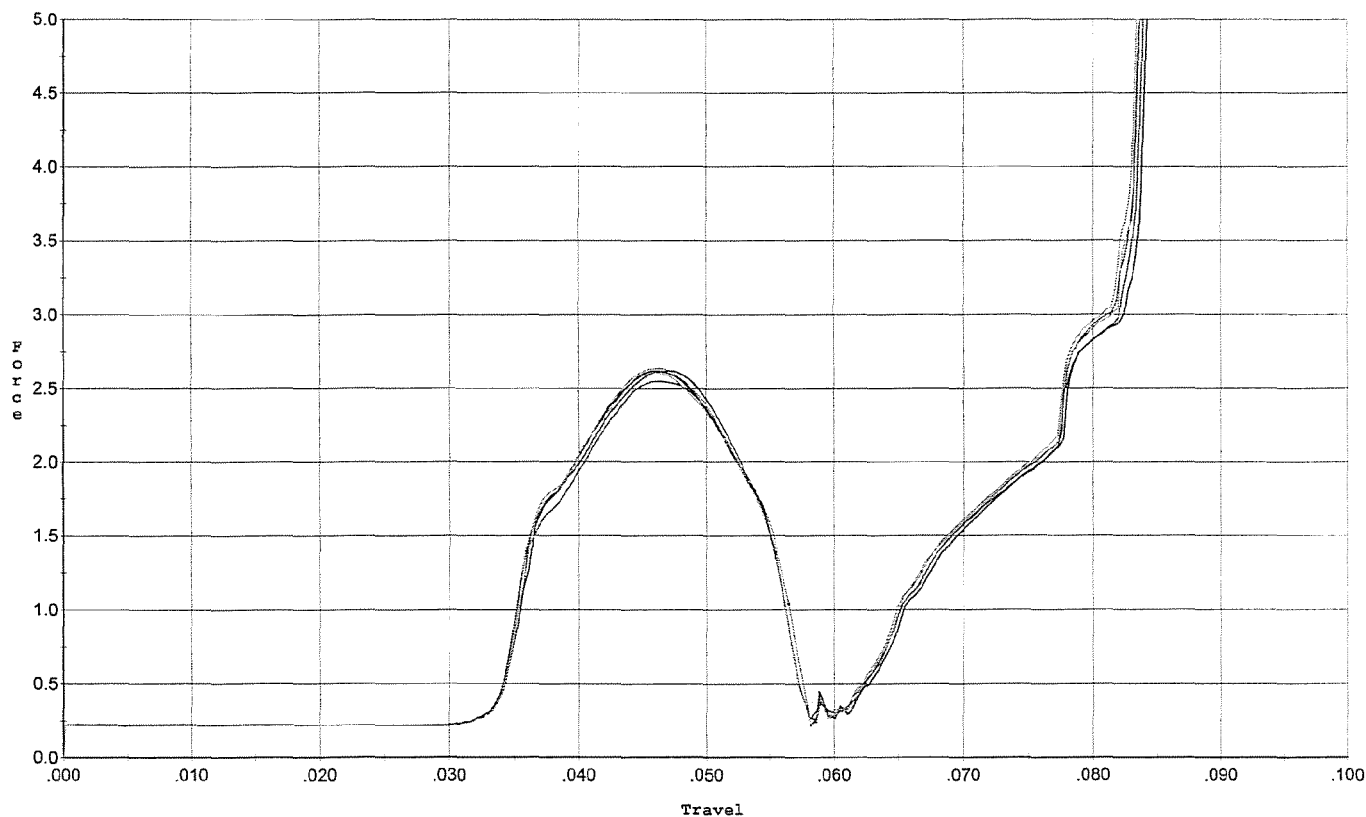
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.002	0.056	0.032	0.032	0.085		Set Trigger
2	4.034	0.056	0.032	0.032	0.083		Set Trigger
3	4.025	0.056	0.032	0.032	0.084		Set Trigger
4	4.044	0.057	0.032	0.032	0.086		Set Trigger
5	4.042	0.057	0.032	0.032	0.086		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 5/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



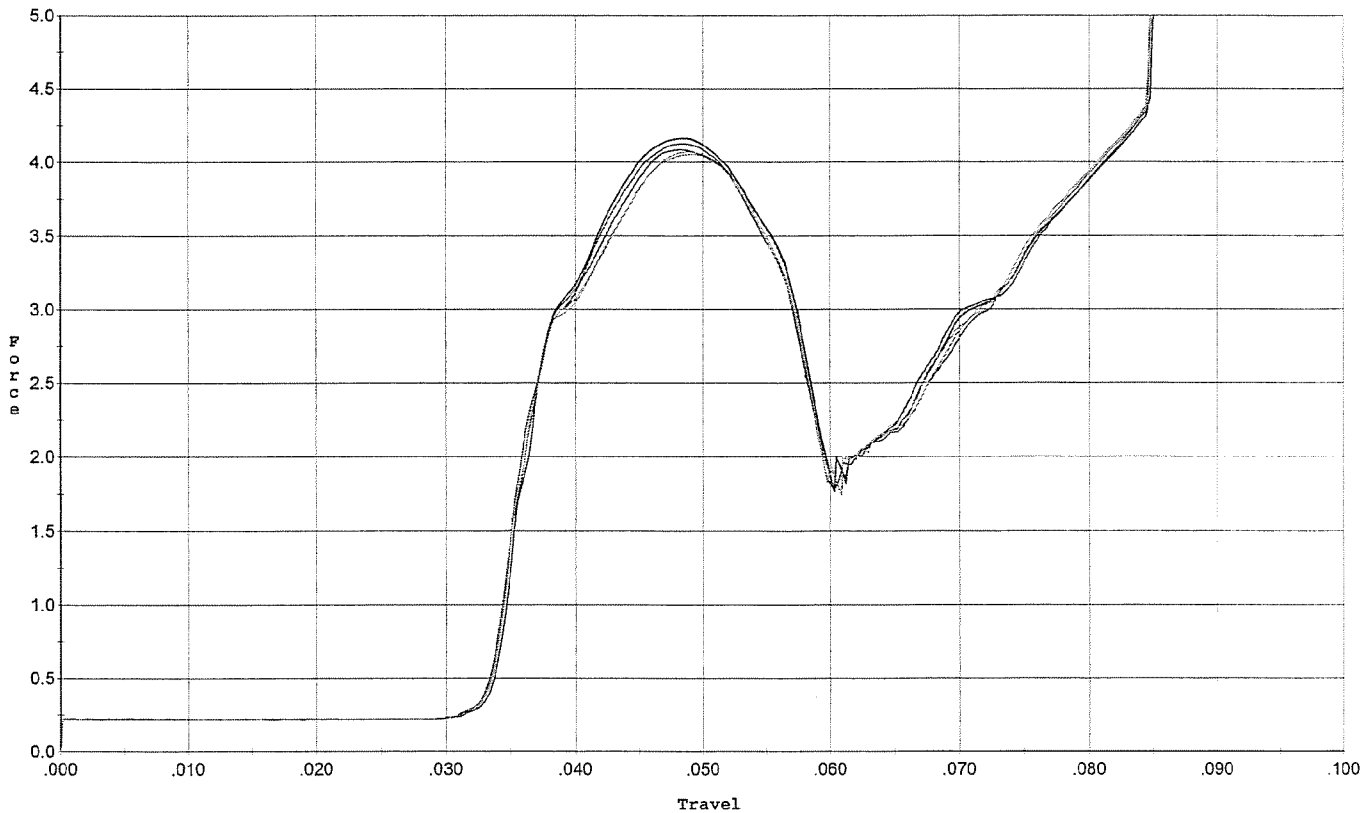
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.055	0.034	0.035	0.051		Set Trigger
2	2.616	0.056	0.034	0.035	0.052		Set Trigger
3	2.548	0.055	0.034	0.035	0.051		Set Trigger
4	2.607	0.056	0.034	0.035	0.052		Set Trigger
5	2.634	0.055	0.034	0.035	0.051		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 5/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.058	0.033	0.032	0.088		Set Trigger
2	4.163	0.057	0.033	0.033	0.088		Set Trigger
3	4.123	0.058	0.033	0.032	0.088		Set Trigger
4	4.072	0.058	0.033	0.032	0.087		Set Trigger
5	4.053	0.058	0.033	0.032	0.087		Set Trigger

Avg 4.09