

G 630502

VERY IMPORTANT: Instruction enclosed to ensure safe use of firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO. **G6300**
 ORDER NO. **257**
220

46

5716 G6300502



ORDER 25716
 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



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 M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



SERIAL NO.

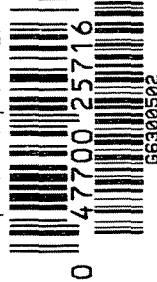


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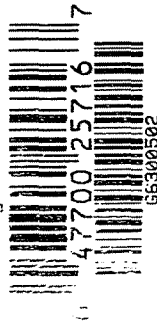
— INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



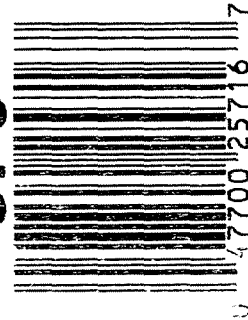
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300502

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300502

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN	MAR 24 2003	3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-3-03	AC
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-3-03	AC
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-3-03	AC
	D) OIL FIRING PIN ASSEMBLY		4-3-03	AC
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-8-03	TRW

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.5</u> <u>8.5</u> <u>9.25</u>	4-8-03	TRL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	4-8-03	TRL
	H) TRIGGER PULL TEST AND RETAINABILITY		4-8-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0215</u> <u>.0215</u> <u>.024</u>	4-8-03	TRL
	J) ASSEMBLE STOCK		4-3-02	RL
	K) ASSEMBLE SWIVEL STUDS		04-14-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-14-03	RTL
	M) IRON SIGHT ALIGNMENT		04-14-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-14-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-4-03	TRL
	MALFUNCTION	CORRECTION	4-4-03	TRL
	MALFUNCTION	CORRECTION	4-4-03	TRL
	MALFUNCTION	CORRECTION	4-4-03	TRL
	MALFUNCTION	CORRECTION	4-4-03	TRL
645	INSPECT FOR LIVE AMMO		4-4-03	TRL
655	FINAL INSPECTION A) HEADSPACE		04-14-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.37</u> <u>2.40</u> <u>2.37</u> <u>2.41</u>	4-8-03	TRL
	C) FUNCTION		04-14-03	RTL
660	PACK		4-14-03	DP

BARBER - M24 0161314 STS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-18-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.57	2.40		2.38	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.61	2.45		2.26	
PULL #3	2.38	2.35		2.27	
PULL #4	2.60	2.39		2.29	
PULL #5	2.46	2.33		2.27	
TOTAL	12.62	11.92		11.47	
AVG.	2.52	2.38		2.29	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.43	3.30		
PULL #2	3.40	3.32		
PULL #3	3.46	3.19		
PULL #4	3.39	3.12		
PULL #5	3.40	3.36		
TOTAL	17.08	16.29		
AVG.	3.41	3.25		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# F. TARGET & ACCU
PULL #1	4.12	4.20		4.02
PULL #2	4.19	4.14		4.10
PULL #3	4.10	4.13		4.00
PULL #4	4.16	4.09		4.06
PULL #5	4.14	4.13		3.99
TOTAL	20.71	20.69		20.17
AVG.	4.14	4.13		4.03

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300502.__0
FILE DATE AND TIME: 04/05/2003 02:41

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean 7095

SERIAL NUMBER: G6300502. __0

TARGET NUMBER: 1

FILE DATE: 04/05/2003

FILE TIME: 02:41

POINT#	X	Y
1:	0.638	0.162
2:	0.061	-0.788
3:	-0.270	-0.290
4:	-0.569	0.274
5:	-0.265	1.125

X CENTROID: -0.081

Y CENTROID: 0.097

POA TO CENTROID: 0.126

HORZ SPREAD: 1.207

VERT SPREAD: 1.913

GROUP SPREAD: 1.941

MIN RADIUS: 0.430

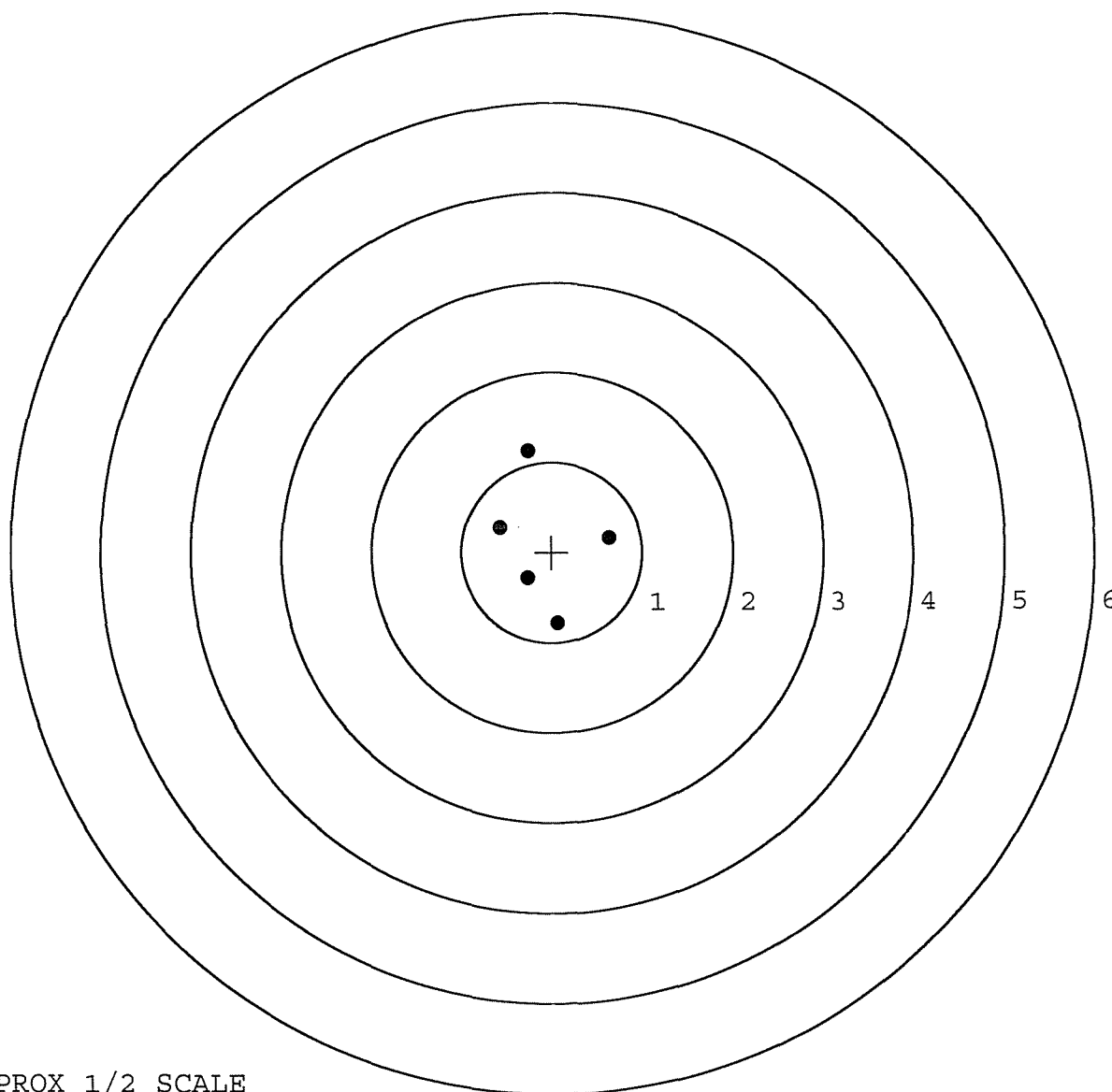
MAX RADIUS: 1.045

MEAN RADIUS: 0.722

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 4

in 3 IN DIAMETER: 5

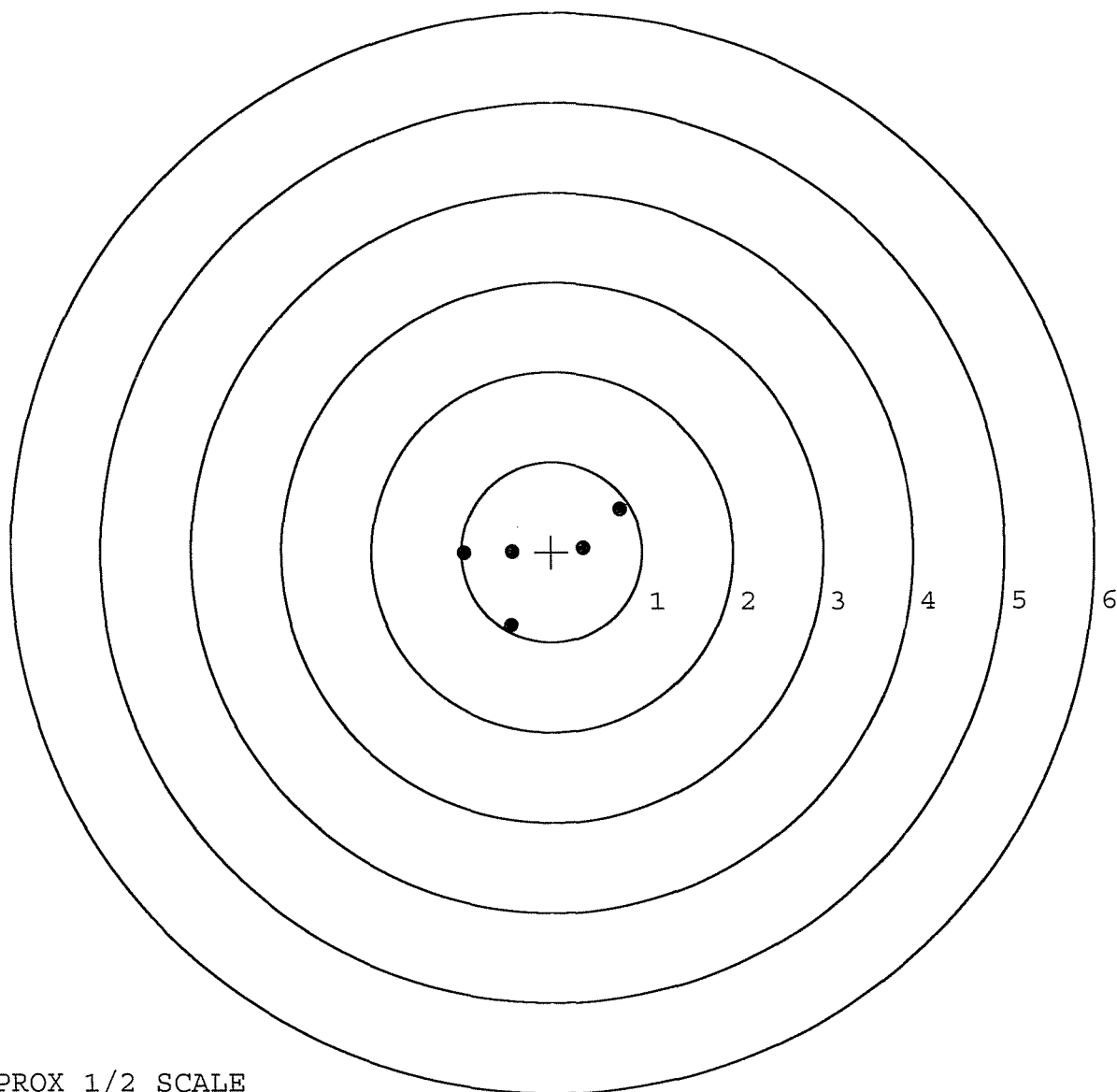


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300502. __0
 TARGET NUMBER: 2
 FILE DATE: 04/05/2003
 FILE TIME: 02:41

POINT#	X	Y
1:	0.351	0.053
2:	0.747	0.477
3:	-0.434	-0.006
4:	-0.448	-0.822
5:	-0.967	-0.014

X CENTROID: -0.150
 Y CENTROID: -0.062
 POA TO CENTROID: 0.163
 HORZ SPREAD: 1.714
 VERT SPREAD: 1.299
 GROUP SPREAD: 1.783
 MIN RADIUS: 0.289
 MAX RADIUS: 1.047
 MEAN RADIUS: 0.697
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE