

G6749852

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



G6749852

owner registration sticker



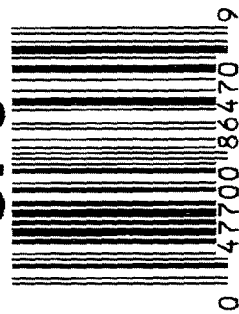
G6749852

3J FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6749852

UPC



GUN SERIAL # G 6749852

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		6-25-08	RP
430	ASSEMBLE TO STOCK		6-25-08	SP
440	PROOF		6-25-08	SD
460	CHECK HEADSPACE		6-25-08	SD
470	DIS-ASSEMBLE ACTION		6-25-08	RP
472	SERIALIZE BOLT HANDLE		7-8-08	H.P.N.
475	DRILL AND TAP SIGHT HOLES		JUL 5 2008	
480	MAGNAFLUX BBL ACTION		7-10-08	SP
490	MAGNAFLUX BOLT		7-11-08	(H8)
500	ROLLMARK CALIBER		7/11/08	RT
520	GOFF BLAST BBL / REC		7-18	Con
542	APPLY COATINGS (BARREL ACTION)			
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		7-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		7-23-08	H.P.N.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

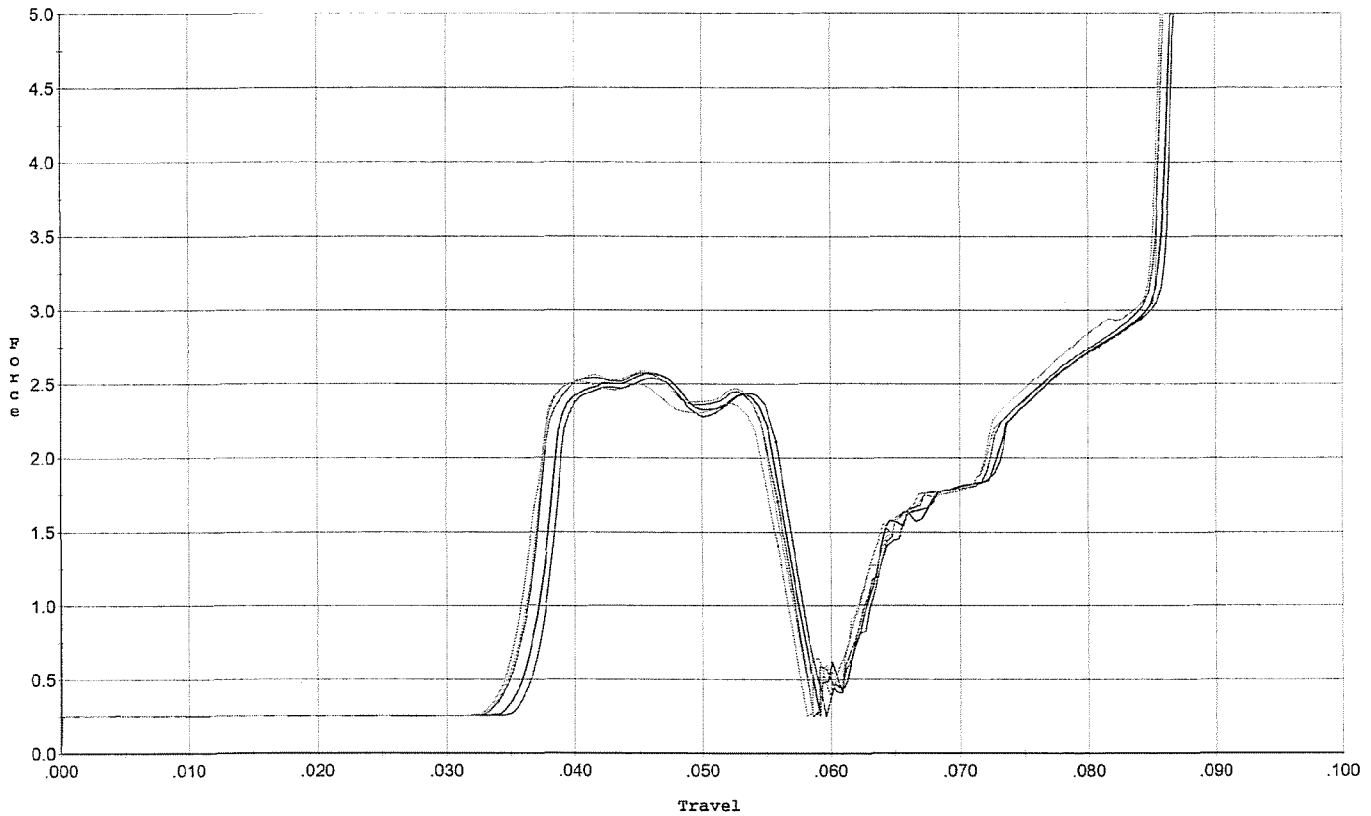
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7</u> <u>6.5</u> <u>6.5</u>	7-30	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	7-30	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	7-30	TL
	J) ASSEMBLE STOCK		7-23-08	R.P.D.
	K) ASSEMBLE SWIVEL STUDS		8-28-08	RSN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 &	FUNCTION TEST AND	<u>PASS</u> FAIL	7-24-08	TKW
650	TARGET	<u>PASS</u> FAIL		
	MALFUNCTION	CORRECTION	N/A	
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		7/24/08	MED
670	FINAL INSPECTION A) HEADSPACE		8-28-08	RSN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.54</u> <u>2.60</u> <u>2.45</u> <u>2.43</u> <u>2.41</u>	7-30-08	RSN
	C) FUNCTION		8-28-08	RSN
690	PACK		8-29-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 7/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



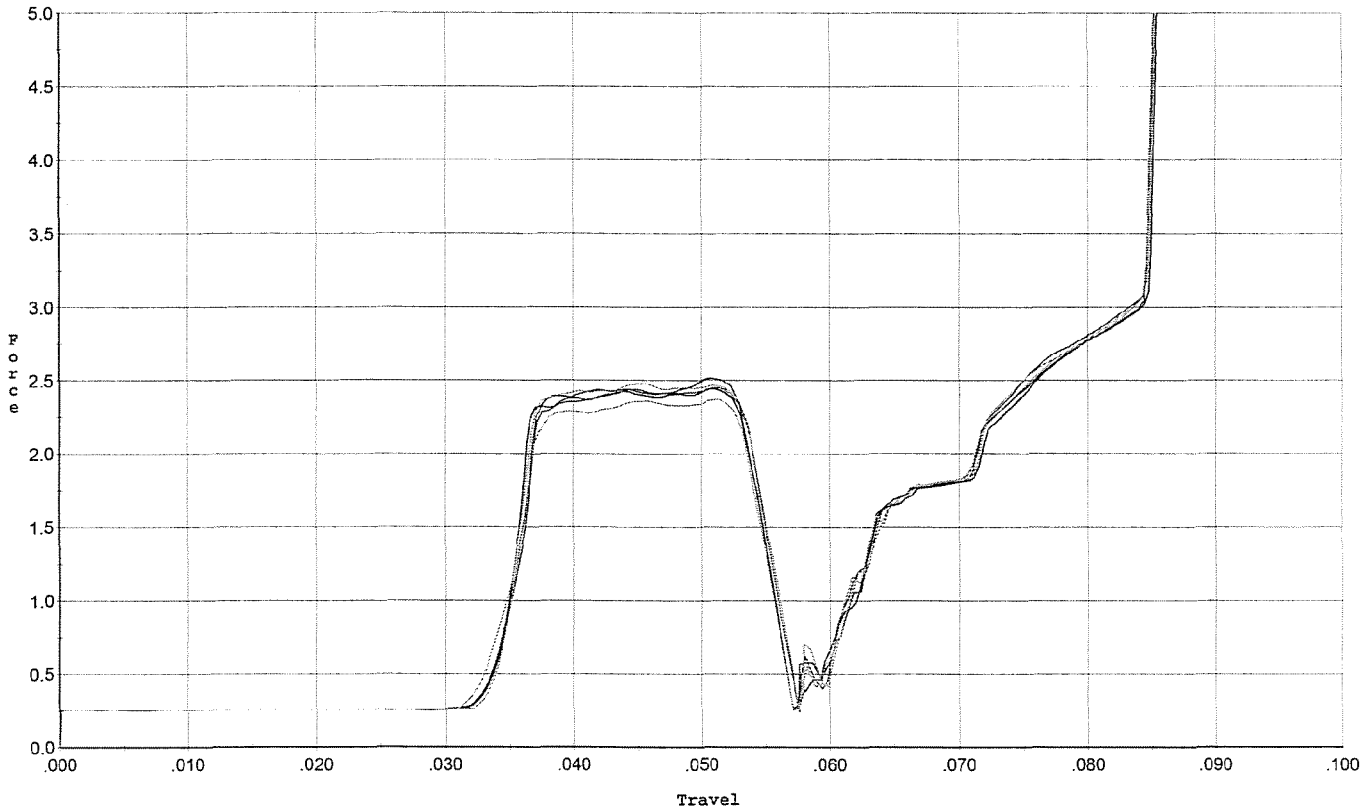
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.539	0.056	0.036	0.037	0.054		Set Trigger
2	2.574	0.055	0.035	0.036	0.054		Set Trigger
3	2.573	0.056	0.034	0.036	0.056		Set Trigger
4	2.588	0.055	0.034	0.036	0.055		Set Trigger
5	2.516	0.056	0.034	0.036	0.055		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



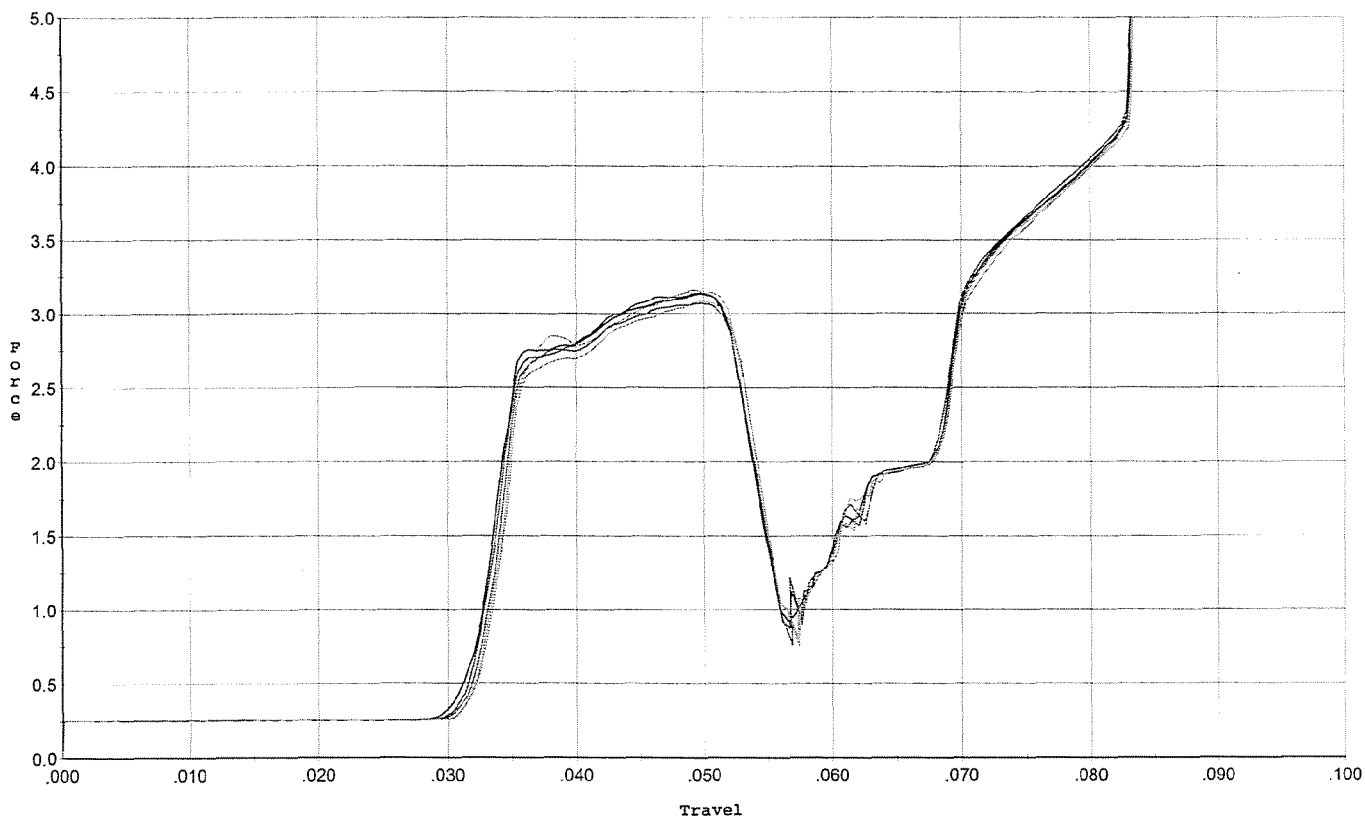
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.515	0.054	0.033	0.036	0.054		Set Trigger
2	2.446	0.054	0.033	0.036	0.054		Set Trigger
3	2.452	0.054	0.033	0.036	0.054		Set Trigger
4	2.477	0.056	0.032	0.035	0.057		Set Trigger
5	2.372	0.055	0.033	0.036	0.053		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



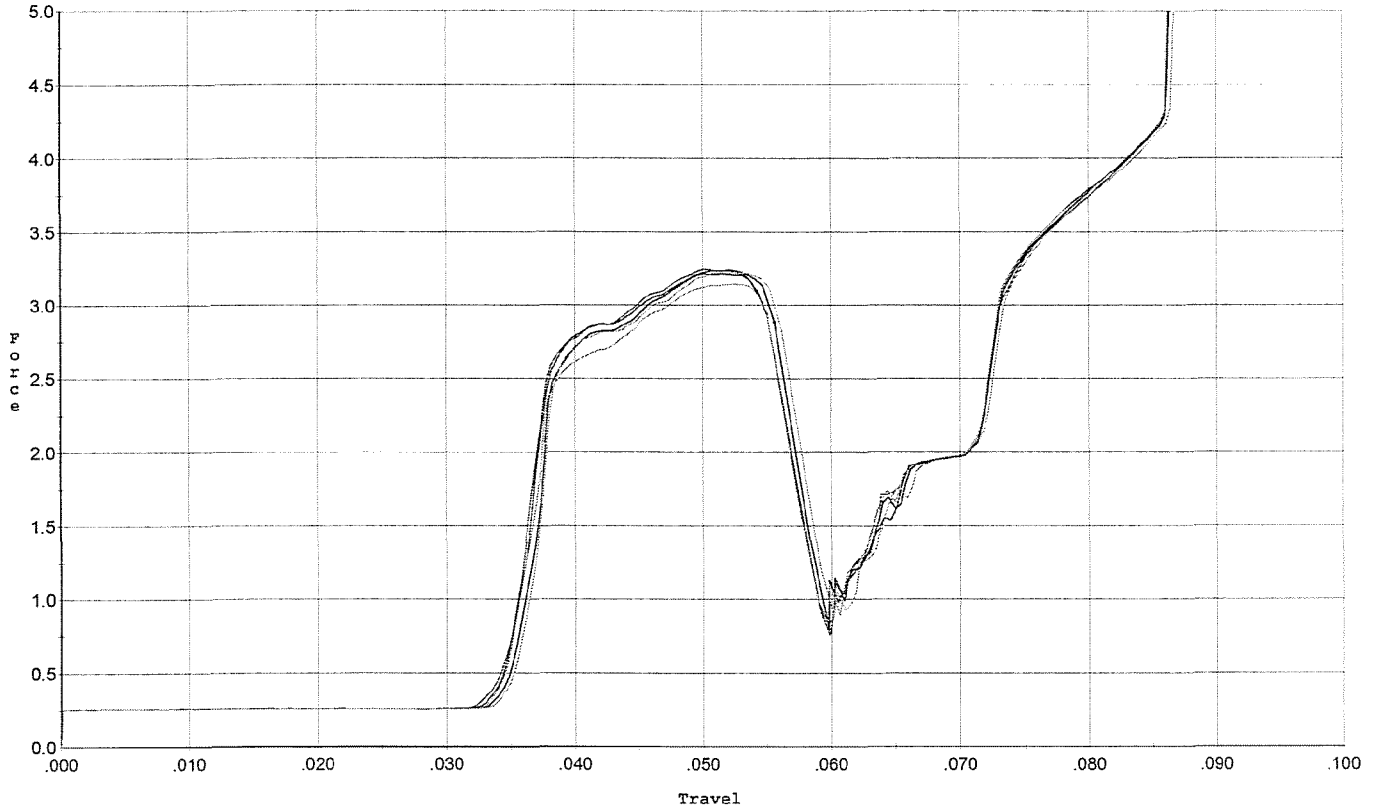
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.140	0.052	0.031	0.034	0.065		Set Trigger
2	3.136	0.052	0.031	0.034	0.065		Set Trigger
3	3.073	0.054	0.032	0.034	0.066		Set Trigger
4	3.085	0.053	0.032	0.034	0.064		Set Trigger
5	3.161	0.053	0.032	0.034	0.065		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



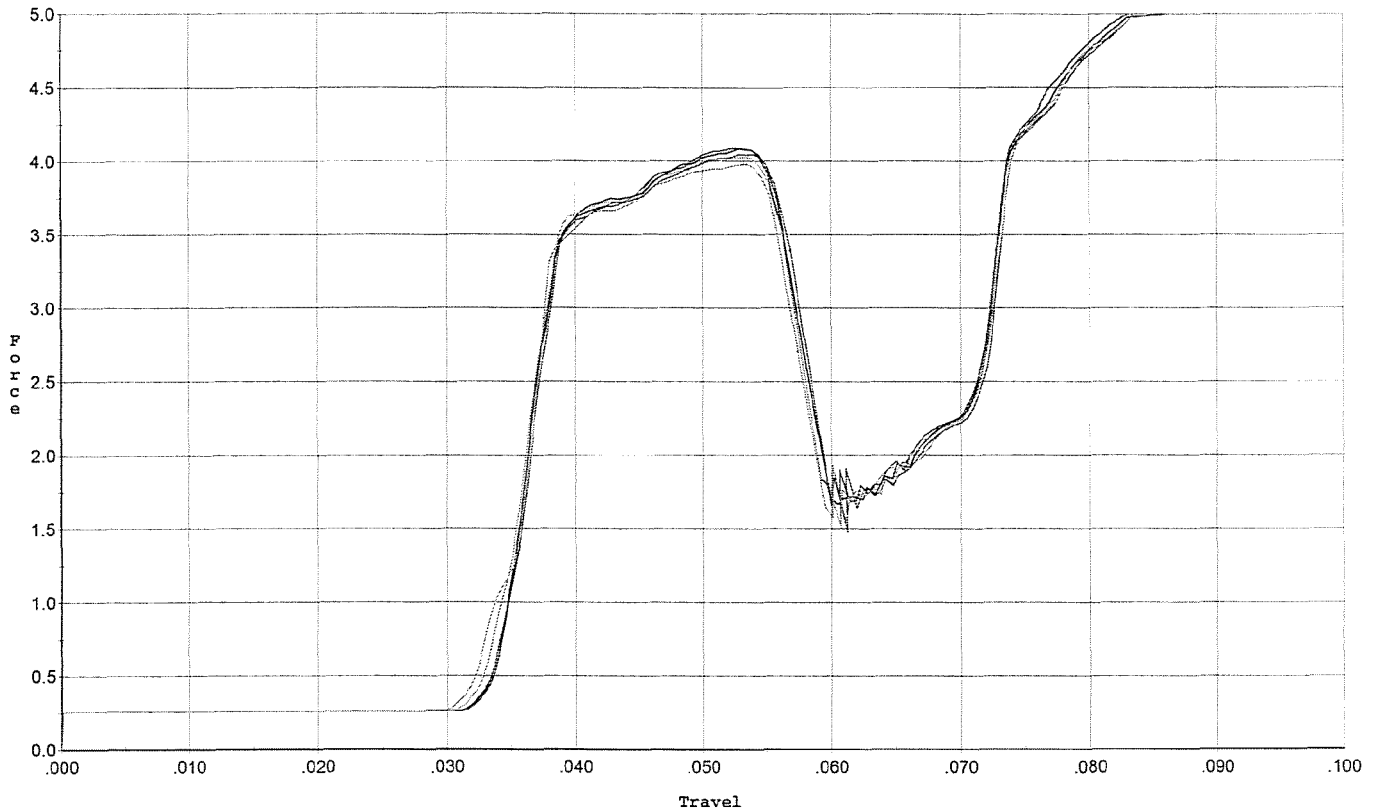
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.215	0.055	0.034	0.035	0.067		Set Trigger
2	3.239	0.056	0.035	0.035	0.067		Set Trigger
3	3.247	0.055	0.034	0.035	0.068		Set Trigger
4	3.226	0.056	0.035	0.035	0.068		Set Trigger
5	3.142	0.055	0.034	0.035	0.065		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



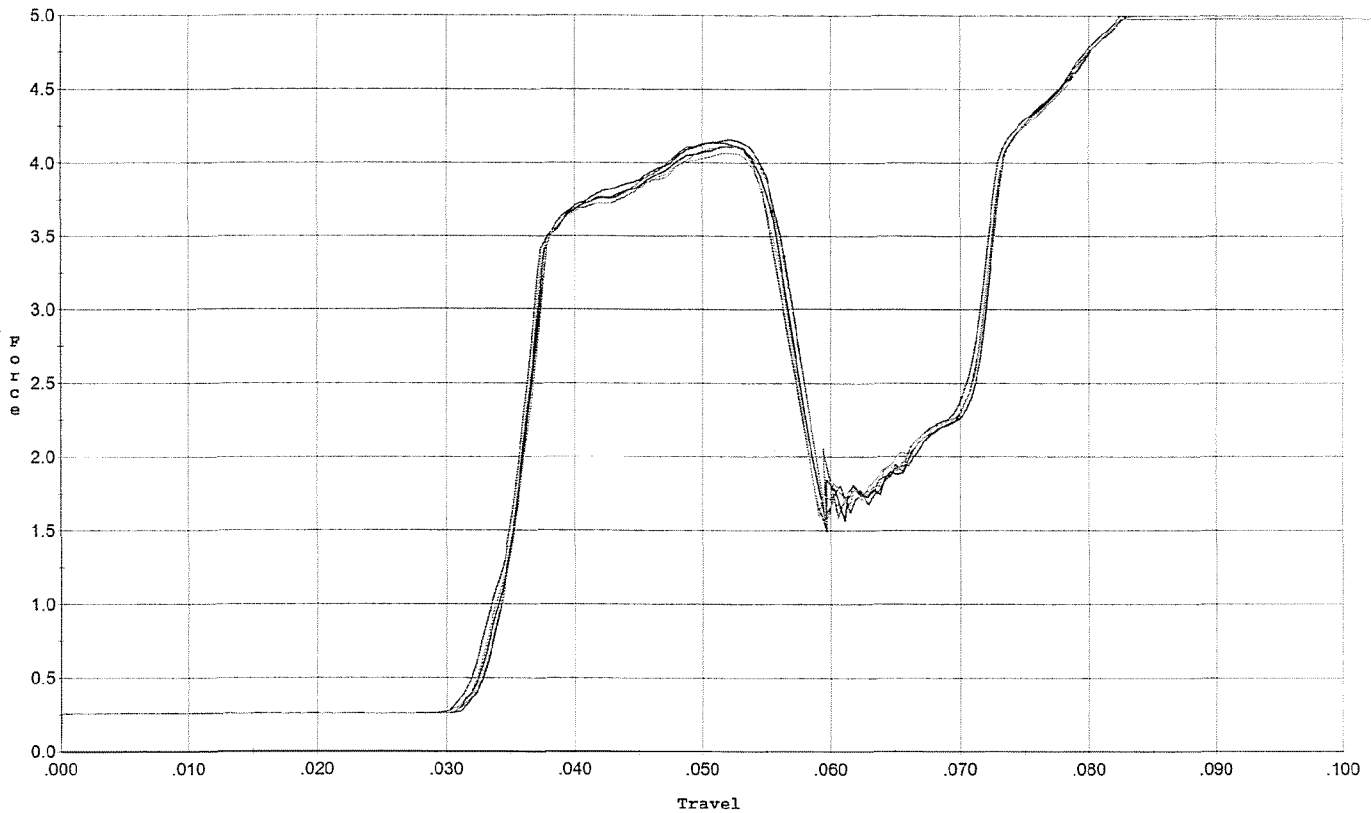
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.088	0.056	0.033	0.034	0.088		Set Trigger
2	4.082	0.056	0.033	0.034	0.088		Set Trigger
3	4.047	0.057	0.033	0.034	0.089		Set Trigger
4	4.027	0.056	0.033	0.033	0.088		Set Trigger
5	3.979	0.057	0.032	0.034	0.089		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



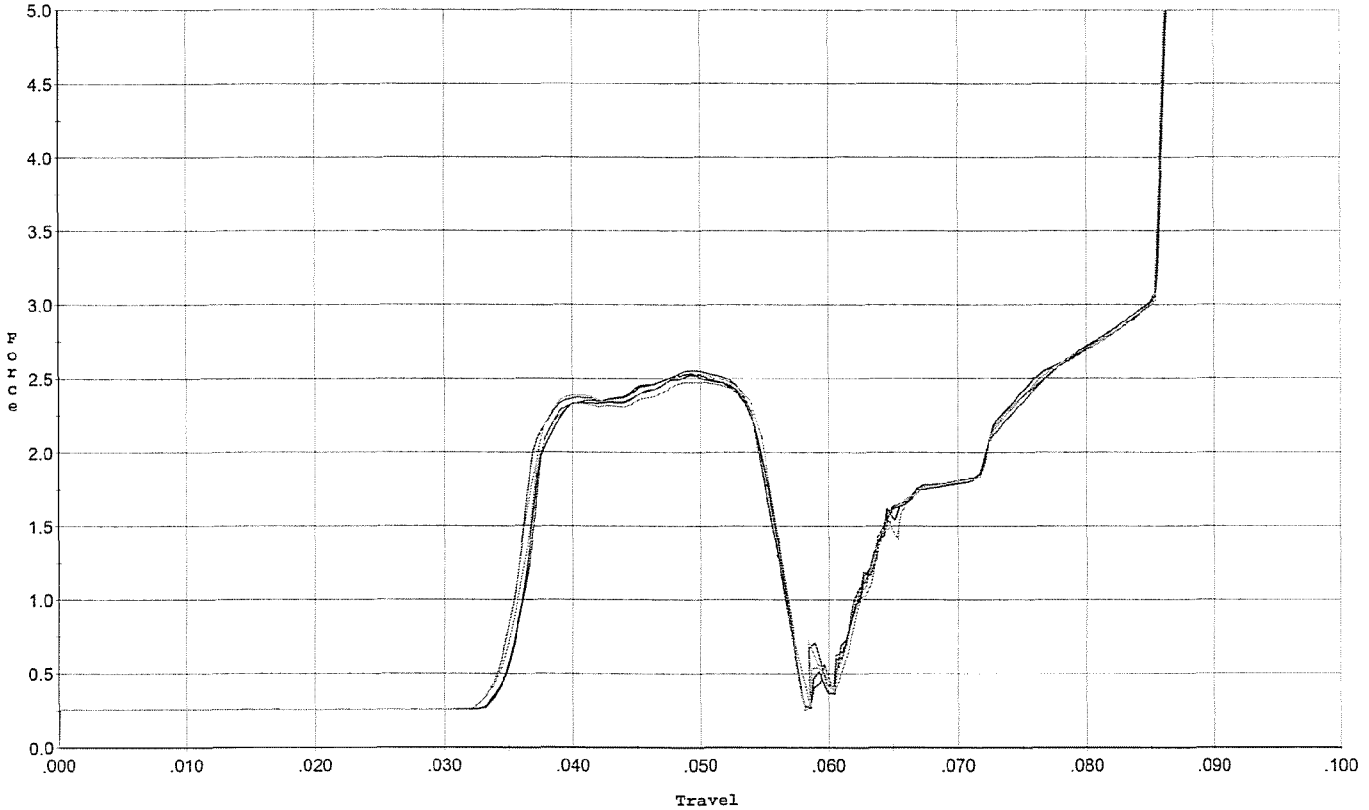
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.159	0.056	0.033	0.033	0.091		Set Trigger
2	4.111	0.055	0.032	0.033	0.088		Set Trigger
3	4.137	0.055	0.032	0.033	0.088		Set Trigger
4	4.069	0.056	0.032	0.033	0.089		Set Trigger
5	4.113	0.057	0.032	0.033	0.090		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



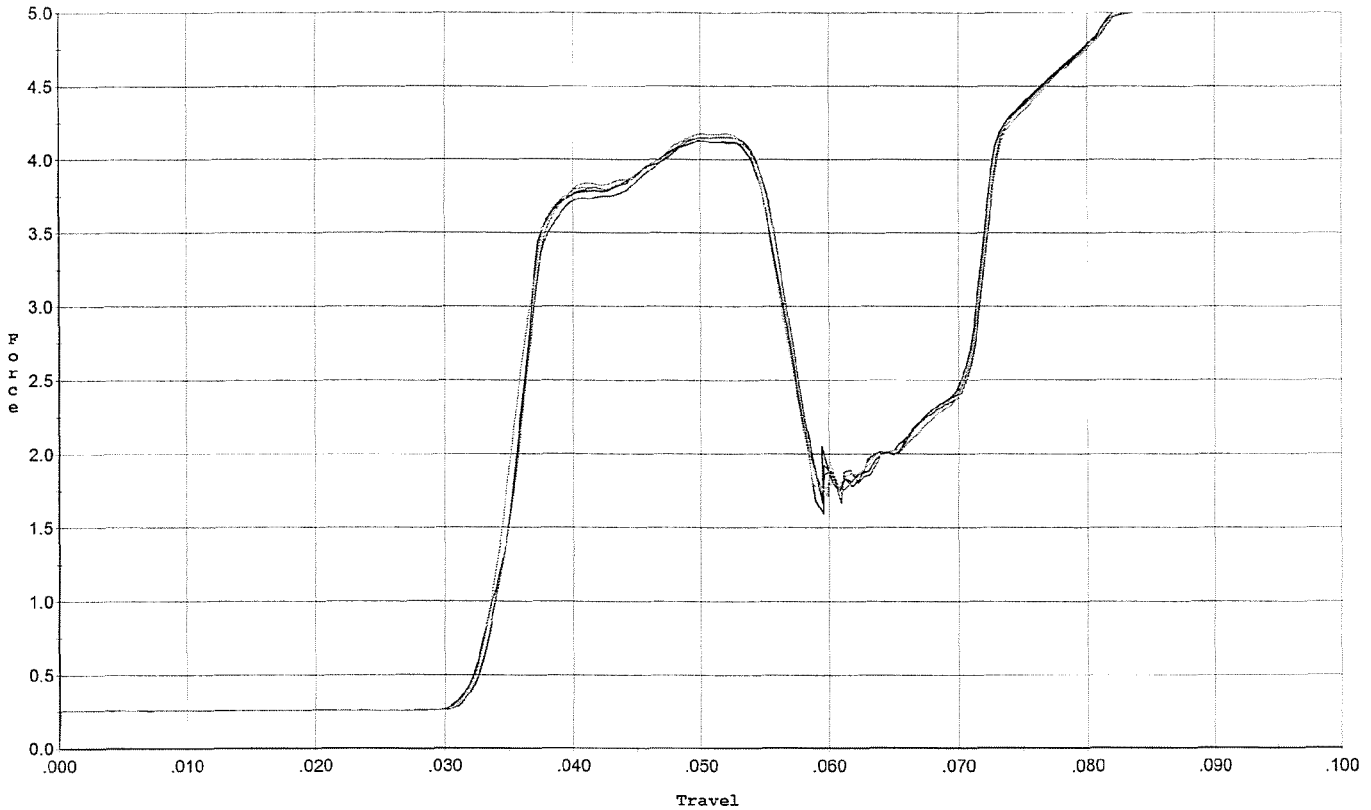
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.056	0.034	0.036	0.055		Set Trigger
2	2.524	0.055	0.034	0.036	0.054		Set Trigger
3	2.555	0.056	0.034	0.036	0.056		Set Trigger
4	2.476	0.056	0.034	0.036	0.055		Set Trigger
5	2.536	0.055	0.034	0.036	0.055		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 7/21/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.155	0.055	0.032	0.033	0.090		Set Trigger
2	4.130	0.056	0.032	0.033	0.091		Set Trigger
3	4.140	0.055	0.032	0.033	0.089		Set Trigger
4	4.158	0.055	0.032	0.034	0.089		Set Trigger
5	4.178	0.055	0.032	0.033	0.090		Set Trigger

AVG 4.15