

G6296797

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. J
G6296797

ORDER NO.
25716

46

08KX

5716 G6296797

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



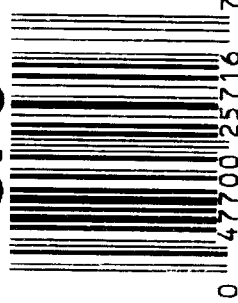
owner registration sticker



ORDER NO.	25716
BARREL LENGTH	24"
CAPACITY	6

G6296797

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296797

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 23 2003 OPERATOR <u>JRS</u>		
615	ROLLMARK CALIBER		3-27-03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4/7/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/7/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/7/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/7/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-5-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7 16s</u> <u>7 16s</u> <u>7 16s</u>	5-5-03	Ac
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3 16s</u> <u>3 16s</u> <u>3 16s</u>	5-5-03	Ac
	H) TRIGGER PULL TEST AND RETAINABILITY		5-5-03	RTZ
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-5-03	Ac
	J) ASSEMBLE STOCK		4-7-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-5-03	RTZ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-5-03	RTZ
	M) IRON SIGHT ALIGNMENT		5-5-03	RTZ
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-5-03	RTZ
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
	MALFUNCTION	CORRECTION	4-10-03	A
645	INSPECT FOR LIVE AMMO		4-10-03	A
655	FINAL INSPECTION A) HEADSPACE		5-5-03	RTZ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.25</u> <u>2.34</u> <u>2.25</u> <u>2.21</u> <u>2.36</u>	5-5-03	TRW
	C) FUNCTION		5-5-03	RTZ
660	PACK		5/6/03	RA

AVERAGE PULL FORCE BETWEEN
BARBER M24 0159551 TESTS

SERIAL NO. _____

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.42	2.25		2.35	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.56	2.26		2.38	
PULL #3	2.54	2.15		2.35	
PULL #4	2.57	2.29		2.33	
PULL #5	2.42	2.34		2.20	
TOTAL	12.51	11.29		11.61	
AVG.	2.50	2.25		2.32	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.18	3.32		
PULL #2	3.12	3.29		
PULL #3	3.13	3.27		
PULL #4	3.18	3.30		
PULL #5	3.16	3.31		
TOTAL	15.77	16.49		
AVG.	3.15	3.29		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.10	4.06		4.37
PULL #2	4.12	4.15		4.07
PULL #3	4.17	4.17		4.15
PULL #4	4.16	4.10		4.14
PULL #5	4.11	4.09		4.11
TOTAL	20.66	20.57		20.84
AVG.	4.13	4.11		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296797.___0
FILE DATE AND TIME: 04/11/2003 01:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .5765

SERIAL NUMBER: G6296797. __0

TARGET NUMBER: 1

FILE DATE: 04/11/2003

FILE TIME: 01:50

POINT#	X	Y
1:	0.402	-0.772
2:	-0.296	-0.565
3:	-0.191	0.040
4:	0.203	0.176
5:	-0.176	0.665

X CENTROID: -0.012

Y CENTROID: -0.091

POA TO CENTROID: 0.092

HORZ SPREAD: 0.698

VERT SPREAD: 1.437

GROUP SPREAD: 1.549

MIN RADIUS: 0.222

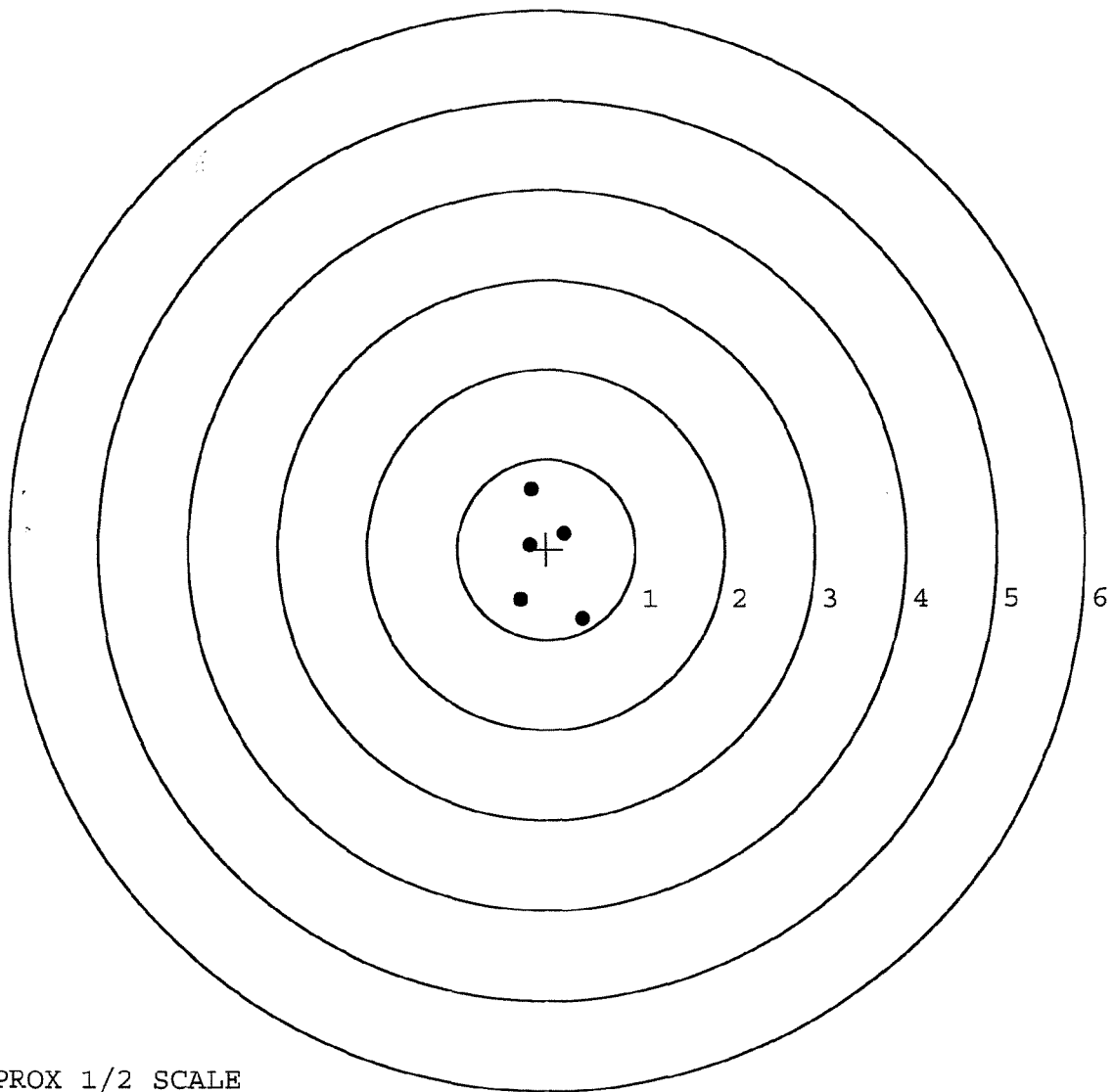
MAX RADIUS: 0.797

MEAN RADIUS: 0.538

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296797. __0

TARGET NUMBER: 2

FILE DATE: 04/11/2003

FILE TIME: 01:50

POINT#	X	Y
1:	0.396	-0.988
2:	0.401	-0.988
3:	-0.032	-0.131
4:	-0.396	-0.116
5:	-0.357	0.493
6:	0.138	0.405

X CENTROID: 0.025

Y CENTROID: -0.221

POA TO CENTROID: 0.222

HORZ SPREAD: 0.797

VERT SPREAD: 1.481

GROUP SPREAD: 1.664

MIN RADIUS: 0.106

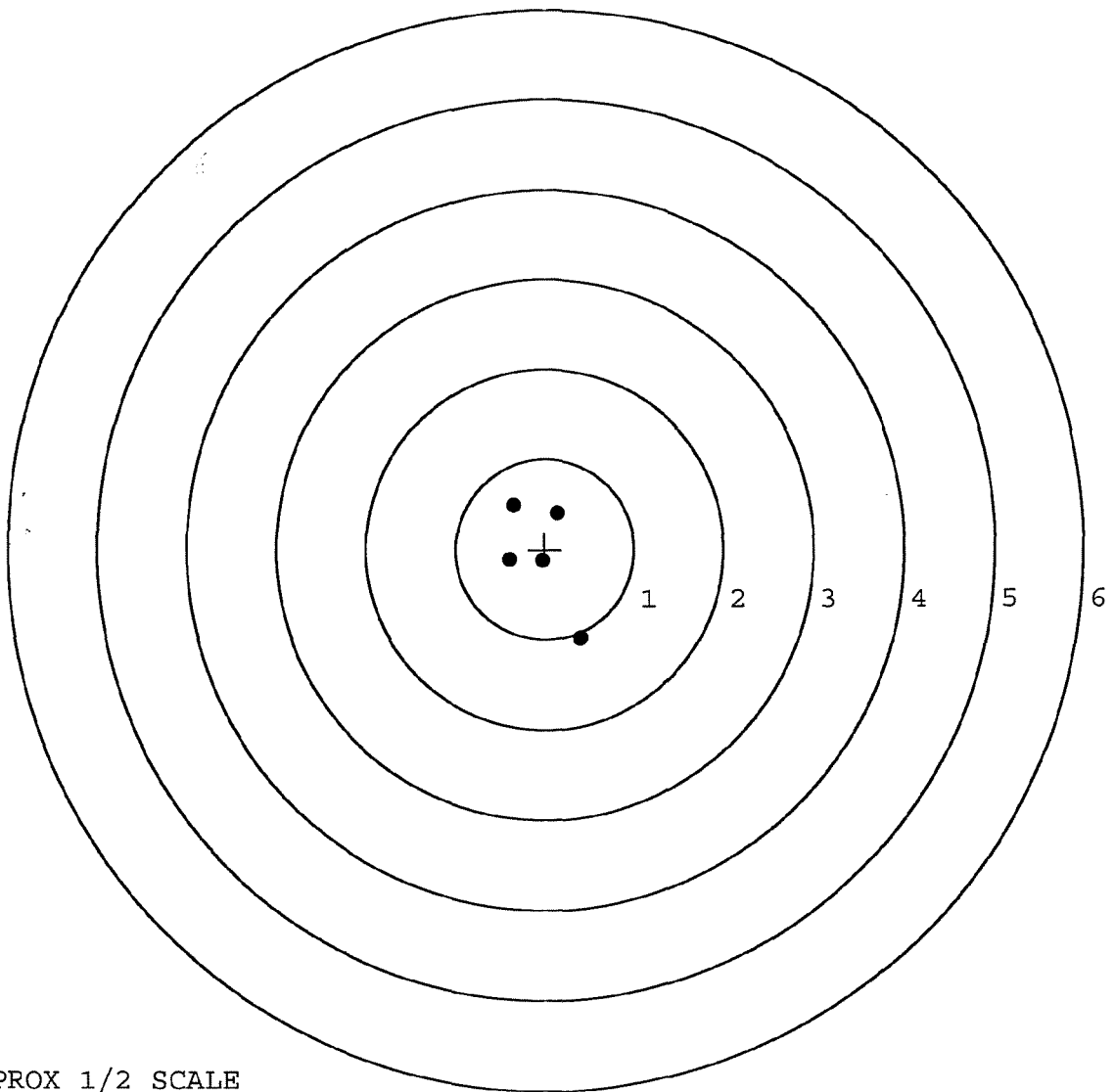
MAX RADIUS: 0.854

MEAN RADIUS: 0.615

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 6

in 3 IN DIAMETER: 6



TARGET APPROX 1/2 SCALE