

56296810

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Serial No. **66296810**
Order No. **25716**

28

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Remco Registered Trademark Deposited.

07EX

5716 66296810

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



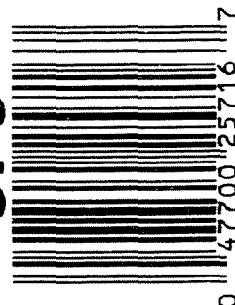
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296810

UPC



28 FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296810

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF	MAGNA-FLUX	3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED SEP 23 2003	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-24-03	RL
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-24-03	RL
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-24-03	RL
	D) OIL FIRING PIN ASSEMBLY		4-24-03	RL
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-28-03	TRW

OP #	OPERATION NAME	9684	READINGS			DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	9.0	9.0	9.0	4-28-03	TRW
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	2.5	2.5	2.75	4-28-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.023	.022	.0225	4-28-03	TRW
	J) ASSEMBLE STOCK					4-24-03	RW
	K) ASSEMBLE SWIVEL STUDS					10-1-03	RW
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-24-03	RW
	M) IRON SIGHT ALIGNMENT					4-24-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-24-03	RW
640	GALLERY TEST AND TARGET		PASS	FAIL		4-25-03	TRW
	MALFUNCTION		CORRECTION			4-25-03	TRW
	MALFUNCTION		CORRECTION			4-25-03	TRW
	MALFUNCTION		CORRECTION			4-25-03	TRW
	MALFUNCTION		CORRECTION			4-25-03	TRW
645	INSPECT FOR LIVE AMMO					4-25-03	TRW
655	FINAL INSPECTION A) HEADSPACE					10-1-03	RW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.85	2.46	2.48 2.49 2.19	4-28-03	TRW
	C) FUNCTION					10-1-03	RW
660	PACK					10/6/03	RA

2.50# ± .50#
 3.00# ± .75#
 4.00# ± 1.00#

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.38	2.30		2.43	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.24	2.31		2.35	
PULL #3	2.26	2.38		2.32	
PULL #4	2.39	2.41		2.33	
PULL #5	2.35	2.38		2.35	
TOTAL	11.62	11.78		11.78	
AVG.	2.32	2.35		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.27	3.23		
PULL #2	3.23	3.22		
PULL #3	3.24	3.29		
PULL #4	3.20	3.23		
PULL #5	3.21	3.24		
TOTAL	16.15	16.21		
AVG.	3.23	3.24		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.42	4.05		4.33
PULL #2	4.40	4.14		4.43
PULL #3	4.07	4.05		4.42
PULL #4	4.39	4.10		4.43
PULL #5	4.31	4.02		4.42
TOTAL	21.59	20.36		22.03
AVG.	4.31	4.07		4.40

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296810.__0
FILE DATE AND TIME: 04/29/2003 00:57

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .755

SERIAL NUMBER: G6296810. 0

TARGET NUMBER: 1

FILE DATE: 04/29/2003

FILE TIME: 00:57

POINT#	X	Y
1:	0.233	-0.145
2:	0.296	0.413
3:	0.810	0.841
4:	-0.449	-0.557
5:	-0.806	-0.314

X CENTROID: 0.017

Y CENTROID: 0.048

POA TO CENTROID: 0.050

HORZ SPREAD: 1.616

VERT SPREAD: 1.398

GROUP SPREAD: 1.986

MIN RADIUS: 0.290

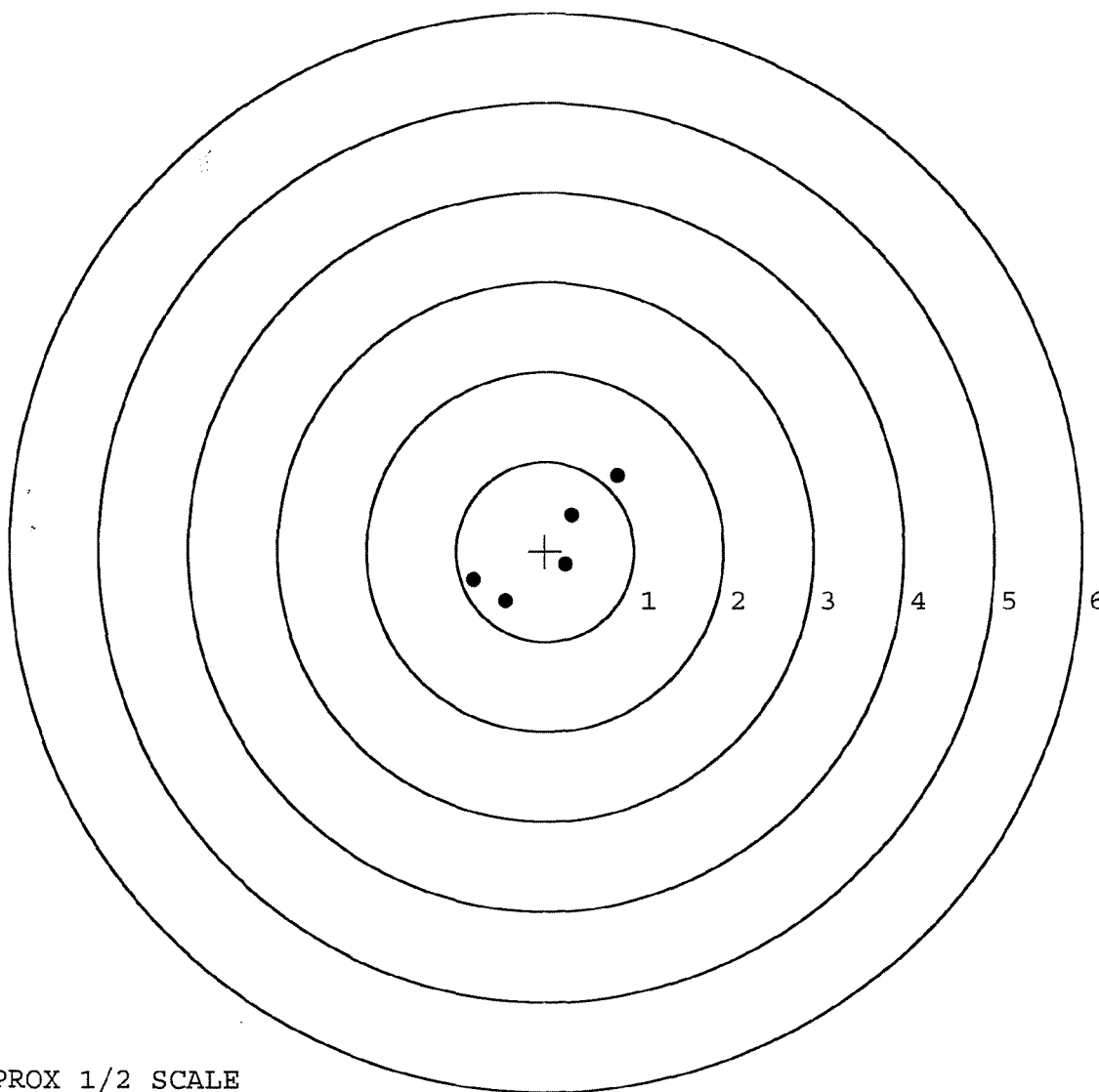
MAX RADIUS: 1.122

MEAN RADIUS: 0.707

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296810. 0

TARGET NUMBER: 2

FILE DATE: 04/29/2003

FILE TIME: 00:57

POINT#	X	Y
1:	-0.211	-1.272
2:	-0.271	-0.916
3:	-0.011	0.240
4:	-0.259	0.466
5:	0.727	0.492

X CENTROID: -0.005

Y CENTROID: -0.198

POA TO CENTROID: 0.198

HORZ SPREAD: 0.998

VERT SPREAD: 1.764

GROUP SPREAD: 1.998

MIN RADIUS: 0.438

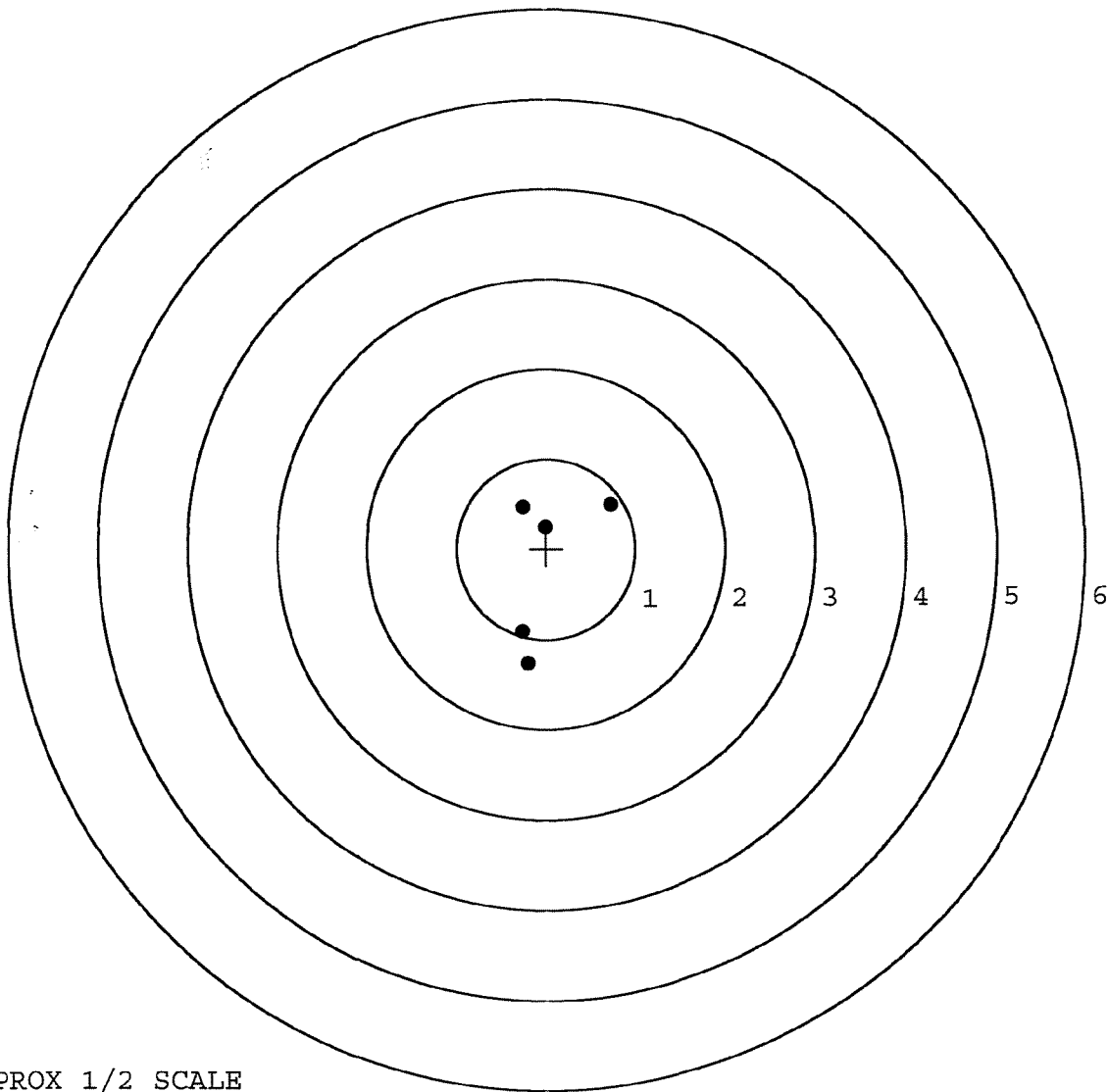
MAX RADIUS: 1.094

MEAN RADIUS: 0.803

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE