

G-6296826

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J 66296826	ORDER NO. 25716	29CX
		

5716 66296826

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



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SERIAL NO.

66296826

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



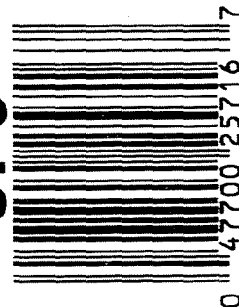
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296826

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 06296826

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		2/5/03	RW
600	PROOF		2/5/03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	2/5/03	RW
610	DIS-ASSEMBLE GUN	FEB 07 2003	2/5/03	RW
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		2/7/03	JB
617	DRILL AND TAP SIGHT HOLES		2-10-03	RJL
620	APPLY COATINGS (BARREL ACTION)		3/11	H10
	(BOLT)			
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		3-18-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		3-18-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		3-18-03	A
	D) OIL FIRING PIN ASSEMBLY		3-18-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	3-31-03	TRW

OP #	OPERATION NAME	159858	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.75</u>	<u>8.0</u>	<u>8.0</u>	3-31-03	TRW		
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.5</u> TRW 3.5	3-31-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-28-03	RTL		
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u>	<u>.022</u>	<u>.022</u>	3-31-03	TRW		
	J) ASSEMBLE STOCK					3-18-03	RLW		
	K) ASSEMBLE SWIVEL STUDS					4-28-03	RL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					4-28-03	RTL		
	M) IRON SIGHT ALIGNMENT					4-28-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					4-28-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		3-24-03	A		
	MALFUNCTION		CORRECTION			3-24-03	A		
	MALFUNCTION		CORRECTION			3-24-03	A		
	MALFUNCTION		CORRECTION			3-24-03	A		
	MALFUNCTION		CORRECTION			3-24-03	A		
645	INSPECT FOR LIVE AMMO					3-24-03	A		
655	FINAL INSPECTION A) HEADSPACE					4-28-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.35</u>	<u>2.25</u>	<u>2.16</u>	<u>2.15</u>	<u>2.12</u>	3-31-03	TRW
	C) FUNCTION					4-28-03	RTL		
660	PACK					4/29/03	RA		

2.50# + .50#
3.00# + .75#
4.00# + 1.00#

DATE 12-20-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#	COMMENTS
PULL #1	2.27	2.53	2.12	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.29	2.42	2.15	
PULL #3	2.27	2.31	2.18	
PULL #4	2.31	2.25	2.19	
PULL #5	2.23	2.53	2.18	
TOTAL	11.37	12.04	10.82	
AVG.	2.27	2.40	2.16	

	3.00# INITIAL	3.00# AFTER 20 CYCLES	COMMENTS
PULL #1	3.26	3.42	
PULL #2	3.27	3.12	
PULL #3	3.20	3.02	
PULL #4	3.19	2.98	
PULL #5	3.21	3.03	
TOTAL	16.13	15.57	
AVG.	3.22	3.11	

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.22	4.48		4.40
PULL #2	4.11	4.41		4.11
PULL #3	4.15	4.21		4.16
PULL #4	4.07	4.30		4.05
PULL #5	4.10	4.07		4.08
TOTAL	20.65	21.47		20.80
AVG.	4.13	4.29		4.16

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296826.__0
FILE DATE AND TIME: 03/25/2003 14:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .745

SERIAL NUMBER: G6296826. 0

TARGET NUMBER: 1

FILE DATE: 03/25/2003

FILE TIME: 14:41

POINT#	X	Y
1:	0.202	-1.041
2:	-0.271	-0.414
3:	-0.731	0.063
4:	0.548	0.359
5:	0.159	0.712

X CENTROID: -0.019

Y CENTROID: -0.064

POA TO CENTROID: 0.067

HORZ SPREAD: 1.279

VERT SPREAD: 1.753

GROUP SPREAD: 1.754

MIN RADIUS: 0.431

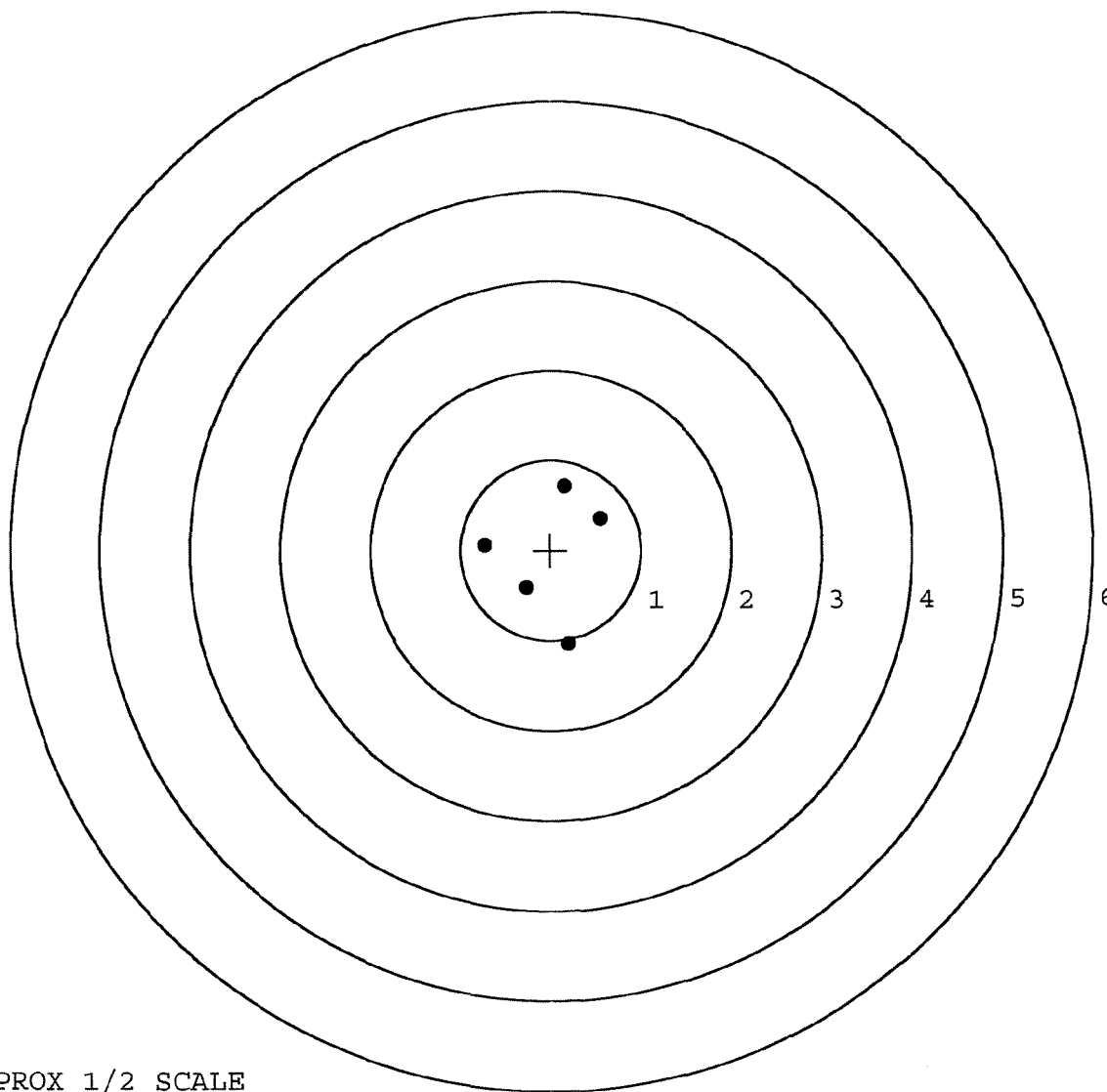
MAX RADIUS: 1.001

MEAN RADIUS: 0.732

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

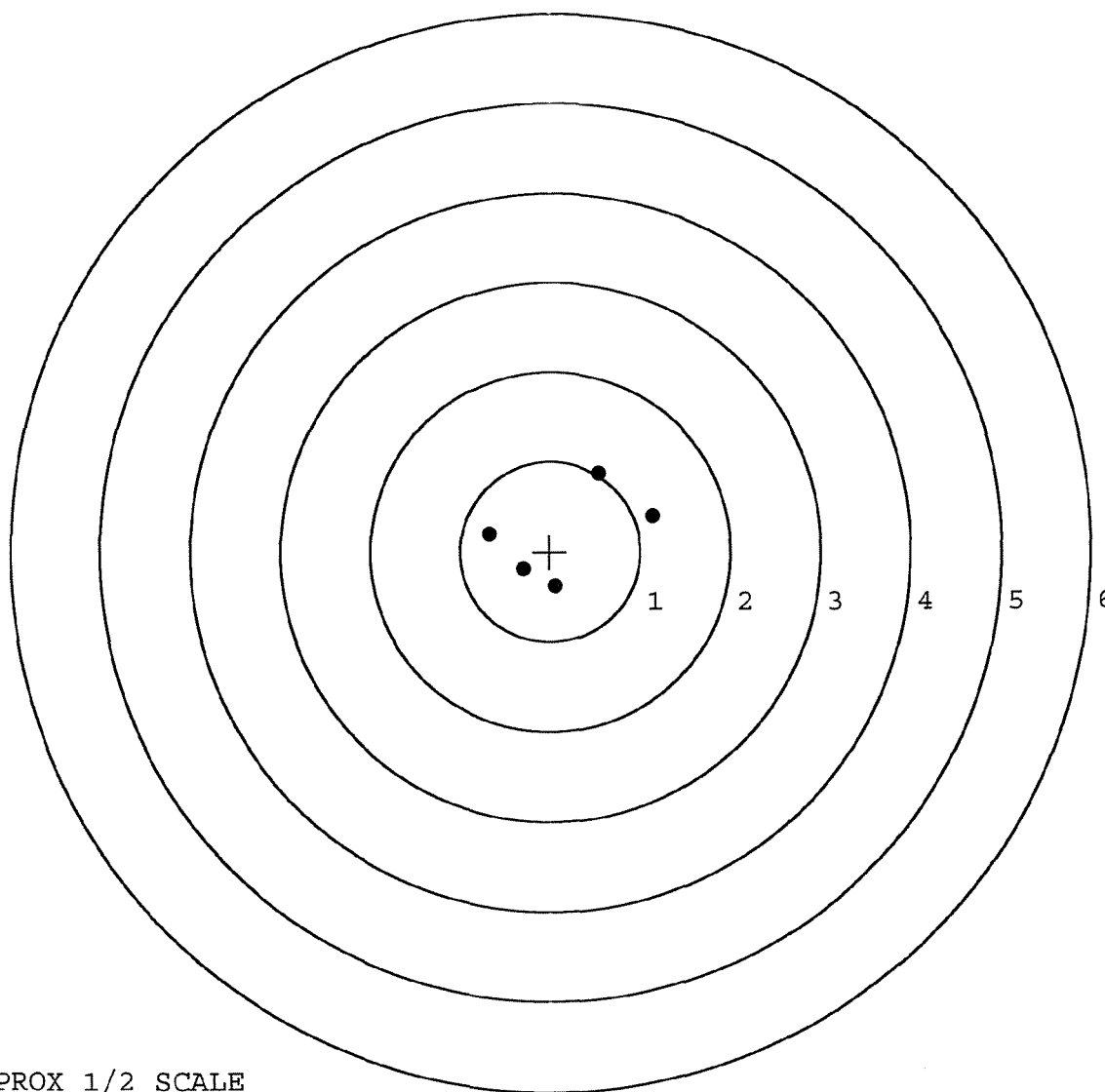


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6296826. __0
 TARGET NUMBER: 2
 FILE DATE: 03/25/2003
 FILE TIME: 14:41

POINT#	X	Y
1:	1.134	0.396
2:	0.541	0.872
3:	-0.674	0.204
4:	-0.298	-0.194
5:	0.064	-0.392

X CENTROID: 0.153
 Y CENTROID: 0.177
 POA TO CENTROID: 0.234
 HORZ SPREAD: 1.808
 VERT SPREAD: 1.264
 GROUP SPREAD: 1.818
 MIN RADIUS: 0.576
 MAX RADIUS: 1.005
 MEAN RADIUS: 0.758
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE