

G6288202

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



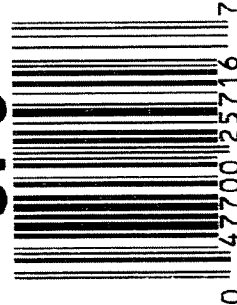
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6288202

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6288202

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		11-12-03	RTL
600	PROOF		8-12-03	Ac
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	8-12-03	Ac
610	DIS-ASSEMBLE GUN	8-12-03	11-12-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		8-15-03	SB
617	DRILL AND TAP SIGHT HOLES		8-13-03	TRW
620	APPLY COATINGS (BARREL ACTION)		9-19-03	TA
	(BOLT)		9-19-03	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-03	RW
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-03	RW
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-03	RW
	D) OIL FIRING PIN ASSEMBLY		9-26-03	RW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		9-29-03	TRW

OP #	OPERATION NAME	BARBER - M24 0458023	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>6.5</u> <u>7.0</u>	9-29-03	TRW
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.0</u> <u>2.0</u> <u>2.0</u>	9-29-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.022⁵</u> <u>.023</u> <u>.023</u>	9-29-03	TRW
	J) ASSEMBLE STOCK			9-26-03	RW
	K) ASSEMBLE SWIVEL STUDS			9-30-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			9-26-03	RW
	M) IRON SIGHT ALIGNMENT			9-26-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			9-26-03	RW
640	GALLERY TEST AND TARGET		PASS FAIL	9-29-03	A
	MALFUNCTION		CORRECTION	9-29-03	A
	MALFUNCTION		CORRECTION	9-29-03	A
	MALFUNCTION		CORRECTION	9-29-03	A
	MALFUNCTION		CORRECTION	9-29-03	A
645	INSPECT FOR LIVE AMMO			9-29-03	A
655	FINAL INSPECTION A) HEADSPACE			9-30-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.82</u> <u>2.67</u> <u>2.88</u> <u>2.82</u>	9-29-03	TRW
	C) FUNCTION			9-30-03	RTL
660	PACK			9-30-03	OR

INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE 8-7-03

TESTER TRW

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.43	2.48		2.02	
PULL #2	2.54	2.36		2.30	
PULL #3	2.17	2.06		2.23	
PULL #4	2.58	2.42		2.24	
PULL #5	2.21	2.30		2.27	
TOTAL	11.93	11.62		11.06	
AVERAGE	2.38	2.32		2.21	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.34		
PULL #2	3.25	3.19		
PULL #3	3.15	3.07		
PULL #4	3.10	3.12		
PULL #5	3.20	3.09		
TOTAL	15.96	15.81		
AVERAGE	3.19	3.16		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.23	4.31		4.20
PULL #2	4.22	4.25		4.10
PULL #3	4.15	4.27		4.28
PULL #4	4.08	4.11		4.27
PULL #5	4.17	4.21		4.26
TOTAL	20.85	21.15		21.11
AVERAGE	4.17	4.23		4.22

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288202.___0

FILE DATE AND TIME: 09/29/2003 06:53

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

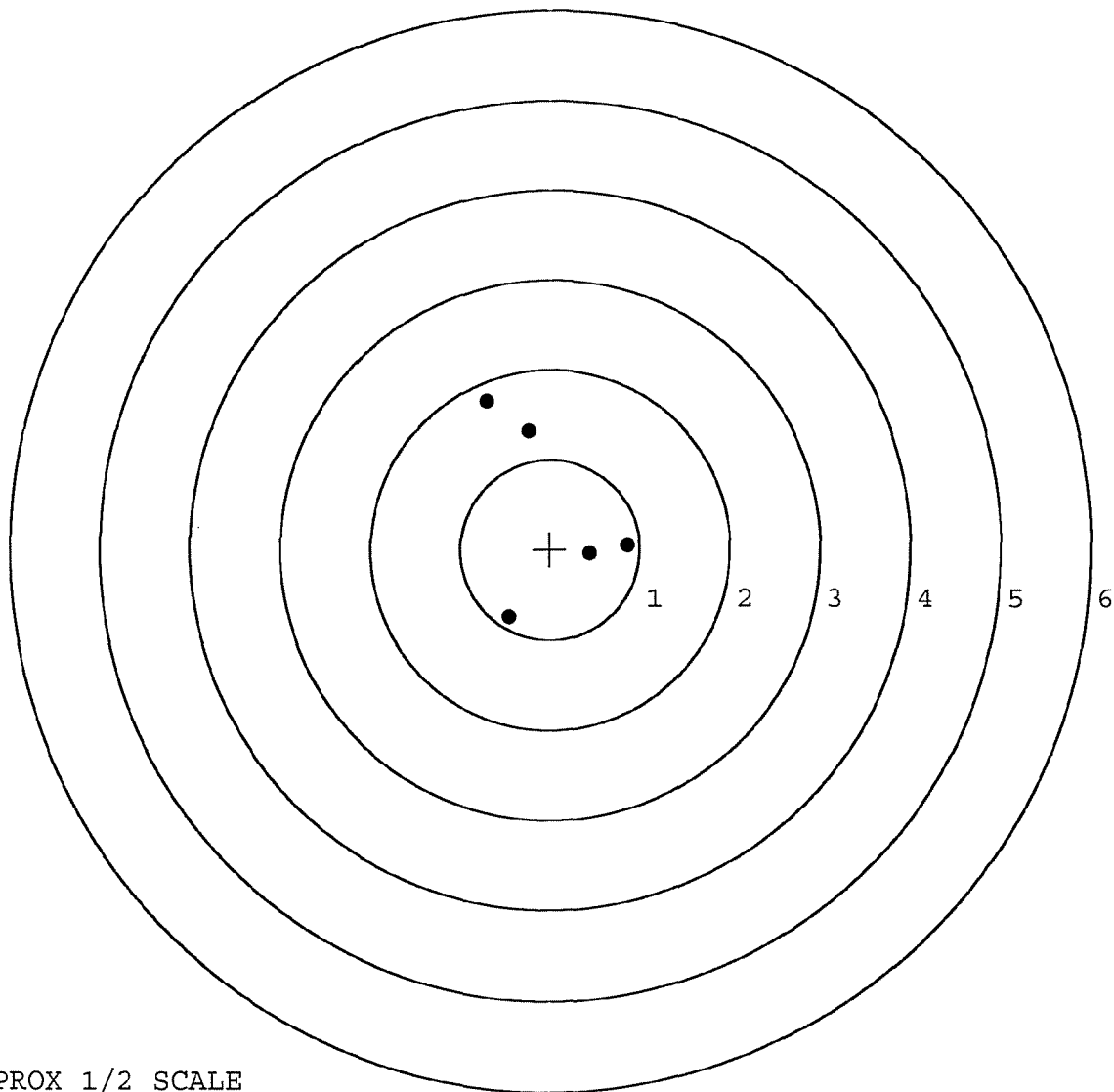
mean .6945

BARBER - M24 0158026

SERIAL NUMBER: G6288202. 0
 TARGET NUMBER: 1
 FILE DATE: 09/29/2003
 FILE TIME: 06:53

POINT#	X	Y
1:	0.867	0.041
2:	0.453	-0.050
3:	-0.455	-0.750
4:	-0.242	1.318
5:	-0.713	1.650

X CENTROID: -0.018
 Y CENTROID: 0.442
 POA TO CENTROID: 0.442
 HORZ SPREAD: 1.580
 VERT SPREAD: 2.400
 GROUP SPREAD: 2.414
 MIN RADIUS: 0.681
 MAX RADIUS: 1.394
 MEAN RADIUS: 1.044
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



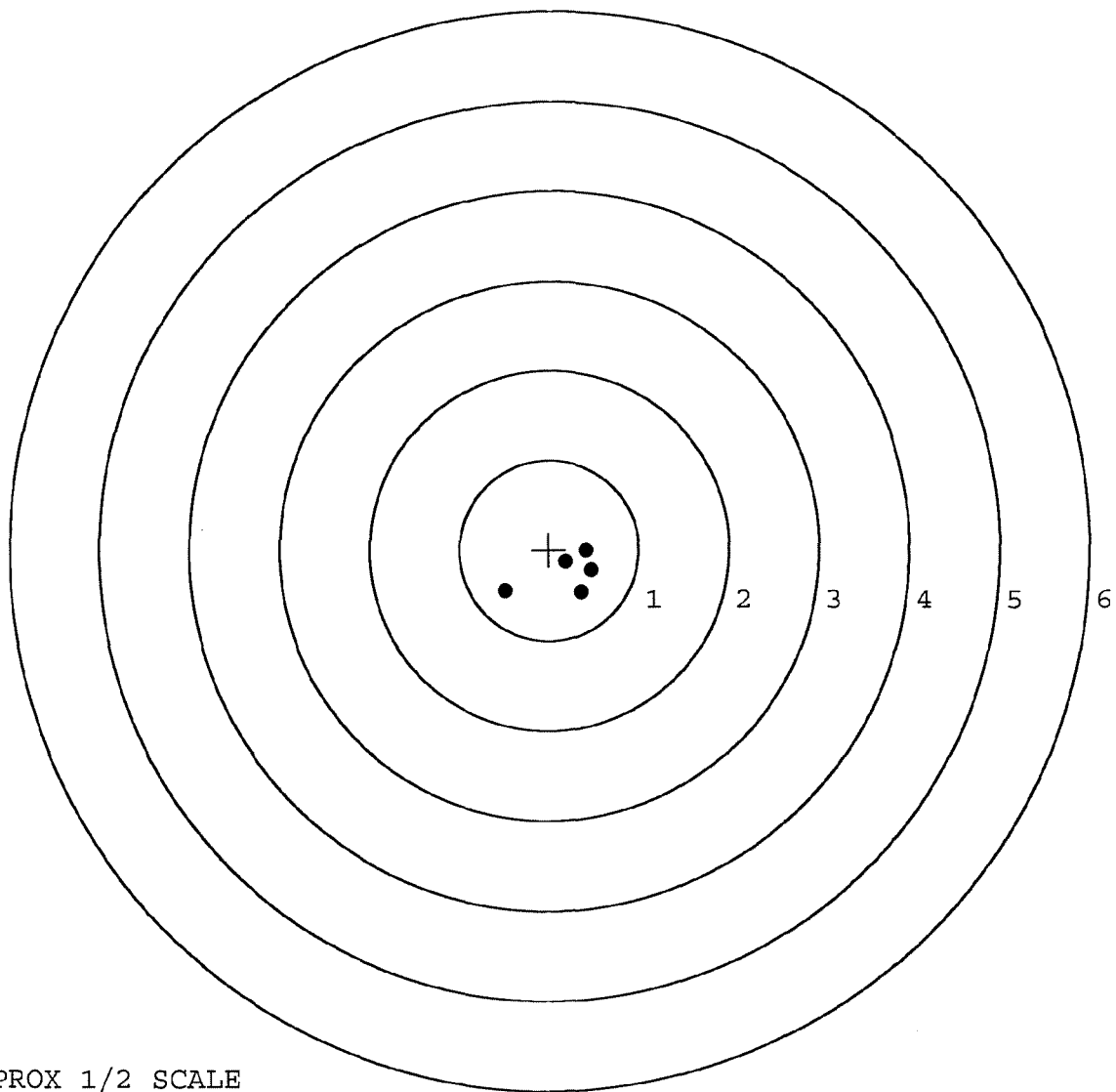
TARGET APPROX 1/2 SCALE

BARBER - M24 0158027

SERIAL NUMBER: G6288202. 0
TARGET NUMBER: 2
FILE DATE: 09/29/2003
FILE TIME: 06:53

POINT#	X	Y
1:	0.365	-0.467
2:	0.477	-0.232
3:	0.193	-0.137
4:	0.415	-0.007
5:	-0.488	-0.456

X CENTROID: 0.192
Y CENTROID: -0.260
POA TO CENTROID: 0.323
HORZ SPREAD: 0.965
VERT SPREAD: 0.467
GROUP SPREAD: 1.008
MIN RADIUS: 0.123
MAX RADIUS: 0.708
MEAN RADIUS: 0.345
IN 1 IN DIAMETER: 4
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE