

G 6300517

VERY IMPORTANT
Instruction
enclosed to
safe use
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.

SERIAL NO.
G6300

ORDER NO.
257

220



5716 G6300517

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

ORDER

25716

M/24 7.62 NATO S.W.S. (COMPLETE SYSTI

UPC



0 47700 25716 7

SERIAL NO.



66300517

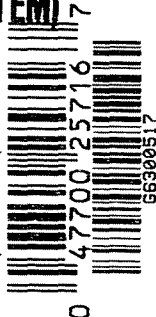
M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

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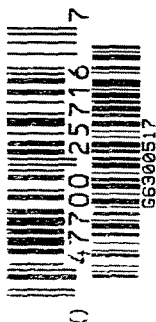
- INSTRUCTION BOOK 3518

45 FORM

proof of purchase



owner registration sticker



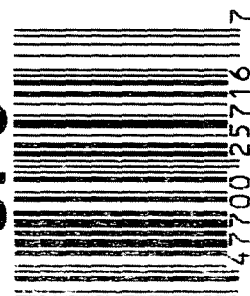
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300517

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300517

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-23-03	RTL
600	PROOF		3-24-03	RW
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-24-03	RW
610	DIS-ASSEMBLE GUN		3-25-03	AC
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 26 2003 OPERATOR <i>RL</i>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-25-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-2	TA
	(BOLT)		4-2	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/3/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/3/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/3/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/3/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-3-03	TRW

OP #	OPERATION	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>8.0</u> <u>7.5</u>	4-3-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.5</u> <u>3.25</u>	4-3-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		04-11-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.0235</u> <u>.024</u> <u>.0245</u>	4-3-03	TRW
	J) ASSEMBLE STOCK		4-3-03	RTL
	K) ASSEMBLE SWIVEL STUDS		04-11-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		04-11-03	RTL
	M) IRON SIGHT ALIGNMENT		04-11-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		04-11-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
	MALFUNCTION	CORRECTION	4-3-03	A
645	INSPECT FOR LIVE AMMO		4-3-03	A
655	FINAL INSPECTION A) HEADSPACE		04-11-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.83</u> <u>2.78</u> <u>2.79</u> <u>2.83</u>	4-3-03	TRW
	C) FUNCTION		04-11-03	RTL
660	PACK		4/11/03	DA

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.53	2.54		2.76	MIN. SETTING,
PULL #2	2.52	2.52		2.59	NO AVG. OF 5
PULL #3	2.54	2.60		2.51	READINGS ACCEPT-
PULL #4	2.52	2.54		2.55	ABLE LESS THAN 2
PULL #5	2.44	2.57		2.25	
TOTAL	12.55	12.77		12.66	
AVG.	2.51	2.55		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.15	3.25		
PULL #2	3.10	3.28		
PULL #3	3.17	3.19		
PULL #4	3.35	3.23		
PULL #5	3.28	3.13		
TOTAL	16.05	16.08		
AVG.	3.21	3.21		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# FOR TARGET & ACCUR
PULL #1	4.07	4.36		4.48
PULL #2	4.09	4.26		4.42
PULL #3	4.00	4.29		4.30
PULL #4	4.13	4.24		4.39
PULL #5	4.25	4.05		4.44
TOTAL	20.54	21.20		22.03
AVG.	4.10	4.24		4.40

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300517.____0

FILE DATE AND TIME: 04/04/2003 02:50

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

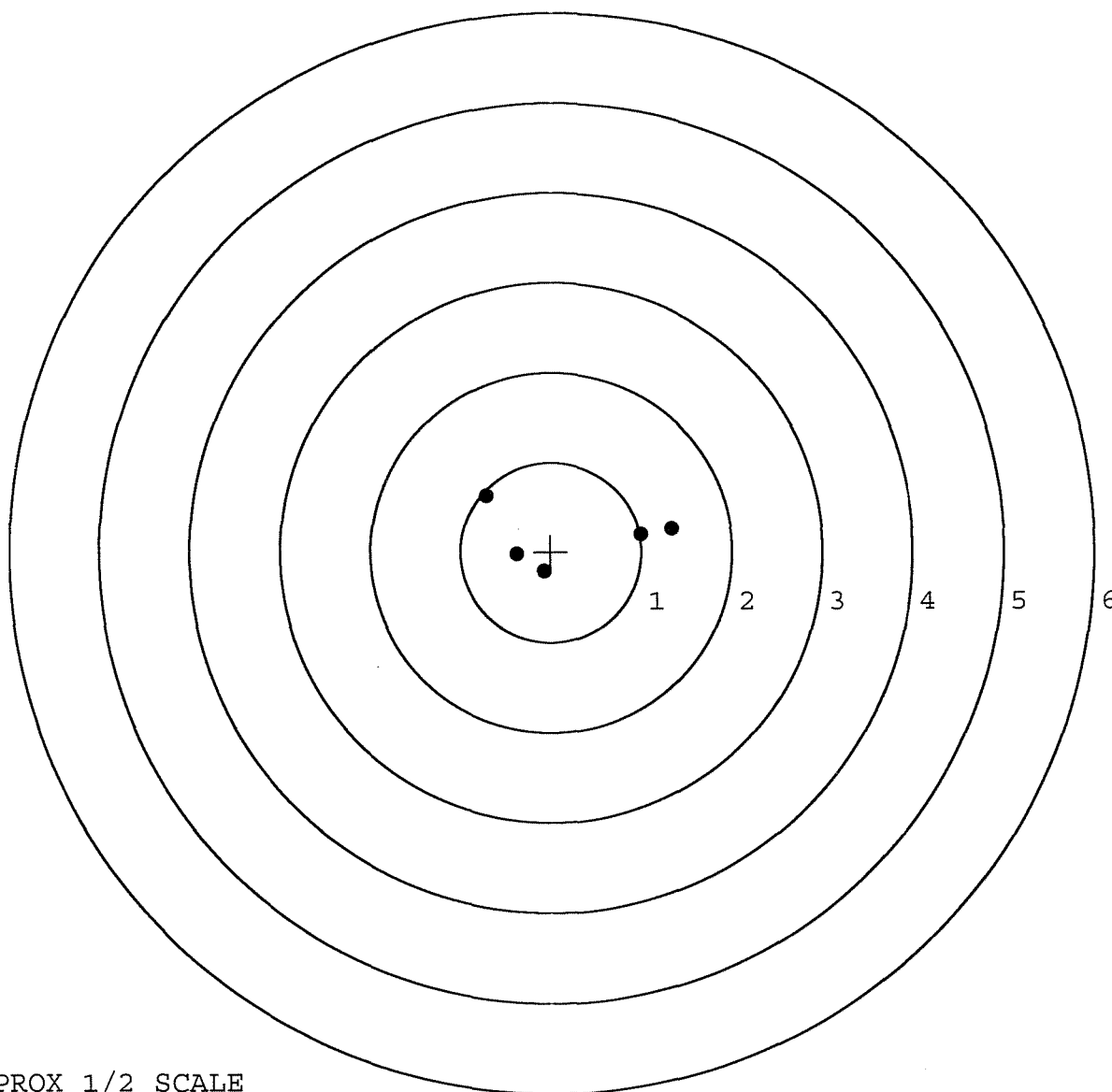
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .7805

SERIAL NUMBER: G6300517. __0
 TARGET NUMBER: 1
 FILE DATE: 04/04/2003
 FILE TIME: 02:50

POINT#	X	Y
1:	0.994	0.199
2:	1.337	0.257
3:	-0.074	-0.223
4:	-0.375	-0.031
5:	-0.717	0.627

X CENTROID: 0.233
 Y CENTROID: 0.166
 POA TO CENTROID: 0.286
 HORZ SPREAD: 2.054
 VERT SPREAD: 0.850
 GROUP SPREAD: 2.087
 MIN RADIUS: 0.495
 MAX RADIUS: 1.108
 MEAN RADIUS: 0.812
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 5

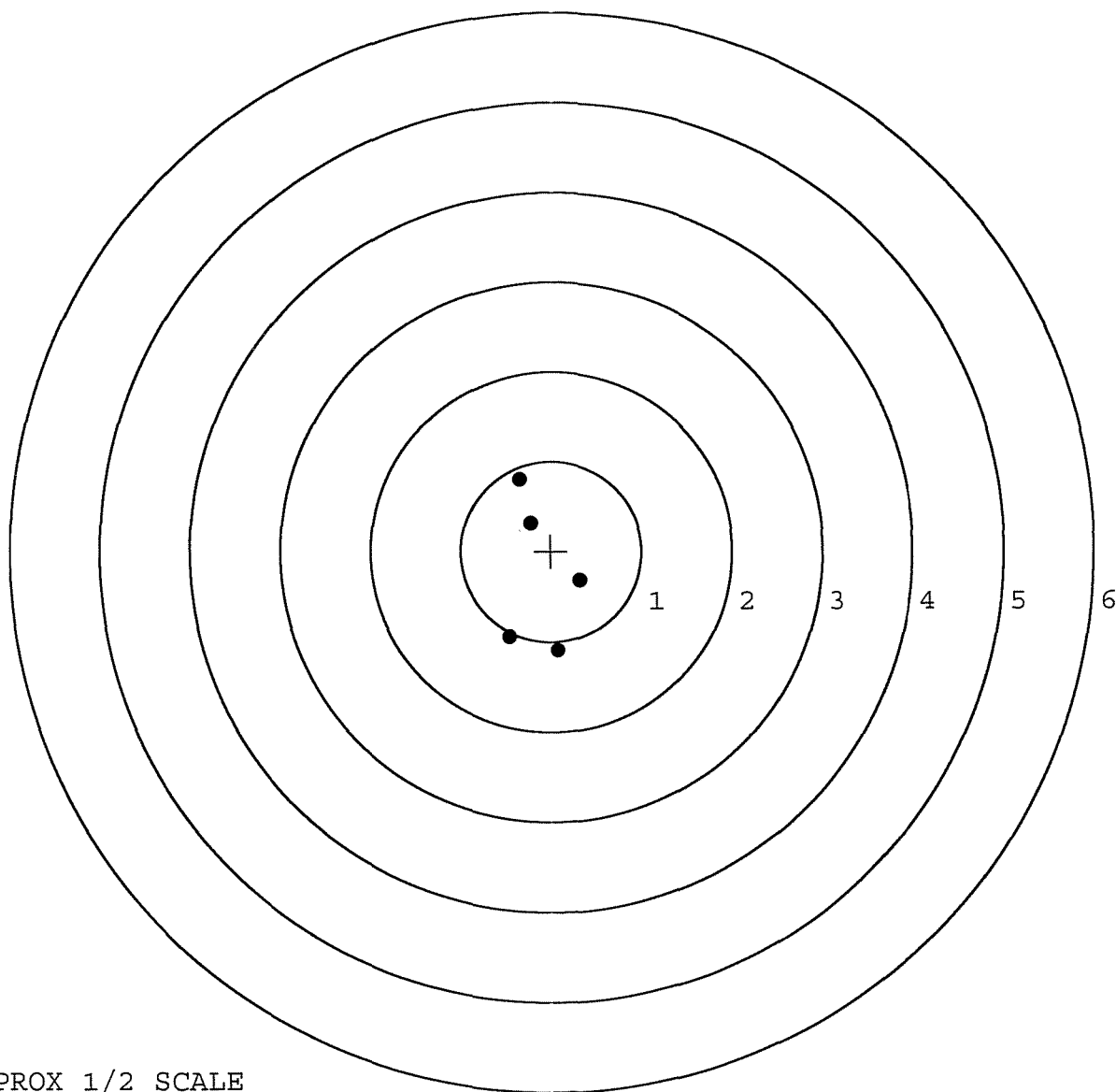


TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300517. __0
 TARGET NUMBER: 2
 FILE DATE: 04/04/2003
 FILE TIME: 02:50

POINT#	X	Y
1:	0.084	-1.102
2:	0.322	-0.323
3:	-0.456	-0.947
4:	-0.232	0.311
5:	-0.349	0.796

X CENTROID: -0.126
 Y CENTROID: -0.253
 POA TO CENTROID: 0.283
 HORZ SPREAD: 0.778
 VERT SPREAD: 1.898
 GROUP SPREAD: 1.947
 MIN RADIUS: 0.454
 MAX RADIUS: 1.072
 MEAN RADIUS: 0.749
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE