

56296853

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



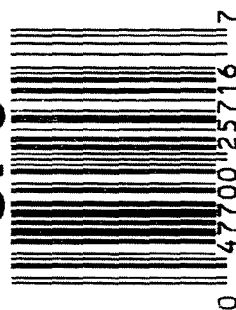
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6296853

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Tilton, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Par que Deposee.

SERIAL NO. **66296853**
ORDER NO. **25716**

46

08KX

5716 66296853

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6296853

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX	3-21-03	RTL
610	DIS-ASSEMBLE GUN	INSPECTED	3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAY 23 2003 OPERATOR <u>DRS</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-6-03	TRL

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-6-03	AC
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-6-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY		5-7-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.021</u> <u>.022</u> <u>.022</u>	5-6-03	AC
	J) ASSEMBLE STOCK		5-7-03 5-8-03	RTL
	K) ASSEMBLE SWIVEL STUDS		5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		5-7-03	RTL
	M) IRON SIGHT ALIGNMENT		5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		5-7-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-10-03	TRW
	MALFUNCTION	CORRECTION	4-10-03	TRW
	MALFUNCTION	CORRECTION	4-10-03	TRW
	MALFUNCTION	CORRECTION	4-10-03	TRW
	MALFUNCTION	CORRECTION	4-10-03	TRW
645	INSPECT FOR LIVE AMMO		4-10-03	TRW
655	FINAL INSPECTION A) HEADSPACE		5-7-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.88</u> <u>2.79</u> <u>2.63</u> <u>2.79</u>	5-6-03	TRW
	C) FUNCTION		5-7-03	RTL
660	PACK		5/7/03	WPA

AVERAGE PULL FORCE BETWEEN
CYCLE TESTS

BARBER - M24 0160147

2.50# ± .50#
3.00# ± .75#
4.00# ± 1.00#

DATE 12-2-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.48	2.52		2.39	MIN. SETTING
PULL #2	2.51	2.42		2.42	NO AVG. OF 5
PULL #3	2.46	2.41		2.35	READINGS ACCEPT
PULL #4	2.45	2.38		2.32	ABLE LESS THAN
PULL #5	2.41	2.42		2.30	
TOTAL	12.31	12.15		11.78	
AVG.	2.46	2.43		2.35	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.44	3.49		
PULL #2	3.30	3.41		
PULL #3	3.48	3.33		
PULL #4	3.24	3.43		
PULL #5	3.39	3.46		
TOTAL	16.85	17.12		
AVG.	3.37	3.42		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.24	4.05		4.06
PULL #2	4.16	4.11		4.02
PULL #3	4.25	4.19		4.07
PULL #4	3.99	4.15		4.13
PULL #5	4.30	4.20		4.21
TOTAL	20.94	20.70		20.49
AVG.	4.18	4.14		4.09

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6296853.___0
FILE DATE AND TIME: 04/11/2003 01:58

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

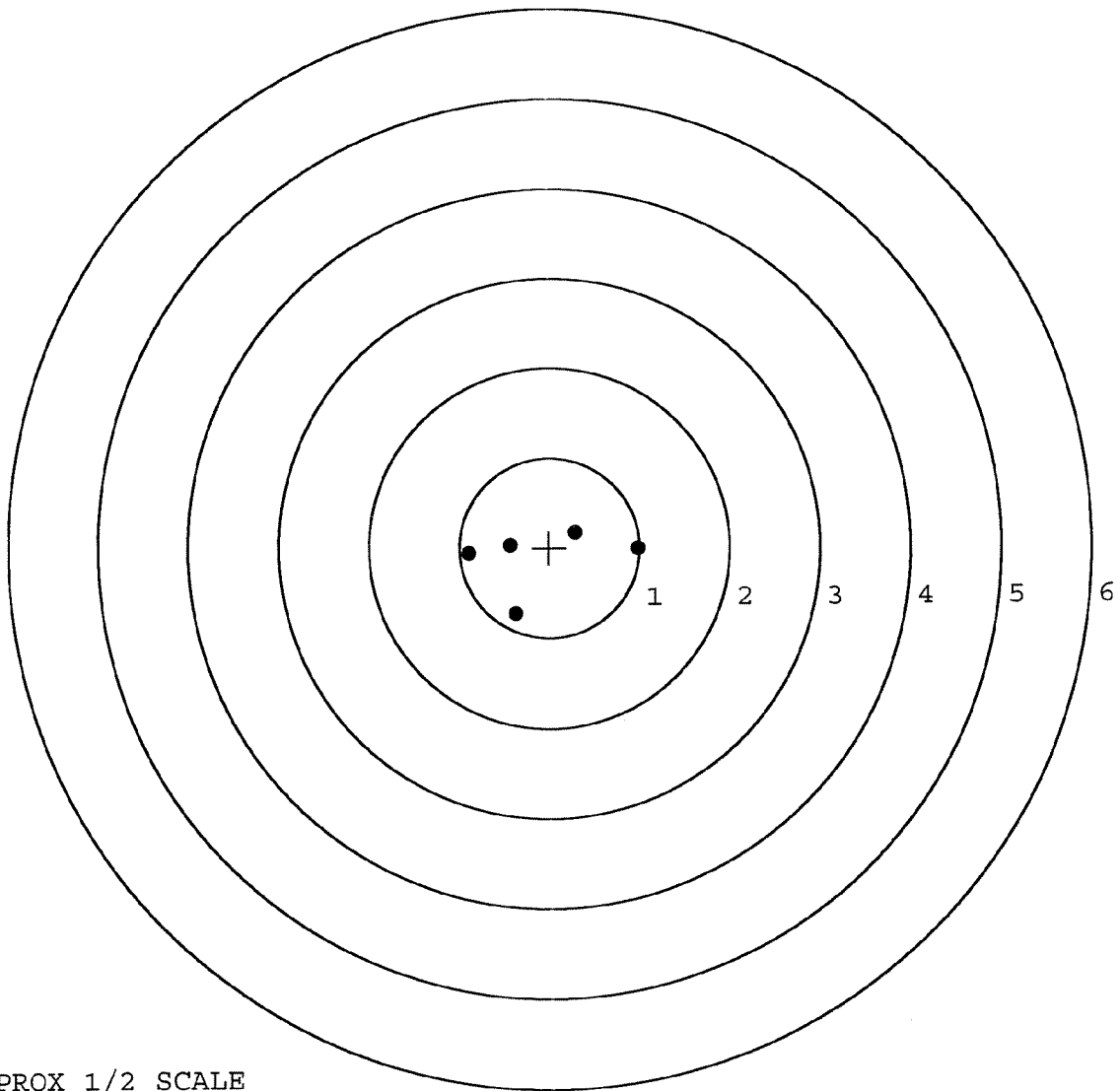
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

ave. mean .760

SERIAL NUMBER: G6296853. __0
 TARGET NUMBER: 1
 FILE DATE: 04/11/2003
 FILE TIME: 01:58

POINT#	X	Y
1:	0.980	-0.015
2:	0.291	0.168
3:	-0.434	0.031
4:	-0.900	-0.066
5:	-0.376	-0.734

X CENTROID: -0.088
 Y CENTROID: -0.123
 POA TO CENTROID: 0.151
 HORZ SPREAD: 1.880
 VERT SPREAD: 0.902
 GROUP SPREAD: 1.881
 MIN RADIUS: 0.379
 MAX RADIUS: 1.073
 MEAN RADIUS: 0.684
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



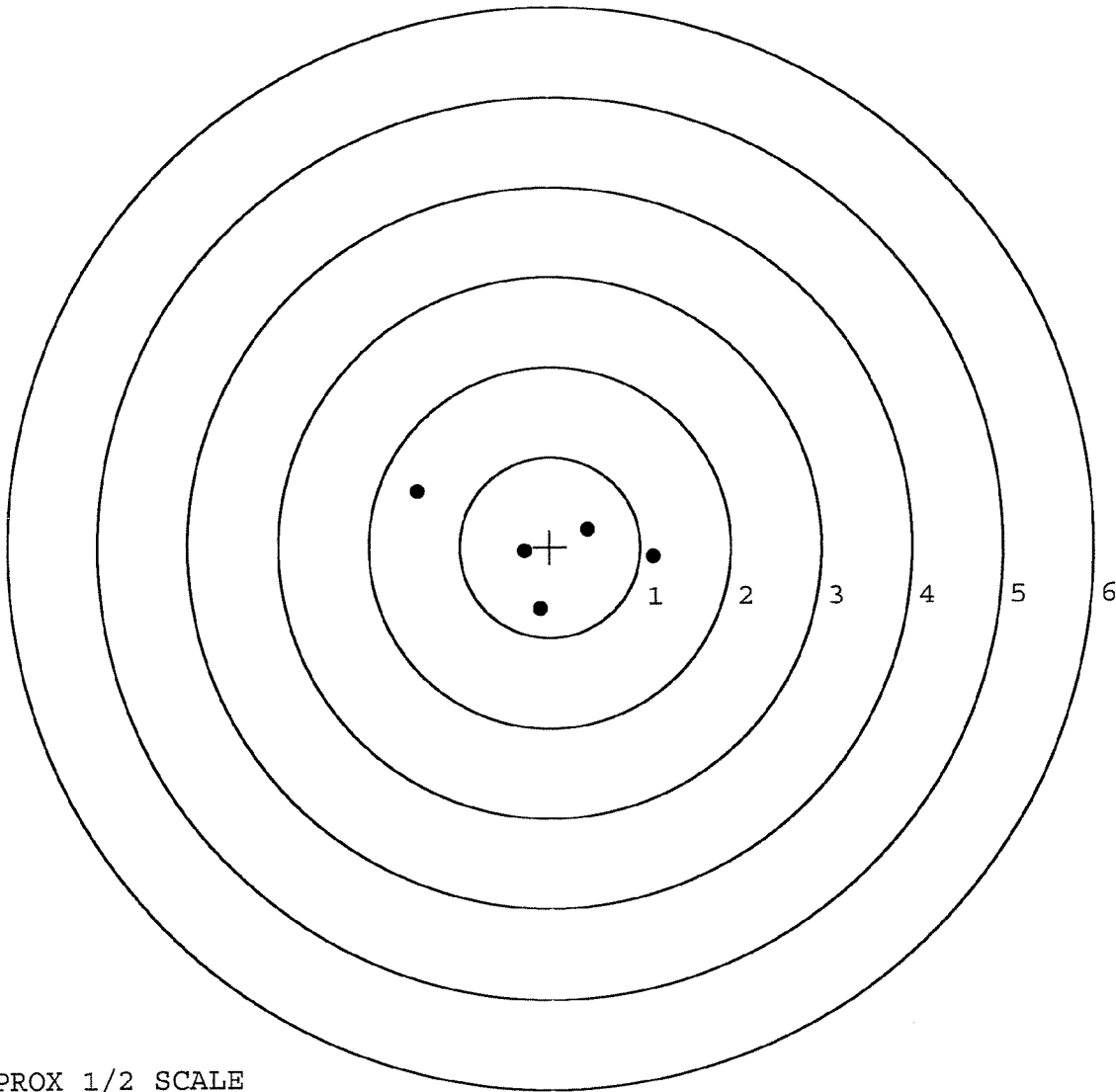
TARGET APPROX 1/2 SCALE

BARBER - M24 0160150

SERIAL NUMBER: G6296853. __0
TARGET NUMBER: 2
FILE DATE: 04/11/2003
FILE TIME: 01:58

POINT#	X	Y
1:	1.146	-0.118
2:	0.421	0.189
3:	-0.110	-0.687
4:	-0.285	-0.052
5:	-1.464	0.622

X CENTROID: -0.058
Y CENTROID: -0.009
POA TO CENTROID: 0.059
HORZ SPREAD: 2.610
VERT SPREAD: 1.309
GROUP SPREAD: 2.713
MIN RADIUS: 0.231
MAX RADIUS: 1.541
MEAN RADIUS: 0.836
IN 1 IN DIAMETER: 1
IN 2 IN DIAMETER: 3
in 3 IN DIAMETER: 4



TARGET APPROX 1/2 SCALE