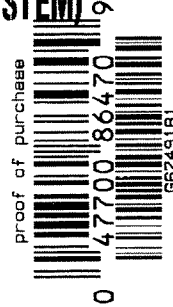


G674 9181

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

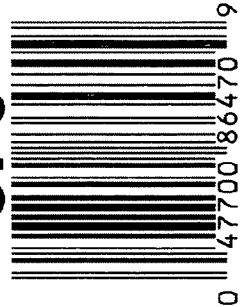
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749181

UPC



GUN SERIAL # G6749181

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-12-08	RP
430	ASSEMBLE TO STOCK		6-13-08	SP
440	PROOF		6-13-08	SD
460	CHECK HEADSPACE		6-13-08	SD
470	DIS-ASSEMBLE ACTION		6-13-08	RP
472	SERIALIZE BOLT HANDLE	MAGNA FLUX	6-17-08	RP
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-18-08	TRW
480	MAGNAFLUX BBL ACTION	OPERATOR <i>mmg</i>	6/18/08	<i>mmg</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6-18-08	RT
520	GOFF BLAST BBL / REC		6/18/08	RT
542	APPLY COATINGS (BARREL ACTION)		6/24/08	<i>mmg</i>
545	(BOLT)			
560	RE-ASSEMBLE ACTION		6/25/08	RP
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		6/25/08	RP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		6/25/08	RP
	D) OIL FIRING PIN ASSEMBLY		7-7-08	RP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

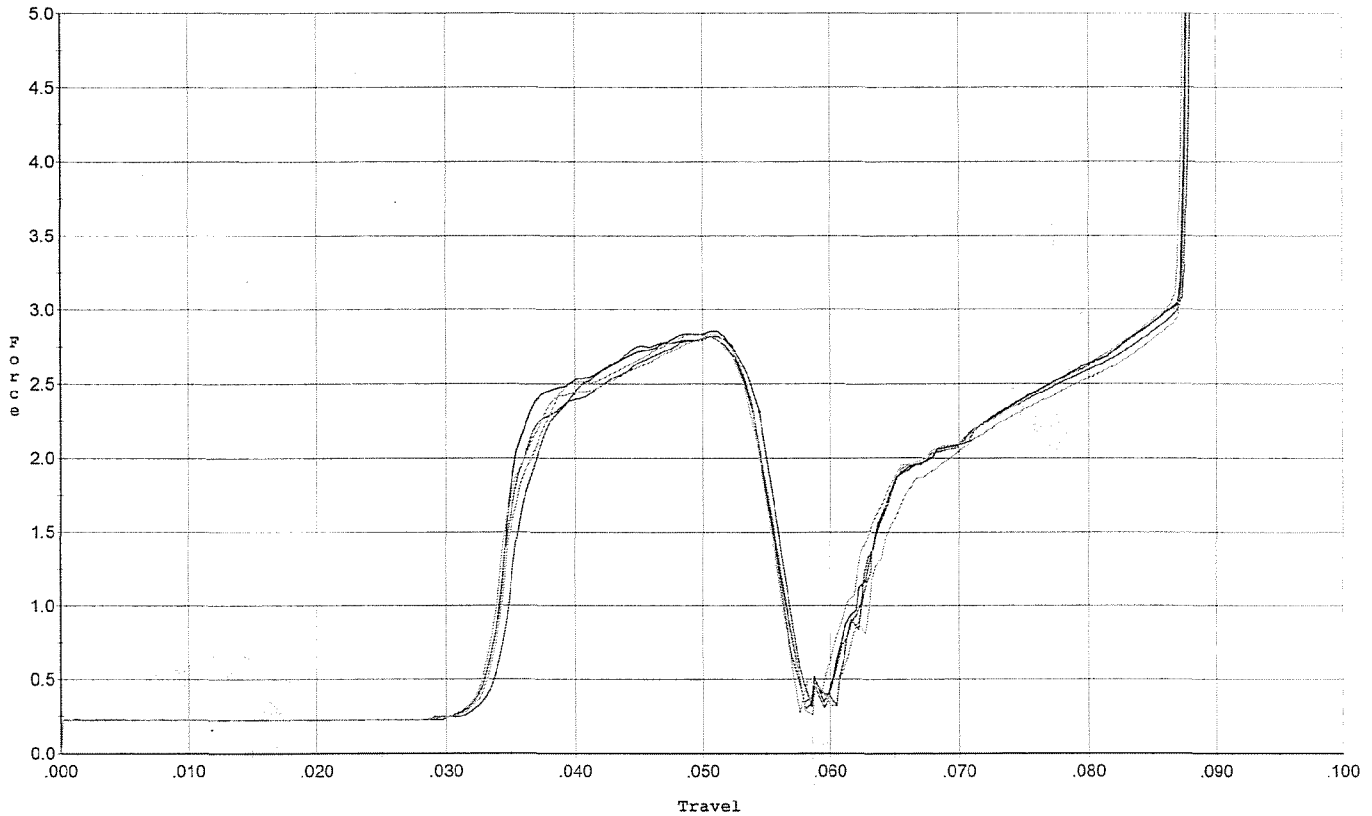
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7</u> <u>7</u>	7/16/08	Fm
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5</u> <u>5</u> <u>5</u>	7/16/08	Fm
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.022</u> <u>.022</u>	7/16/08	Fm
	J) ASSEMBLE STOCK		7-7-08	LTZ
	K) ASSEMBLE SWIVEL STUDS		8-7-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-7-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-7-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	7-8-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/8/08	WEL
670	FINAL INSPECTION A) HEADSPACE		8-7-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.32</u> <u>2.50</u> <u>2.29</u> <u>2.49</u>		
	C) FUNCTION		8-7-08	S.P.D.
690	PACK		8/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



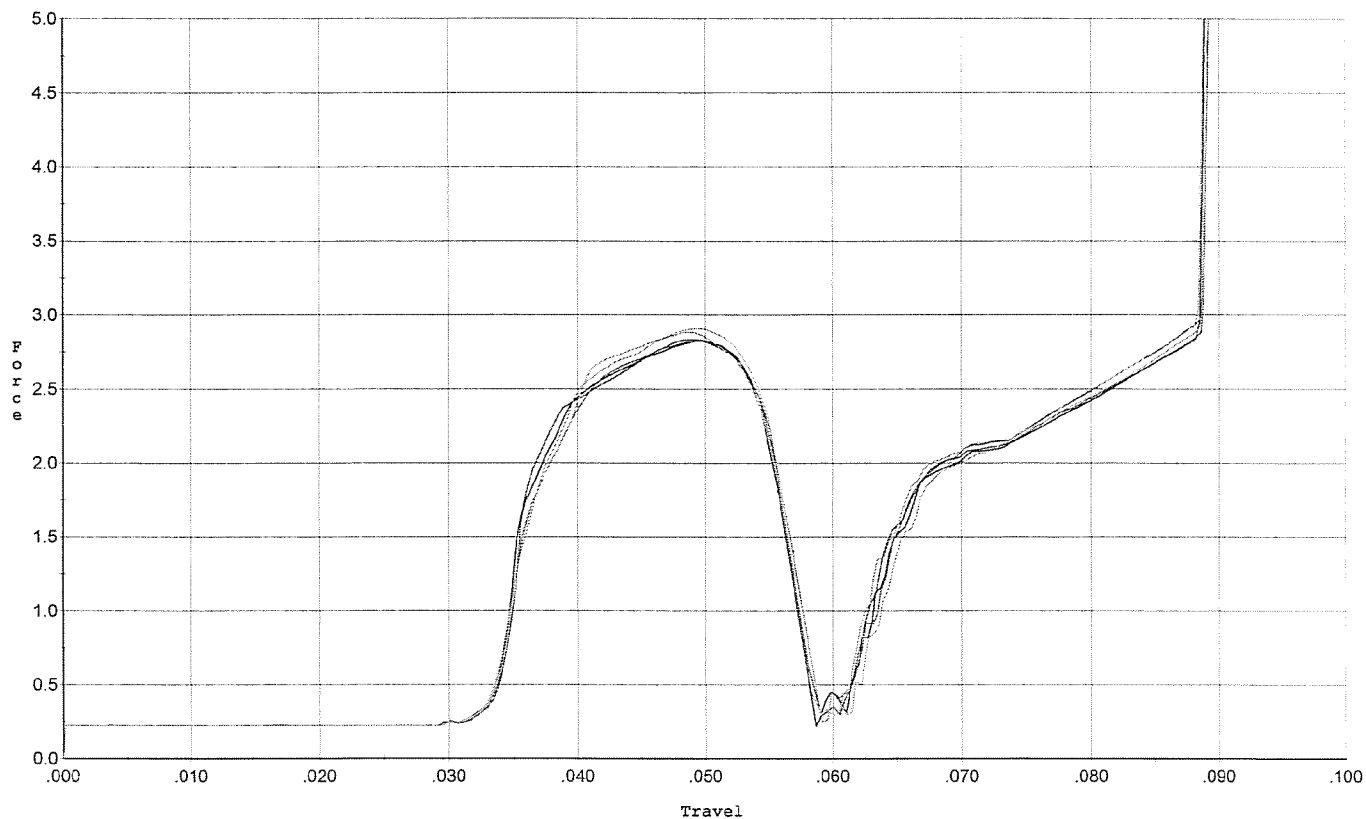
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.821	0.054	0.033	0.037	0.059		Set Trigger
2	2.857	0.054	0.033	0.036	0.060		Set Trigger
3	2.816	0.054	0.033	0.036	0.058		Set Trigger
4	2.823	0.054	0.032	0.036	0.059		Set Trigger
5	2.839	0.054	0.033	0.037	0.058		Set Trigger

Avg 2.83

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



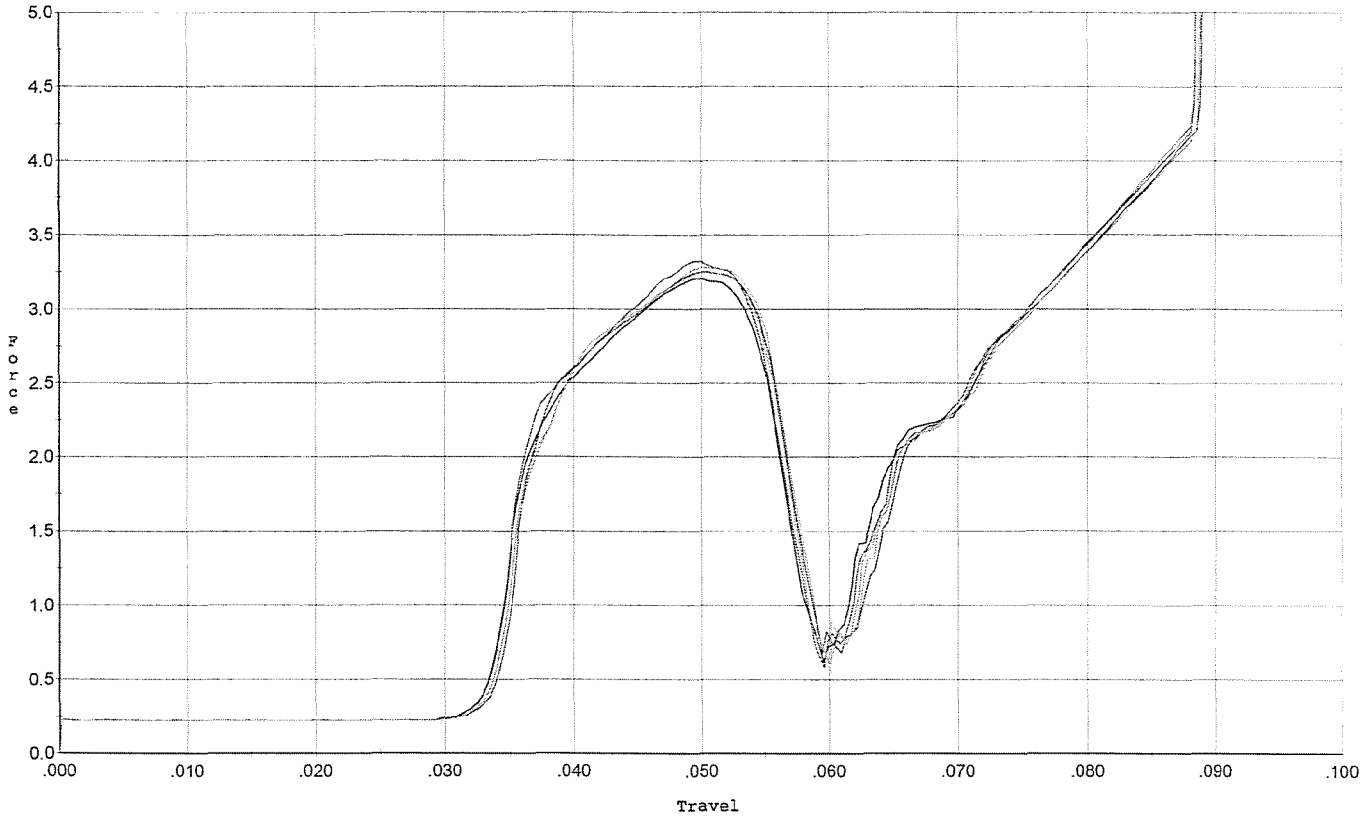
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.834	0.055	0.033	0.037	0.060		Set Trigger
2	2.826	0.056	0.033	0.037	0.060		Set Trigger
3	2.826	0.057	0.034	0.037	0.061		Set Trigger
4	2.909	0.057	0.033	0.037	0.063		Set Trigger
5	2.885	0.055	0.033	0.037	0.060		Set Trigger

Avg 2.85

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



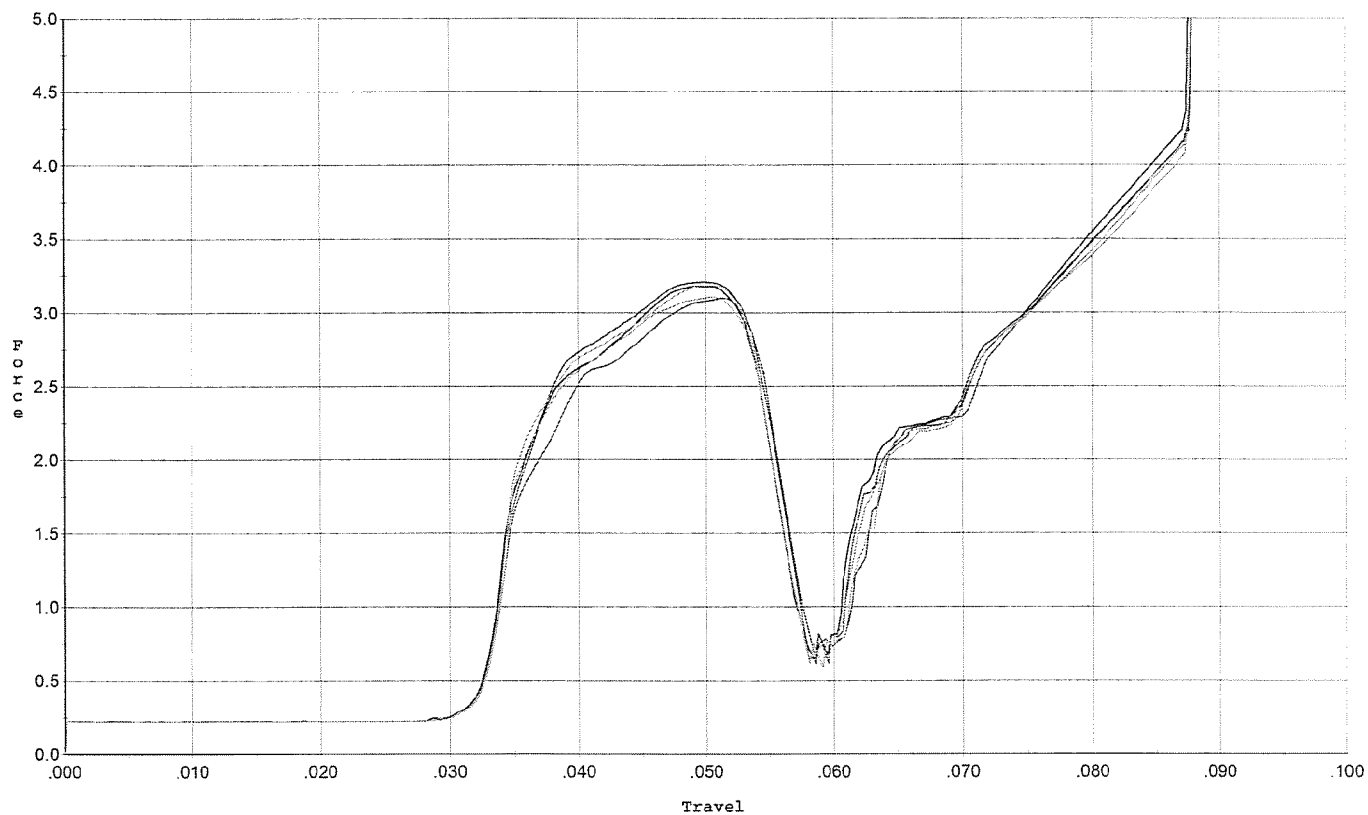
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.256	0.055	0.034	0.036	0.067		Set Trigger
2	3.209	0.055	0.033	0.036	0.066		Set Trigger
3	3.328	0.055	0.033	0.036	0.067		Set Trigger
4	3.281	0.055	0.033	0.036	0.067		Set Trigger
5	3.254	0.056	0.033	0.036	0.067		Set Trigger

Avg 3.26

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



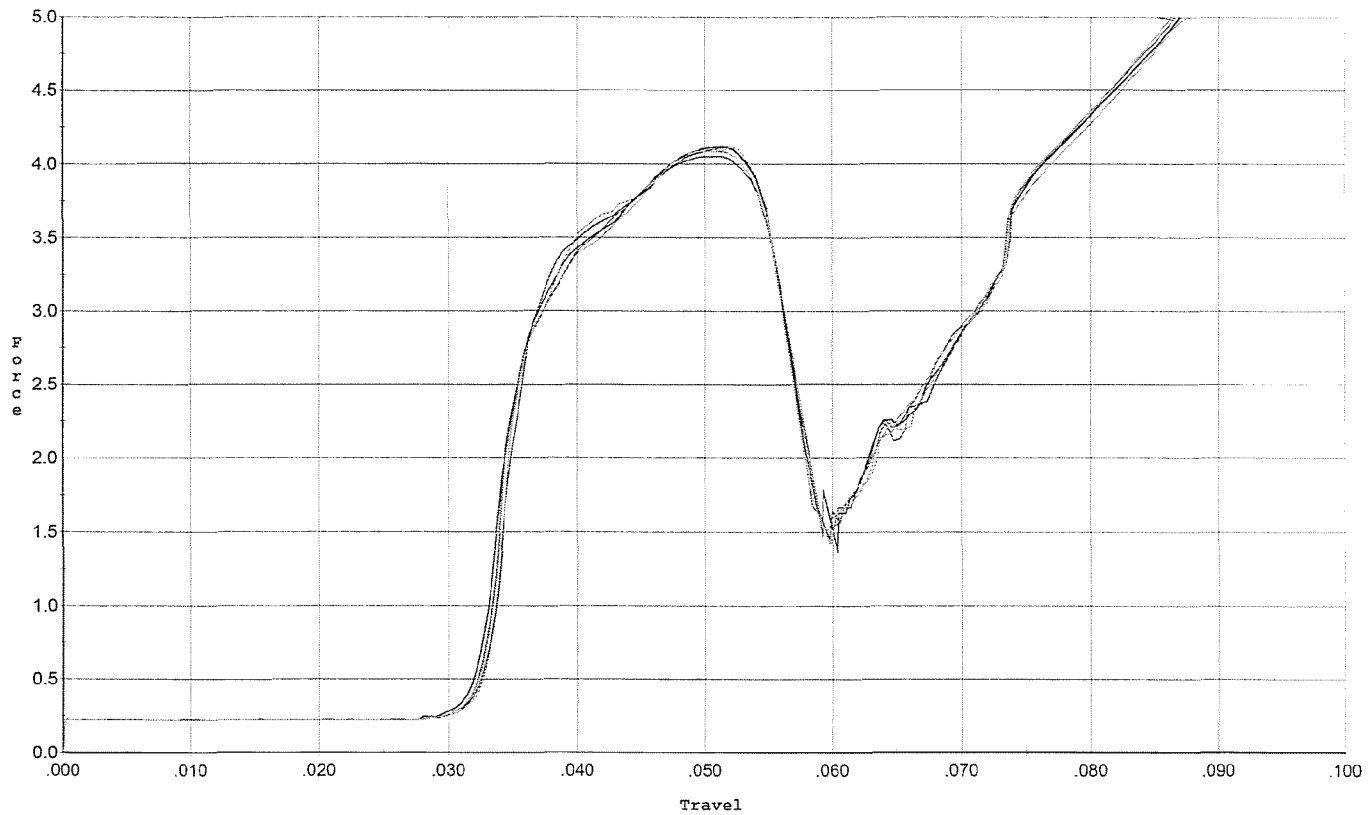
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.206	0.055	0.032	0.036	0.067		Set Trigger
2	3.181	0.054	0.032	0.036	0.065		Set Trigger
3	3.101	0.055	0.032	0.036	0.064		Set Trigger
4	3.183	0.054	0.032	0.036	0.065		Set Trigger
5	3.103	0.054	0.032	0.036	0.064		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



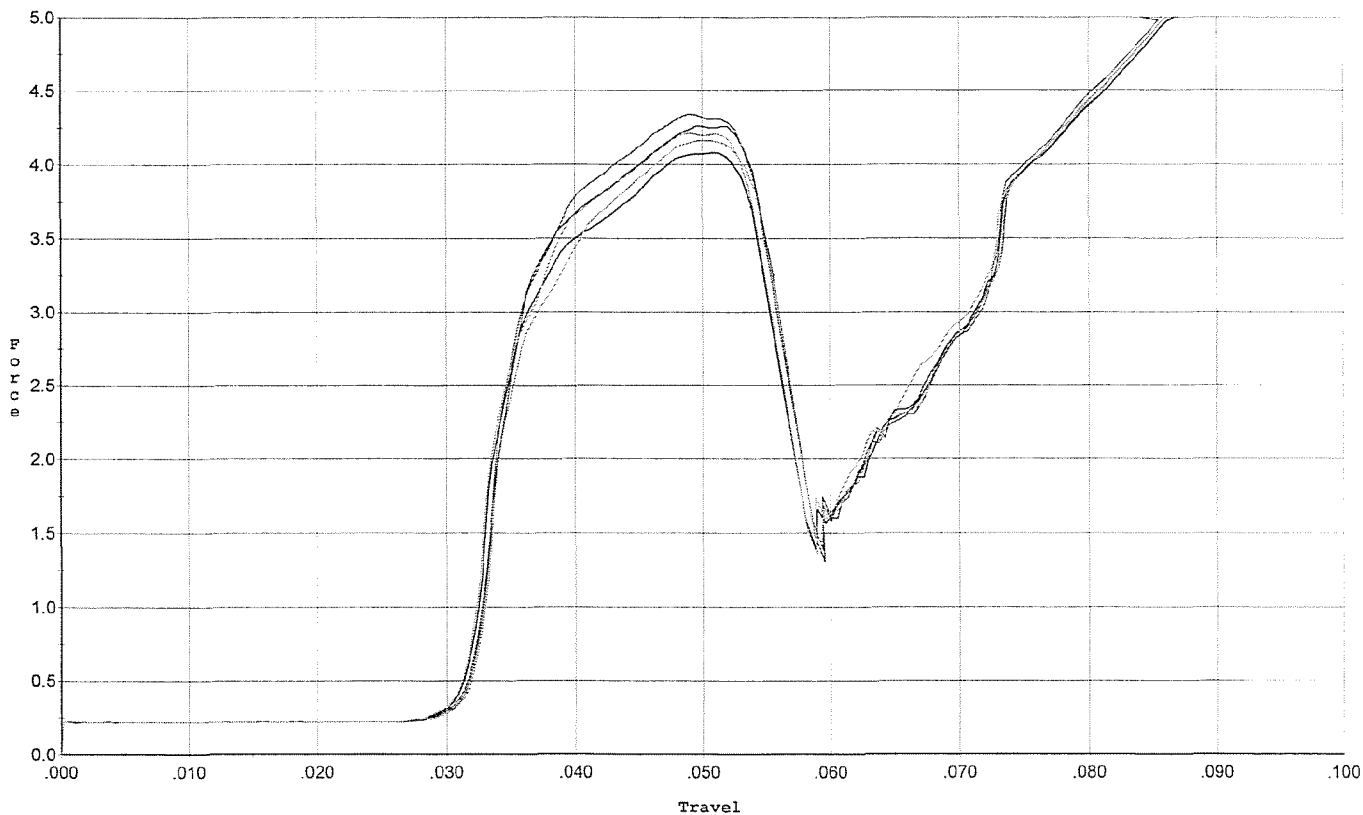
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.111	0.055	0.032	0.035	0.086		Set Trigger
2	4.121	0.055	0.032	0.034	0.087		Set Trigger
3	4.051	0.055	0.032	0.034	0.086		Set Trigger
4	4.085	0.055	0.032	0.034	0.086		Set Trigger
5	4.117	0.057	0.032	0.034	0.090		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/3/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



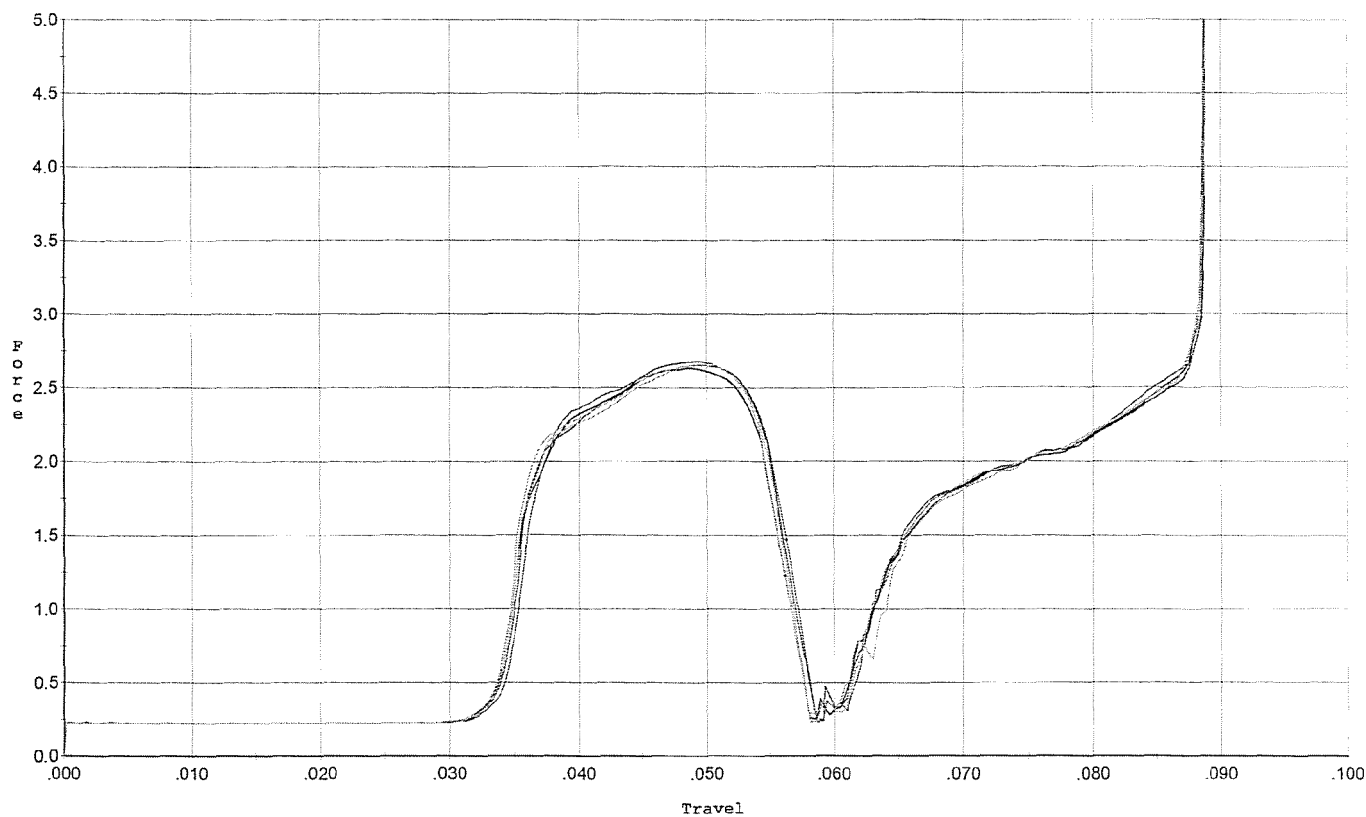
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.056	0.031	0.034	0.092		Set Trigger
2	4.082	0.054	0.031	0.034	0.085		Set Trigger
3	4.342	0.054	0.031	0.034	0.090		Set Trigger
4	4.212	0.056	0.031	0.034	0.091		Set Trigger
5	4.163	0.056	0.032	0.034	0.089		Set Trigger

AVG 4.21

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



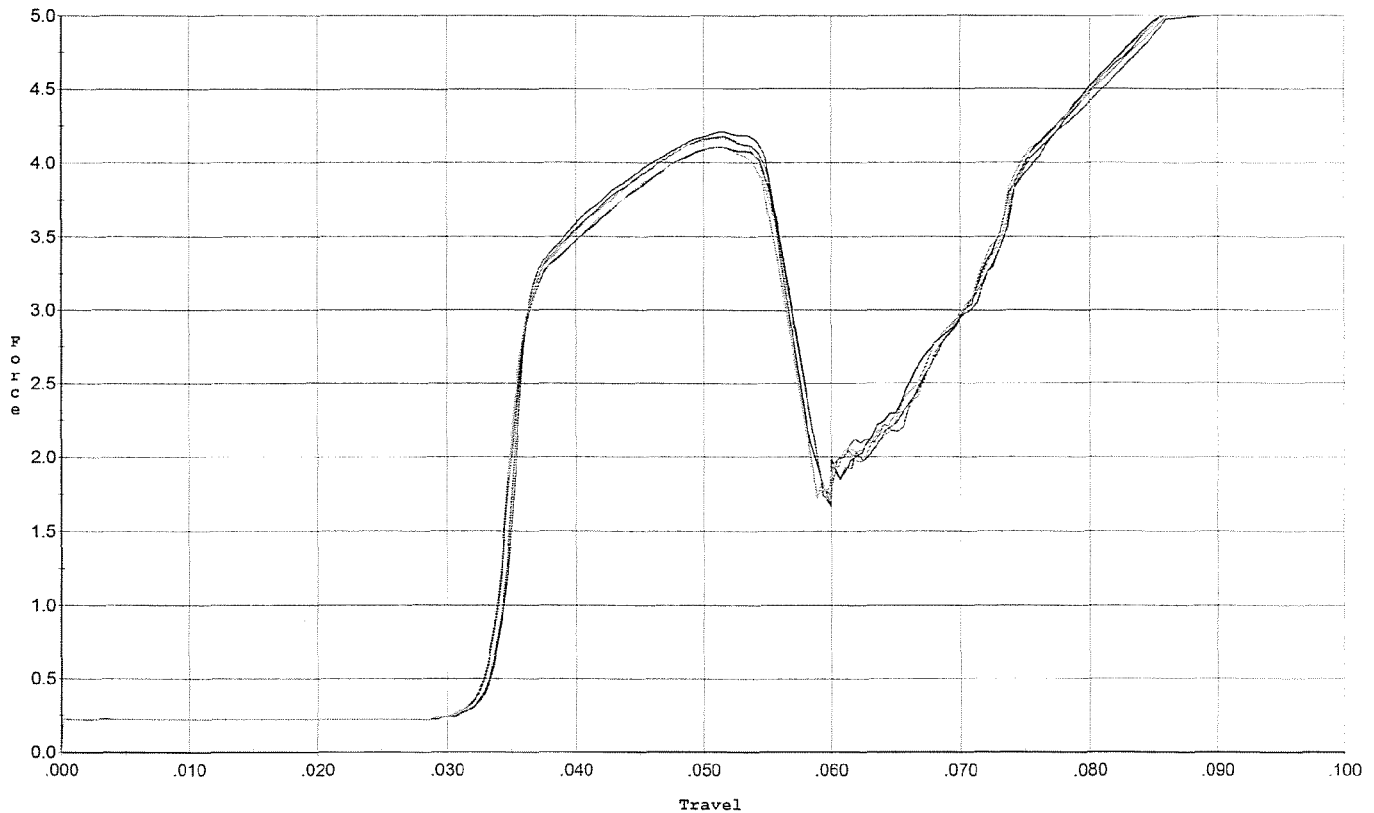
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.677	0.055	0.034	0.037	0.056		Set Trigger
2	2.631	0.056	0.033	0.037	0.057		Set Trigger
3	2.653	0.056	0.034	0.037	0.058		Set Trigger
4	2.652	0.055	0.033	0.037	0.056		Set Trigger
5	2.658	0.056	0.033	0.037	0.058		Set Trigger

Avg 2.65

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/3/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.057	0.033	0.035	0.092		Set Trigger
2	4.104	0.055	0.032	0.034	0.088		Set Trigger
3	4.178	0.057	0.033	0.035	0.092		Set Trigger
4	4.164	0.055	0.032	0.034	0.089		Set Trigger
5	4.106	0.056	0.032	0.034	0.089		Set Trigger

AVG 4.15