

G6749179

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



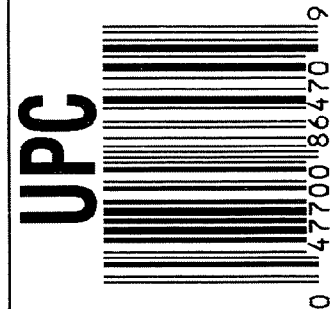
BM FORM

ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6749179



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6749179

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-17-08	SP.D.
475	DRILL AND TAP SIGHT HOLES	2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>unus</i>	6/18/08	<i>unus</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/18/08	BT
542	APPLY COATINGS (BARREL ACTION)		6-24-08	<i>unus</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/26/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/26/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/26/08	RP
	D) OIL FIRING PIN ASSEMBLY		7/9/08	SP.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6</u> <u>6</u> <u>5⁵</u>	7-16-08	Fm
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6⁵</u>	7-16-08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7-16-08	Fm
	J) ASSEMBLE STOCK		7/9/08	S.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-9-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-9-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-9-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL		
650	TARGET	<u>PASS</u> FAIL	7-10-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/16/08	MEID
670	FINAL INSPECTION A) HEADSPACE		8-9-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.37</u> <u>2.37</u> <u>2.40</u> <u>2.38</u>	7/10/08	Fm
	C) FUNCTION		8-9-08	S.P.D.
690	PACK		8/20/08	Fm

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 7-9-08

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.68	2.76		2.74	
PULL #2	2.45	2.73		2.74	
PULL #3	2.84	2.82		2.70	
PULL #4	2.80	2.96		2.56	
PULL #5	2.49	2.96		2.73	
TOTAL	13.26	14.23		13.47	
AVERAGE	2.65	2.84		2.69	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.14	3.51		
PULL #2	3.40	3.35		
PULL #3	3.28	3.44		
PULL #4	3.29	3.14		
PULL #5	3.57	3.15		
TOTAL	16.68	16.59		
AVERAGE	3.33	3.31		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.25	4.05		4.06
PULL #2	4.29	4.00		4.15
PULL #3	4.35	4.13		4.00
PULL #4	4.26	4.03		4.11
PULL #5	4.10	4.01		4.08
TOTAL	21.25	20.22		20.40
AVERAGE	4.25	4.04		4.08