

G-6296831

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **J**
G6296831

ORDER NO. **25716**

46

24CX



5716 G6296831

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



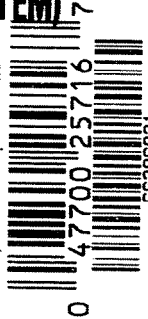
G6296831

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FOPM

proof of purchase



owner registration sticker



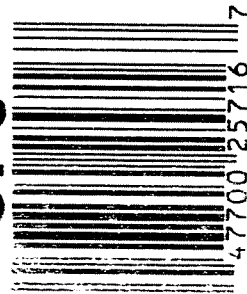
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296831

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296831

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3	
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	JAN 27 2003 OPERATOR <u>RY</u>		
615	ROLLMARK CALIBER		3/27/03	ls
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TR
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-15-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.75</u> <u>7.75</u> <u>7.5</u>	4-15-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.75</u> <u>2.75</u> <u>2.75</u>	4-15-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-15-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.0225</u> <u>.0225</u>	4-15-03	TRW
	J) ASSEMBLE STOCK		4-10-03	RW
	K) ASSEMBLE SWIVEL STUDS		04-16-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-10-03	RW
	M) IRON SIGHT ALIGNMENT		4-10-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-10-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
	MALFUNCTION	CORRECTION	4-11-03	TRW
645	INSPECT FOR LIVE AMMO		4-11-03	TRW
655	FINAL INSPECTION A) HEADSPACE		04-16-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.40</u> <u>2.39</u> <u>2.35</u> <u>2.34</u> <u>2.35</u>	4-15-03	TRW
	C) FUNCTION		04-16-03	RTL
660	PACK		4/16/03	DA

AVERAGE PULL FORCE BETWEEN
BARBER M240159904 TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____

DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.39	2.73		2.36	MIN. SETTING,
PULL #2	2.41	2.72		2.32	NO AVG. OF 5
PULL #3	2.31	2.65		2.39	READINGS ACCEPT
PULL #4	2.42	2.48		2.34	ABLE LESS THAN
PULL #5	2.46	2.53		2.34	
TOTAL	11.99	13.11		11.75	
AVG.	2.39	2.62		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.09	3.09		
PULL #2	3.12	3.09		
PULL #3	3.21	2.97		
PULL #4	3.11	3.06		
PULL #5	3.07	3.13		
TOTAL	15.60	15.34		
AVG.	3.12	3.06		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.16	4.09		4.28
PULL #2	4.21	4.11		4.18
PULL #3	4.16	4.17		4.16
PULL #4	4.12	4.15		4.17
PULL #5	4.11	4.17		4.18
TOTAL	20.76	20.69		20.97
AVG.	4.15	4.13		4.19

BARBER - M24 0159905

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296831.___0
FILE DATE AND TIME: 04/12/2003 00:24

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

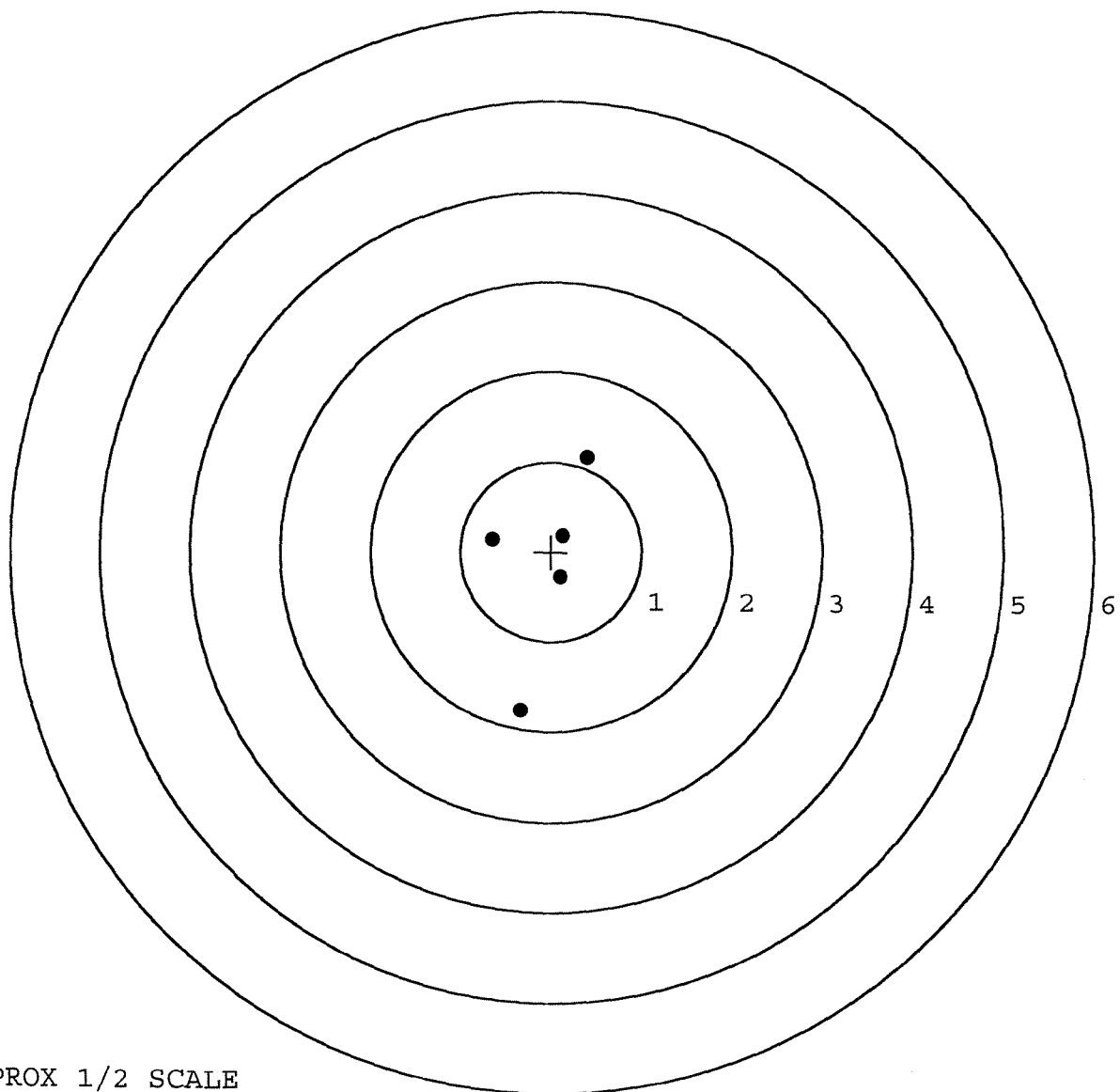
AVE. MEAN **8815**

BARBER - M24 0159906

SERIAL NUMBER: G6296831. __0
TARGET NUMBER: 1
FILE DATE: 04/12/2003
FILE TIME: 00:24

POINT#	X	Y
1:	-0.321	-1.768
2:	-0.652	0.131
3:	0.111	-0.281
4:	0.133	0.175
5:	0.394	1.050

X CENTROID: -0.067
Y CENTROID: -0.139
POA TO CENTROID: 0.154
HORZ SPREAD: 1.046
VERT SPREAD: 2.818
GROUP SPREAD: 2.907
MIN RADIUS: 0.228
MAX RADIUS: 1.649
MEAN RADIUS: 0.834
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



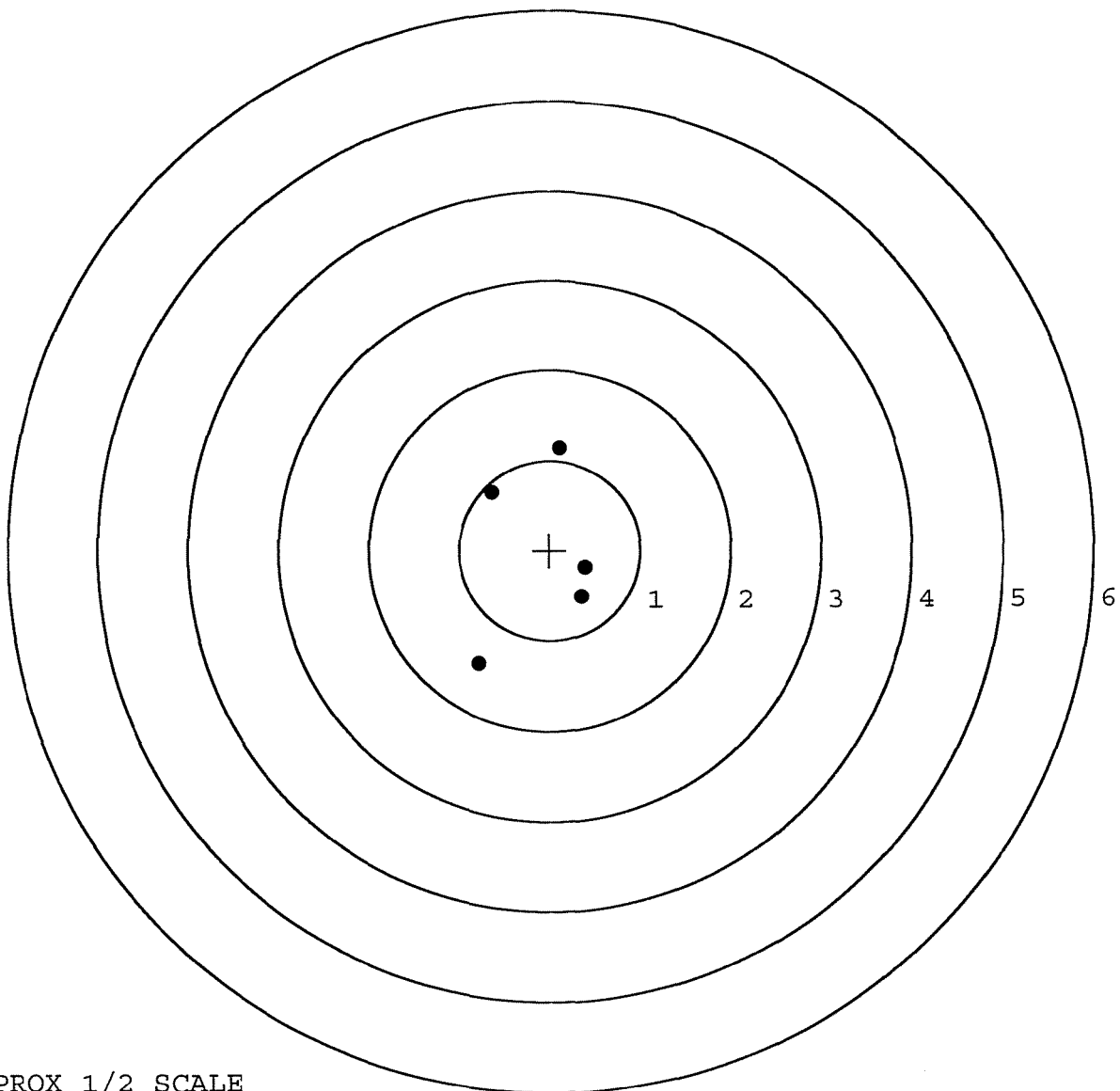
TARGET APPROX 1/2 SCALE

BARBER - M24 0159907

SERIAL NUMBER: G6296831. __0
TARGET NUMBER: 2
FILE DATE: 04/12/2003
FILE TIME: 00:24

POINT#	X	Y
1:	0.354	-0.518
2:	0.397	-0.188
3:	-0.635	0.652
4:	0.117	1.138
5:	-0.786	-1.247

X CENTROID: -0.111
Y CENTROID: -0.033
POA TO CENTROID: 0.115
HORZ SPREAD: 1.183
VERT SPREAD: 2.385
GROUP SPREAD: 2.550
MIN RADIUS: 0.531
MAX RADIUS: 1.390
MEAN RADIUS: 0.929
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE