

G 6300 490

VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Illinois, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J 66300490	ORDER NO. 25716	08KX
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5716 66300490

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

proof of purchase



owner registration sticker



46 FORM

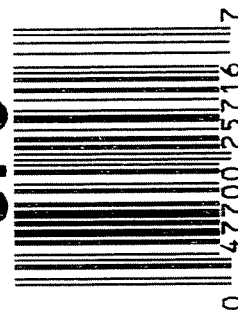
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300490

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300490

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-21-03	RTL
600	PROOF		3-21-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-21-03	RTL
610	DIS-ASSEMBLE GUN		3-21-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 21 2003 OPERATOR <i>DRS</i>		
615	ROLLMARK CALIBER		3/27/03	RB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-3	TA
	(BOLT)		4-3	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/4/03	ORA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/4/03	ORA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/4/03	ORA
	D) OIL FIRING PIN ASSEMBLY		4/4/03	ORA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	5-6-03	TRW

OP #	OPERATION NAME	161167	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>6 lbs</u> <u>6 lbs</u> <u>6 lbs</u>	5-6-03	AC
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.5 lbs</u> <u>2.5 lbs</u> <u>2.5 lbs</u>	5-6-03	AC
	H) TRIGGER PULL TEST AND RETAINABILITY			5-6-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	5-6-03	AC
	J) ASSEMBLE STOCK			4-4-03	RL
	K) ASSEMBLE SWIVEL STUDS			5-7-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			5-7-03	RTL
	M) IRON SIGHT ALIGNMENT			5-7-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			5-7-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-15-03	TRW
	MALFUNCTION		CORRECTION	4-15-03	TRW
	MALFUNCTION		CORRECTION	4-15-03	TRW
	MALFUNCTION		CORRECTION	4-15-03	TRW
	MALFUNCTION		CORRECTION	4-15-03	TRW
645	INSPECT FOR LIVE AMMO			4-15-03	TRW
655	FINAL INSPECTION A) HEADSPACE			5-7-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.52</u> <u>2.47</u> <u>2.51</u> <u>2.53</u> <u>2.54</u>	5-6-03	TRW
	C) FUNCTION			5-7-03	RTL
660	PACK			5/7/03	RL

AVERAGE PULL FORCE BETWEEN

SERIAL NO.

BARBER - M24 0161168

2.50# + .50#

DATE 12-4-02

3.00# + .75#

TESTER

TRW

4.00# + 1.00#

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.35	2.33		2.48	MIN. SETTING
PULL #2	2.31	2.32		2.44	NO AVG. OF 5
PULL #3	2.30	2.33		2.54	READINGS ACCEPT
PULL #4	2.34	2.34		2.34	ABLE LESS THAN
PULL #5	2.35	2.31		2.47	
TOTAL	11.65	11.63		12.27	
AVG.	2.33	2.32		2.45	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.42	3.23		
PULL #2	3.21	3.26		
PULL #3	3.34	3.30		
PULL #4	3.42	3.32		
PULL #5	3.18	3.30		
TOTAL	16.57	16.41		
AVG.	3.31	3.28		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# TARGET & ACCU
PULL #1	4.31	4.27		4.26
PULL #2	4.33	4.22		4.13
PULL #3	4.32	4.28		4.16
PULL #4	4.31	4.08		4.17
PULL #5	4.03	4.27		4.23
TOTAL	21.30	21.12		20.95
AVG.	4.26	4.22		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300490.__0
FILE DATE AND TIME: 04/16/2003 00:55

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .595

SERIAL NUMBER: G6300490. __0

TARGET NUMBER: 1

FILE DATE: 04/16/2003

FILE TIME: 00:55

POINT#	X	Y
1:	1.218	-0.985
2:	0.153	-0.176
3:	0.402	0.202
4:	-0.316	-0.085
5:	-0.923	0.479

X CENTROID: 0.107

Y CENTROID: -0.113

POA TO CENTROID: 0.155

HORZ SPREAD: 2.141

VERT SPREAD: 1.464

GROUP SPREAD: 2.594

MIN RADIUS: 0.078

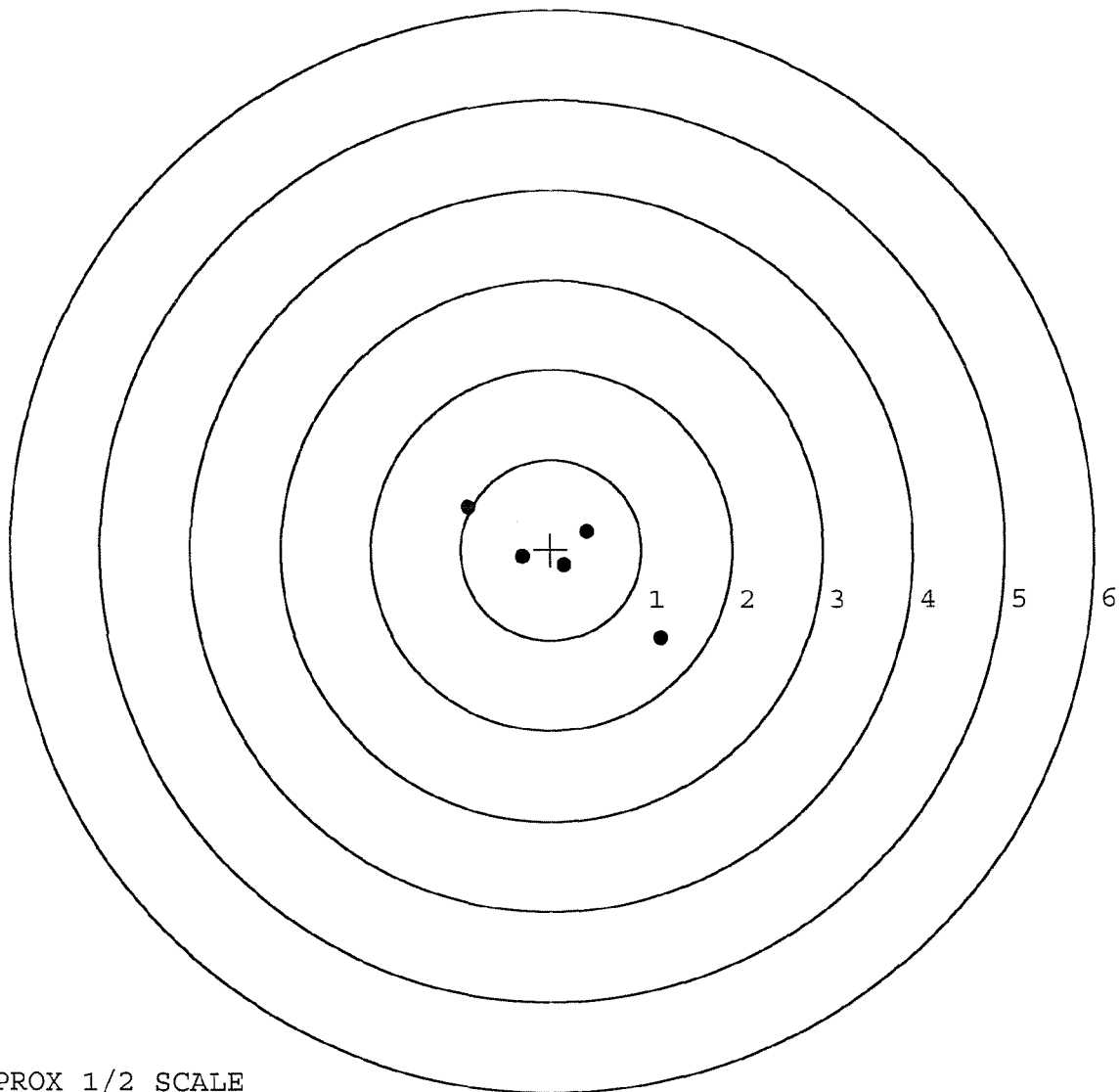
MAX RADIUS: 1.412

MEAN RADIUS: 0.707

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 3

in 3 IN DIAMETER: 5



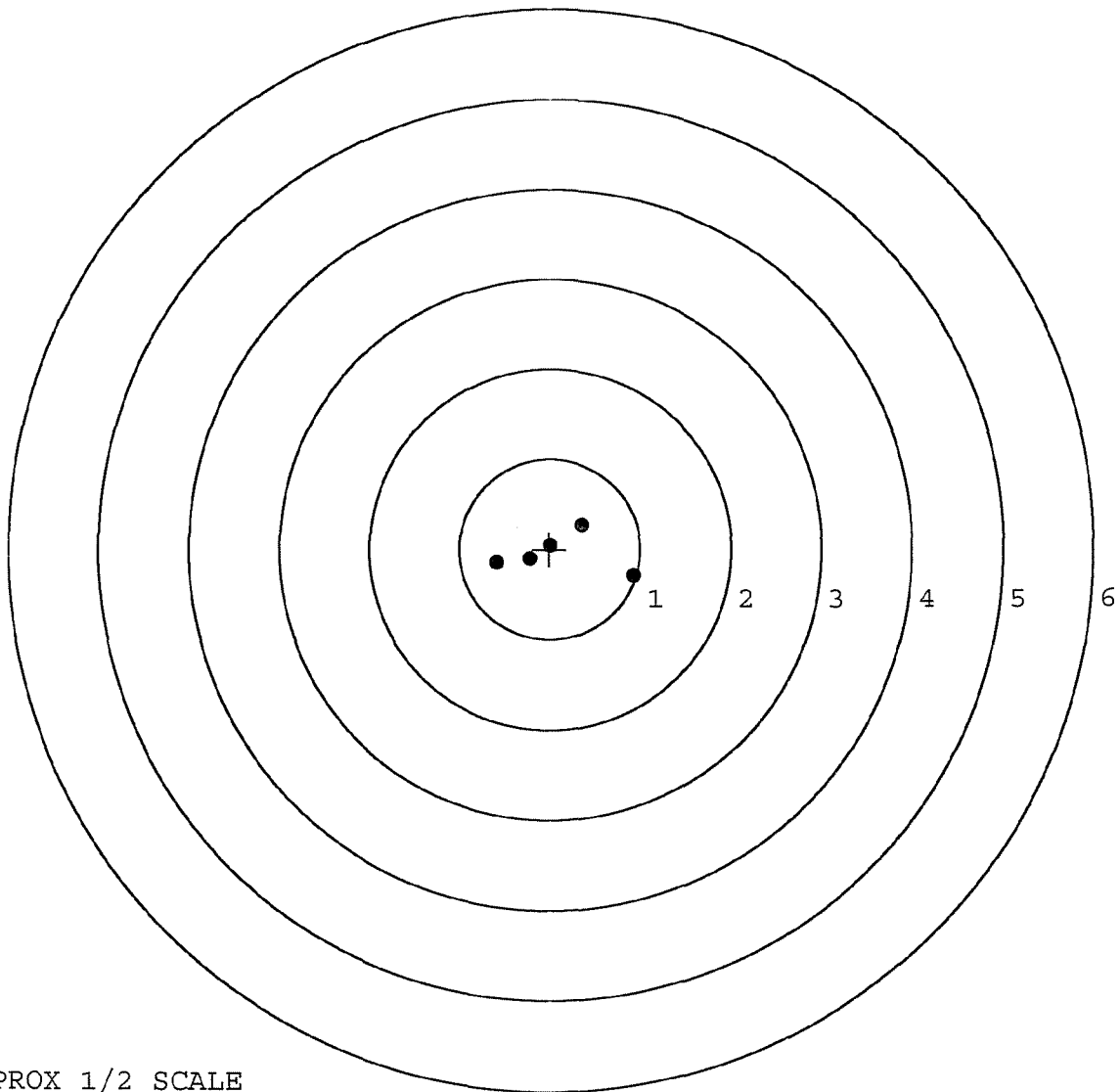
TARGET APPROX 1/2 SCALE

BARBER - M24 0161171

SERIAL NUMBER: G6300490. __0
TARGET NUMBER: 2
FILE DATE: 04/16/2003
FILE TIME: 00:55

POINT#	X	Y
1:	0.928	-0.299
2:	0.357	0.273
3:	0.011	0.045
4:	-0.216	-0.108
5:	-0.585	-0.148

X CENTROID: 0.099
Y CENTROID: -0.047
POA TO CENTROID: 0.110
HORZ SPREAD: 1.513
VERT SPREAD: 0.572
GROUP SPREAD: 1.521
MIN RADIUS: 0.128
MAX RADIUS: 0.866
MEAN RADIUS: 0.483
IN 1 IN DIAMETER: 3
IN 2 IN DIAMETER: 5
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE