

66749792

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



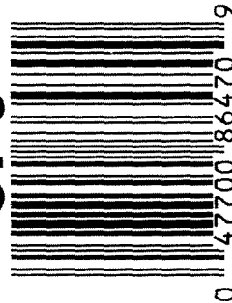
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749792

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 674 9792

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6/11/08	SPD
430	ASSEMBLE TO STOCK		6/11/08	SP
440	PROOF		6-11-08	SD
460	CHECK HEADSPACE		6-11-08	SD
470	DIS-ASSEMBLE ACTION		6/11/08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	6-16-08	SPD
475	DRILL AND TAP SIGHT HOLES	JUN 17 2008	6-17-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR: <i>unmet</i>	6/20/08	<i>unmet</i>
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		6/18/08	RT
520	GOFF BLAST BBL / REC		6/20/08	BT
542	APPLY COATINGS (BARREL ACTION)		6/25/08	CN
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/4/08	Fm
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/4/08	Fm
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/4/08	Fm
	D) OIL FIRING PIN ASSEMBLY		8-5-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

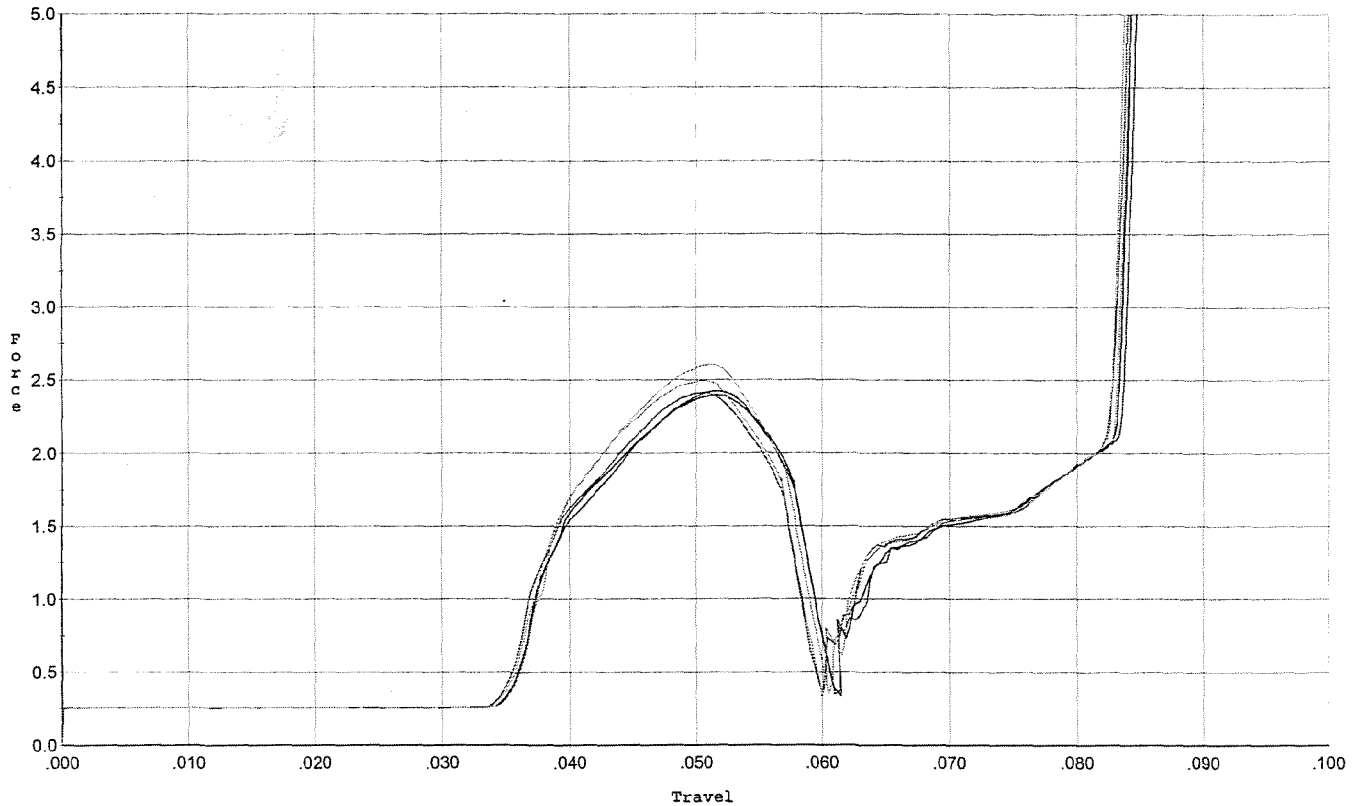
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4 LBS</u> <u>4 LBS</u> <u>4 LBS</u>	8-13-08	S.P.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5 LBS</u> <u>5 LBS</u> <u>5 LBS</u>	8-13-08	S.P.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	8-13-08	S.P.D.
	J) ASSEMBLE STOCK		8-5-08	ESN
	K) ASSEMBLE SWIVEL STUDS		8-13-08	S.P.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		8-13-08	S.P.D.
	M) IRON SIGHT ALIGNMENT		8-13-08	S.P.D.
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		8-13-08	S.P.D.
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-6-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-6-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-13-08	S.P.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.60</u> <u>2.93</u> <u>2.93</u> <u>2.91</u> <u>2.77</u>	8-7-08	TRW
	C) FUNCTION		8-13-08	S.P.D.
690	PACK		8/24/08	Fay

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



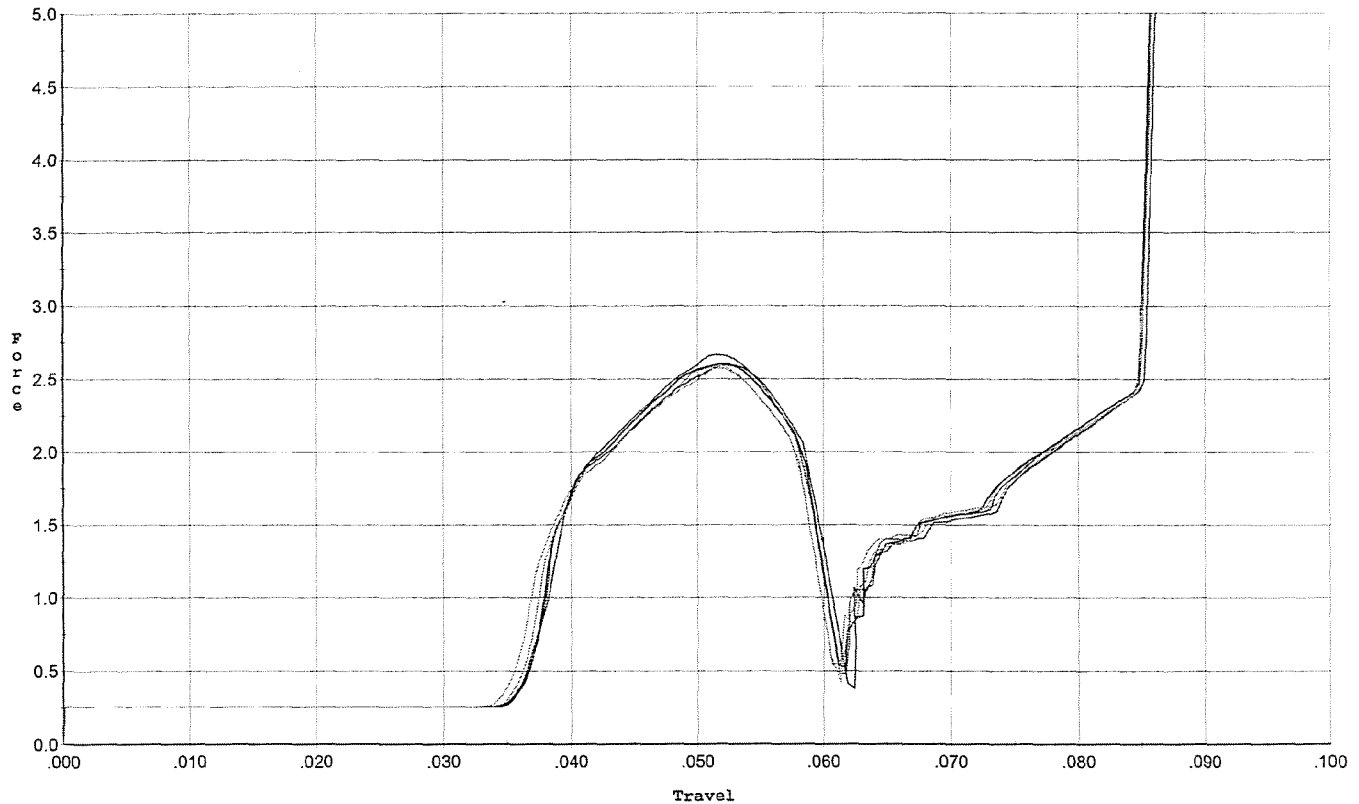
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.423	0.058	0.035	0.034	0.052		Set Trigger
2	2.397	0.058	0.035	0.033	0.052		Set Trigger
3	2.414	0.057	0.035	0.034	0.051		Set Trigger
4	2.602	0.057	0.035	0.034	0.053		Set Trigger
5	2.494	0.057	0.035	0.034	0.052		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



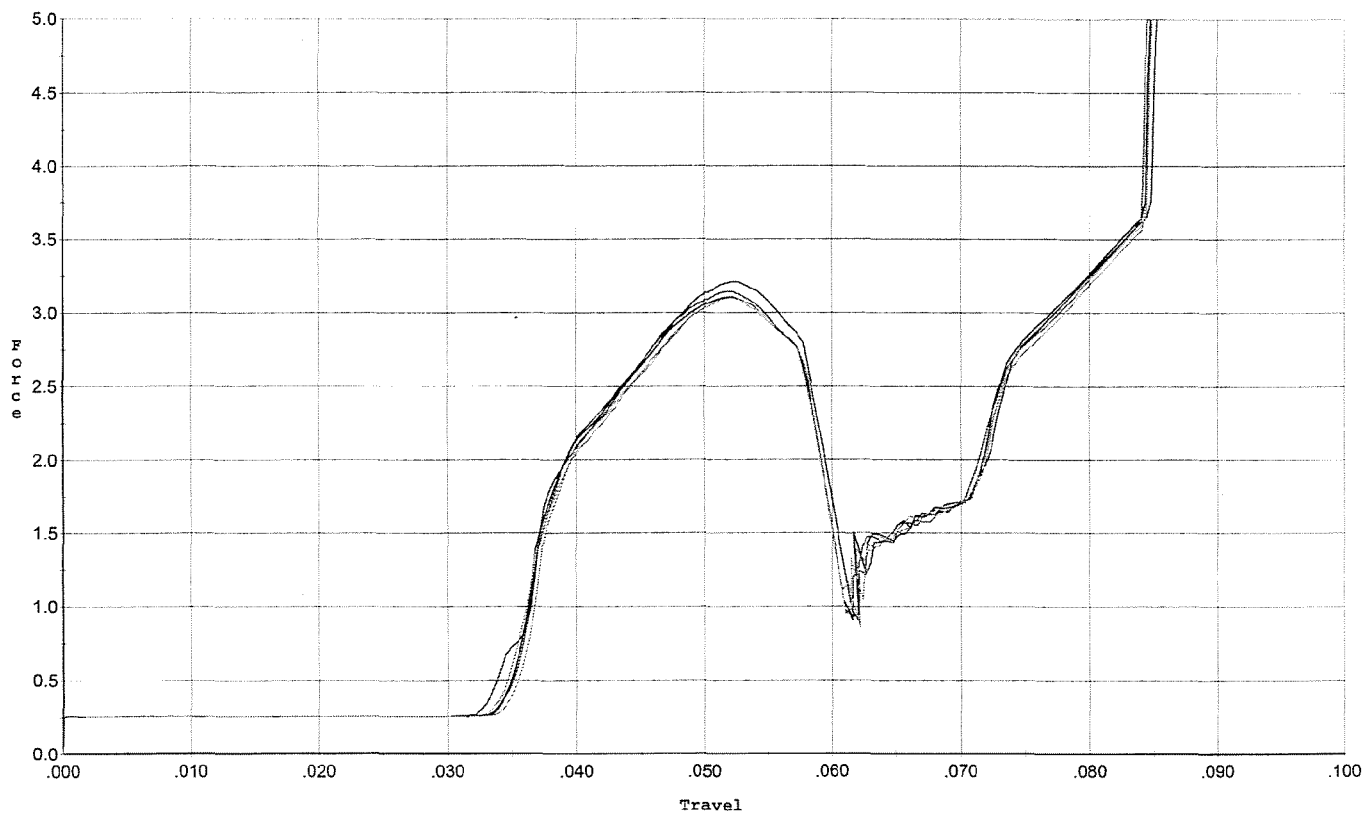
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.593	0.060	0.036	0.034	0.058		Set Trigger
2	2.604	0.059	0.036	0.034	0.057		Set Trigger
3	2.666	0.059	0.036	0.034	0.057		Set Trigger
4	2.574	0.058	0.035	0.034	0.055		Set Trigger
5	2.588	0.058	0.035	0.034	0.056		Set Trigger

Avg 2.60

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



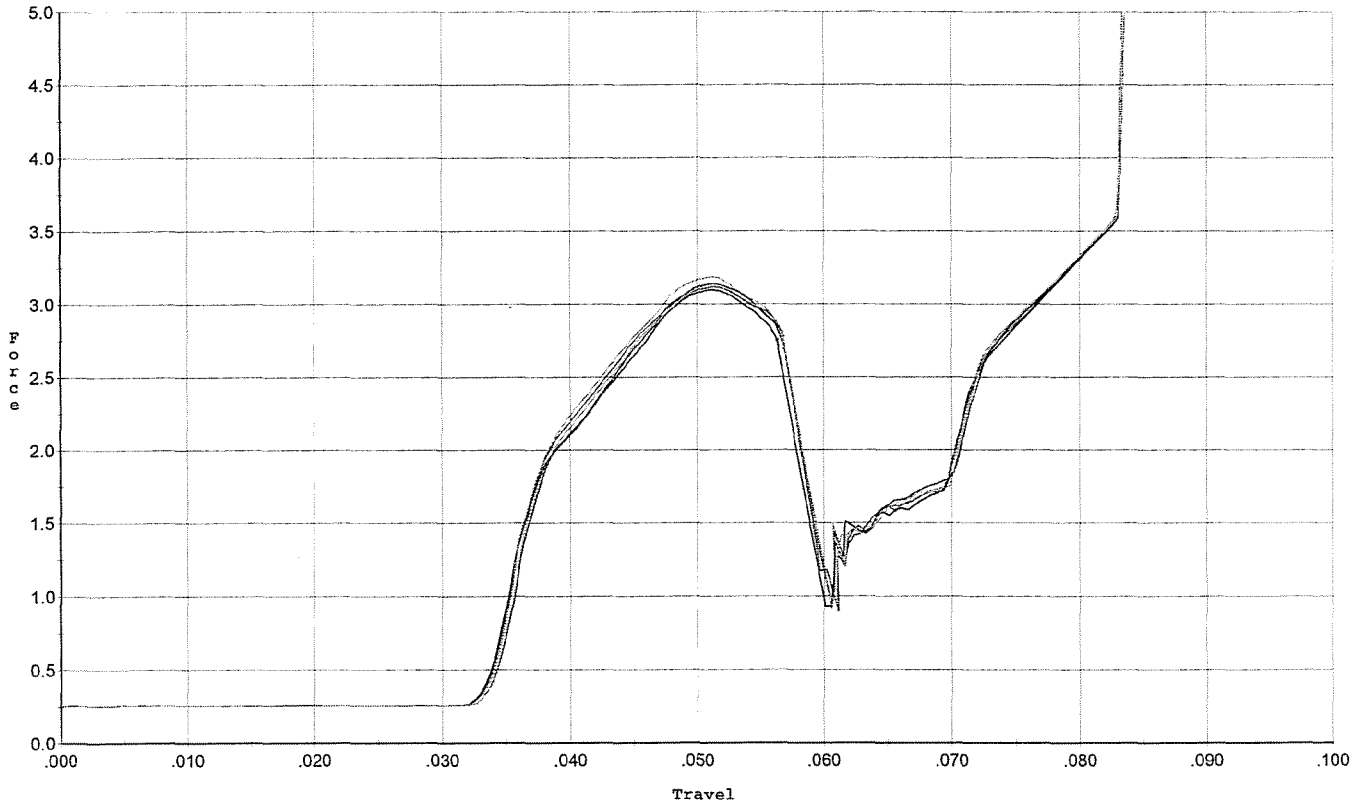
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.209	0.059	0.033	0.032	0.071		Set Trigger
2	3.104	0.058	0.034	0.032	0.068		Set Trigger
3	3.145	0.058	0.034	0.032	0.068		Set Trigger
4	3.098	0.058	0.035	0.032	0.067		Set Trigger
5	3.102	0.058	0.034	0.032	0.067		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



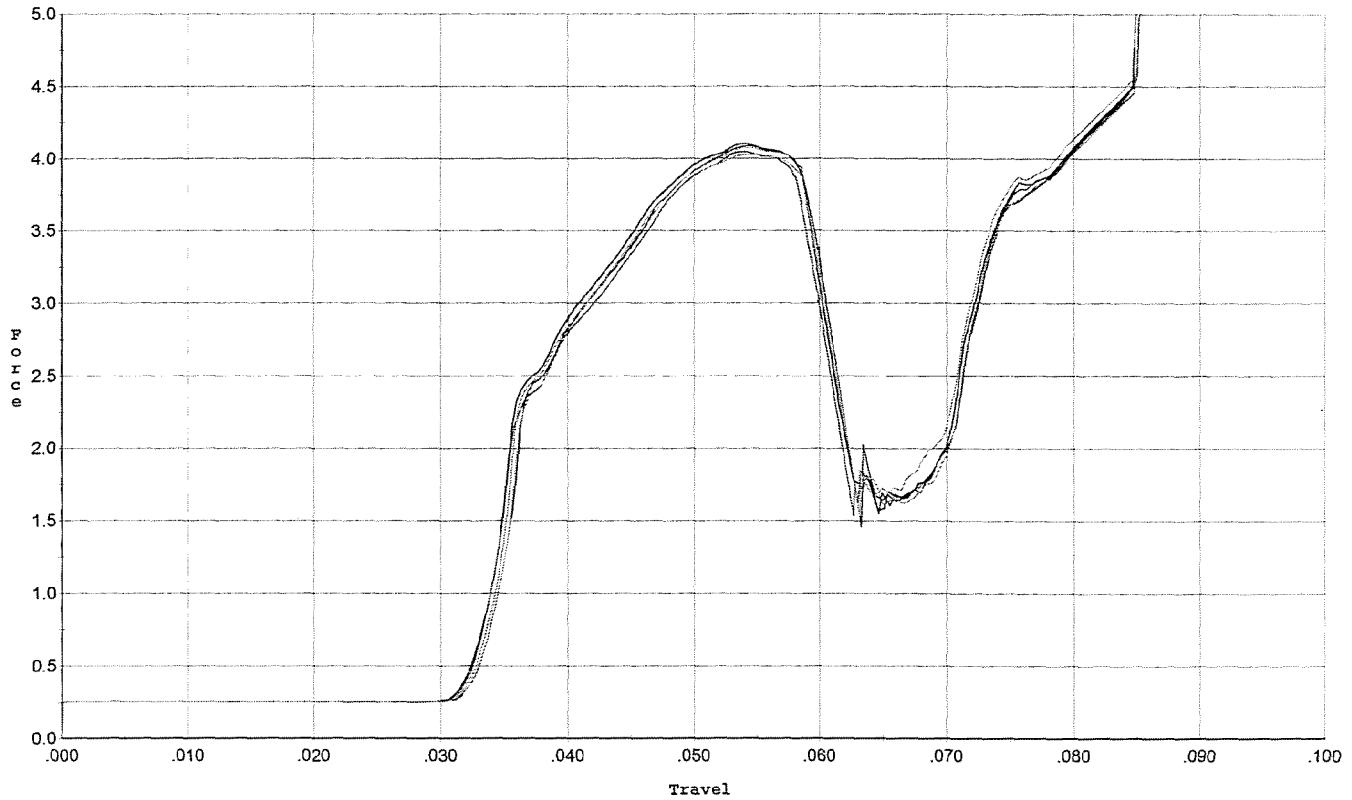
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.142	0.057	0.034	0.032	0.066		Set Trigger
2	3.099	0.056	0.033	0.033	0.065		Set Trigger
3	3.120	0.057	0.033	0.032	0.067		Set Trigger
4	3.136	0.057	0.034	0.032	0.067		Set Trigger
5	3.188	0.057	0.033	0.032	0.068		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



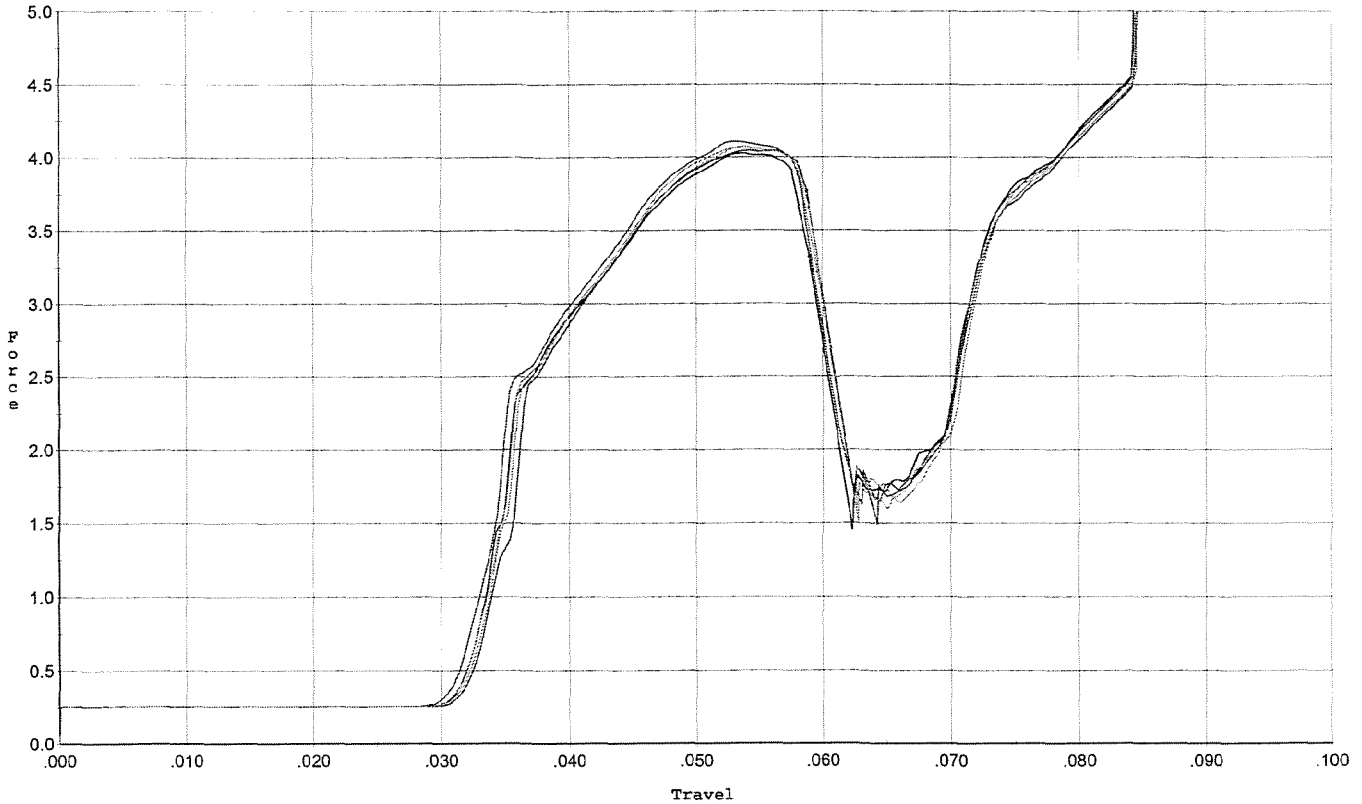
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.087	0.060	0.033	0.030	0.096		Set Trigger
2	4.102	0.059	0.032	0.030	0.096		Set Trigger
3	4.046	0.060	0.032	0.030	0.095		Set Trigger
4	4.028	0.060	0.032	0.030	0.096		Set Trigger
5	4.074	0.059	0.032	0.030	0.094		Set Trigger

Avg 4.06

Trigger Profile [lbs,Inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 7/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



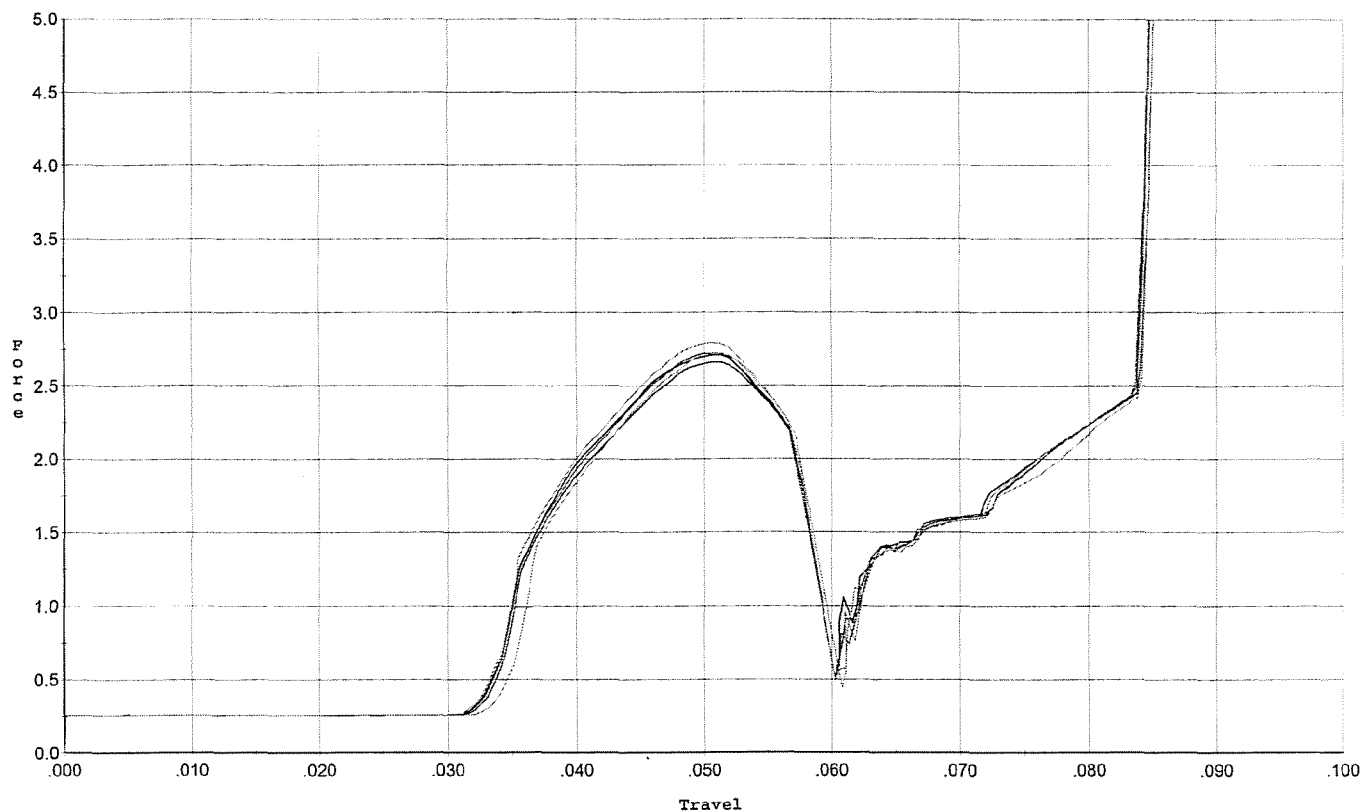
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.047	0.059	0.032	0.029	0.095		Set Trigger
2	4.025	0.059	0.031	0.030	0.095		Set Trigger
3	4.107	0.058	0.031	0.030	0.096		Set Trigger
4	4.066	0.059	0.032	0.029	0.096		Set Trigger
5	4.072	0.060	0.032	0.030	0.097		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



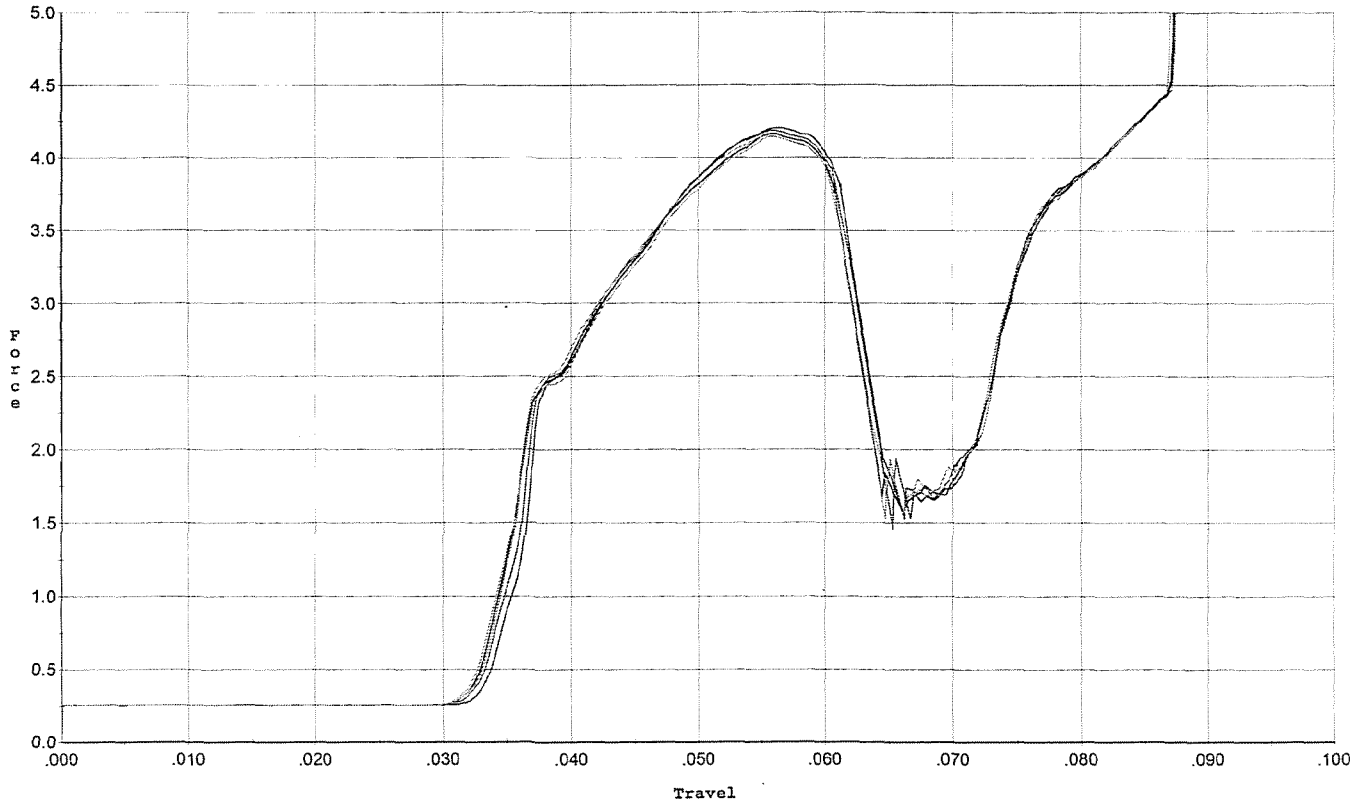
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.661	0.057	0.033	0.034	0.059		Set Trigger
2	2.710	0.058	0.033	0.033	0.061		Set Trigger
3	2.722	0.058	0.033	0.033	0.061		Set Trigger
4	2.716	0.057	0.034	0.034	0.059		Set Trigger
5	2.793	0.058	0.033	0.033	0.062		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/23/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.203	0.061	0.033	0.030	0.101		Set Trigger
2	4.163	0.061	0.032	0.030	0.100		Set Trigger
3	4.184	0.062	0.033	0.030	0.103		Set Trigger
4	4.149	0.061	0.032	0.030	0.101		Set Trigger
5	4.144	0.061	0.033	0.030	0.099		Set Trigger

Avg 4.16