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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

DD FORM

proof of purchase



owner registration sticker



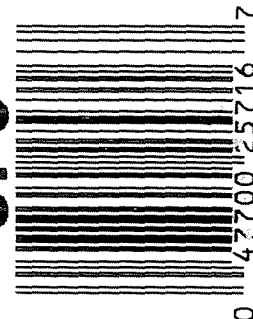
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6461555

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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UPC



SERIAL NO.



OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.2</u> <u>5.2</u>	1-28-06	RA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>9.2</u> <u>2.2</u> <u>2.2</u>	1-28-06	RA
	H) TRIGGER PULL TEST AND RETAINABILITY		2/16/06	MJD
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.021</u> <u>.021</u>	2/16/06	MJD
	J) ASSEMBLE STOCK		12-28-05	RG
	K) ASSEMBLE SWIVEL STUDS		12-16-06	nom
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		12-28-05	RG
	M) IRON SIGHT ALIGNMENT		12-28-05	RG
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		12-28-05	RG
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-28-05	nom
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12/28/05	MJD
670	FINAL INSPECTION A) HEADSPACE		2/16/06	MJD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.27</u> <u>2.31</u> <u>2.24</u> <u>2.42</u> <u>2.60</u>	1-25-06	TRW
	C) FUNCTION		2/16/06	MJD
690	PACK		3-27-06	RA

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 10-20-05TESTER S.F.

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	2.57	2.48	2.48	
PULL #2	2.40	2.47	2.42	
PULL #3	2.59	2.48	2.40	
PULL #4	2.65	2.40	2.41	
PULL #5	2.43	2.40	2.42	
TOTAL	12.64	12.23	12.13	
AVERAGE	2.53	2.45	2.43	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	2.95	2.93	
PULL #2	2.91	3.03	
PULL #3	3.13	3.09	
PULL #4	3.25	3.00	
PULL #5	3.19	2.92	
TOTAL	15.43	14.97	
AVERAGE	3.09	3.00	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.03	4.34		3.97
PULL #2	4.09	3.90		4.25
PULL #3	4.16	4.10		4.22
PULL #4	4.21	4.04		4.24
PULL #5	4.28	4.05		4.26
TOTAL	20.77	20.43		20.94
AVERAGE	4.15	4.09		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6461555.___0
FILE DATE AND TIME: 12/28/2005 23:24

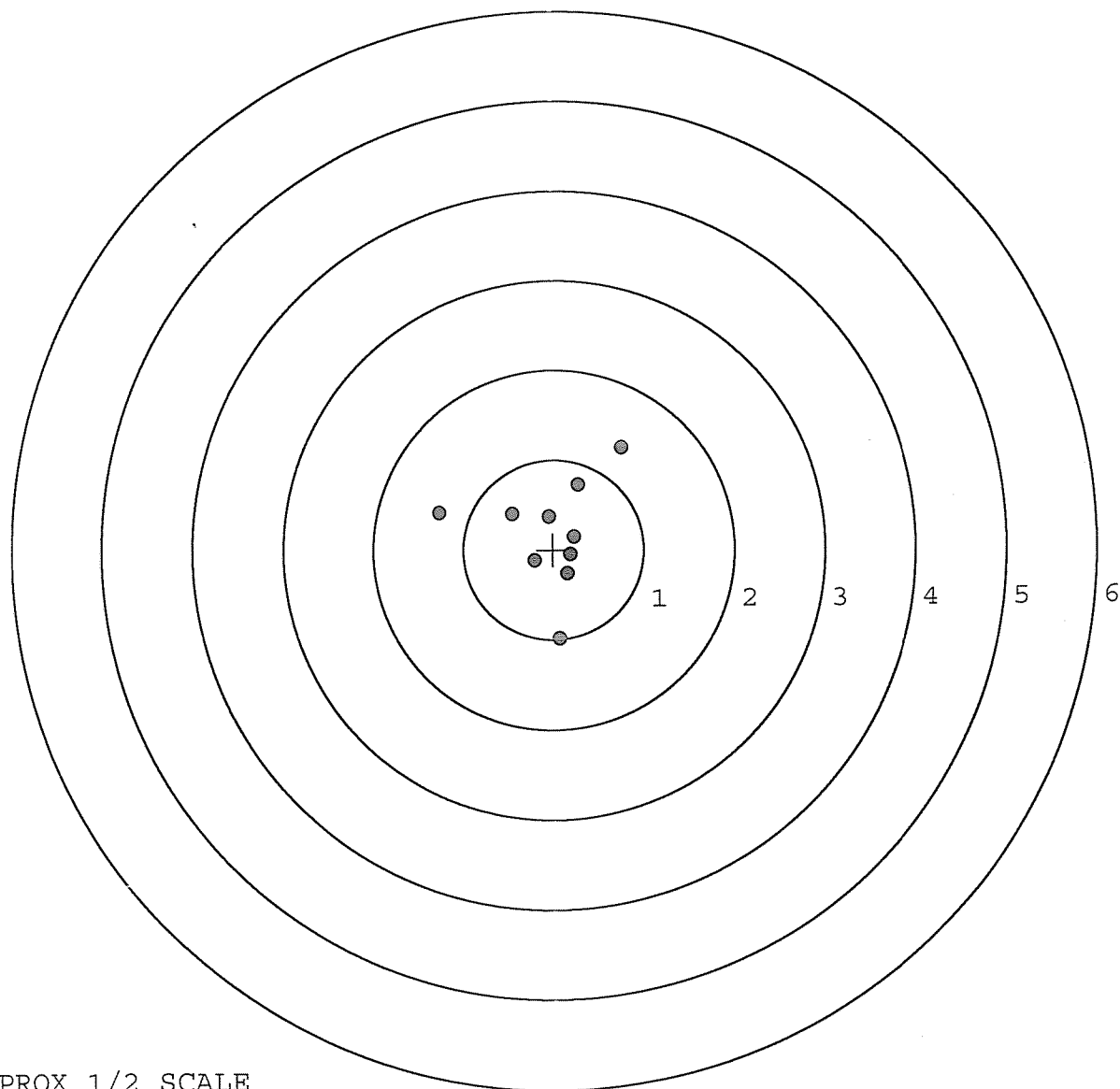
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	0.141
The Average Y Centroid of the Five Target Set:	-0.033
The Average Point of Impact of the Five Target Set:	0.145
The Average Mean Radius of the Five Target Set:	0.788
The Distance from POA to Centroid Target #1:	0.176
The Distance from Centroid Target #2 to Centroid Target #1:	0.083
The Distance from Centroid Target #3 to Centroid Target #1:	0.585
The Distance from Centroid Target #4 to Centroid Target #1:	0.427
The Distance from Centroid Target #5 to Centroid Target #1:	0.375

SERIAL NUMBER: G6461555. __0
 TARGET NUMBER: 1
 FILE DATE: 12/28/2005
 FILE TIME: 23:24

X CENTROID: -0.030
 Y CENTROID: 0.174
 POA TO CENTROID: 0.176
 HORZ SPREAD: 2.018
 VERT SPREAD: 2.127
 GROUP SPREAD: 2.139
 MIN RADIUS: 0.200
 MAX RADIUS: 1.256
 MEAN RADIUS: 0.640
 # IN 1 IN DIAMETER: 6
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-1.261	0.423
2:	-0.458	0.400
3:	-0.049	0.373
4:	0.277	0.720
5:	0.757	1.133
6:	0.232	0.140
7:	0.189	-0.060
8:	0.160	-0.273
9:	0.067	-0.994
10:	-0.209	-0.125

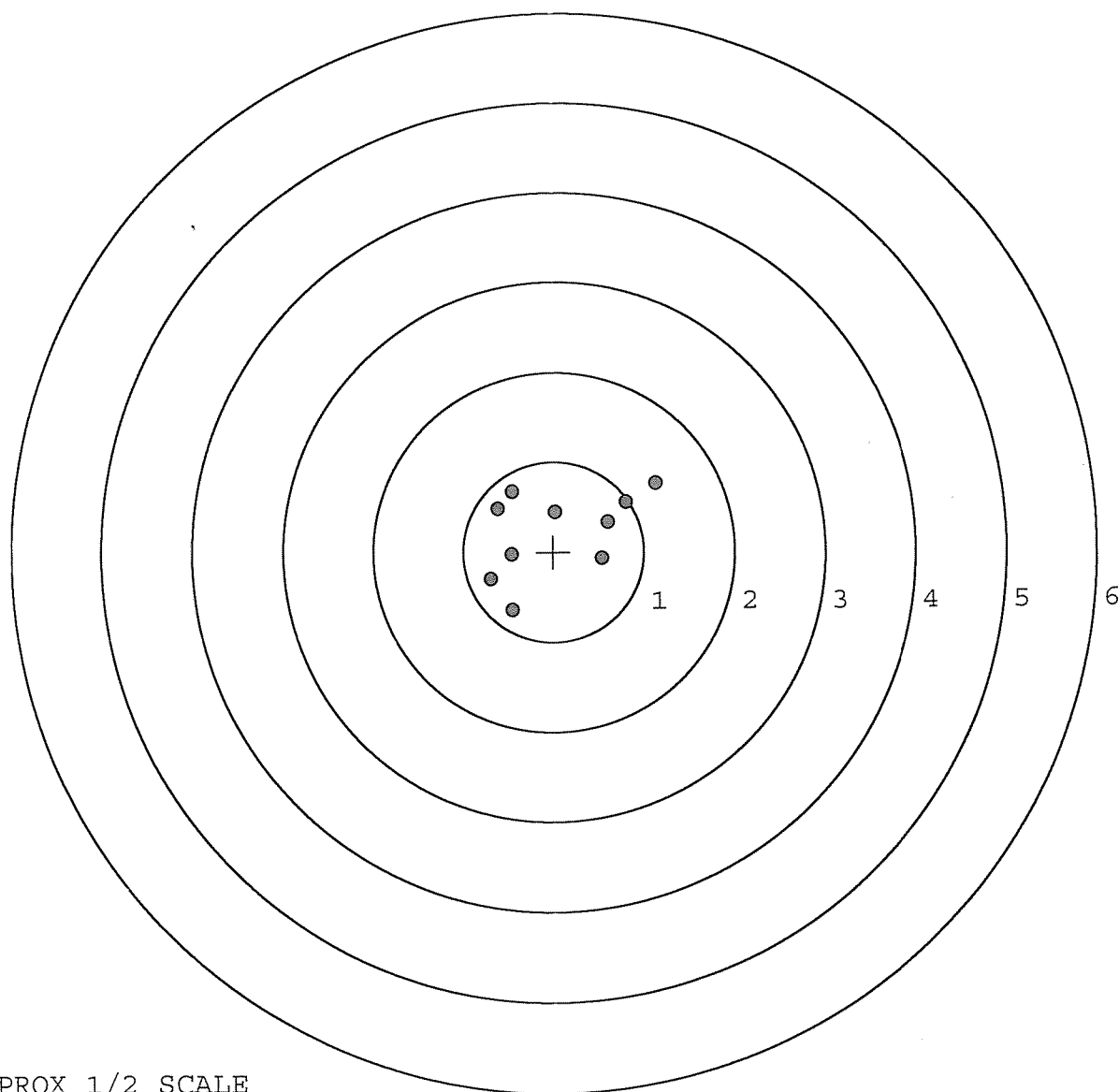


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461555. 0
 TARGET NUMBER: 2
 FILE DATE: 12/28/2005
 FILE TIME: 23:24

X CENTROID: 0.041
 Y CENTROID: 0.218
 POA TO CENTROID: 0.222
 HORZ SPREAD: 1.827
 VERT SPREAD: 1.412
 GROUP SPREAD: 2.126
 MIN RADIUS: 0.225
 MAX RADIUS: 1.216
 MEAN RADIUS: 0.728
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	-0.614	0.482
2:	-0.459	0.671
3:	-0.466	-0.028
4:	-0.697	-0.301
5:	-0.459	-0.653
6:	0.023	0.442
7:	0.538	-0.077
8:	0.605	0.331
9:	0.806	0.553
10:	1.130	0.759

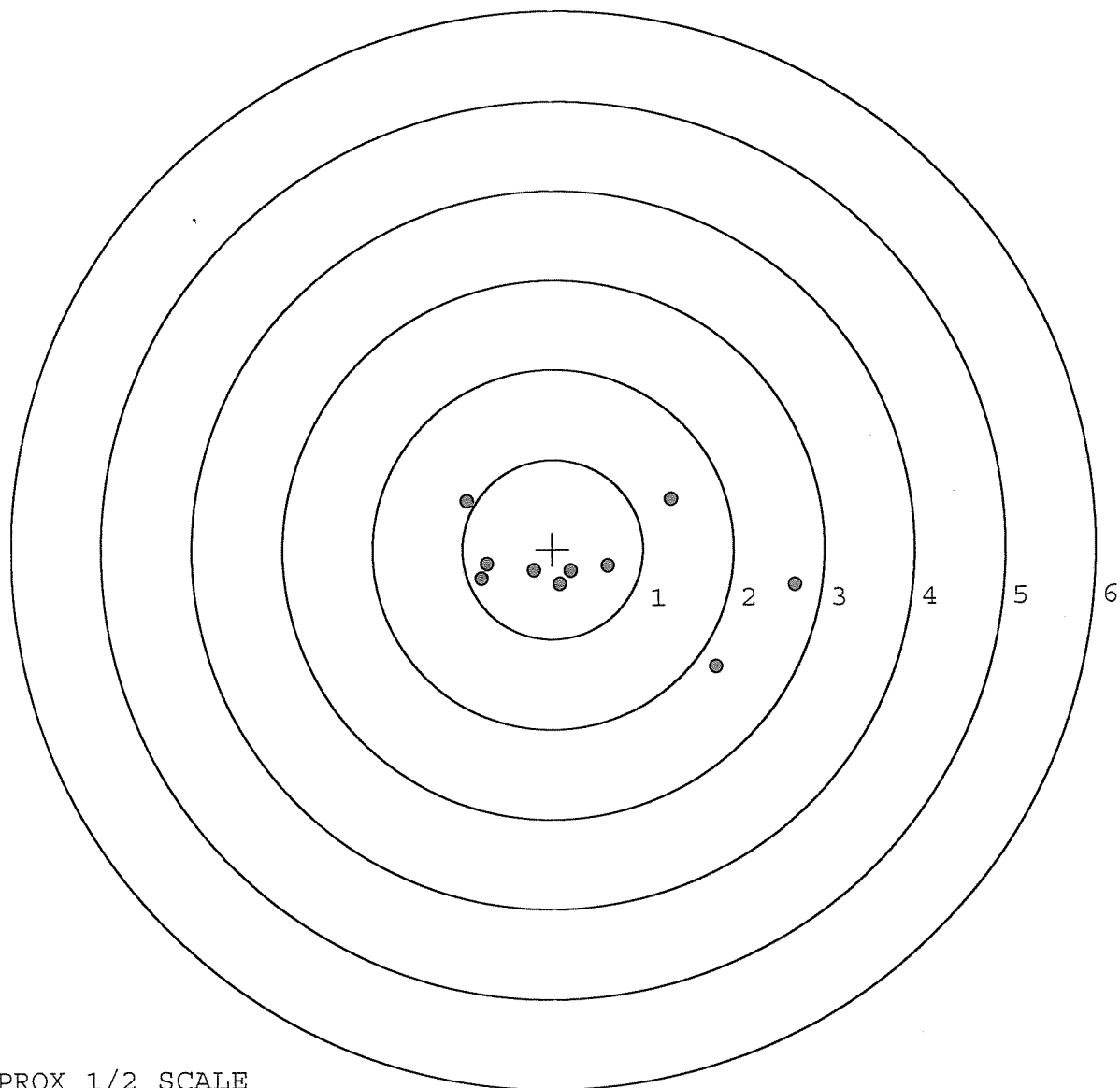


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461555. __0
 TARGET NUMBER: 3
 FILE DATE: 12/28/2005
 FILE TIME: 23:24

X CENTROID: 0.400
 Y CENTROID: -0.224
 POA TO CENTROID: 0.459
 HORZ SPREAD: 3.617
 VERT SPREAD: 1.872
 GROUP SPREAD: 3.741
 MIN RADIUS: 0.200
 MAX RADIUS: 2.277
 MEAN RADIUS: 1.051
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 7

POINT#	X	Y
1:	-0.788	-0.328
2:	-0.730	-0.170
3:	-0.948	0.540
4:	-0.208	-0.244
5:	0.081	-0.400
6:	0.202	-0.251
7:	0.611	-0.199
8:	1.312	0.548
9:	2.669	-0.415
10:	1.798	-1.324



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461555. __0

TARGET NUMBER: 4

FILE DATE: 12/28/2005

FILE TIME: 23:24

X CENTROID: 0.264

Y CENTROID: -0.137

POA TO CENTROID: 0.297

HORZ SPREAD: 1.864

VERT SPREAD: 1.541

GROUP SPREAD: 1.971

MIN RADIUS: 0.199

MAX RADIUS: 1.075

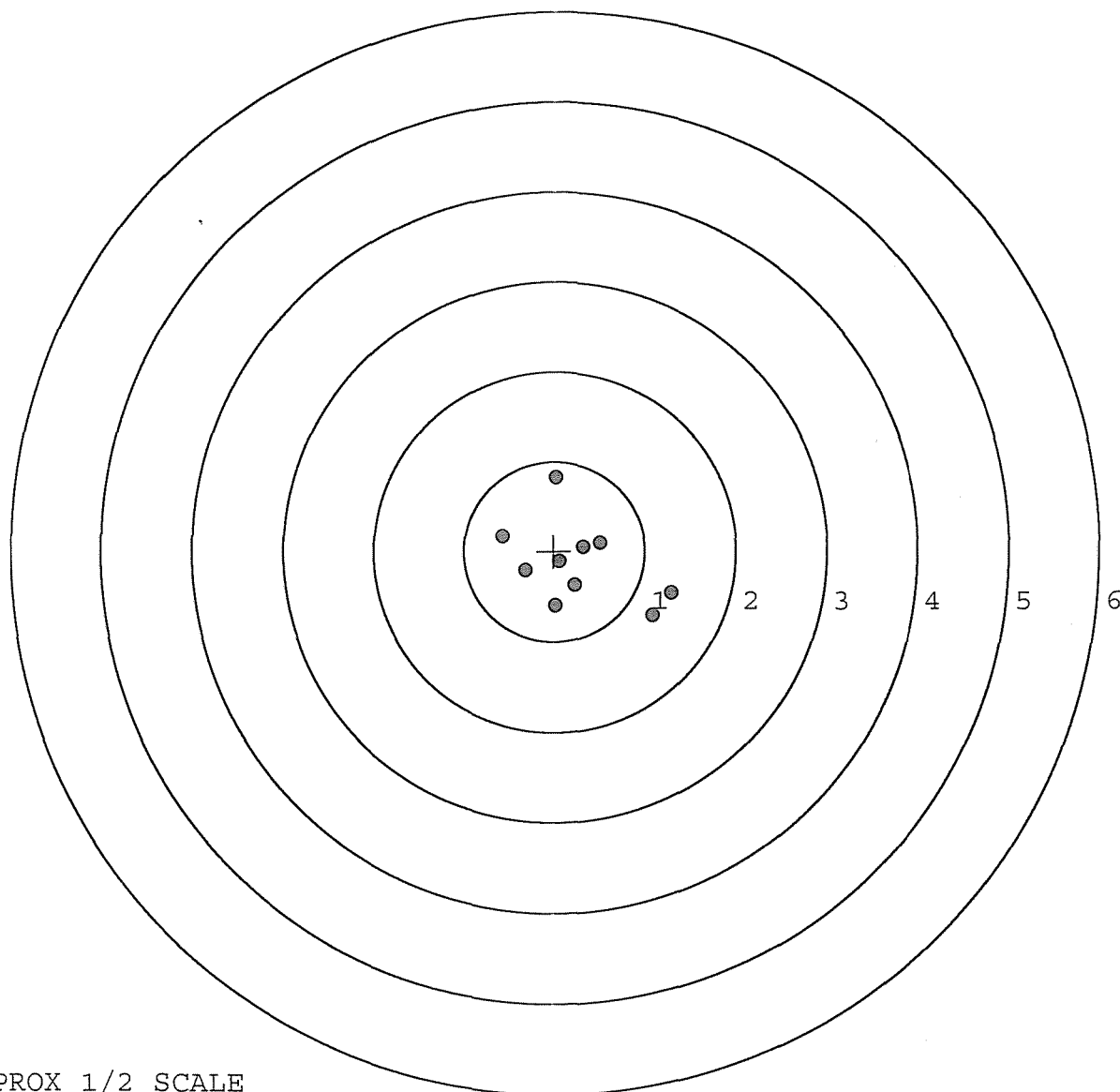
MEAN RADIUS: 0.608

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.024	0.826
2:	-0.577	0.172
3:	-0.316	-0.218
4:	0.014	-0.613
5:	0.233	-0.386
6:	0.061	-0.120
7:	0.322	0.053
8:	0.507	0.098
9:	1.287	-0.468
10:	1.082	-0.715

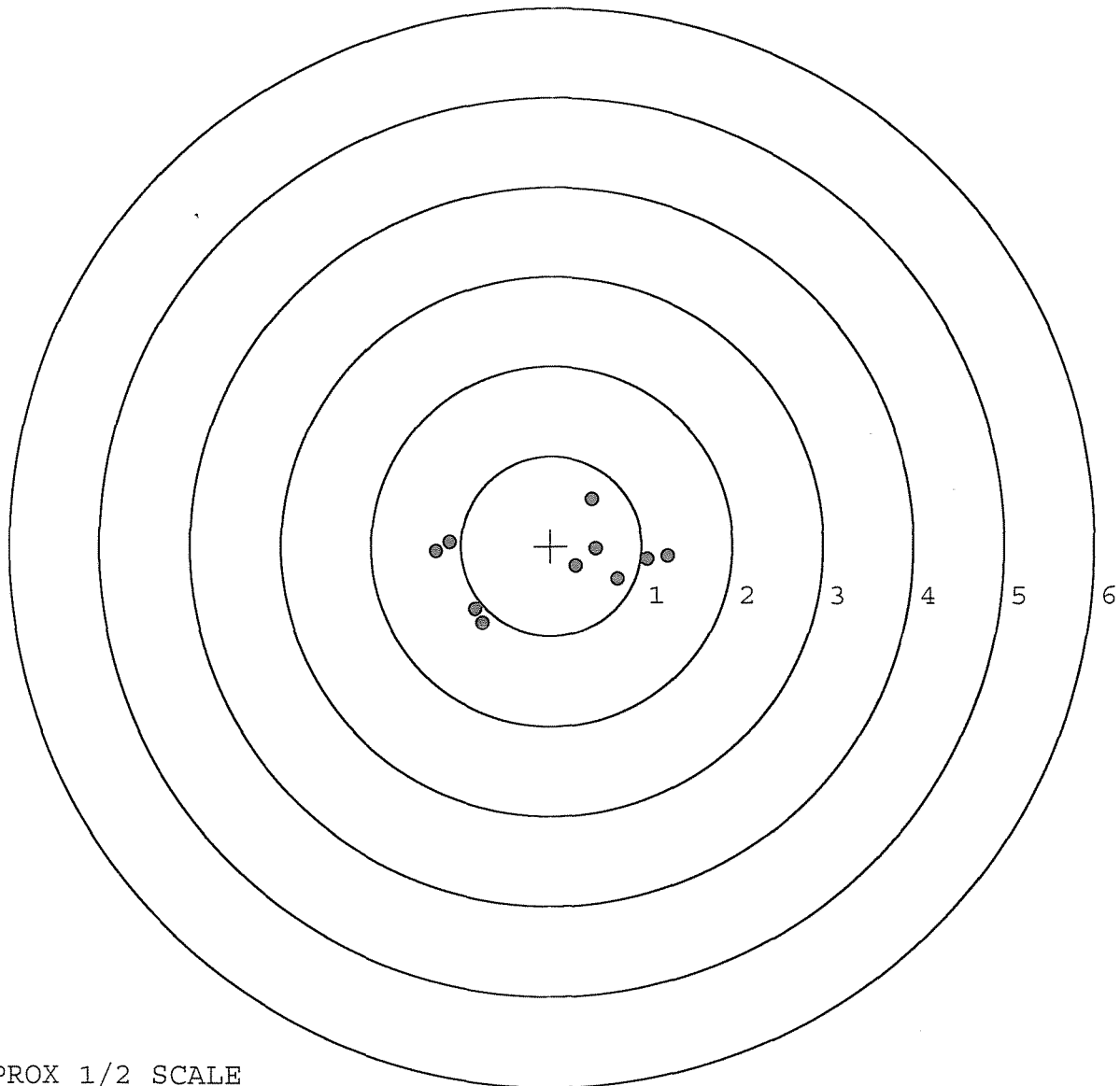


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6461555. __0
 TARGET NUMBER: 5
 FILE DATE: 12/28/2005
 FILE TIME: 23:24

X CENTROID: 0.031
 Y CENTROID: -0.197
 POA TO CENTROID: 0.199
 HORZ SPREAD: 2.569
 VERT SPREAD: 1.388
 GROUP SPREAD: 2.570
 MIN RADIUS: 0.248
 MAX RADIUS: 1.314
 MEAN RADIUS: 0.915
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.278	-0.224
2:	0.496	-0.027
3:	0.453	0.523
4:	0.737	-0.372
5:	1.064	-0.150
6:	1.293	-0.117
7:	-0.762	-0.865
8:	-0.845	-0.713
9:	-1.276	-0.064
10:	-1.123	0.043



TARGET APPROX 1/2 SCALE