

G 6296761

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



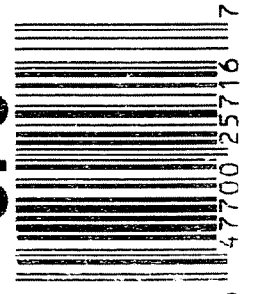
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296761

UPC



46 F15M

VERY IMPORTANT
INSTRUCTION BOOK
ENCLOSED TO ASSURE
SAFE USE OF THIS
WEAPON

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & Tm. Off. - Marca Registrada. Marque Deposee.
Made in Dixon, NY

SERIAL NO. J
66296761

ORDER NO.
25716

24CX

5716 66296761

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



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SERIAL NO.



66296761

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6296761

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1/30/03	RW
600	PROOF		1/30/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1/30/03	RW
610	DIS-ASSEMBLE GUN	FEB 04 2003	1/30/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RLB</i>		
615	ROLLMARK CALIBER		2/4/03	JB
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRW
620	APPLY COATINGS (BARREL ACTION)		2-18	TA
	(BOLT)		2-18	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		2/24/03	RA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2/24/03	RA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2/24/03	RA
	D) OIL FIRING PIN ASSEMBLY		2/27/03	RA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		1-23-02	RTL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>8.9</u> <u>8.9</u> <u>8.9</u>	3-7-03	DA
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.9</u> <u>3.9</u> <u>2.5</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY		4-23-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	3-7-03	DA
	J) ASSEMBLE STOCK		2/24/03	RTL
	K) ASSEMBLE SWIVEL STUDS		4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RTL
	M) IRON SIGHT ALIGNMENT		4-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
	MALFUNCTION	CORRECTION	2-28-03	A
645	INSPECT FOR LIVE AMMO		2-28-03	A
655	FINAL INSPECTION A) HEADSPACE		4-23-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.19</u> <u>2.14</u> <u>2.20</u> <u>2.23</u>	3-7-03	DA
	C) FUNCTION		4-23-03	RTL
660	PACK		4/23/03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.30	2.46		2.64	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT- ABLE LESS THAN 2
PULL #2	2.52	2.56		2.60	
PULL #3	2.54	2.54		2.61	
PULL #4	2.50	2.50		2.53	
PULL #5	2.31	2.54		2.52	
TOTAL	12.17	12.60		12.90	
AVG.	2.43	2.52		2.58	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.36	3.34		
PULL #2	3.41	3.30		
PULL #3	3.38	3.30		
PULL #4	3.46	3.31		
PULL #5	3.50	3.32		
TOTAL	17.11	16.57		
AVG.	3.42	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR.
PULL #1	4.16	4.39		4.40
PULL #2	4.04	4.30		4.25
PULL #3	4.28	4.25		4.26
PULL #4	4.17	4.37		4.32
PULL #5	4.33	4.42		4.28
TOTAL	20.98	21.73		21.51
AVG.	4.19	4.34		4.30

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296761. __0
FILE DATE AND TIME: 03/01/2003 14:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. Mean .8125

SERIAL NUMBER: G6296761. 0

TARGET NUMBER: 1

FILE DATE: 03/01/2003

FILE TIME: 14:25

POINT#	X	Y
1:	0.183	-1.293
2:	0.356	-0.319
3:	0.185	0.003
4:	-0.400	0.753
5:	-0.830	-0.068

X CENTROID: -0.101

Y CENTROID: -0.185

POA TO CENTROID: 0.211

HORZ SPREAD: 1.186

VERT SPREAD: 2.046

GROUP SPREAD: 2.127

MIN RADIUS: 0.342

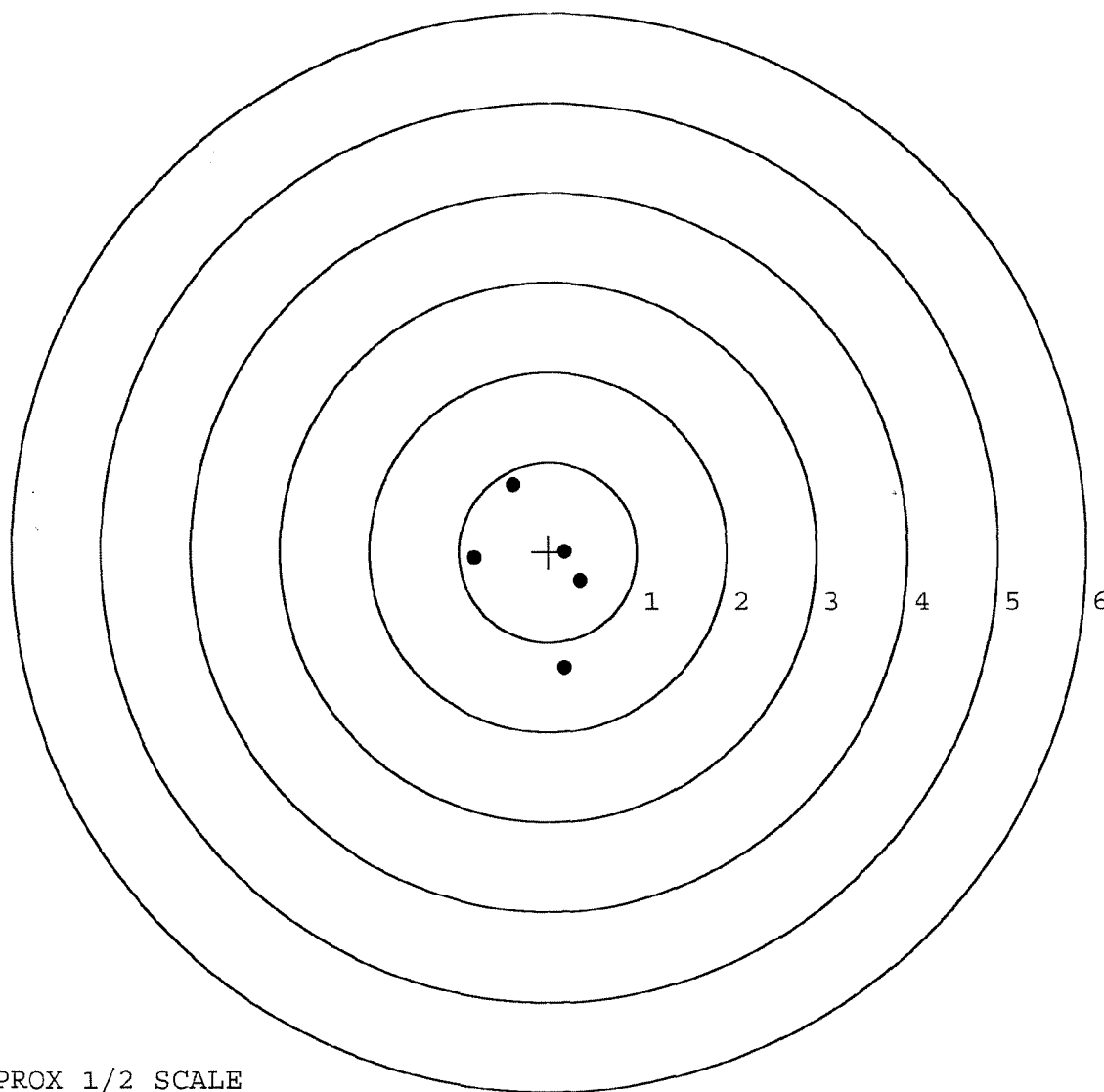
MAX RADIUS: 1.144

MEAN RADIUS: 0.737

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296761. 0

TARGET NUMBER: 2

FILE DATE: 03/01/2003

FILE TIME: 14:25

POINT#	X	Y
1:	1.041	-0.460
2:	0.559	0.966
3:	-0.485	0.143
4:	0.000	-0.420
5:	-1.136	-0.667

X CENTROID: -0.004

Y CENTROID: -0.088

POA TO CENTROID: 0.088

HORZ SPREAD: 2.177

VERT SPREAD: 1.633

GROUP SPREAD: 2.354

MIN RADIUS: 0.332

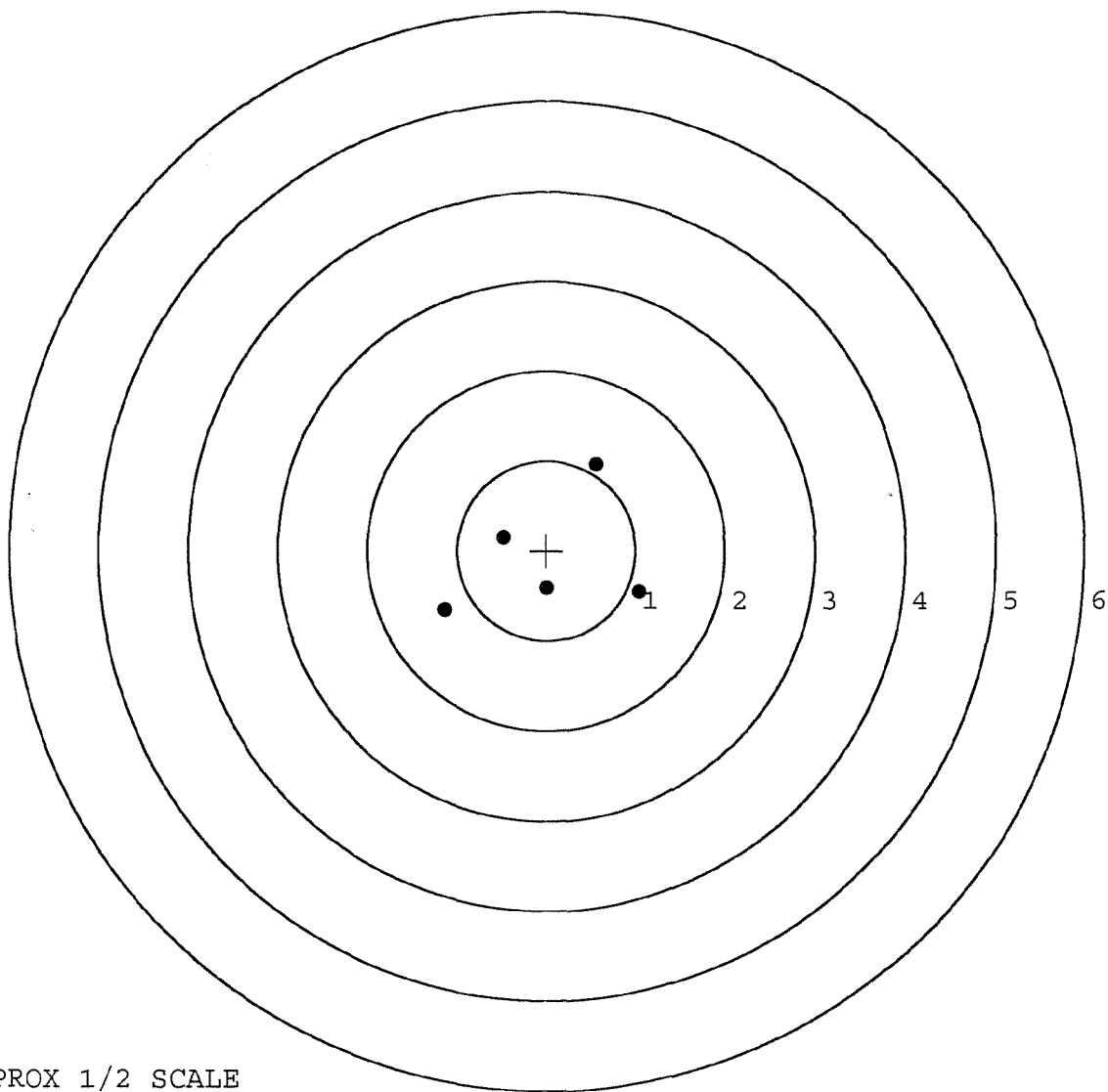
MAX RADIUS: 1.271

MEAN RADIUS: 0.888

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 2

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE