

G6288163

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

-- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

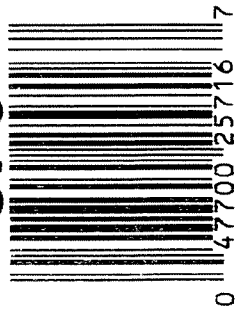
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288163

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. Marks Registered. Marque Déposée.

MADE IN LITHUANIA

SERIAL NO.
66288163

ORDER NO.
25716

02EX



5716 66288163

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYS)

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288163

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		8-7-03	RL
600	PROOF		8-8-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX	8-8-03	AC
610	DIS-ASSEMBLE GUN	INSPECTED	8-8-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		8-12-03	SB
617	DRILL AND TAP SIGHT HOLES		8-11-03	TRW
620	APPLY COATINGS (BARREL ACTION)		8-26	TA
	(BOLT)		8-26	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		8/27/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		8/27/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		8/27/03	DA
	D) OIL FIRING PIN ASSEMBLY		8/27/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

OP # OBERAERONM24M157578			READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.2</u>	<u>7.5</u>	<u>8.2</u>	9-30-03	DA
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.2</u>	<u>2.2</u>	<u>2.2</u>	9-30-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.021</u>	<u>.021</u>	9-30-03	DA
	J) ASSEMBLE STOCK					9-19-03	RTL
	K) ASSEMBLE SWIVEL STUDS					9-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					9-19-03	RTL
	M) IRON SIGHT ALIGNMENT					9-19-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					9-19-03	RTL
640	GALLERY TEST AND TARGET		PASS	FAIL		9-26-03	TRW
	MALFUNCTION		CORRECTION			9-26-03	TRW
	MALFUNCTION		CORRECTION			9-26-03	TRW
	MALFUNCTION		CORRECTION			9-26-03	TRW
	MALFUNCTION		CORRECTION			9-26-03	TRW
645	INSPECT FOR LIVE AMMO					9-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE					9-30-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u>	<u>2.67</u>	<u>2.59</u> <u>2.54</u> <u>2.57</u>	9-30-03	DA
	C) FUNCTION					9-30-03	RTL
660	PACK					10-1-03	DA

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

SERIAL NO. _____

DATE 8-26-03

TESTER TRL

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.62	2.79		2.47	
PULL #2	2.56	2.66		2.46	
PULL #3	2.77	2.56		2.21	
PULL #4	2.51	2.54		2.55	
PULL #5	2.48	2.47		2.54	
TOTAL	12.94	13.02		12.23	
AVERAGE	2.58	2.60		2.44	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.35		
PULL #2	3.11	3.27		
PULL #3	3.19	3.24		
PULL #4	3.10	3.38		
PULL #5	3.07	3.29		
TOTAL	15.73	16.53		
AVERAGE	3.14	3.30		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.40	4.22		4.33
PULL #2	4.41	4.26		4.48
PULL #3	4.38	4.21		4.31
PULL #4	4.26	4.26		4.25
PULL #5	4.20	4.35		4.32
TOTAL	21.65	21.30		21.69
AVERAGE	4.33	4.26		4.33

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288163.____0
FILE DATE AND TIME: 09/26/2003 04:38

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

MEAN .6575

SERIAL NUMBER: G6288163. 0

TARGET NUMBER: 1

FILE DATE: 09/26/2003

FILE TIME: 04:38

POINT#	X	Y
1:	0.239	0.600
2:	0.383	0.415
3:	0.149	-0.217
4:	-0.220	-0.064
5:	-0.040	-0.934

X CENTROID: 0.102

Y CENTROID: -0.040

POA TO CENTROID: 0.110

HORZ SPREAD: 0.603

VERT SPREAD: 1.534

GROUP SPREAD: 1.559

MIN RADIUS: 0.183

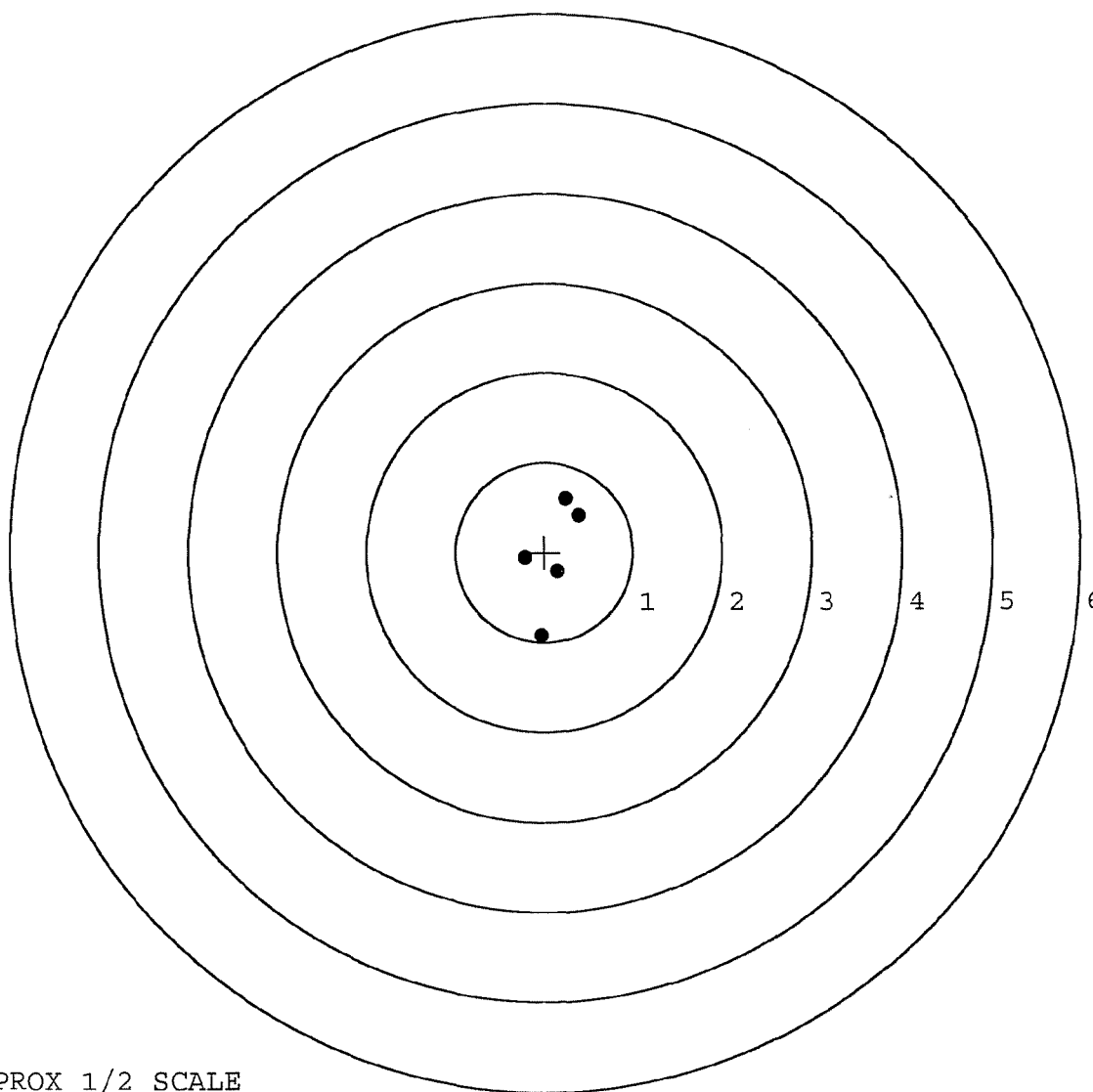
MAX RADIUS: 0.905

MEAN RADIUS: 0.520

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288163. 0

TARGET NUMBER: 2

FILE DATE: 09/26/2003

FILE TIME: 04:38

POINT#	X	Y
1:	1.105	0.375
2:	0.344	0.162
3:	-0.001	-0.260
4:	-0.807	0.147
5:	-1.059	-0.876

X CENTROID: -0.084

Y CENTROID: -0.090

POA TO CENTROID: 0.123

HORZ SPREAD: 2.164

VERT SPREAD: 1.251

GROUP SPREAD: 2.500

MIN RADIUS: 0.189

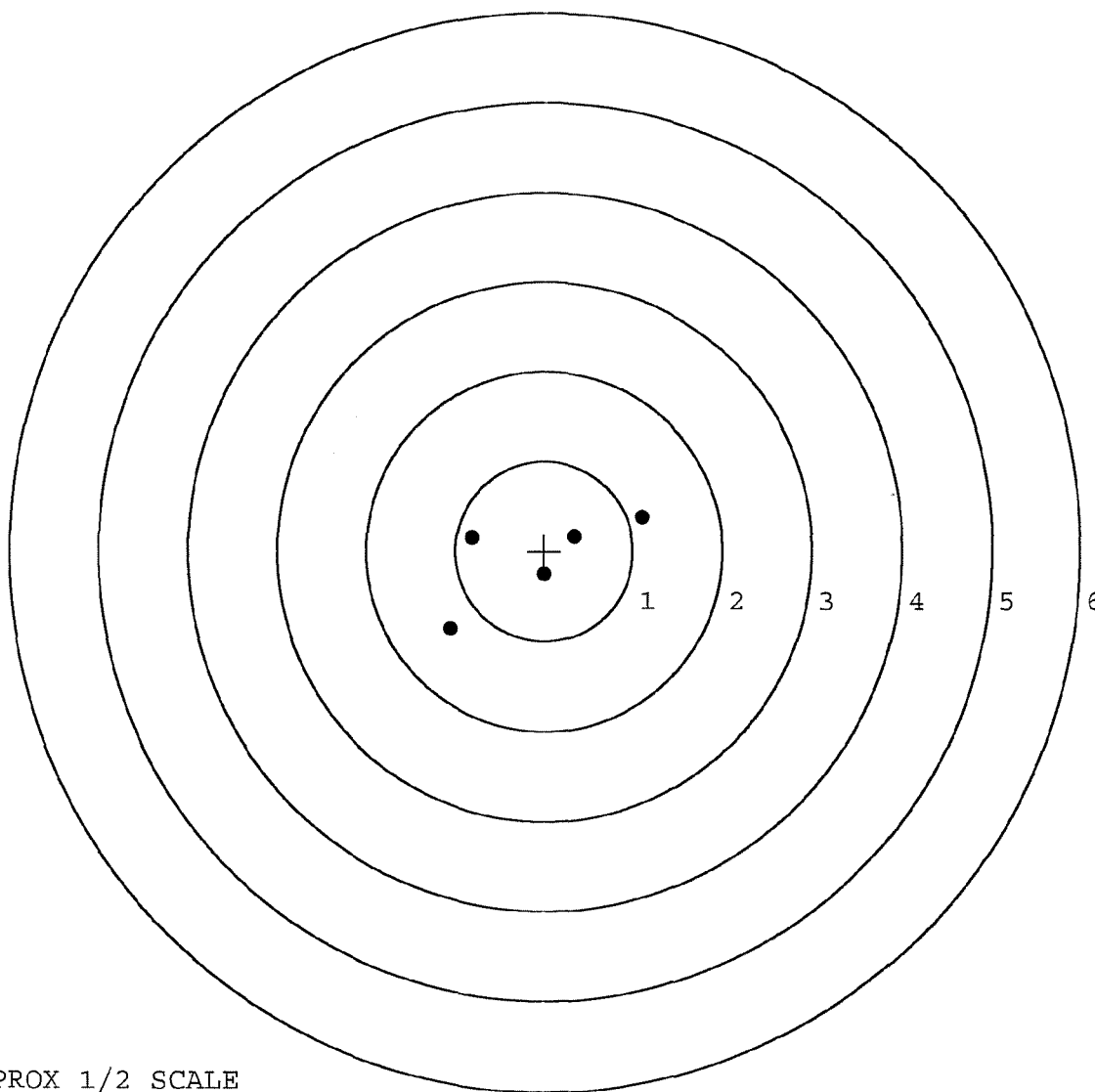
MAX RADIUS: 1.276

MEAN RADIUS: 0.795

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE