

G629 6802

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
weapon.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296802**
Order No. **25716**

46

Made in Illinois, U.S.A. Reg. U.S. Pat. & Tm. Off. Patent Registered, Trademark Deposited

31AX

5716 66296802

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



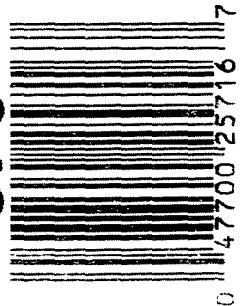
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296802

UPC



46 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296802

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA - FLUX INSPECTED	2/5/03	RW
610	DIS-ASSEMBLE GUN	FEB 07 2003	2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/7/03	RB
617	DRILL AND TAP SIGHT HOLES			
620	APPLY COATINGS (BARREL ACTION)		3/11	HP
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-17-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-17-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-17-03	DA
	D) OIL FIRING PIN ASSEMBLY		3-17-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		3-25-03	RL

OP #	OPERATION NAME	59610	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.0</u> <u>8.0</u> <u>8.0</u>	3-25-03	RTL
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	3-25-03	RTL
	H) TRIGGER PULL TEST AND RETAINABILITY			3-25-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u> <u>.025</u> <u>.026</u>	3-25-03	RTL
	J) ASSEMBLE STOCK			3-17-03	RTL
	K) ASSEMBLE SWIVEL STUDS			3-25-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			3-25-03	RTL
	M) IRON SIGHT ALIGNMENT			3-25-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			3-25-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	3-18-03	A
	MALFUNCTION		CORRECTION	3-18-03	A
	MALFUNCTION		CORRECTION	3-18-03	A
	MALFUNCTION		CORRECTION	3-18-03	A
	MALFUNCTION		CORRECTION	3-18-03	A
645	INSPECT FOR LIVE AMMO			3-18-03	A
655	FINAL INSPECTION A) HEADSPACE			3-25-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.83</u> <u>2.83</u> <u>2.97</u> <u>2.88</u>	3-25-03	RTL
	C) FUNCTION			3-25-03	RTL
660	PACK			3-25-03	WRA

AVERAGE PULL FORCE BETWEEN
BARBER-M24 0159611 TESTS

SERIAL NO. _____

DATE 12-5-02

TESTER TRW

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.34		2.48	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.71	2.76		2.52	
PULL #3	2.75	2.45		2.48	
PULL #4	2.65	2.35		2.46	
PULL #5	2.78	2.69		2.32	
TOTAL	13.57	12.59		12.26	
AVG.	2.71	2.51		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.32		
PULL #2	3.19	3.34		
PULL #3	3.06	3.31		
PULL #4	3.14	3.23		
PULL #5	3.27	3.38		
TOTAL	15.92	16.58		
AVG.	3.18	3.31		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.33	4.05		4.31
PULL #2	4.34	4.21		4.41
PULL #3	4.48	4.20		4.18
PULL #4	4.17	4.26		4.45
PULL #5	4.43	4.35		4.41
TOTAL	21.75	21.07		21.76
AVG.	4.35	4.21		4.35

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296802.__0
FILE DATE AND TIME: 03/19/2003 11:48

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .714

BARBER - M24 0159613

SERIAL NUMBER: G6296802. 0

TARGET NUMBER: 1

FILE DATE: 03/19/2003

FILE TIME: 11:48

POINT#	X	Y
1:	0.978	0.659
2:	0.341	-0.107
3:	-0.004	-0.369
4:	-0.581	0.057
5:	-1.468	0.155

X CENTROID: -0.147

Y CENTROID: 0.079

POA TO CENTROID: 0.167

HORZ SPREAD: 2.446

VERT SPREAD: 1.028

GROUP SPREAD: 2.497

MIN RADIUS: 0.435

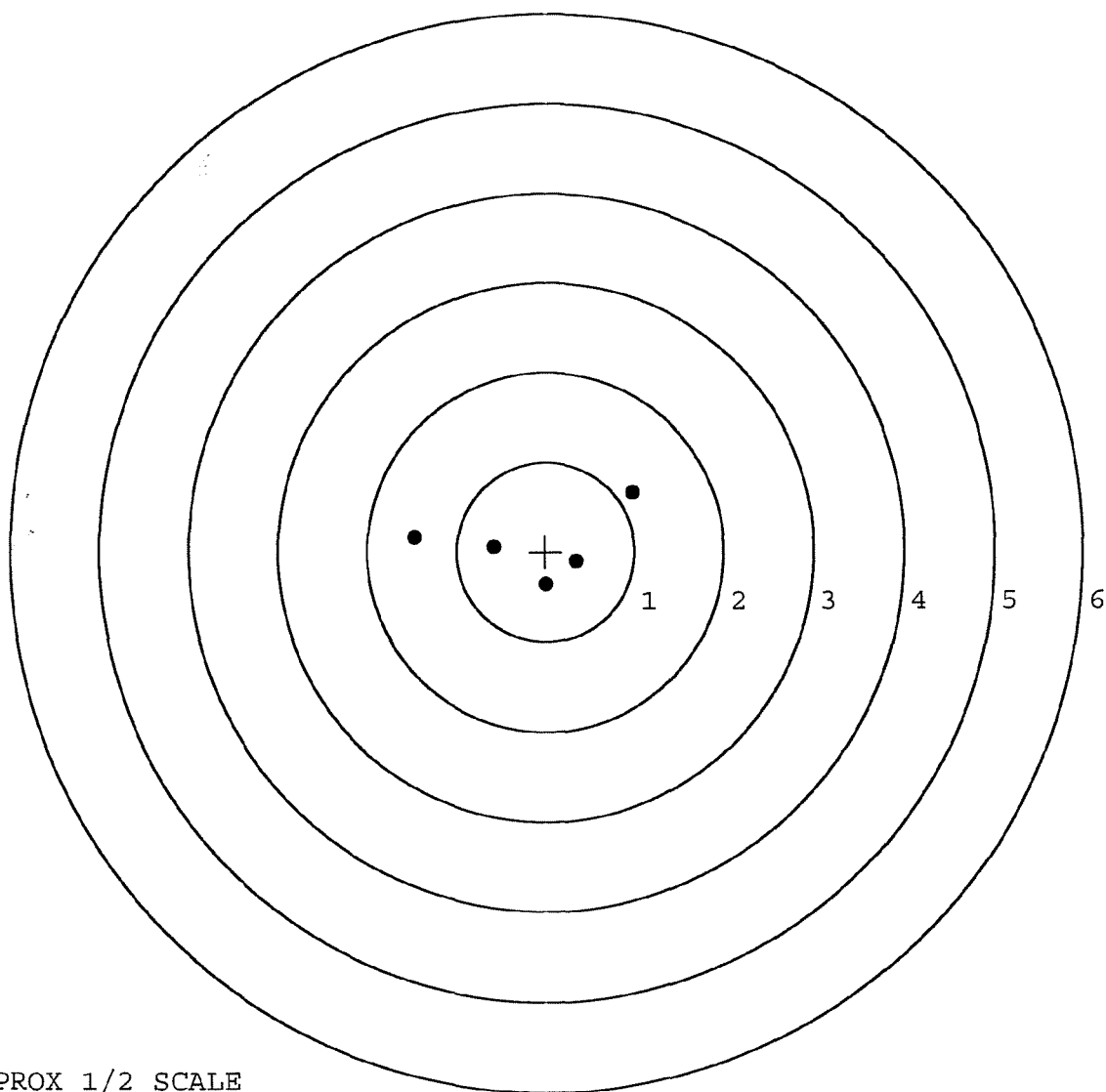
MAX RADIUS: 1.323

MEAN RADIUS: 0.803

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296802. __0

TARGET NUMBER: 2

FILE DATE: 03/19/2003

FILE TIME: 11:48

POINT#	X	Y
1:	0.678	-0.590
2:	0.682	0.170
3:	-0.009	0.408
4:	-0.554	0.065
5:	-0.377	-0.375

X CENTROID: 0.084

Y CENTROID: -0.064

POA TO CENTROID: 0.106

HORZ SPREAD: 1.236

VERT SPREAD: 0.998

GROUP SPREAD: 1.395

MIN RADIUS: 0.481

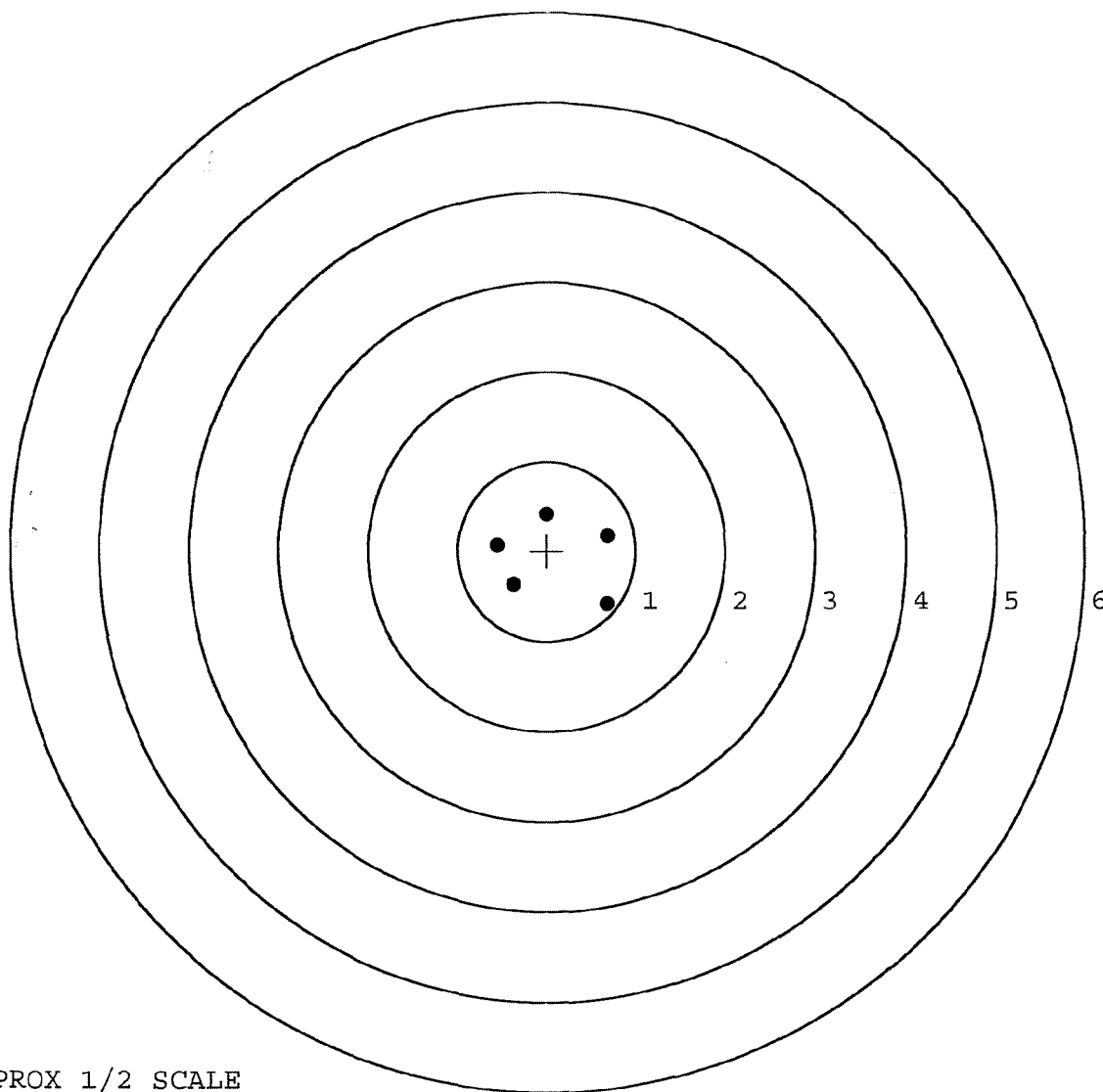
MAX RADIUS: 0.793

MEAN RADIUS: 0.625

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE