

G-6236156

BARBER - M24-0146615

VIEW IMPORTATION INSTRUCTIONS
ENTER SERIAL NO. IN
SERIAL NO. OF
ITEM

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Serial No. **66236156**
Order No. **25716**

Made in Union, N.Y. Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

06XW

5716 66236156

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



2 NATO S.W.S. (COMPLETE SYSTEM)
CENTERFIRE RIFLE
7.62 NATO

INSTRUCTION BOOK 3518

46 FORM

proof of purchase

owner registration sticker



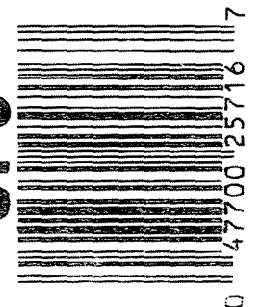
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6236156

UPC



GUN SERIAL # G623 6156

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8/27/02	RL
600	PROOF		9-4-02	AC
607	CHECK HEADSPACE		9-4-02	AC
610	DIS-ASSEMBLE GUN		9/3/02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	SEP 04 2002 OPERATOR <u>RR</u>		
615	ROLLMARK CALIBER		9/5-	LB
617	DRILL AND TAP SIGHT HOLES		9-5-02	AC
620	APPLY COATINGS (BARREL ACTION)		10-1	TH
	(BOLT)		10-1	TH
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-21-02	WA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-21-02	WA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-21-02	WA
	D) OIL FIRING PIN ASSEMBLY		10-21-02	WA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		11-20-02	RL

OP #	OPERATOR NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6.9</u> <u>6.9</u> <u>6.9</u>	10-30-02	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>3.9</u>	10-30-02	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		11-20-02	RL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.024</u>	10-30-02	RA
	J) ASSEMBLE STOCK		10/22/02	RL
	K) ASSEMBLE SWIVEL STUDS		11-20-02	RL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		11-20-02	RL
	M) IRON SIGHT ALIGNMENT		11-20-02	RL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		11-20-02	RL
640	GALLERY TEST AND TARGET	PASS FAIL	10-27-02	RA
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
645	INSPECT FOR LIVE AMMO			
655	FINAL INSPECTION A) HEADSPACE		11-20-02	RL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.64</u> <u>2.59</u> <u>2.58</u> <u>2.60</u>	10-30-02	RA
	C) FUNCTION		11-20-02	RL
660	PACK		11/25/02	RA

AVERAGE PULL FORCE BETWEEN

BARBER - M24 0146619

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

SERIAL NO.

DATE 10-22-02

TESTER

TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.45	2.39		2.35	MIN. SETTING,
PULL #2	2.48	2.36		2.31	NO AVG. OF 5
PULL #3	2.46	2.30		2.42	READINGS ACCEPT-
PULL #4	2.53	2.37		2.49	ABLE LESS THAN 2
PULL #5	2.56	2.38		2.38	
TOTAL	12.42	11.80		11.95	
AVG.	2.48	2.36		2.39	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.06		
PULL #2	3.09	3.10		
PULL #3	3.12	3.04		
PULL #4	3.10	3.05		
PULL #5	3.04	3.05		
TOTAL	15.47	15.30		
AVG.	3.09	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCURA
PULL #1	4.04	4.10		4.07
PULL #2	4.00	4.08		4.17
PULL #3	3.98	4.07		4.13
PULL #4	4.10	4.06		4.15
PULL #5	4.13	4.11		4.15
TOTAL	20.25	20.42		20.67
AVG.	4.05	4.08		4.13

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6236156.__0
FILE DATE AND TIME: 10/23/2002 21:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

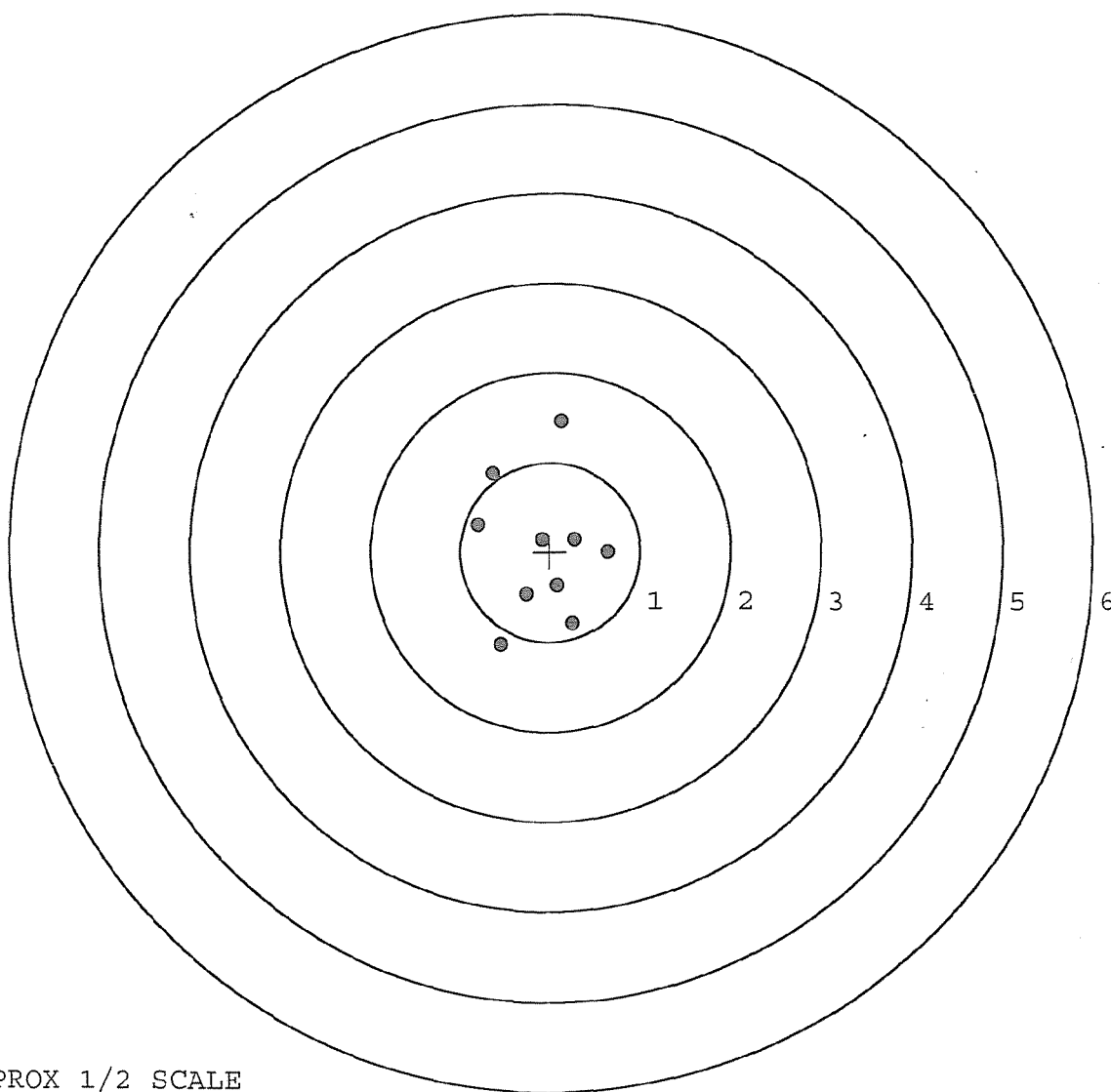
The Average X Centroid of the Five Target Set:	0.000
The Average Y Centroid of the Five Target Set:	-0.056
The Average Point of Impact of the Five Target Set:	0.056
The Average Mean Radius of the Five Target Set:	0.770
The Distance from POA to Centroid Target #1:	0.096
The Distance from Centroid Target #2 to Centroid Target #1:	0.104
The Distance from Centroid Target #3 to Centroid Target #1:	0.198
The Distance from Centroid Target #4 to Centroid Target #1:	0.284
The Distance from Centroid Target #5 to Centroid Target #1:	0.244

BARBER - M24 0146621

SERIAL NUMBER: G6236156. __0
 TARGET NUMBER: 1
 FILE DATE: 10/23/2002
 FILE TIME: 21:53

POINT#	X	Y
1:	-0.540	-1.036
2:	0.259	-0.801
3:	-0.262	-0.475
4:	0.084	-0.384
5:	0.642	0.003
6:	0.273	0.140
7:	-0.081	0.140
8:	-0.801	0.303
9:	-0.634	0.880
10:	0.122	1.455

X CENTROID: -0.094
 Y CENTROID: 0.022
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.443
 VERT SPREAD: 2.491
 GROUP SPREAD: 2.577
 MIN RADIUS: 0.118
 MAX RADIUS: 1.449
 MEAN RADIUS: 0.748
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10



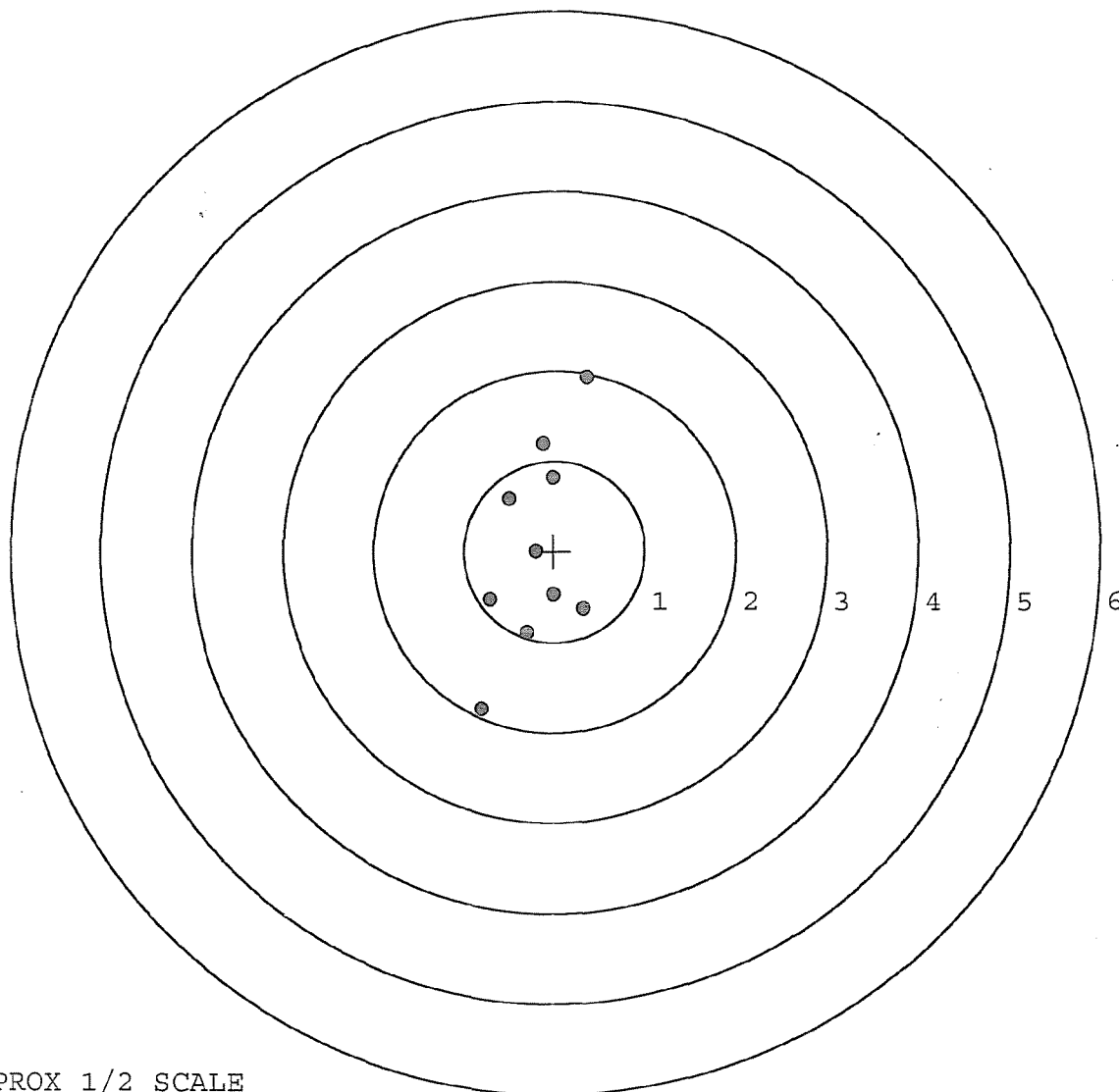
TARGET APPROX 1/2 SCALE

BARBER - M24 0146622

SERIAL NUMBER: G6236156. __0
 TARGET NUMBER: 2
 FILE DATE: 10/23/2002
 FILE TIME: 21:53

POINT#	X	Y
1:	-0.802	-1.736
2:	-0.707	-0.528
3:	-0.301	-0.896
4:	0.326	-0.631
5:	-0.008	-0.478
6:	-0.204	0.000
7:	-0.505	0.586
8:	-0.015	0.814
9:	-0.122	1.191
10:	0.359	1.932

X CENTROID: -0.198
 Y CENTROID: 0.025
 POA TO CENTROID: 0.200
 HORZ SPREAD: 1.161
 VERT SPREAD: 3.668
 GROUP SPREAD: 3.847
 MIN RADIUS: 0.026
 MAX RADIUS: 1.986
 MEAN RADIUS: 0.955
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 8



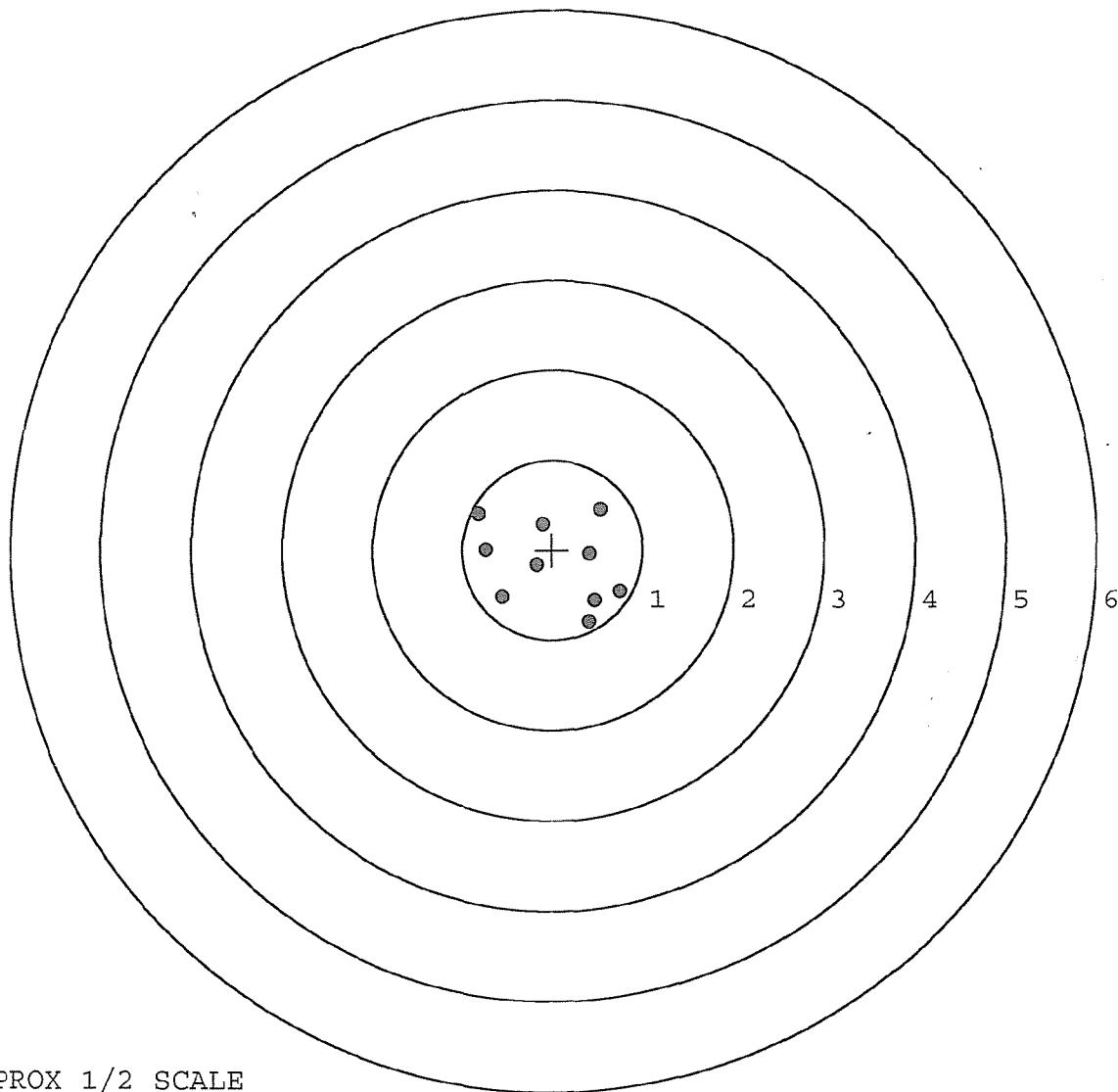
TARGET APPROX 1/2 SCALE

BARBER - M24 0146623

SERIAL NUMBER: G6236156. __0
 TARGET NUMBER: 3
 FILE DATE: 10/23/2002
 FILE TIME: 21:53

POINT#	X	Y
1:	0.411	-0.805
2:	0.473	-0.561
3:	0.752	-0.463
4:	0.417	-0.042
5:	0.528	0.458
6:	-0.110	0.290
7:	-0.171	-0.170
8:	-0.554	-0.526
9:	-0.738	0.008
10:	-0.823	0.409

X CENTROID: 0.019
 Y CENTROID: -0.140
 POA TO CENTROID: 0.141
 HORZ SPREAD: 1.575
 VERT SPREAD: 1.263
 GROUP SPREAD: 1.800
 MIN RADIUS: 0.192
 MAX RADIUS: 1.005
 MEAN RADIUS: 0.650
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 9
 # in 3 IN DIAMETER: 10



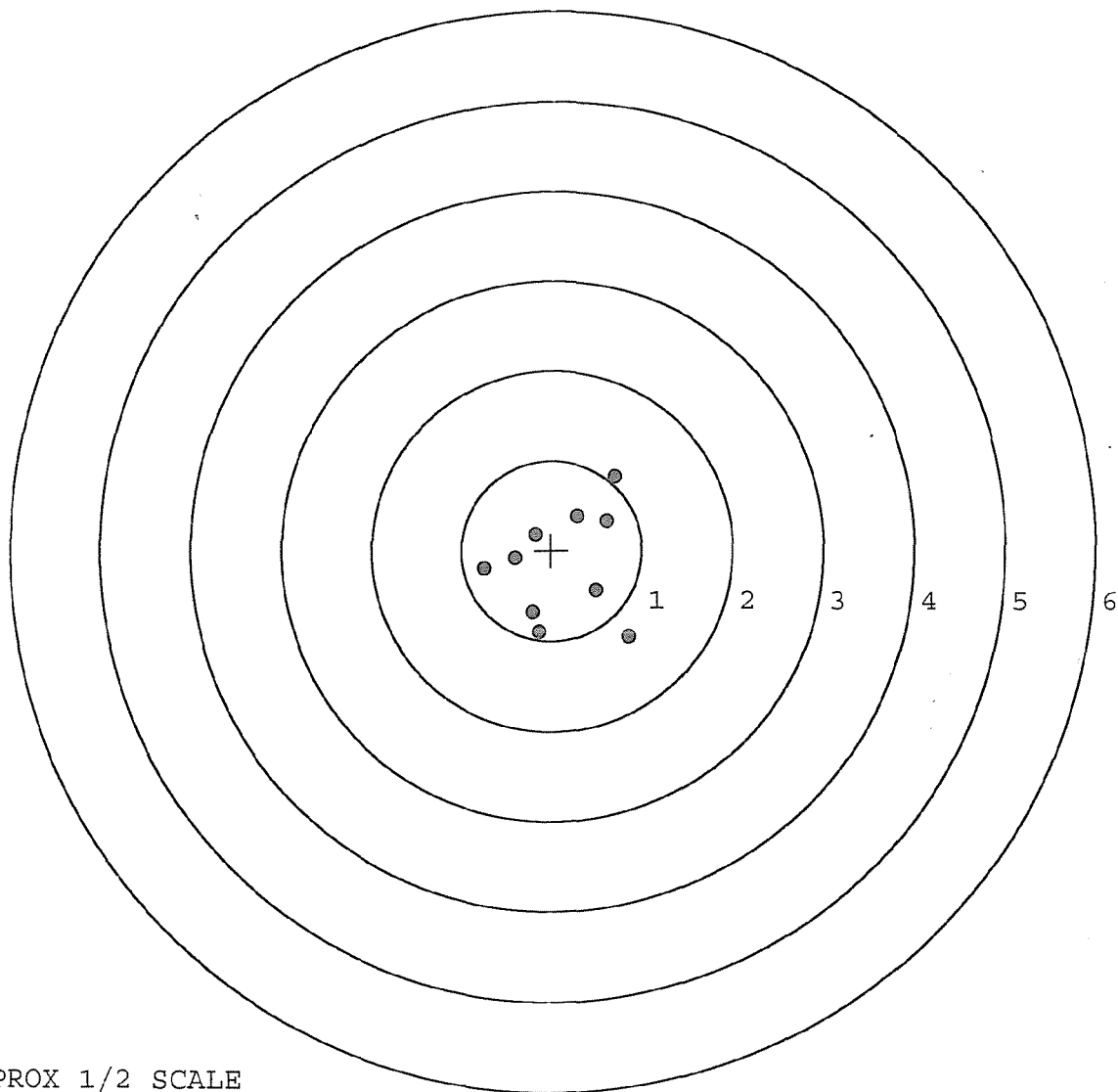
TARGET APPROX 1/2 SCALE

BARBER - M24 0146624

SERIAL NUMBER: G6236156. 0
 TARGET NUMBER: 4
 FILE DATE: 10/23/2002
 FILE TIME: 21:53

POINT#	X	Y
1:	0.699	0.821
2:	0.607	0.333
3:	0.286	0.386
4:	-0.186	0.179
5:	-0.403	-0.090
6:	-0.745	-0.204
7:	0.494	-0.441
8:	-0.212	-0.688
9:	-0.134	-0.913
10:	0.856	-0.960

X CENTROID: 0.126
 Y CENTROID: -0.158
 POA TO CENTROID: 0.202
 HORZ SPREAD: 1.601
 VERT SPREAD: 1.781
 GROUP SPREAD: 1.924
 MIN RADIUS: 0.459
 MAX RADIUS: 1.134
 MEAN RADIUS: 0.723
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



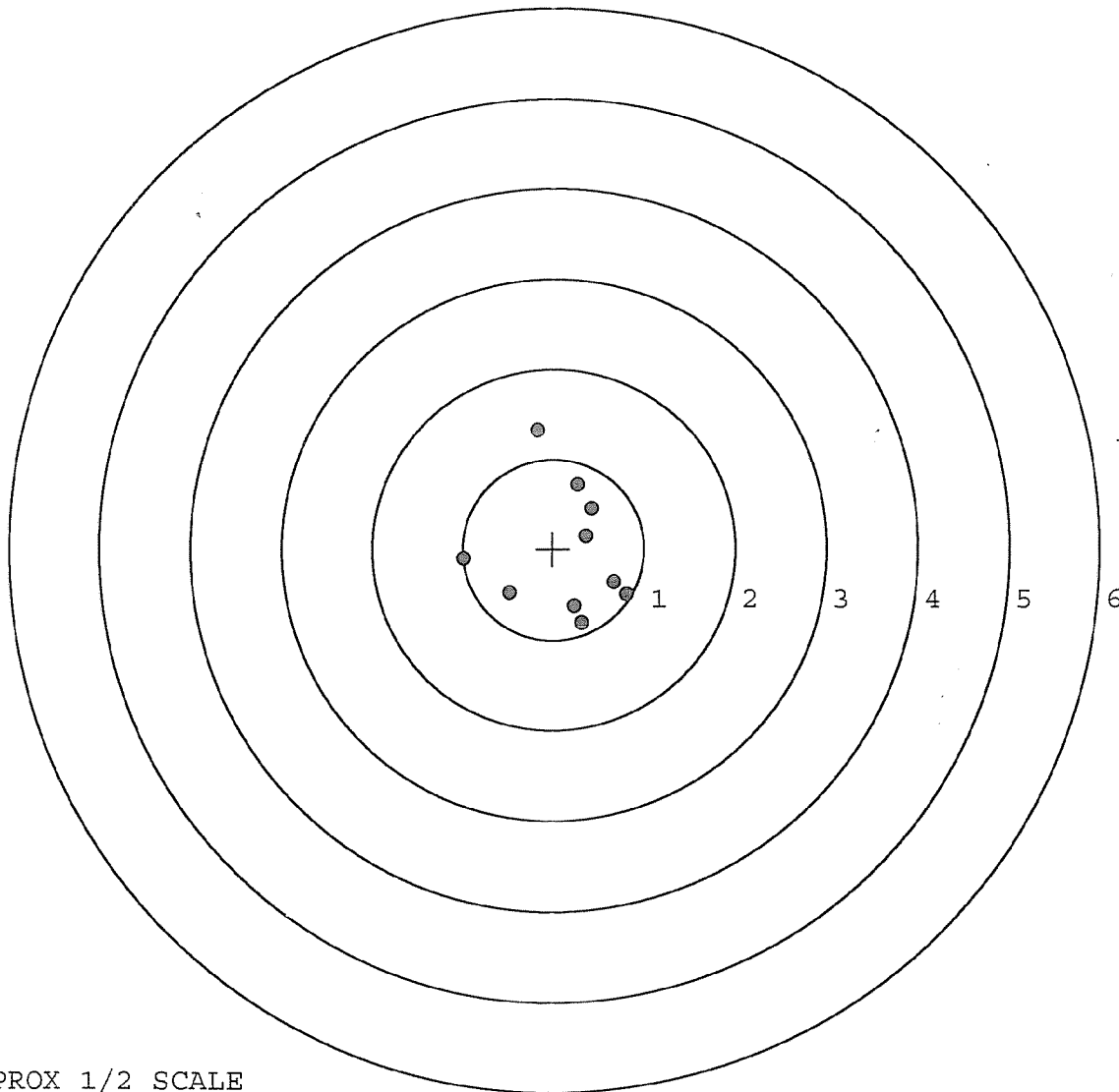
TARGET APPROX 1/2 SCALE

BARBER - M24 0146625

SERIAL NUMBER: G6236156. __0
 TARGET NUMBER: 5
 FILE DATE: 10/23/2002
 FILE TIME: 21:53

POINT#	X	Y
1:	-0.178	1.321
2:	0.271	0.714
3:	0.424	0.453
4:	0.363	0.144
5:	0.671	-0.372
6:	0.811	-0.506
7:	0.320	-0.818
8:	0.237	-0.628
9:	-0.480	-0.481
10:	-0.993	-0.107

X CENTROID: 0.145
 Y CENTROID: -0.028
 POA TO CENTROID: 0.147
 HORZ SPREAD: 1.804
 VERT SPREAD: 2.139
 GROUP SPREAD: 2.196
 MIN RADIUS: 0.278
 MAX RADIUS: 1.387
 MEAN RADIUS: 0.775
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE