

G-629 6705

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marks Registered Trademark

SERIAL NO. **66296705**
ORDER NO. **25716**

08KX

46

5716 66296705

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296705

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

66296705

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/3/03	RLW
600	PROOF		2/3/03	RLW
607	CHECK HEADSPACE	MAGNA - FLUX	2/3/03	RLW
610	DIS-ASSEMBLE GUN	INSPECTED	2/3/03	RLW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	FEB 03 2003 OPERATOR <i>PK</i>		
615	ROLLMARK CALIBER		2/6/03	SB
617	DRILL AND TAP SIGHT HOLES		2-7-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-14	TA
	(BOLT)		2-14	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/19/03	RTL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/19/03	RTL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/19/03	RTL
	D) OIL FIRING PIN ASSEMBLY		2/19/03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-3-03	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.0</u> <u>7.0</u> <u>7.0</u>	3-3-03	OA
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>3.0</u> <u>3.0</u>	3-3-03	OA
	H) TRIGGER PULL TEST AND RETAINABILITY		3-3-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.022</u> <u>.022</u>	3-3-03	OA
	J) ASSEMBLE STOCK		2/19/03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-1-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-1-03	RTL
	M) IRON SIGHT ALIGNMENT		5-1-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-1-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
	MALFUNCTION	CORRECTION	2-26-03	TRW
645	INSPECT FOR LIVE AMMO		2-26-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-1-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.73</u> <u>2.71</u> <u>2.65</u> <u>2.69</u>	3-5-03	OA
	C) FUNCTION		5-1-03	RTL
660	PACK		5/3/03	OA

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0158614 TESTS

SERIAL NO. _____

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 2-11-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.40		2.53	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.54	2.44		2.55	
PULL #3	2.43	2.49		2.68	
PULL #4	2.48	2.41		2.56	
PULL #5	2.46	2.37		2.55	
TOTAL	12.33	12.11		12.87	
AVG.	2.46	2.42		2.57	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.12	3.07		
PULL #2	3.09	3.10		
PULL #3	3.10	3.09		
PULL #4	3.12	3.10		
PULL #5	3.09	3.11		
TOTAL	15.52	15.47		
AVG.	3.10	3.09		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.27	4.15		3.97
PULL #2	4.08	4.18		4.01
PULL #3	4.21	4.19		4.02
PULL #4	4.08	4.20		4.00
PULL #5	4.03	4.19		3.99
TOTAL	20.67	20.91		19.99
AVG.	4.13	4.18		3.99

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296705.___0

FILE DATE AND TIME: 02/27/2003 15:00

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

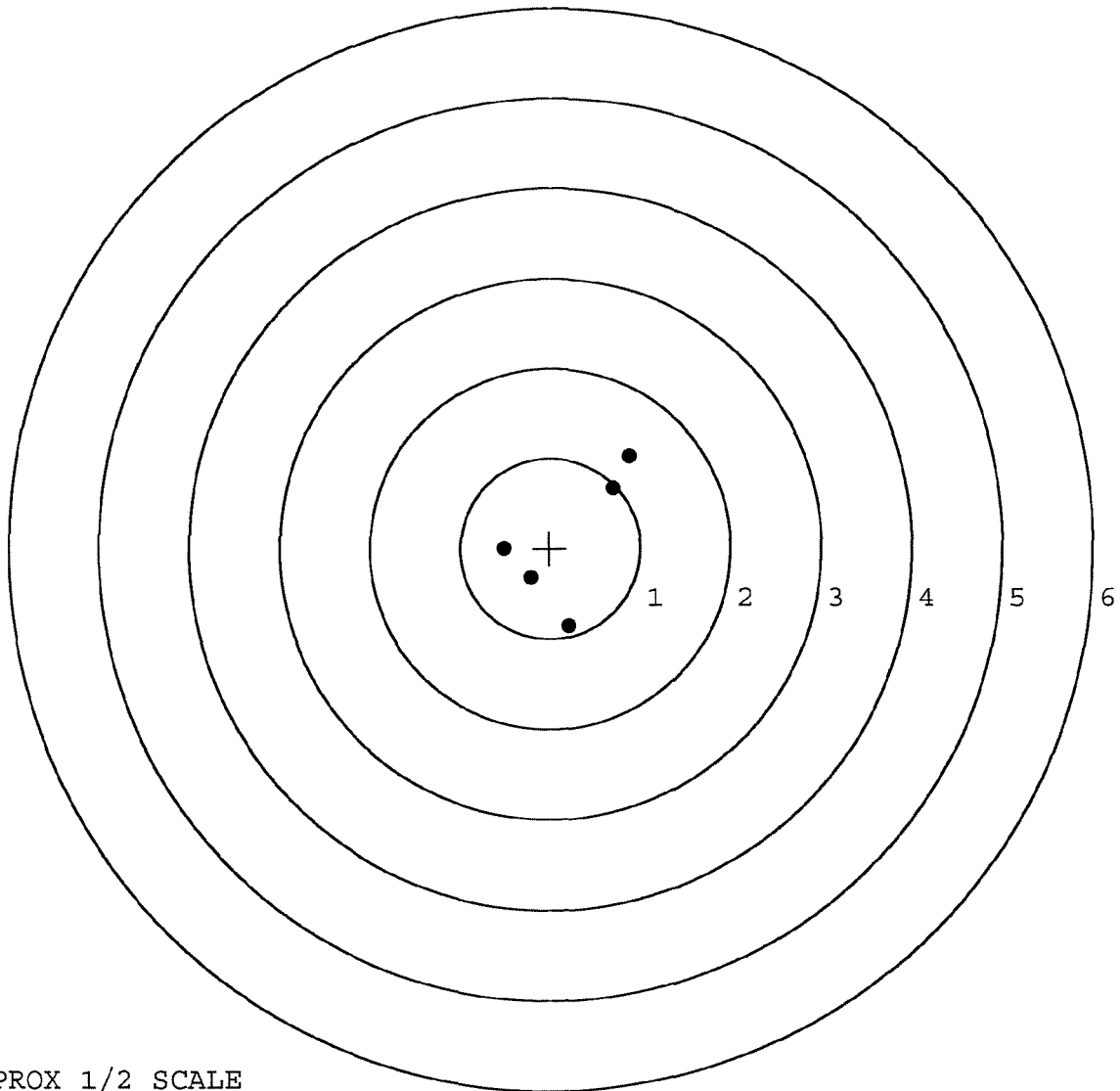
AVE. MEAN .688

BARBER - M24 0158616

SERIAL NUMBER: G6296705. __0
 TARGET NUMBER: 1
 FILE DATE: 02/27/2003
 FILE TIME: 15:00

POINT#	X	Y
1:	0.706	0.663
2:	0.884	1.016
3:	0.207	-0.862
4:	-0.208	-0.333
5:	-0.513	0.004

X CENTROID: 0.215
 Y CENTROID: 0.098
 POA TO CENTROID: 0.236
 HORZ SPREAD: 1.397
 VERT SPREAD: 1.878
 GROUP SPREAD: 1.996
 MIN RADIUS: 0.604
 MAX RADIUS: 1.136
 MEAN RADIUS: 0.836
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

BARBER - M24 0158617

SERIAL NUMBER: G6296705. 0

TARGET NUMBER: 2

FILE DATE: 02/27/2003

FILE TIME: 15:00

POINT#	X	Y
1:	0.317	-0.762
2:	0.167	-0.073
3:	0.312	0.088
4:	0.379	0.370
5:	-0.895	0.314

X CENTROID: 0.056

Y CENTROID: -0.013

POA TO CENTROID: 0.057

HORZ SPREAD: 1.274

VERT SPREAD: 1.132

GROUP SPREAD: 1.621

MIN RADIUS: 0.126

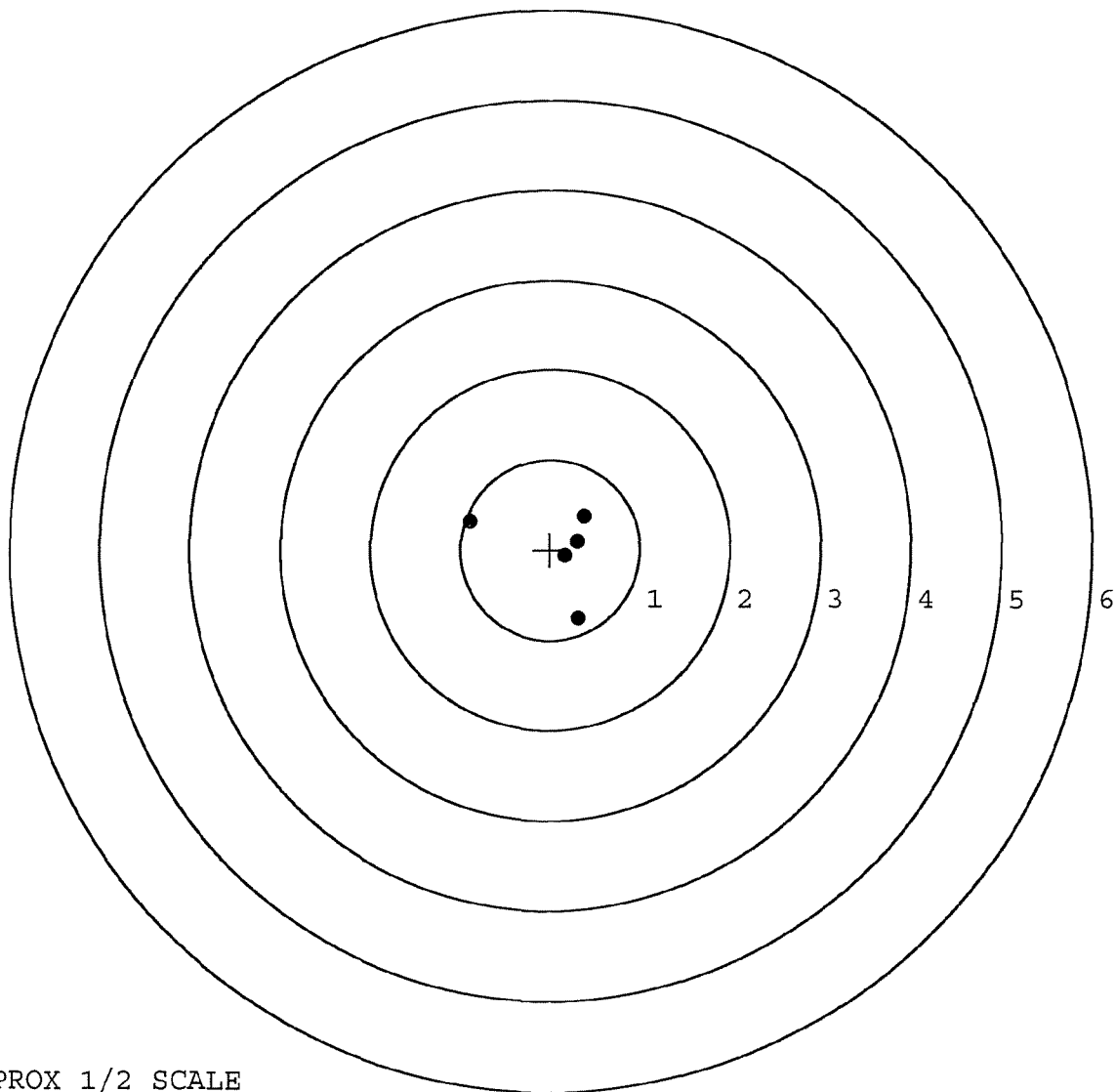
MAX RADIUS: 1.006

MEAN RADIUS: 0.540

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE