

G 6300452

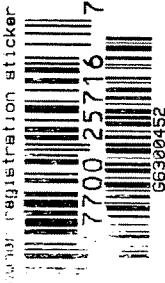
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



number registration sticker



46 500V

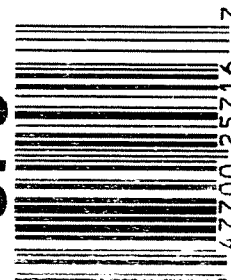
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300452

UPC



VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Mar. Que. Deposee.

SERIAL NO. J
66300452

ORDER NO.
25716

46

24CX

5716 66300452

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300452

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 25 2003 OPERATOR <i>BK</i>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TR
	(BOLT)		4-2	TR
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	A
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	A
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	A
	D) OIL FIRING PIN ASSEMBLY		4-3-03	A
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-4-03	TRW

OP #	OPERATOR NAME	60674	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>8.5</u>	<u>8.25</u>	<u>8.5</u>				
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.0</u>	<u>3.0</u>	<u>3.0</u>				
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.0225</u>	<u>.024</u>	<u>.023</u>				
	J) ASSEMBLE STOCK					4-3-03	RLW		
	K) ASSEMBLE SWIVEL STUDS					04-14-03	RTL		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-14-03	RTL		
	M) IRON SIGHT ALIGNMENT					04-14-03	RTL		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-14-03	RTL		
640	GALLERY TEST AND TARGET		PASS	FAIL		4-4-03	TRLW		
	MALFUNCTION		CORRECTION			4-4-03	TRLW		
	MALFUNCTION		CORRECTION			4-4-03	TRLW		
	MALFUNCTION		CORRECTION			4-4-03	TRLW		
	MALFUNCTION		CORRECTION			4-4-03	TRLW		
645	INSPECT FOR LIVE AMMO					4-4-03	TRLW		
655	FINAL INSPECTION A) HEADSPACE					04-14-03	RTL		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u>	<u>2.83</u>	<u>2.81</u>	<u>2.50</u>	<u>2.75</u>	4-4-03	TRLW
	C) FUNCTION					04-14-03	RTL		
660	PACK					4/14/03	DA		

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-16-02

TESTER TRC

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.22		2.06	MIN. SETTING,
PULL #2	2.45	2.16		2.01	NO AVG. OF 5
PULL #3	2.40	2.19		2.03	READINGS ACCEPT
PULL #4	2.38	2.27		2.20	ABLE LESS THAN
PULL #5	2.43	2.22		2.19	
TOTAL	12.10	11.06		10.49	
AVG.	2.42	2.21		2.09	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.25	3.24		
PULL #2	3.26	3.01		
PULL #3	3.18	3.24		
PULL #4	3.13	3.12		
PULL #5	3.18	3.08		
TOTAL	16.00	15.69		
AVG.	3.20	3.13		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.11	4.30		4.03
PULL #2	4.19	4.14		4.01
PULL #3	4.45	4.18		4.05
PULL #4	4.26	4.22		4.16
PULL #5	4.23	4.18		4.03
TOTAL	21.24	21.02		20.28
AVG.	4.24	4.20		4.05

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300452.__0
FILE DATE AND TIME: 04/05/2003 02:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

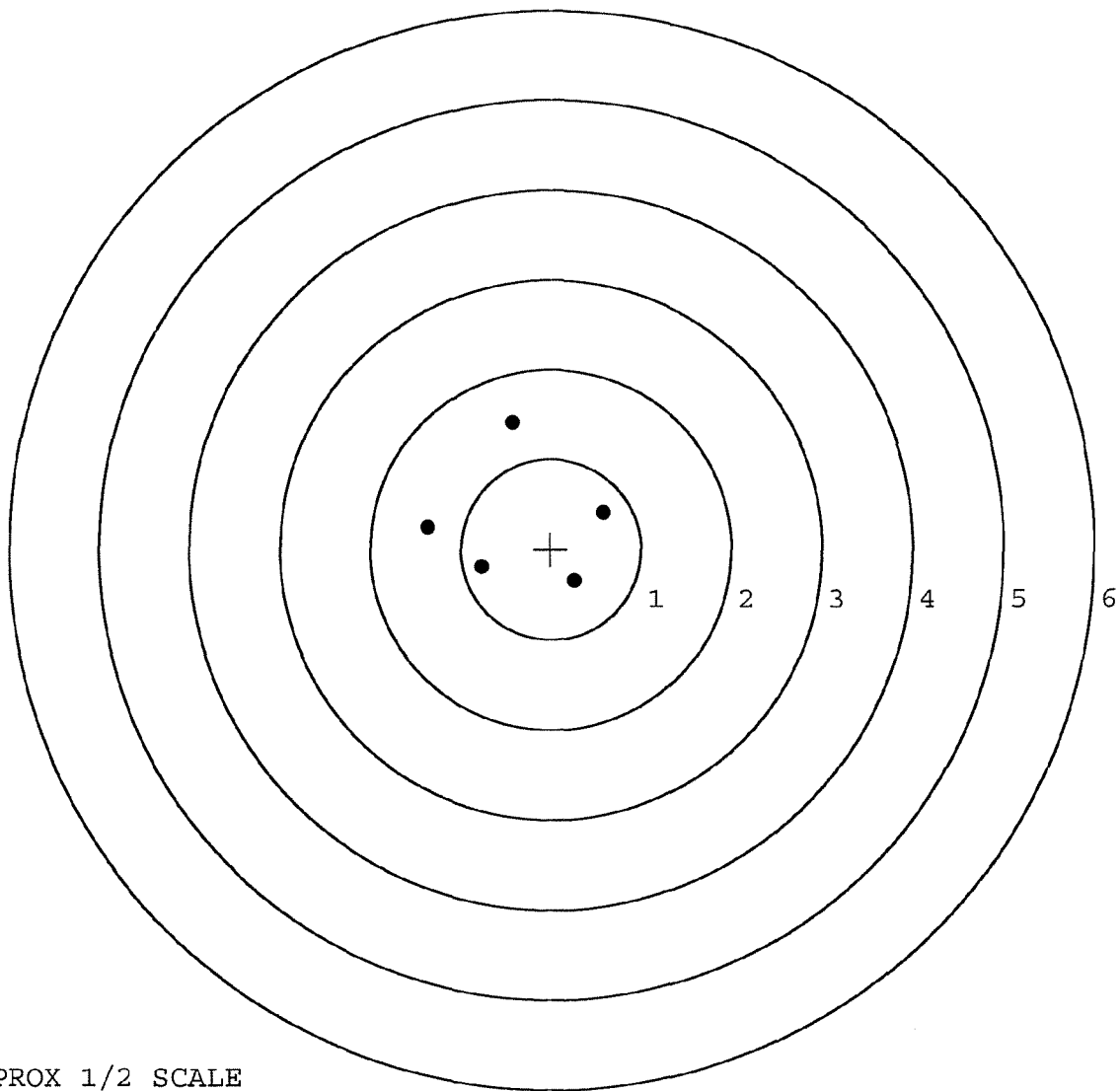
Ave. mean .830

BARBER - M24 0160677

SERIAL NUMBER: G6300452. __0
 TARGET NUMBER: 1
 FILE DATE: 04/05/2003
 FILE TIME: 02:07

POINT#	X	Y
1:	0.262	-0.353
2:	0.586	0.409
3:	-0.767	-0.194
4:	-1.370	0.241
5:	-0.427	1.405

X CENTROID: -0.343
 Y CENTROID: 0.302
 POA TO CENTROID: 0.457
 HORZ SPREAD: 1.956
 VERT SPREAD: 1.758
 GROUP SPREAD: 1.888
 MIN RADIUS: 0.652
 MAX RADIUS: 1.107
 MEAN RADIUS: 0.923
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



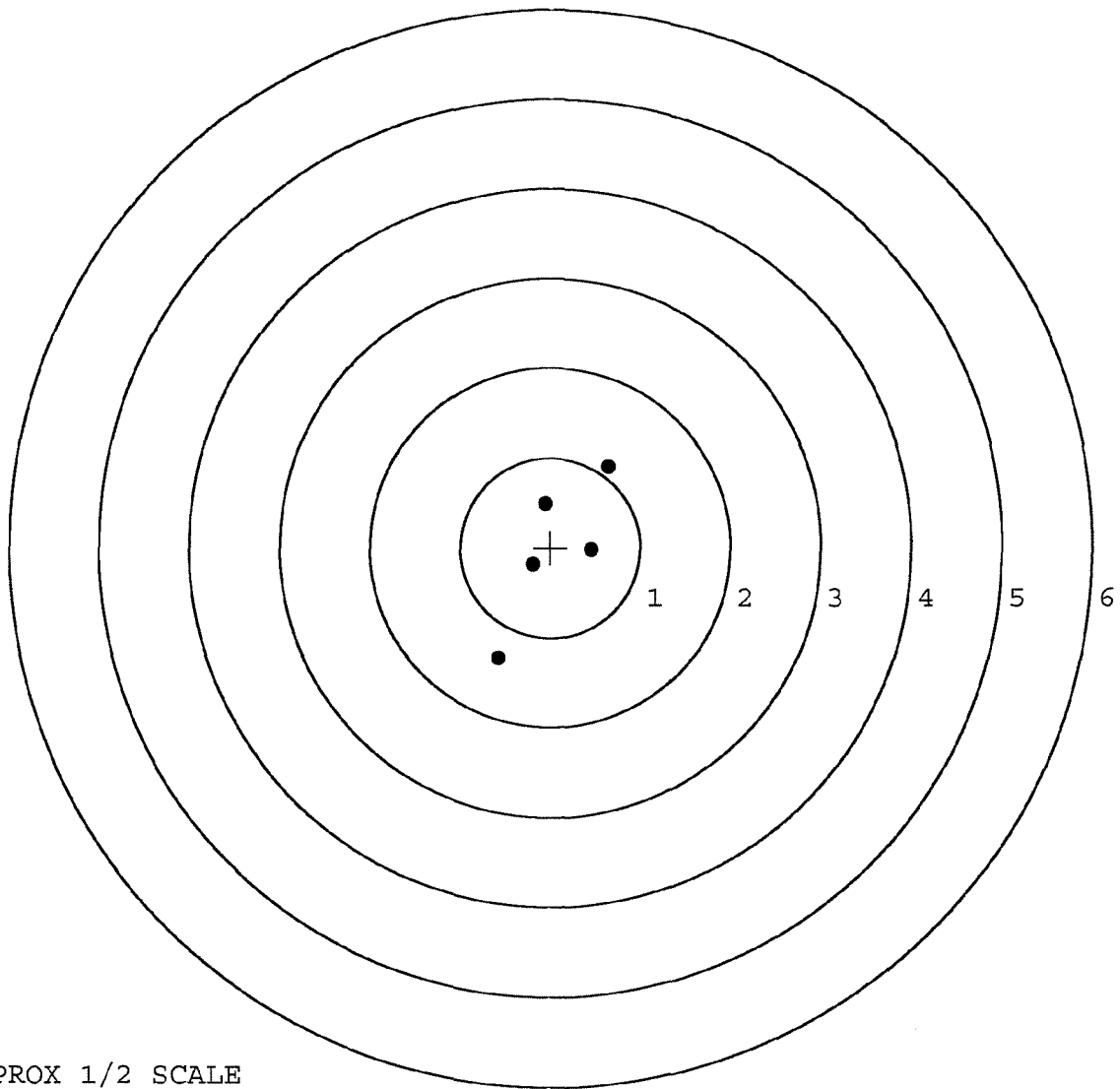
TARGET APPROX 1/2 SCALE

BARBER - M24 0160678

SERIAL NUMBER: G6300452.____0
 TARGET NUMBER: 2
 FILE DATE: 04/05/2003
 FILE TIME: 02:07

POINT#	X	Y
1:	-0.567	-1.238
2:	-0.192	-0.191
3:	0.454	-0.021
4:	-0.056	0.490
5:	0.653	0.903

X CENTROID: 0.058
 Y CENTROID: -0.011
 POA TO CENTROID: 0.060
 HORZ SPREAD: 1.220
 VERT SPREAD: 2.141
 GROUP SPREAD: 2.464
 MIN RADIUS: 0.308
 MAX RADIUS: 1.377
 MEAN RADIUS: 0.737
 # IN 1 IN DIAMETER: 2
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE