

G-6285913
Raphae
C-6498733

Repair Inquiry

Repair Number: RE00072946

Verify Repair

Serial: C6498733 Model 700 Center Fire Caliber: 7

62 NATO M24 SWS

Repairman:

Status: Closed 11/13/2003 6:48:43 AM

Address Information

Customer: HHC 105TH INF

Received From: HHC 105TH INF

Address 1: 27TH BDE WTU2TO

Address 2: WASHINGTON AVE PO Box:

City: SCHENECTADY

State: NY Zip Code: 12345 Country: US

Address 1: 27TH BDE WTU2TO

Address 2: WASHINGTON AVE PO Box:

City: SCHENECTADY

State: NY Zip Code: 12345 Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: 518 220 4120

Fax:

Email:

Comments: DOOR GUN#005038

Received Condition

Good

Condition: NO CAMO

Notes:

CSR Notes:

Accessories Received

Code	Desc	Qty
A007	With Studs	3
A017	Scope Base	1
A026	Scope	1
A042	Adjustable Butt Pad	1

Repair Search

Refresh

Close

negletj

11/13/2003

7:02 AM

CAPS

NUM

INS

SCPL

start

4 Micro

2 Micro

3 Inter

Adms Ser

Part Rep

LABEL

7:02 AM

6628 5913 (New)
 Serial Number: ~~C6498733~~
 Model: 700

 RE00072946

Receipt Of Firearm(s) Delivered to the Plant for Repair
Firearm Checked For Live Ammunition ☒

File. 005038

Delivery Date 11 / 12 / 03Customer Name (Print) HHC 1/105th INF 27th BDE WTUZTOAddress WASHINGTON AVE. Schenectady State N.Y. Zip _____Phone Number (518) - 220-4120Fireman Description Model M-24 SWS Cal./Ga. .308Serial Number 56498733 // 890918

Stock/ Fore-end Condition circle the description

(Excellent, Good, Fair, Poor, Fancy, Plain, Synthetic, Wood)

Comments on Stock/ Fore-end condition Good

Metal Condition circle the description

(Excellent, Good, Fair, Poor, Fancy, Plain Stainless Steel)

Comments on Metal condition B

Barrel Type (VT. Rib; Plain; Deer; Stainless Steel) Barrel length _____

List additional accessories IE Scope, Sling, Gun case and description;

w/ scope M3A #89 0918 - No slingCustomer request: RebarrelReturn Process Return to Clark St. Ent. ☐ Return via UPS ☐Customer will pick-up - SFC Rich Ginter 914-788-7368

By signing this receipt the person delivering the firearm understands to be the only person to receive the firearm upon completion of repairs.

Signature John F. Nodder Date 11 / 12 / 03

person delivering firearm

Signature Catherine Atubi Date 11 / 12 / 03

security officer

Signature Cullen Scher Date 11 / 12 / 03

arms service / CSR

Customer Pick Up Verification

I certify, I am the person whom delivered the above described firearm to the Remington Ilion plant for repair and may lawfully possess a firearm in New York State.

Signature [Signature] Date / /

person receiving firearm must be the same who delivered

Signature / / Date / /

security officer or other witness returning the firearm

Receipt Of Firearm. Doc
Rev. 6/4/03

ARM SERVICE COPY

Remington.

DATE: 20031107

MAINTENANCE REQUEST

DA FORM 5996-E

----- CUSTOMER DATA -----

UIC: WTUZH
UTIL CODE: 7

RHC 1/105TH INF

PHONE: (518)226-4120

----- ACTIVITY DATA -----

SUP WON:
SUP UIC: OCQ99A

CSMS A

PHONE: 734-7298
SHOP SEC:

----- EQUIPMENT DATA -----

TYPE MNT REQ: 1 ID: A NSN: 1605012402136 MODEL: M24 SWS

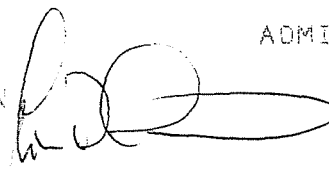
NOUN: RIFLE 7.62MMSNIP SER NUM: CS498733-896918 QTY: 00001

ORG WON: TUZH01320368 PRIORITY: 03 FAILURE DETECTED: H

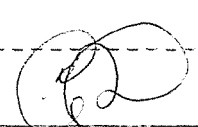
MI/KM: ----- HOURS: ----- ROUNDS:

IN WARRANTY: LEVEL OF WORK: F ADMIN NUM:

DEFICIENCY: RE-BARREL WEAPON

PD AUTHENTICATING SIGNATURE: 

----- SIGNATURE DATA -----

SUBMITTED BY:  ORD DATE: 3311 MIL TIME: _____

ACCEPTED BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

----- ACTION DATA -----

WORK STARTED BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

INSPECTED BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

PICKED UP BY: _____ STATUS: _____ ORD DATE: _____ MIL TIME: _____

----- COMPLETION DATA -----

QTY RPR: _____ QTY CONDEMNED: _____ NRTS: _____

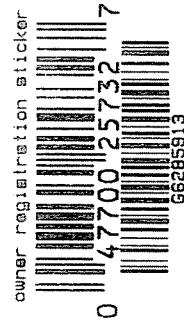
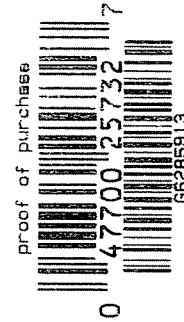
EVAC WON: _____ EVAC UNIT NAME: _____

Remington®		VERY IMPORTANT Instruction - Book enclosed to assure safe use of this firearm.	
M/24 7.62 NATO (RIFLE ONLY) BOLT ACTION CENTERFIRE RIFLE 24" BARREL 7.62 NATO		SERIAL NO. J G6285913	
Made in Ilion, NY Reg. U.S. Pat & tm. Off Marca Registrada Marque Deposee.		46 25732	
			26PX
5732 G6285913			

M/24 7.62 NATO (RIFLE ONLY)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

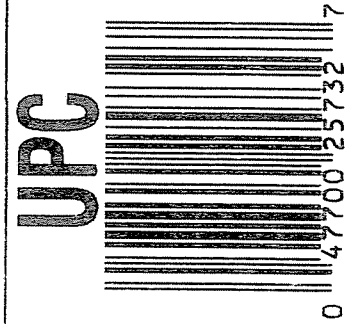
- INSTRUCTION BOOK 3518

46 FORM 200348



ORDER NO.	25732
BARREL LENGTH	24"
CAPACITY	5

G6285913



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66285913

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-14-02	RL
600	PROOF		11-18-02	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	11-18-02	AC
610	DIS-ASSEMBLE GUN		11-19-02	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	2002 OPERATIONAL RK		
615	ROLLMARK CALIBER		11-22-02	SB
617	DRILL AND TAP SIGHT HOLES		11-22-02	TRW
620	APPLY COATINGS (BARREL ACTION)		12-5	TA
	(BOLT)		12-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		5-21-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		5-21-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		5-21-03	RW
	D) OIL FIRING PIN ASSEMBLY		5-21-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	6-20-03	TRW

OP #	BARBER - M24 0156470	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.25</u> <u>9.0</u>	6-20-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	^{TRW} 9.0 <u>9.75</u> <u>2.5</u> <u>2.5</u>	6-20-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		6-30-03	RFL
	I) FIRING PIN INDENT .020 MIN	<u>.0225</u> <u>.0215</u> <u>.0235</u>	6-20-03	TRW
	J) ASSEMBLE STOCK		5-31-03	RW
	K) ASSEMBLE SWIVEL STUDS		6-30-03	RFL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		6-30-03	RFL
	M) IRON SIGHT ALIGNMENT		6-30-03	RFL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		6-30-03	RFL
640	GALLERY TEST AND TARGET	PASS FAIL	5-27-03	A
	MALFUNCTION	CORRECTION	5-27-03	A
	MALFUNCTION	CORRECTION	5-27-03	A
	MALFUNCTION	CORRECTION	5-27-03	A
	MALFUNCTION	CORRECTION	5-27-03	A
645	INSPECT FOR LIVE AMMO		5-27-03	A
655	FINAL INSPECTION A) HEADSPACE		6-30-03	RFL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.19</u> <u>2.49</u> <u>2.58</u> <u>2.56</u>	6-20-03	TRW
	C) FUNCTION		6-30-03	RFL
660	PACK		6-30-03	DA

2.50# + .50#

3.00# + .75#

4.00# + 1.00#

DATE 12-6-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.34	2.44		2.33	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.40	2.41		2.38	
PULL #3	2.42	2.36		2.33	
PULL #4	2.43	2.43		2.28	
PULL #5	2.39	2.37		2.31	
TOTAL	11.98	12.01		11.63	
AVG.	2.39	2.40		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.35	3.48		
PULL #2	3.42	3.35		
PULL #3	3.36	3.23		
PULL #4	3.37	3.45		
PULL #5	3.38	3.47		
TOTAL	16.88	16.98		
AVG.	3.37	3.39		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.38	4.15		4.25
PULL #2	4.01	3.99		4.09
PULL #3	4.28	4.16		4.10
PULL #4	4.21	4.14		4.06
PULL #5	4.16	4.10		4.23
TOTAL	21.04	20.54		20.73
AVG.	4.20	4.10		4.14

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6285913.___0
FILE DATE AND TIME: 05/27/2003 06:32

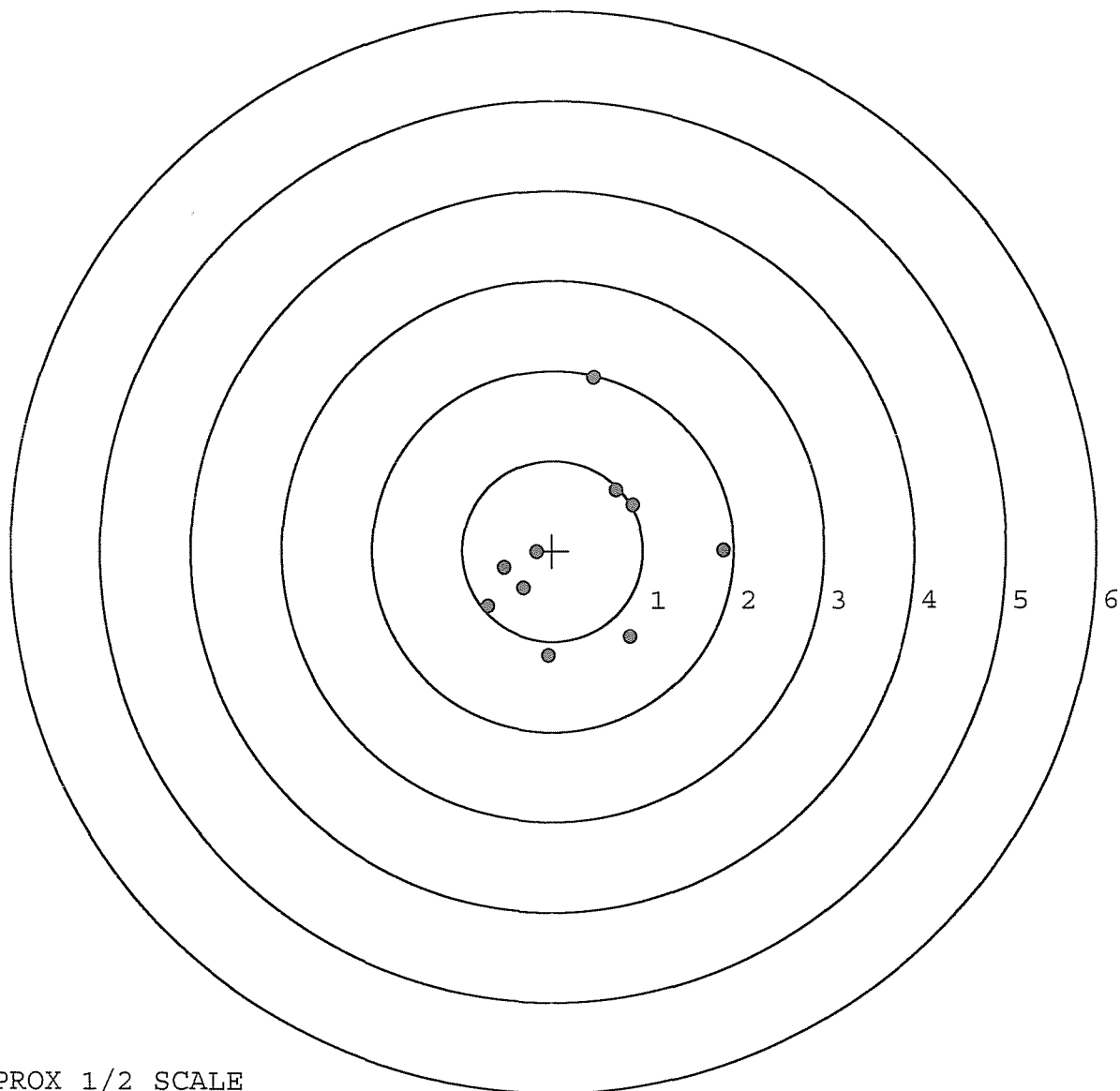
THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

The Average X Centroid of the Five Target Set:	-0.024
The Average Y Centroid of the Five Target Set:	0.037
The Average Point of Impact of the Five Target Set:	0.044
The Average Mean Radius of the Five Target Set:	0.824
The Distance from POA to Centroid Target #1:	0.297
The Distance from Centroid Target #2 to Centroid Target #1:	0.366
The Distance from Centroid Target #3 to Centroid Target #1:	0.438
The Distance from Centroid Target #4 to Centroid Target #1:	0.455
The Distance from Centroid Target #5 to Centroid Target #1:	0.390

SERIAL NUMBER: G6285913. __0
 TARGET NUMBER: 1
 FILE DATE: 05/27/2003
 FILE TIME: 06:32

X CENTROID: 0.296
 Y CENTROID: -0.027
 POA TO CENTROID: 0.297
 HORZ SPREAD: 2.607
 VERT SPREAD: 3.086
 GROUP SPREAD: 3.126
 MIN RADIUS: 0.472
 MAX RADIUS: 1.959
 MEAN RADIUS: 1.064
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 8

POINT#	X	Y
1:	1.887	-0.001
2:	0.880	0.503
3:	0.696	0.668
4:	-0.176	-0.015
5:	-0.537	-0.199
6:	-0.326	-0.417
7:	-0.049	-1.160
8:	0.854	-0.959
9:	-0.720	-0.620
10:	0.447	1.926

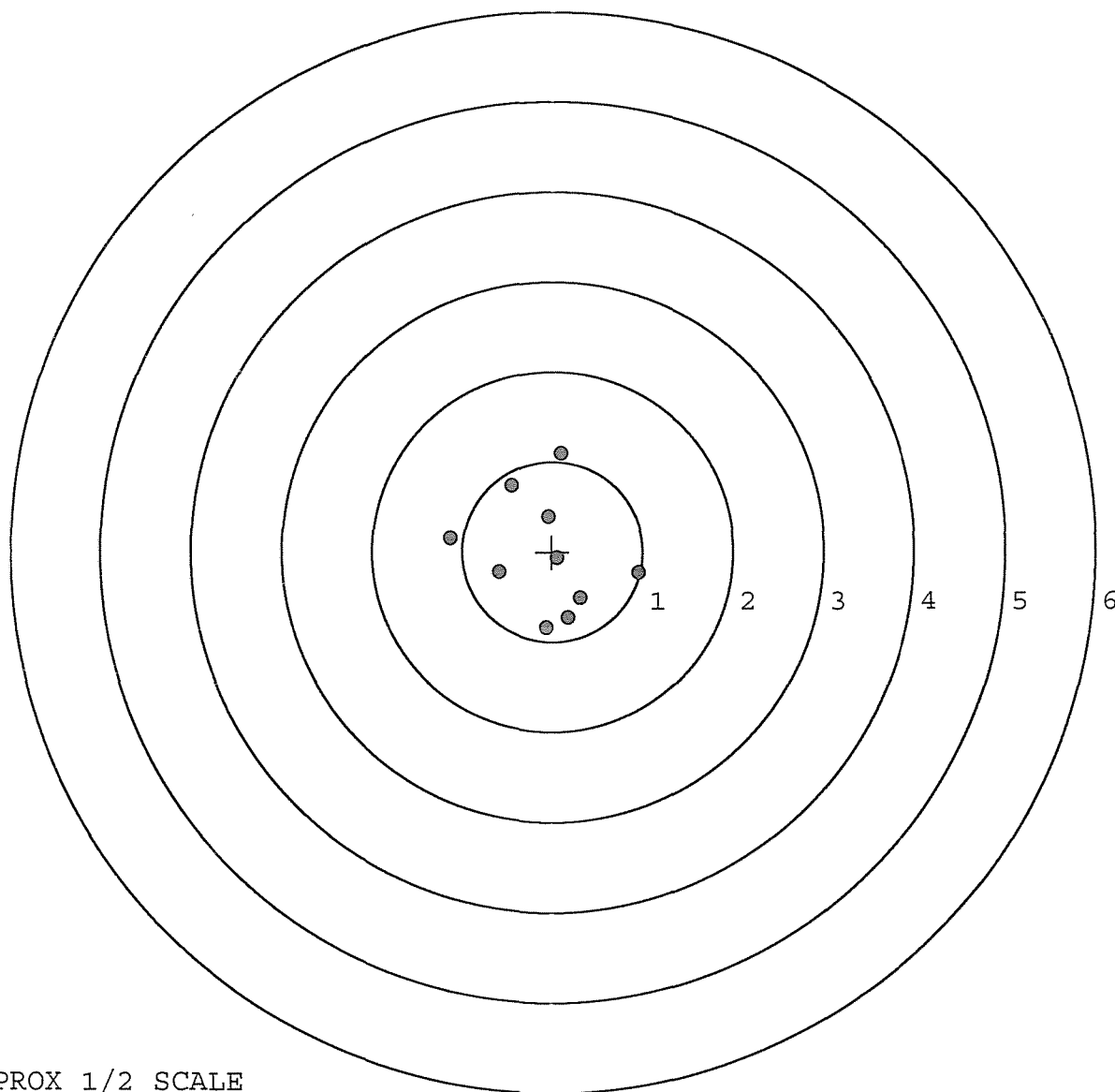


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285913. __0
 TARGET NUMBER: 2
 FILE DATE: 05/27/2003
 FILE TIME: 06:32

X CENTROID: -0.071
 Y CENTROID: -0.028
 POA TO CENTROID: 0.076
 HORZ SPREAD: 2.089
 VERT SPREAD: 1.943
 GROUP SPREAD: 1.950
 MIN RADIUS: 0.133
 MAX RADIUS: 1.131
 MEAN RADIUS: 0.741
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 7
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.957	-0.236
2:	-0.592	-0.231
3:	0.055	-0.070
4:	-0.048	0.387
5:	-0.458	0.732
6:	-1.132	0.150
7:	0.097	1.090
8:	-0.071	-0.853
9:	0.175	-0.735
10:	0.309	-0.517

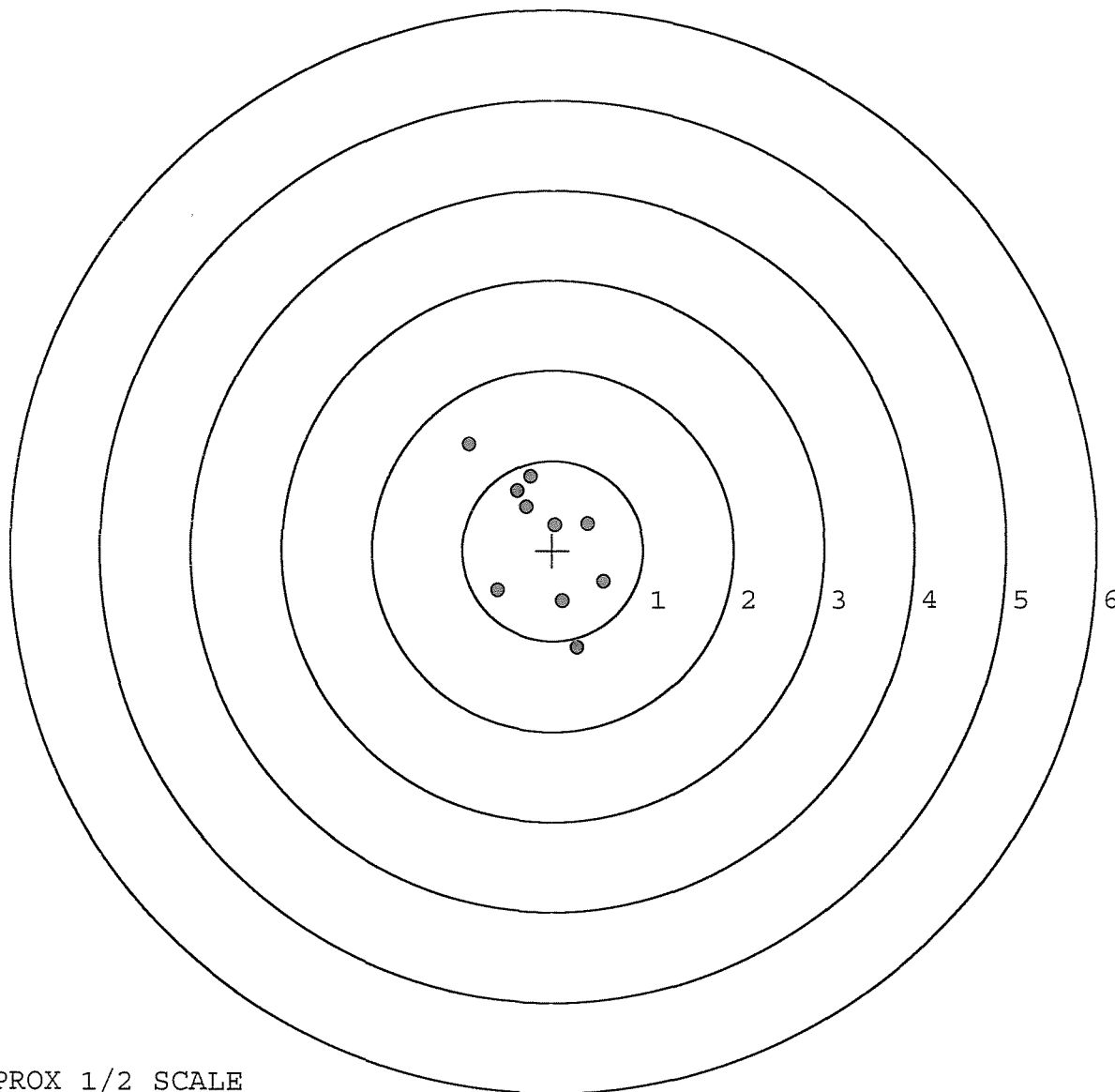


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285913. __0
 TARGET NUMBER: 3
 FILE DATE: 05/27/2003
 FILE TIME: 06:32

X CENTROID: -0.113
 Y CENTROID: 0.128
 POA TO CENTROID: 0.171
 HORZ SPREAD: 1.497
 VERT SPREAD: 2.253
 GROUP SPREAD: 2.554
 MIN RADIUS: 0.205
 MAX RADIUS: 1.331
 MEAN RADIUS: 0.735
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.271	-1.074
2:	0.112	-0.565
3:	0.566	-0.353
4:	0.381	0.295
5:	0.021	0.283
6:	-0.611	-0.447
7:	-0.931	1.179
8:	-0.252	0.822
9:	-0.395	0.660
10:	-0.296	0.481

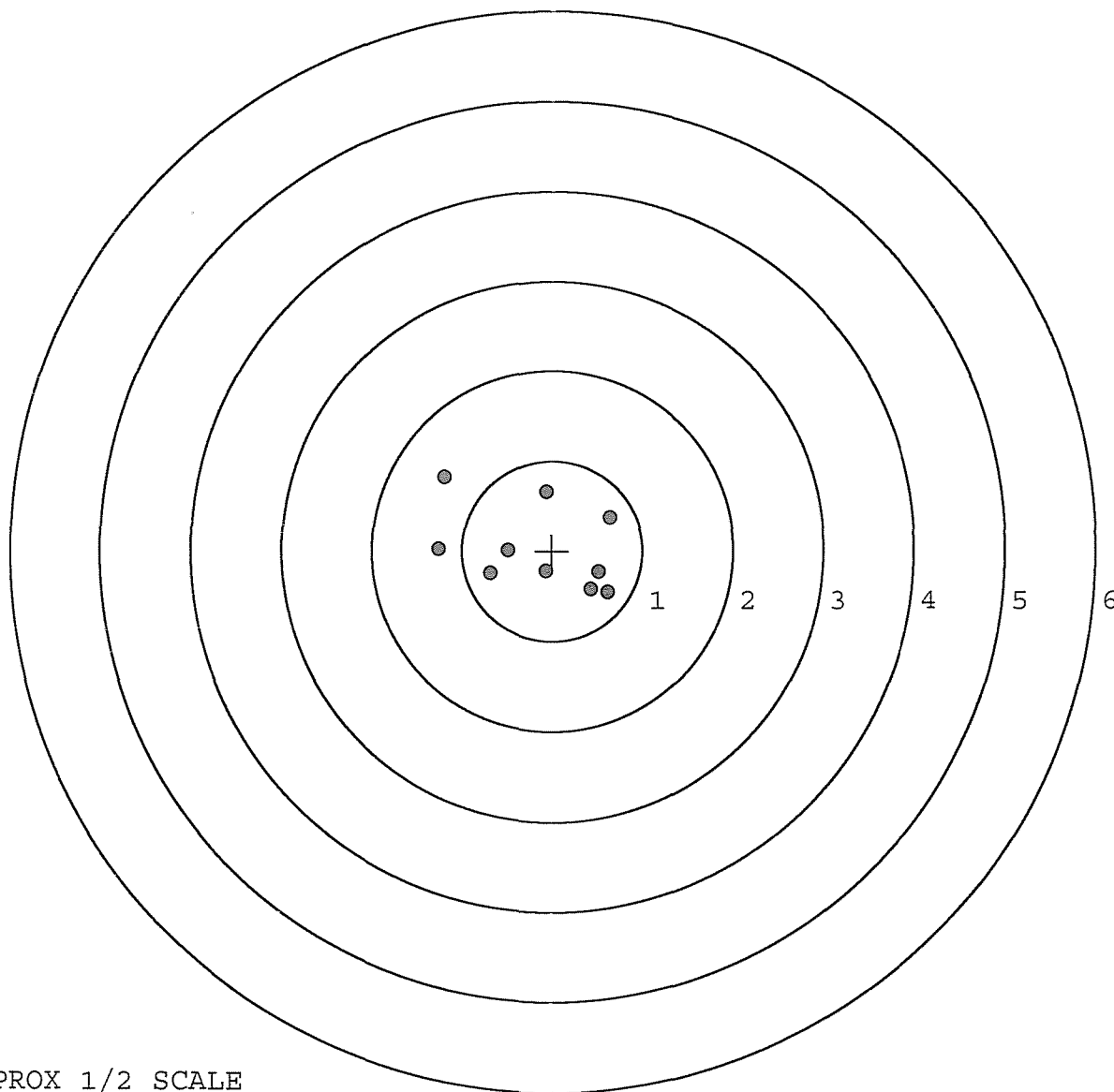


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285913. __0
 TARGET NUMBER: 4
 FILE DATE: 05/27/2003
 FILE TIME: 06:32

X CENTROID: -0.156
 Y CENTROID: 0.025
 POA TO CENTROID: 0.158
 HORZ SPREAD: 1.893
 VERT SPREAD: 1.276
 GROUP SPREAD: 2.217
 MIN RADIUS: 0.268
 MAX RADIUS: 1.306
 MEAN RADIUS: 0.749
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10

POINT#	X	Y
1:	0.639	0.370
2:	-0.068	0.659
3:	-0.487	0.004
4:	-0.686	-0.259
5:	-0.071	-0.230
6:	-1.254	0.016
7:	-1.196	0.815
8:	0.516	-0.239
9:	0.428	-0.429
10:	0.617	-0.461



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6285913. 0

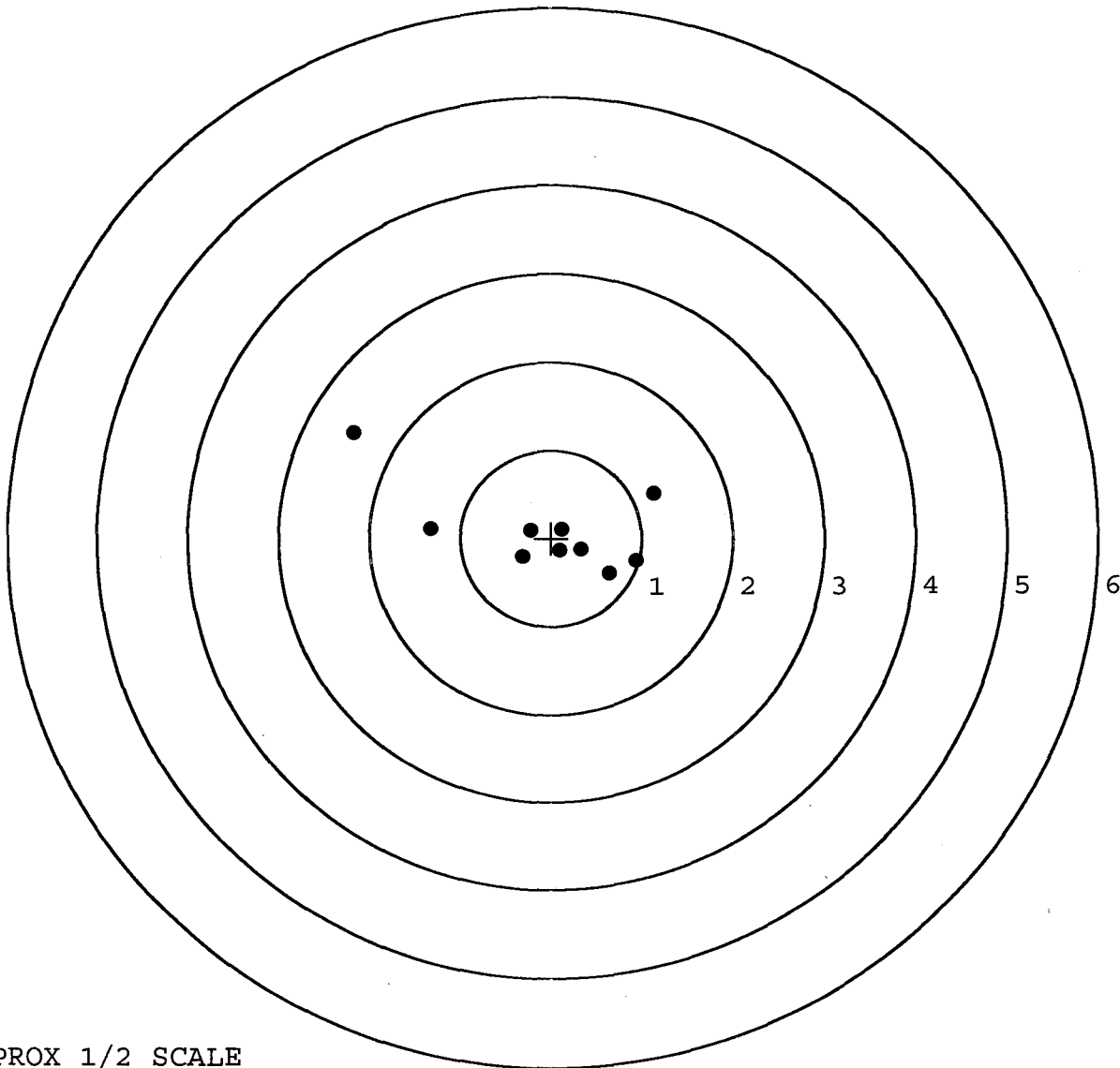
TARGET NUMBER: 5

FILE DATE: 05/27/2003

FILE TIME: 06:32

POINT#	X	Y
1:	1.132	0.513
2:	0.937	-0.261
3:	0.642	-0.401
4:	-1.324	0.118
5:	0.328	-0.131
6:	0.124	0.104
7:	-0.220	0.100
8:	-0.314	-0.209
9:	0.098	-0.145
10:	-2.171	1.202

X CENTROID: -0.077
Y CENTROID: 0.089
POA TO CENTROID: 0.118
HORZ SPREAD: 3.303
VERT SPREAD: 1.603
GROUP SPREAD: 3.435
MIN RADIUS: 0.144
MAX RADIUS: 2.372
MEAN RADIUS: 0.832
IN 1 IN DIAMETER: 5
IN 2 IN DIAMETER: 6
in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE