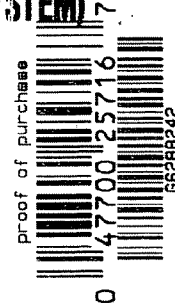


G-6288a42

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

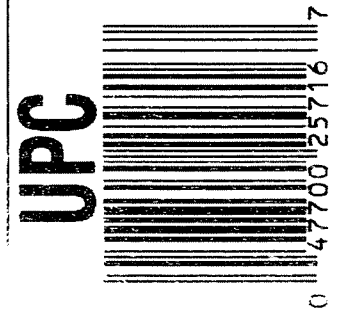


ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6288242



Remington

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

SERIAL NO. 66288242
ORDER NO. 25716

46

28AX

5716 66288242

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6288242

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-3-03	RL
600	PROOF		1-6-03	RL
607	CHECK HEADSPACE	MAGNA -	1-6-03	RL
610	DIS-ASSEMBLE GUN	INSPECTED	1-7-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 16 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		1/16/03	RL
617	DRILL AND TAP SIGHT HOLES		1-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-27	TA
	(BOLT)		2-27	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-13-03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-13-03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-13-03	RTL
	D) OIL FIRING PIN ASSEMBLY		3-13-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-22-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.75</u> <u>9.75</u> <u>10.0</u>	3-22-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>3.5</u>	3-22-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		3-24-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.021</u>	3-22-03	TRW
	J) ASSEMBLE STOCK		3-13-03	RTL
	K) ASSEMBLE SWIVEL STUDS		3-24-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		3-24-03	RTL
	M) IRON SIGHT ALIGNMENT		3-24-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		3-24-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	3-13-03	A
	MALFUNCTION	CORRECTION	3-13-03	A
	MALFUNCTION	CORRECTION	3-13-03	A
	MALFUNCTION	CORRECTION	3-13-03	A
	MALFUNCTION	CORRECTION	3-13-03	A
645	INSPECT FOR LIVE AMMO		3-13-03	A
655	FINAL INSPECTION A) HEADSPACE		3-24-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.67</u> <u>2.78</u> <u>2.73</u> <u>2.71</u>	3-22-03	TRW
	C) FUNCTION		3-24-03	RTL
660	PACK		3-24-03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.62	2.24		2.50	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.68	2.35		2.60	
PULL #3	2.64	2.41		2.44	
PULL #4	2.70	2.34		2.53	
PULL #5	2.60	2.41		2.56	
TOTAL	13.24	11.75		12.63	
AVG.	2.64	2.35		2.52	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.31	3.41		
PULL #2	3.28	3.20		
PULL #3	3.24	3.32		
PULL #4	3.28	3.26		
PULL #5	3.26	3.29		
TOTAL	16.37	16.48		
AVG.	3.27	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.11	4.27		4.20
PULL #2	4.15	4.09		4.04
PULL #3	4.13	4.16		4.03
PULL #4	4.11	4.10		4.05
PULL #5	4.08	4.13		4.00
TOTAL	20.58	20.75		20.32
AVG.	4.11	4.15		4.06

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6288242.___0
FILE DATE AND TIME: 03/14/2003 12:03

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 9485

SERIAL NUMBER: G6288242. 0

TARGET NUMBER: 1

FILE DATE: 03/14/2003

FILE TIME: 12:03

POINT#	X	Y
1:	0.961	-0.435
2:	0.104	-1.282
3:	-0.516	0.256
4:	0.127	0.452
5:	-1.368	-0.479

X CENTROID: -0.138

Y CENTROID: -0.298

POA TO CENTROID: 0.328

HORZ SPREAD: 2.329

VERT SPREAD: 1.734

GROUP SPREAD: 2.329

MIN RADIUS: 0.670

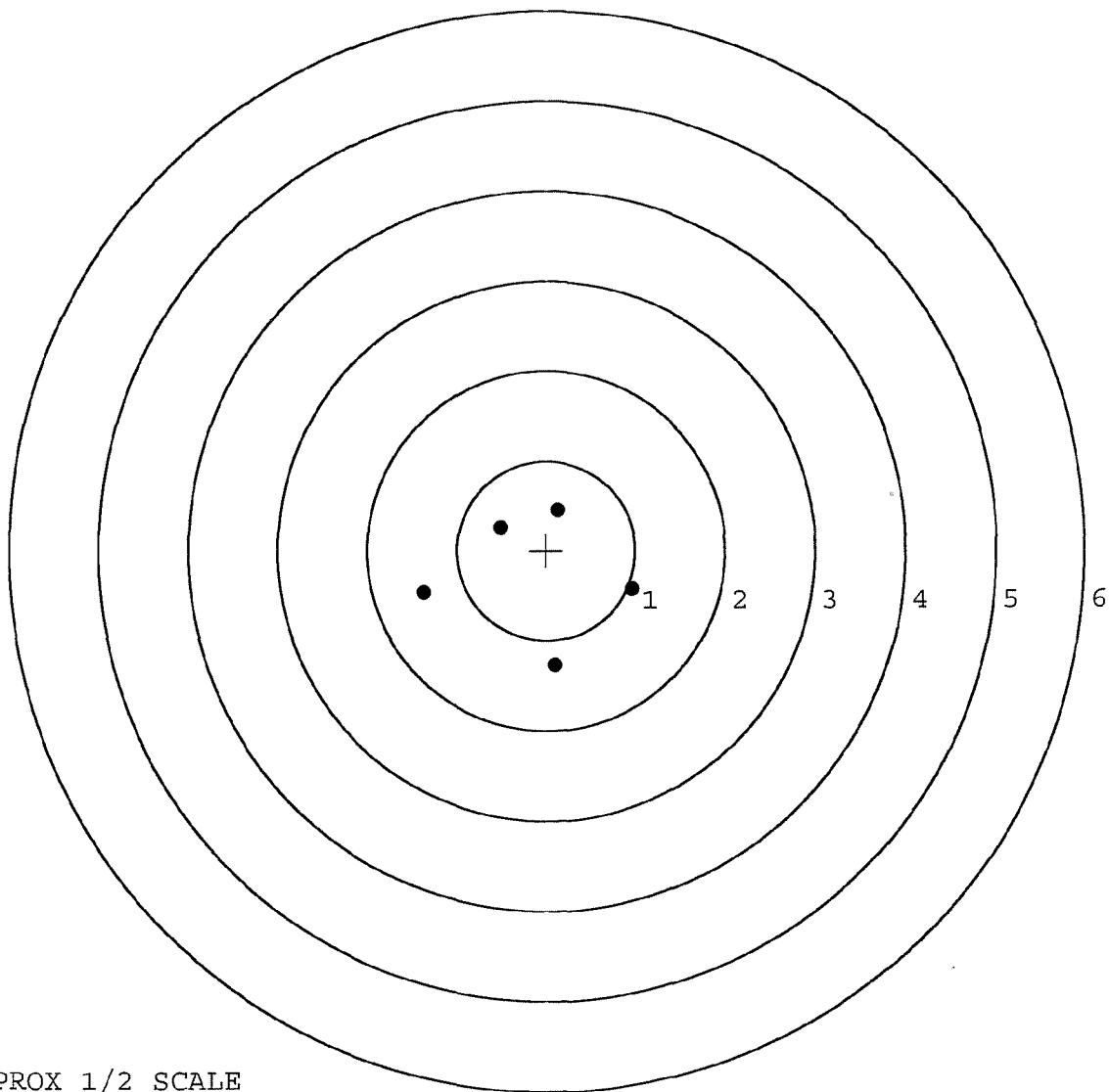
MAX RADIUS: 1.243

MEAN RADIUS: 0.966

IN 1 IN DIAMETER: 0

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5

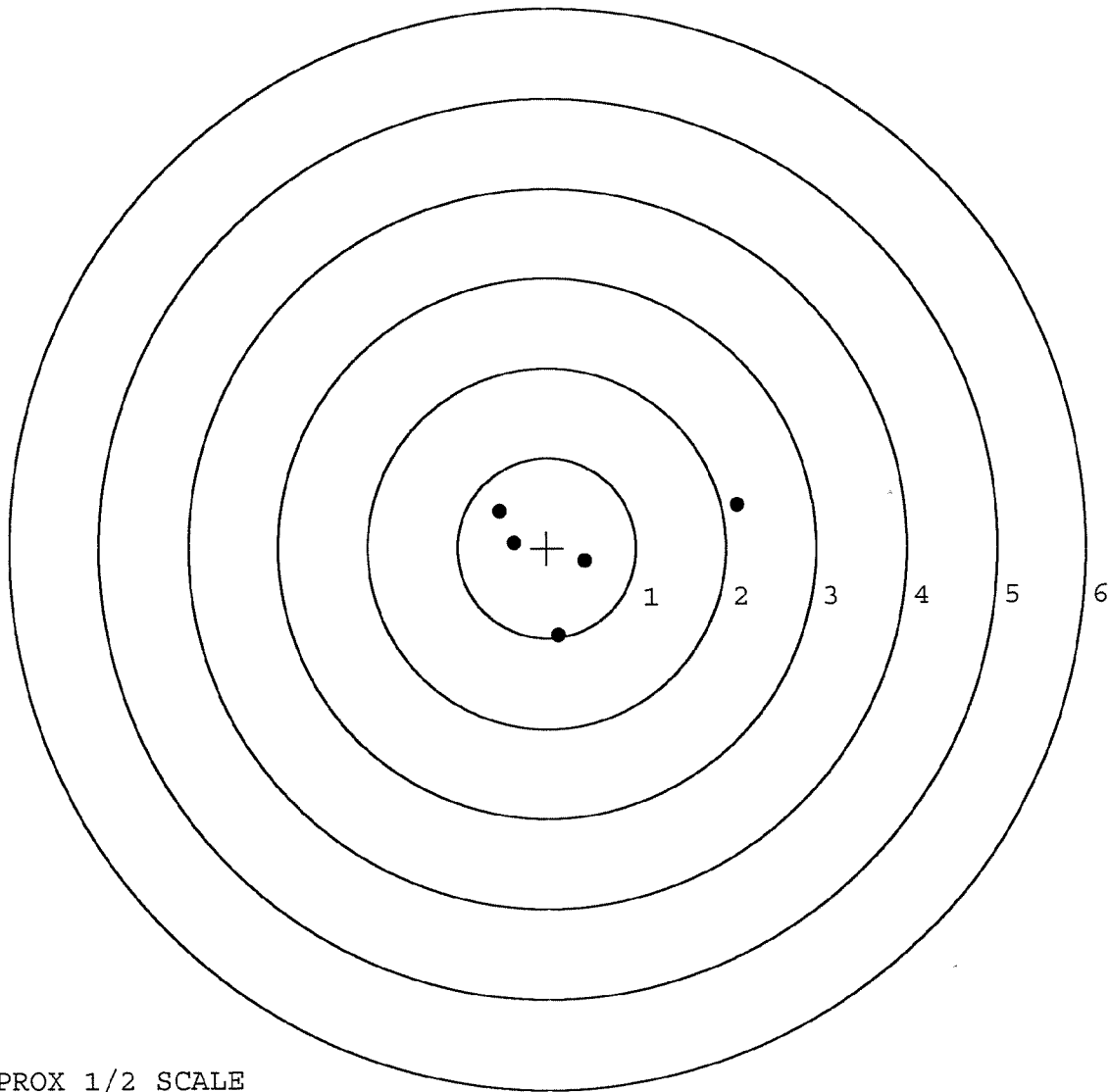


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6288242. __0
 TARGET NUMBER: 2
 FILE DATE: 03/14/2003
 FILE TIME: 12:03

POINT#	X	Y
1:	2.123	0.467
2:	0.422	-0.153
3:	0.126	-0.974
4:	-0.367	0.058
5:	-0.532	0.407

X CENTROID: 0.354
 Y CENTROID: -0.039
 POA TO CENTROID: 0.357
 HORZ SPREAD: 2.655
 VERT SPREAD: 1.441
 GROUP SPREAD: 2.656
 MIN RADIUS: 0.133
 MAX RADIUS: 1.840
 MEAN RADIUS: 0.931
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE