

G 60296769

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

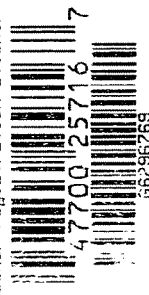
- INSTRUCTION BOOK 3518

41 FORM

proof of purchase



cover registration sticker



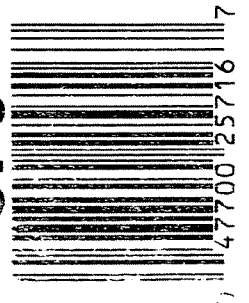
ORDER NO. **25716**

BARREL LENGTH 24"

CAPACITY 6

G6296769

UPC



VERY IMPORTANT
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
66296769

ORDER NO.
25716

46

24CX

5716 66296769

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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M/24 7.62 NATO S.W.S. (COMPLETE SYST

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SERIAL NO



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296769

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		1-30-03	RL
600	PROOF		1-30-03	RL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	1-30-03	RL
610	DIS-ASSEMBLE GUN	FEB 27 2003	1-30-03	RL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2-6-03	RL
617	DRILL AND TAP SIGHT HOLES		2-6-03	TRL
620	APPLY COATINGS (BARREL ACTION)		2-18	RL
	(BOLT)		2-18	RL
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		2-25-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		2-25-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		2-25-03	RL
	D) OIL FIRING PIN ASSEMBLY		2-29-03	RTL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-23-03	RTL

OP #	OPERATION NAME	BARBER - M24 0159245	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6.5</u> <u>7.0</u> <u>7.0</u>	3-7-03	DA
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	3-7-03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-23-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>1022</u> <u>1023</u> <u>1023</u>	3-7-03	DA
	J) ASSEMBLE STOCK			4-23-03	RTL
	K) ASSEMBLE SWIVEL STUDS			4-23-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-23-03	RTL
	M) IRON SIGHT ALIGNMENT			4-23-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-23-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
	MALFUNCTION		CORRECTION	2-28-03	TRW
645	INSPECT FOR LIVE AMMO			2-28-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-23-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.75</u> <u>2.71</u> <u>2.64</u> <u>2.62</u> <u>2.63</u>	3-7-03	DA
	C) FUNCTION			4-23-03	RTL
660	PACK			4/24/03	DA

INITIAL & CYCLE TESTS

BARBER - M24 0159246

3.00# ± .75#

4.00# ± 1.00#

DATE 1-27-03

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.63	2.37		2.36	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.58	2.32		2.26	
PULL #3	2.61	2.34		2.37	
PULL #4	2.65	2.28		2.30	
PULL #5	2.36	2.32		2.33	
TOTAL	12.83	11.63		11.62	
AVG.	2.56	2.32		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.11	3.20		
PULL #2	3.25	3.13		
PULL #3	3.15	3.14		
PULL #4	3.19	3.17		
PULL #5	3.22	3.14		
TOTAL	15.92	15.78		
AVG.	3.18	3.15		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.14	4.07		4.17
PULL #2	4.12	4.05		4.19
PULL #3	4.08	4.04		4.20
PULL #4	4.10	4.01		4.24
PULL #5	4.16	3.96		4.21
TOTAL	20.60	20.13		21.01
AVG.	4.12	4.02		4.20

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296769.___0
FILE DATE AND TIME: 03/01/2003 14:47

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

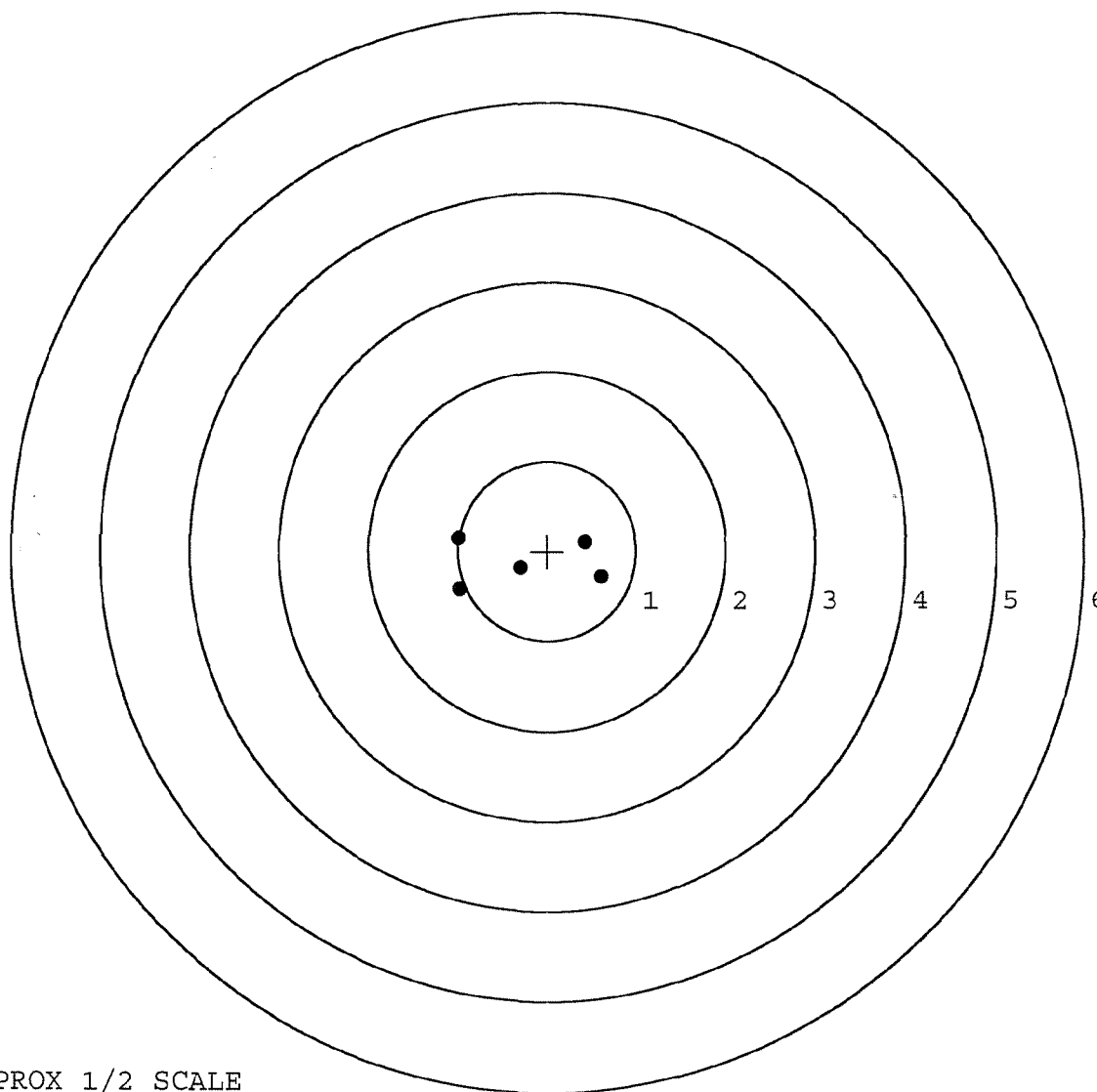
Ave. mean 638

BARBER - M24 0159248

SERIAL NUMBER: G6296769. __0
 TARGET NUMBER: 1
 FILE DATE: 03/01/2003
 FILE TIME: 14:47

POINT#	X	Y
1:	0.612	-0.292
2:	0.433	0.105
3:	-0.301	-0.187
4:	-0.981	-0.432
5:	-0.998	0.146

X CENTROID: -0.247
 Y CENTROID: -0.132
 POA TO CENTROID: 0.280
 HORZ SPREAD: 1.610
 VERT SPREAD: 0.578
 GROUP SPREAD: 1.669
 MIN RADIUS: 0.077
 MAX RADIUS: 0.874
 MEAN RADIUS: 0.653
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296769. __ 0

TARGET NUMBER: 2

FILE DATE: 03/01/2003

FILE TIME: 14:47

POINT#	X	Y
1:	0.816	-0.148
2:	0.272	-0.148
3:	-0.192	-0.144
4:	-0.192	-0.580
5:	-1.057	0.636

X CENTROID: -0.071

Y CENTROID: -0.077

POA TO CENTROID: 0.104

HORZ SPREAD: 1.873

VERT SPREAD: 1.216

GROUP SPREAD: 2.030

MIN RADIUS: 0.139

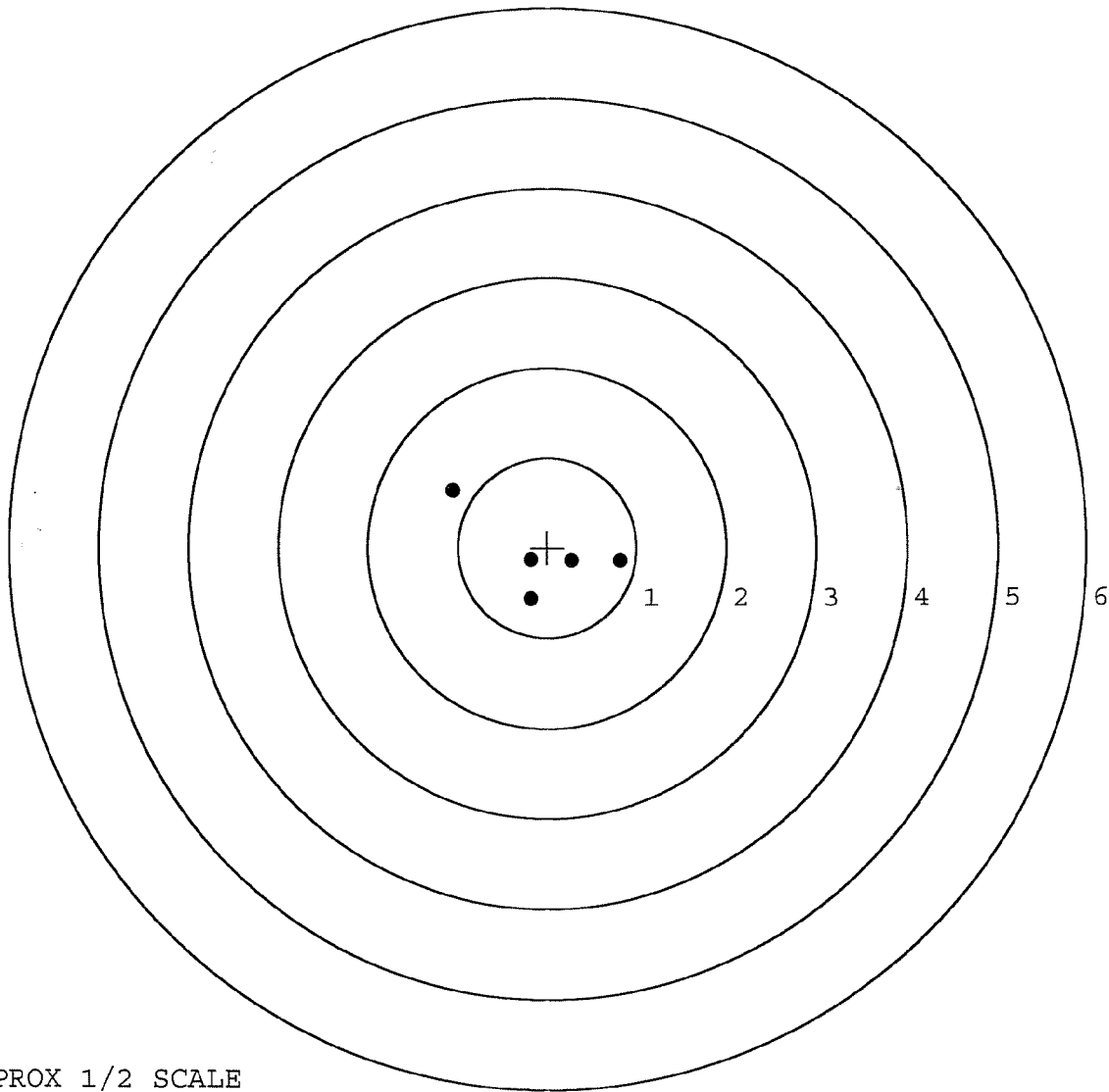
MAX RADIUS: 1.217

MEAN RADIUS: 0.623

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE