

09/28/68

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



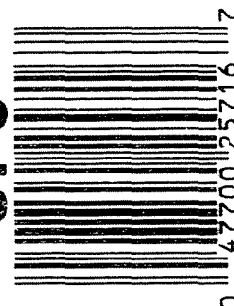
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288160

UPC



VERY IMPORTANT
 INSTRUCTION BOOK
 601068616 ASSYS
 SALE USE OF THIS
 INSTEAD

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
 BOLT ACTION CENTERFIRE RIFLE
 24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.
 Made in Illinois, NY

SERIAL NO.
G6288160

ORDER NO.
25716

02EX

5716 G6288160

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS1

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288160

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNAFLUX BBL ACTION INSPECTED	8-8-03	AC
610	DIS-ASSEMBLE GUN		8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8-27-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8-27-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8-27-03	RW
	D) OIL FIRING PIN ASSEMBLY		8-27-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

OP # 08BARBER M24 M157557			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8⁹</u>	<u>8⁹</u>	<u>8⁹</u>	9-29-03	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2⁰</u>	<u>2⁰</u>	<u>2⁰</u>	9-29-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY		<u>RT</u>	<u>RT</u>	<u>RT</u>		
	I) FIRING PIN INDENT	.020 MIN	<u>RT</u>	<u>RT</u>	<u>RT</u>	9-29-03	RTL
	J) ASSEMBLE STOCK					8-27-03	RT
	K) ASSEMBLE SWIVEL STUDS					9-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-24-03	RT
	M) IRON SIGHT ALIGNMENT					9-24-03	RT
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-24-03	RT
640	GALLERY TEST AND TARGET		PASS FAIL			9-25-03	TW
	MALFUNCTION		CORRECTION			9-25-03	TW
	MALFUNCTION		CORRECTION			9-25-03	TW
	MALFUNCTION		CORRECTION			9-25-03	TW
	MALFUNCTION		CORRECTION			9-25-03	TW
645	INSPECT FOR LIVE AMMO					9-25-03	TW
655	FINAL INSPECTION A) HEADSPACE					9-29-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>252</u>	<u>239</u>	<u>223</u>	9/29/03	DA
	C) FUNCTION					9-27-03	RTL
660	PACK					9/29/03	DA

BARBER, M24 0157558
 AVERAGE PULL FORCE BETWEEN
 INITIAL & CYCLE TESTS
 2.50 LBS (plus or minus 0.50 LBS)
 3.00 LBS (plus or minus 0.75 LBS)
 4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-19-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.13	2.68		2.72	
PULL #2	2.04	2.03		2.52	
PULL #3	2.02	2.14		2.88	
PULL #4	2.13	2.08		2.57	
PULL #5	2.05	2.00		2.67	
TOTAL	10.37	10.93		13.36	
AVERAGE	2.07	2.18		2.67	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.29	3.05		
PULL #2	3.12	3.43		
PULL #3	3.01	3.19		
PULL #4	3.12	3.48		
PULL #5	3.08	3.30		
TOTAL	15.62	16.45		
AVERAGE	3.12	3.29		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.22	4.28		4.41
PULL #2	4.35	4.30		4.14
PULL #3	4.20	4.31		4.28
PULL #4	4.22	4.01		4.06
PULL #5	4.23	4.27		4.22
TOTAL	21.22	21.17		21.11
AVERAGE	4.24	4.23		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288160.___0
FILE DATE AND TIME: 09/25/2003 05:44

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

mean .8265

SERIAL NUMBER: G6288160. 0

TARGET NUMBER: 1

FILE DATE: 09/25/2003

FILE TIME: 05:44

POINT#	X	Y
1:	0.594	-0.585
2:	-0.232	-0.662
3:	-0.338	-0.036
4:	0.060	0.644
5:	-0.096	0.757

X CENTROID: -0.002

Y CENTROID: 0.024

POA TO CENTROID: 0.024

HORZ SPREAD: 0.932

VERT SPREAD: 1.419

GROUP SPREAD: 1.509

MIN RADIUS: 0.341

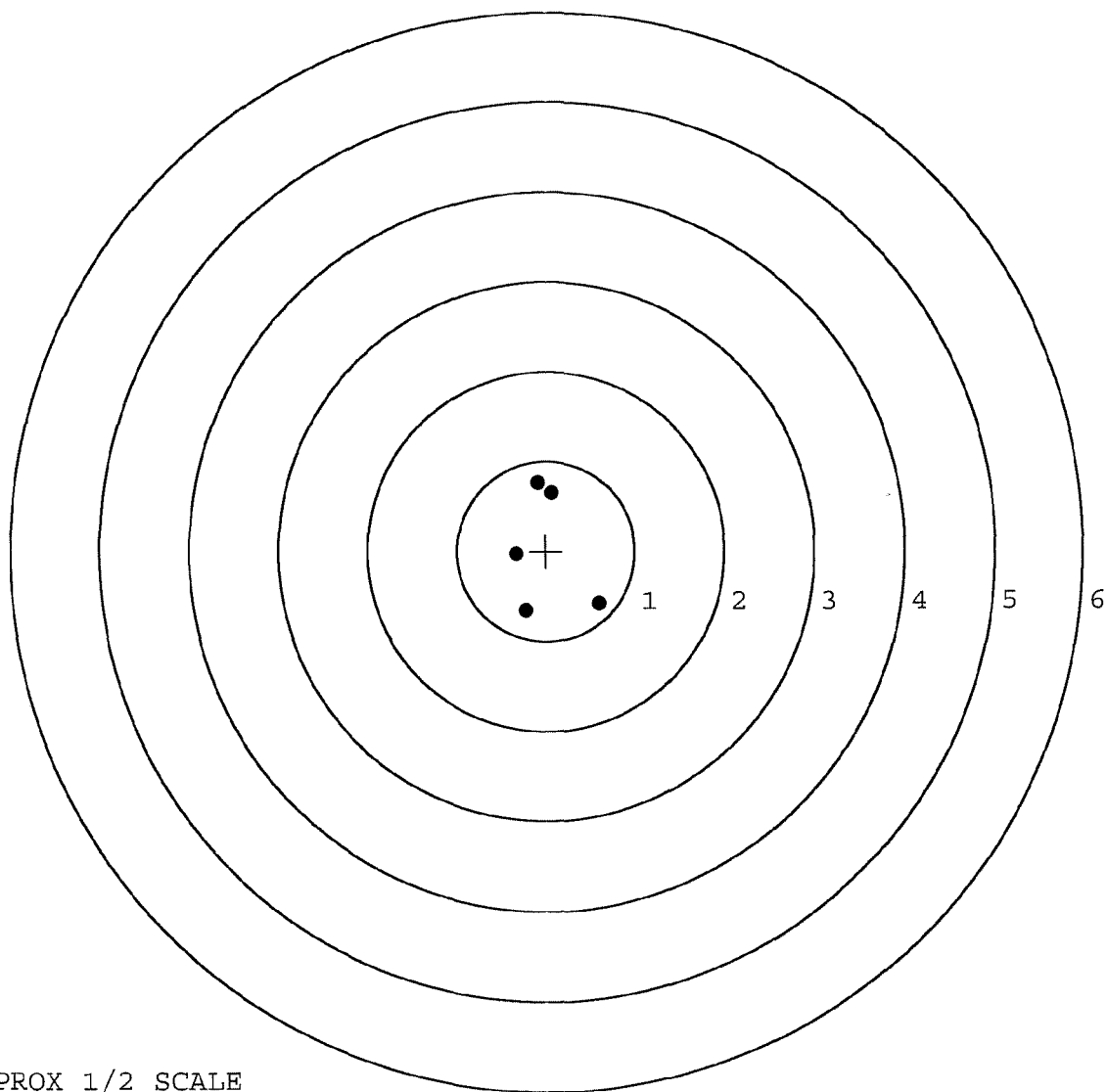
MAX RADIUS: 0.852

MEAN RADIUS: 0.656

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288160. 0

TARGET NUMBER: 2

FILE DATE: 09/25/2003

FILE TIME: 05:44

POINT#	X	Y
1:	1.001	-0.341
2:	0.436	-1.816
3:	0.055	-0.212
4:	-0.660	0.085
5:	-0.330	1.301

X CENTROID: 0.100

Y CENTROID: -0.197

POA TO CENTROID: 0.221

HORZ SPREAD: 1.661

VERT SPREAD: 3.117

GROUP SPREAD: 3.210

MIN RADIUS: 0.048

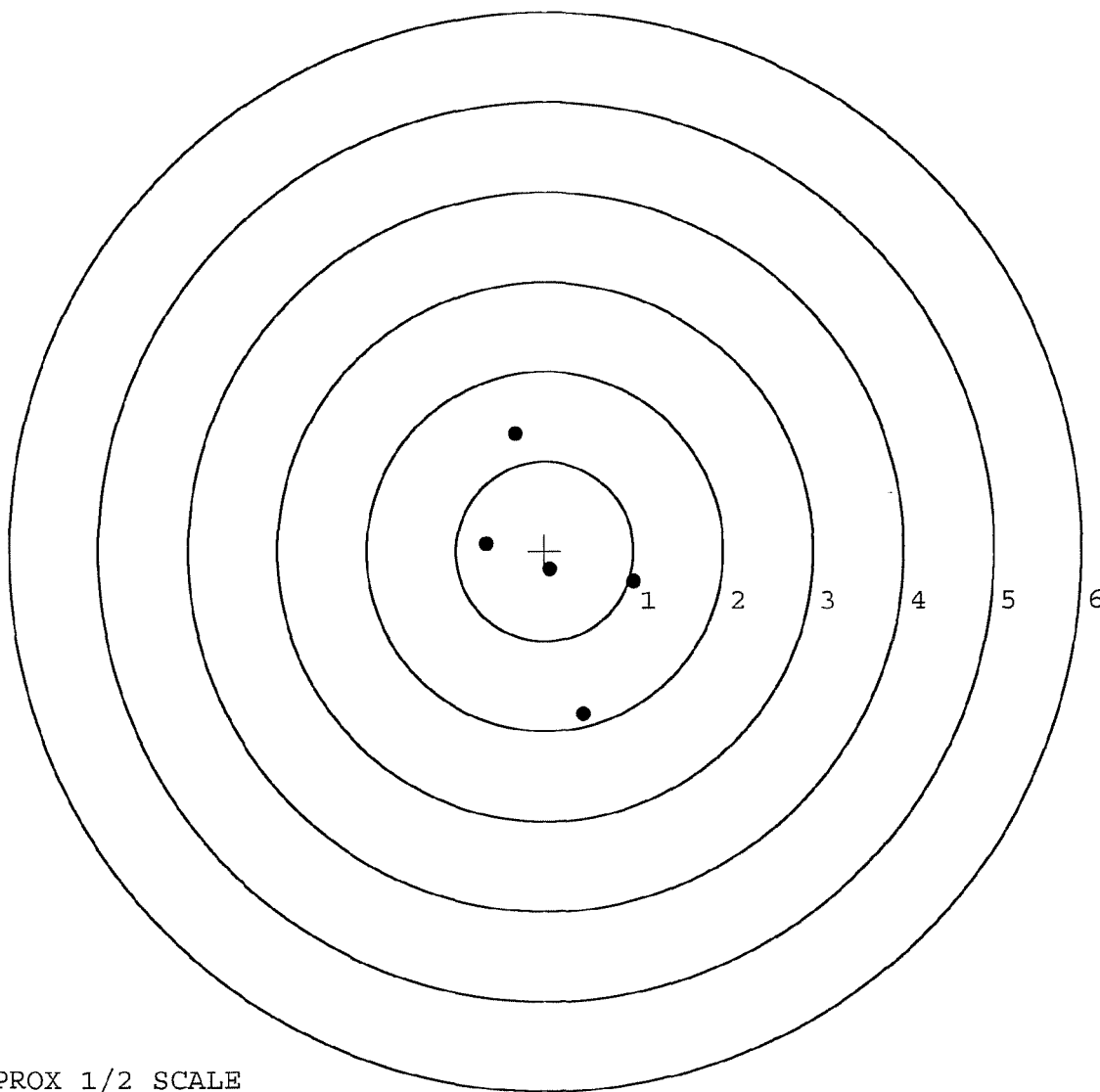
MAX RADIUS: 1.654

MEAN RADIUS: 0.997

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE