

66749795

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

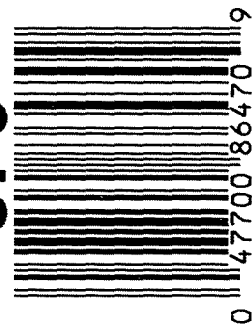
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6749795

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6749795

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		7-22-08	PSN
430	ASSEMBLE TO STOCK		7-23-08	TRW
440	PROOF		7-23-08	TRW
460	CHECK HEADSPACE		7-23-08	TRW
470	DIS-ASSEMBLE ACTION		7-24-08	RTZ
472	SERIALIZE BOLT HANDLE		7-24-08	RTZ
475	DRILL AND TAP SIGHT HOLES		7-24-08	SD
480	MAGNAFLUX BBL ACTION		7-25-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		7/25/08	RT
520	GOFF BLAST BBL / REC		7/28/08	DG
542	APPLY COATINGS (BARREL ACTION)		731	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-5-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-5-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-5-08	JP
	D) OIL FIRING PIN ASSEMBLY		8-6-08	S.A.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

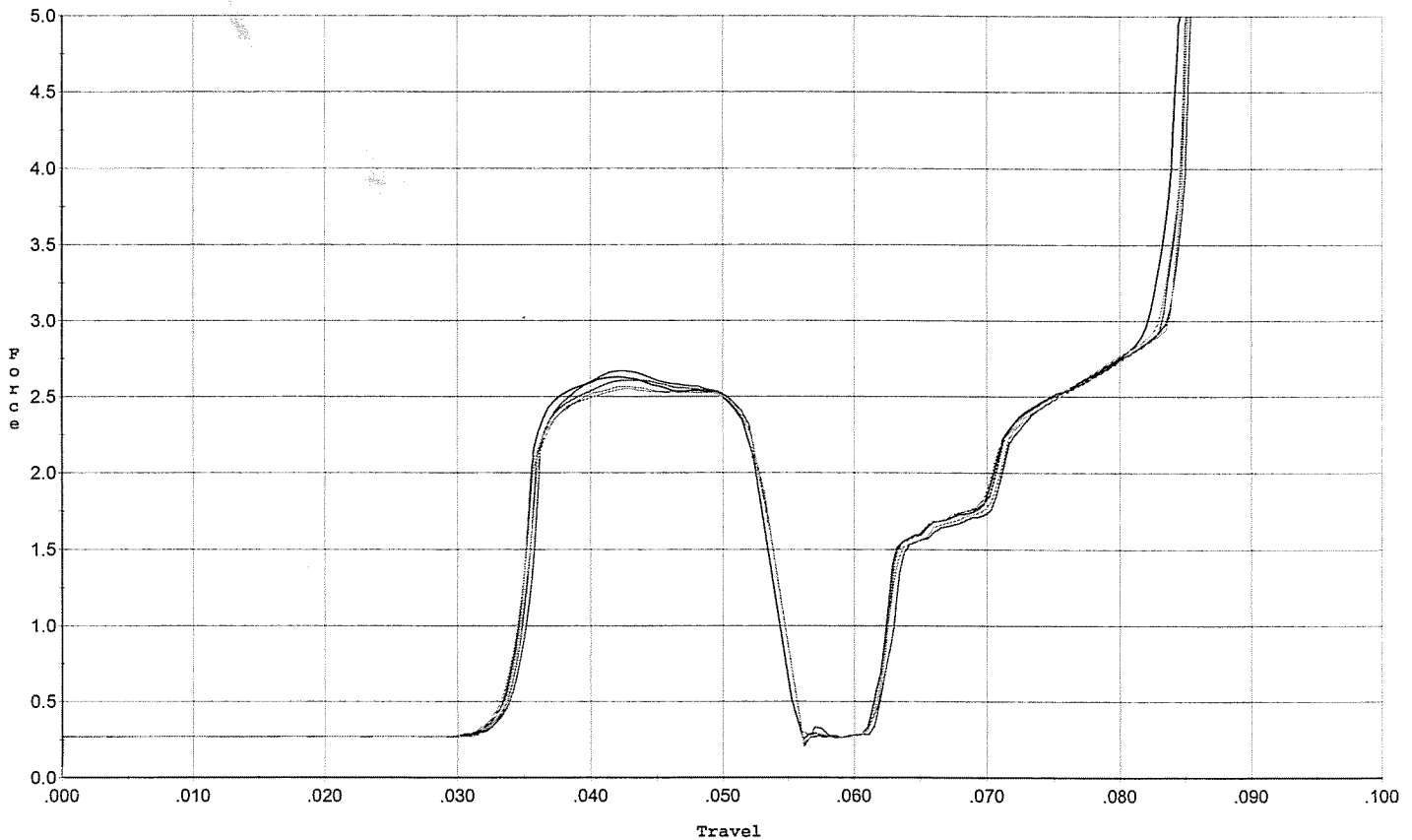
QTY	DESCRIPTION	READING	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	8-20	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.026</u> <u>.025</u>	8-20	TC
	J) ASSEMBLE STOCK		8-6-08	SPD
	K) ASSEMBLE SWIVEL STUDS		8-28-08	BSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	8-7-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		8-7-08	TC
670	FINAL INSPECTION A) HEADSPACE		8-28-08	BSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.53</u> <u>2.47</u> <u>2.38</u> <u>2.37</u>	8/15/08	Fm
	C) FUNCTION		8-28-08	BSN
690	PACK		9-3-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



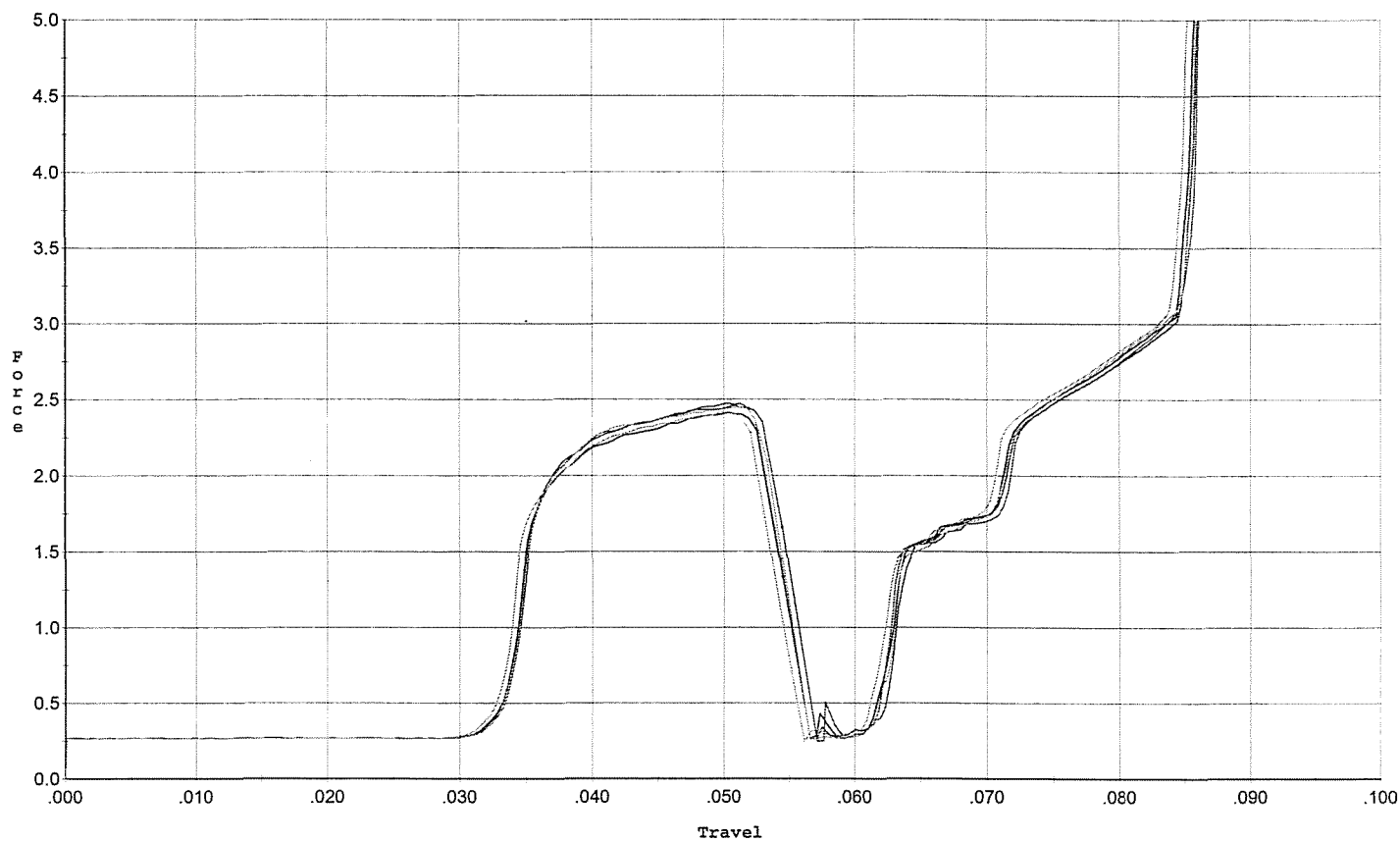
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.669	0.053	0.034	0.036	0.055		Set Trigger
2	2.628	0.052	0.033	0.036	0.054		Set Trigger
3	2.606	0.053	0.034	0.036	0.055		Set Trigger
4	2.553	0.053	0.033	0.036	0.055		Set Trigger
5	2.567	0.053	0.033	0.036	0.054		Set Trigger

Avg. 2.60

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



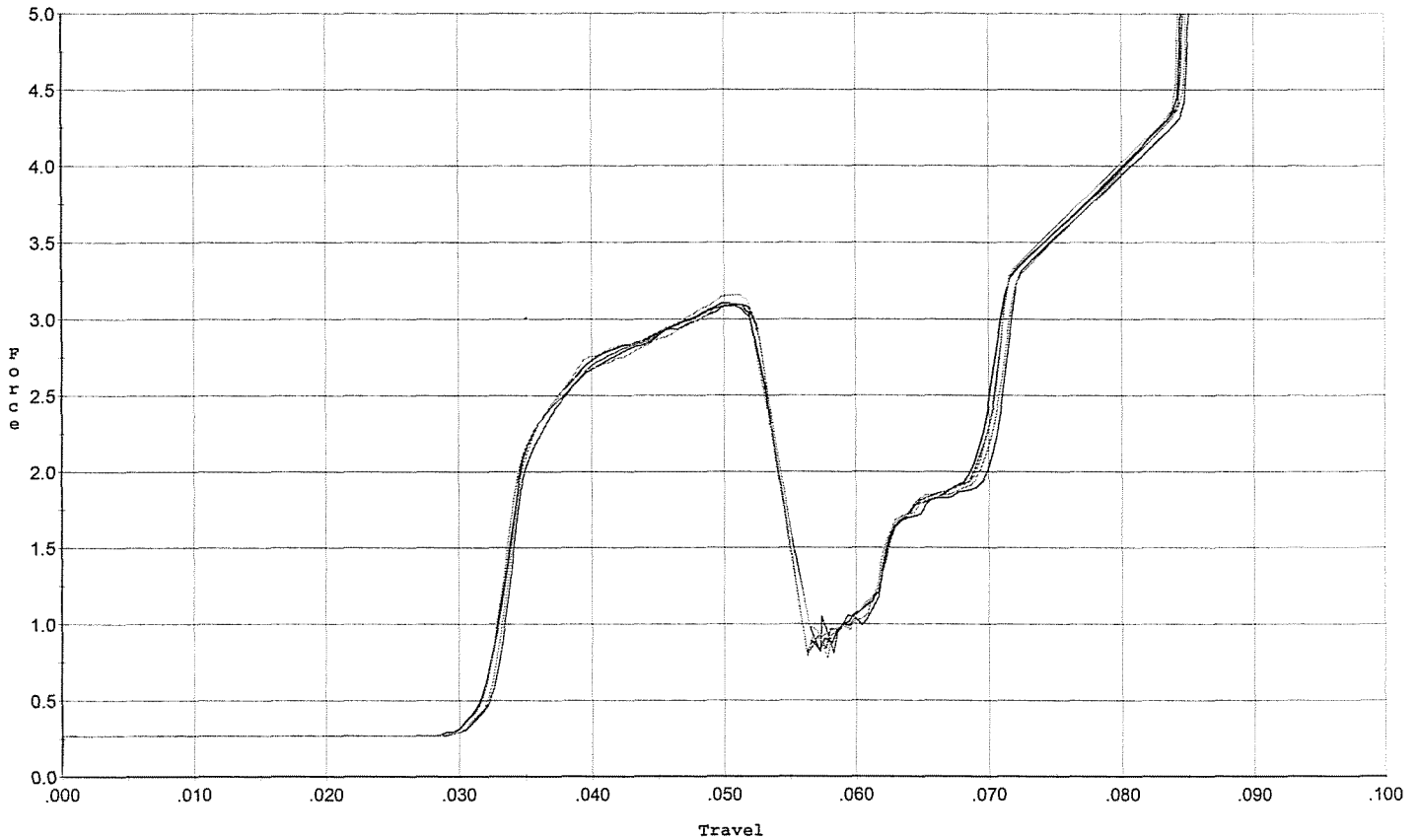
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.462	0.054	0.033	0.036	0.054		Set Trigger
2	2.414	0.054	0.033	0.036	0.053		Set Trigger
3	2.474	0.054	0.033	0.037	0.054		Set Trigger
4	2.450	0.053	0.033	0.036	0.053		Set Trigger
5	2.420	0.052	0.033	0.037	0.051		Set Trigger

AVG. 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



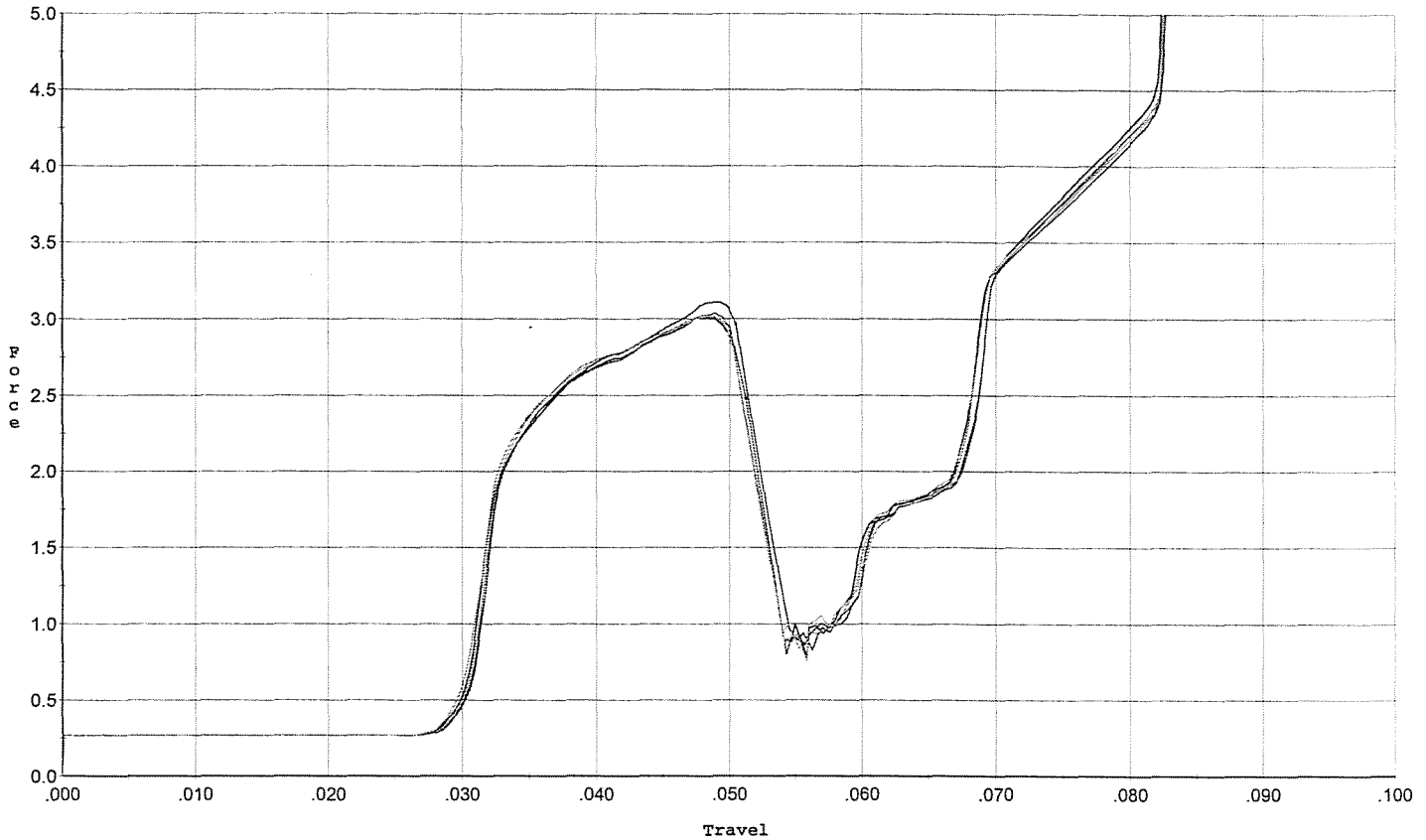
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.097	0.053	0.032	0.035	0.063		Set Trigger
2	3.104	0.053	0.032	0.034	0.065		Set Trigger
3	3.087	0.053	0.032	0.035	0.065		Set Trigger
4	3.160	0.052	0.032	0.035	0.064		Set Trigger
5	3.101	0.053	0.032	0.034	0.065		Set Trigger

AVG. 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



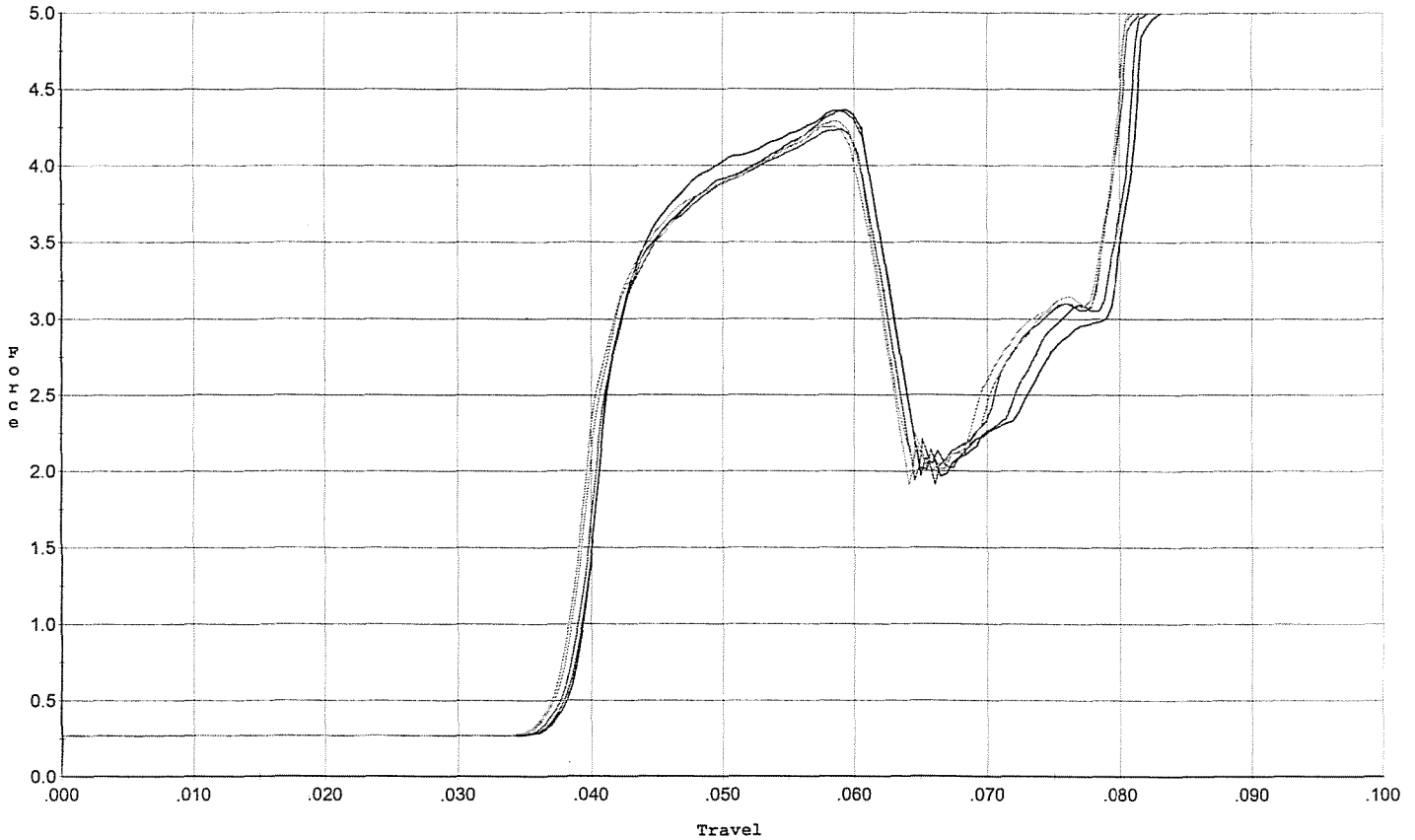
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.050	0.030	0.034	0.061		Set Trigger
2	3.011	0.050	0.030	0.034	0.060		Set Trigger
3	3.036	0.051	0.030	0.034	0.061		Set Trigger
4	3.014	0.050	0.030	0.034	0.060		Set Trigger
5	3.023	0.052	0.029	0.034	0.064		Set Trigger

Avg. 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



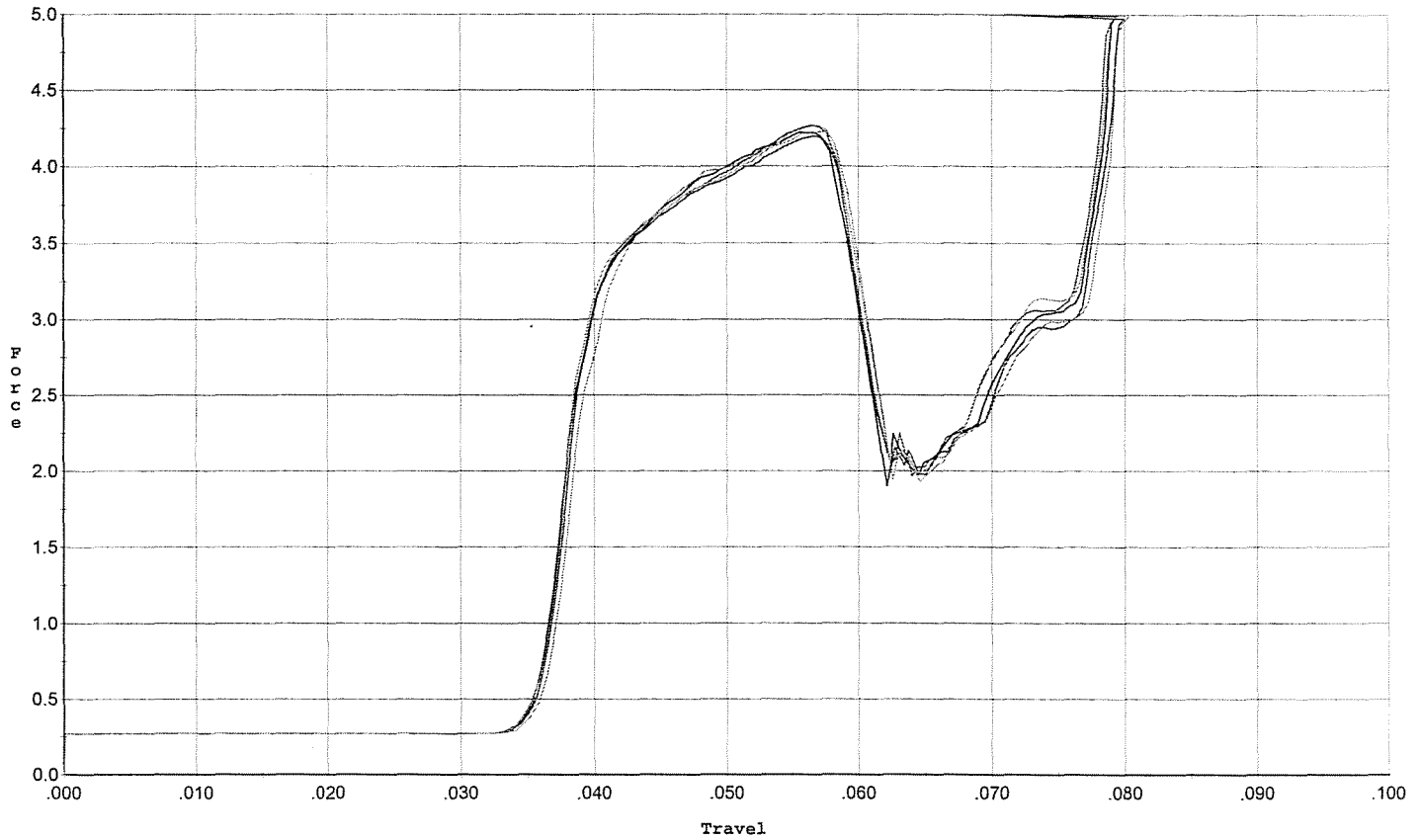
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.358	0.063	0.038	0.034	0.098		Set Trigger
2	4.365	0.061	0.038	0.035	0.095		Set Trigger
3	4.239	0.062	0.038	0.034	0.096		Set Trigger
4	4.257	0.061	0.037	0.035	0.094		Set Trigger
5	4.291	0.060	0.037	0.034	0.095		Set Trigger

Aug. 4. 30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs.after 20 cycles +/- 1.0 lbs.



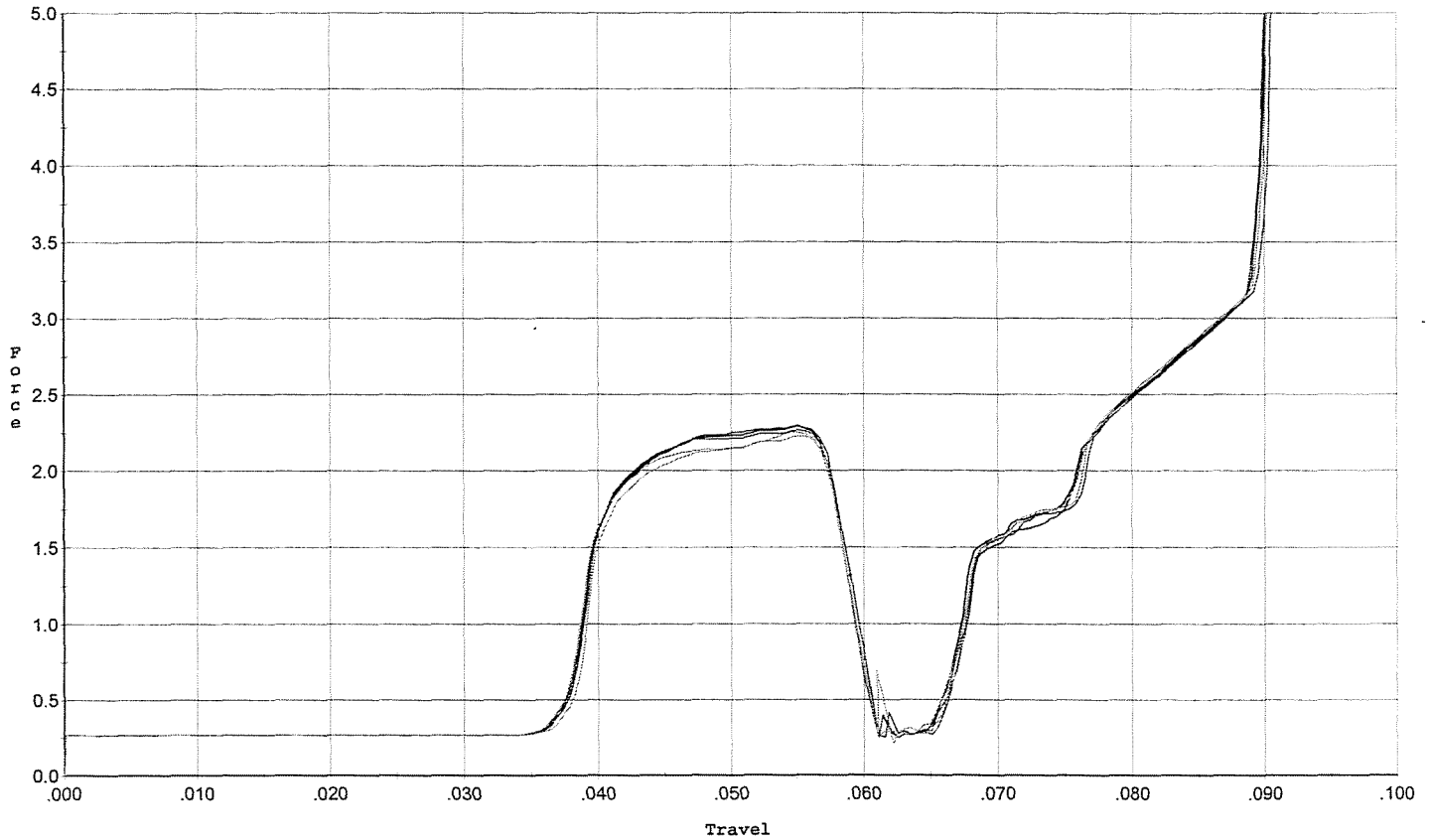
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.197	0.058	0.035	0.035	0.092		Set Trigger
2	4.222	0.059	0.035	0.034	0.094		Set Trigger
3	4.269	0.058	0.035	0.034	0.093		Set Trigger
4	4.267	0.060	0.035	0.034	0.096		Set Trigger
5	4.227	0.059	0.036	0.035	0.094		Set Trigger

Aug 4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



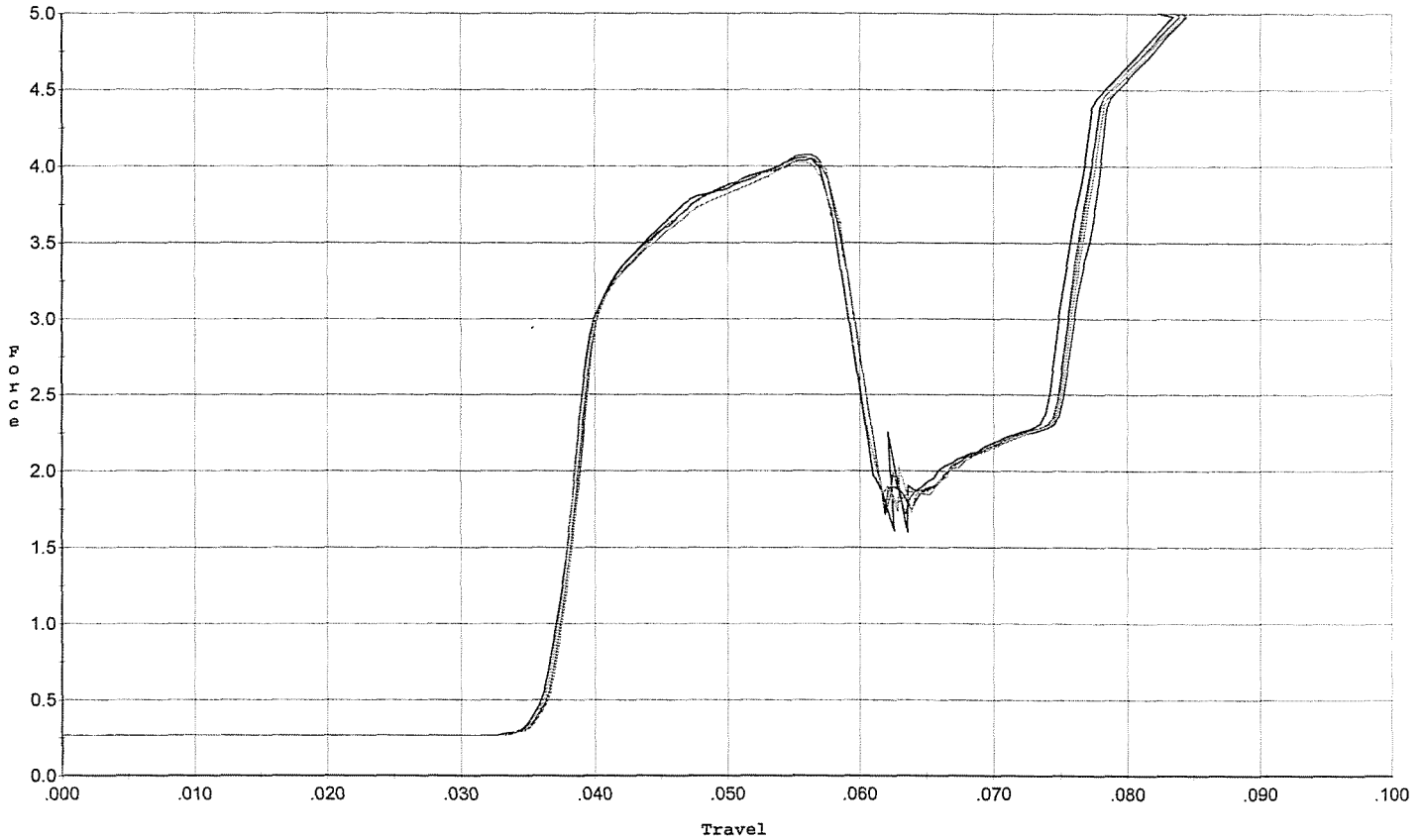
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.295	0.059	0.038	0.038	0.053		Set Trigger
2	2.292	0.057	0.037	0.038	0.051		Set Trigger
3	2.265	0.057	0.038	0.038	0.051		Set Trigger
4	2.223	0.057	0.038	0.039	0.049		Set Trigger
5	2.255	0.058	0.037	0.038	0.050		Set Trigger

AVG. 2.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: c schults 7/31/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.059	0.036	0.035	0.088		Set Trigger
2	4.057	0.058	0.035	0.035	0.086		Set Trigger
3	4.074	0.059	0.036	0.035	0.088		Set Trigger
4	4.054	0.058	0.036	0.035	0.087		Set Trigger
5	4.025	0.058	0.035	0.035	0.085		Set Trigger

Avg. 4.05