

BARBER - M24 0161573

G6300525

**CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON**

BARBER - M24 0161573 M2400161612

BARBER - M24 0161574

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 50700

proof of purchase



owner registration sticker



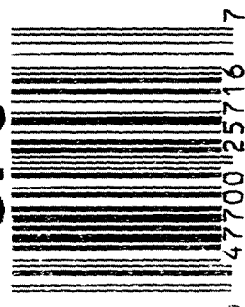
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300525

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

BARBER - M24 0161574

VERY IMPORTANT:
Instruction Book
enclosed to assure
safe use of this
firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Reg. U.S. Pat. & tm. Off. Marca Registrada. Marque Deposee.

Made in Ilion, NY

SERIAL NO. **J**
G6300525

ORDER NO. **25716**

22CX



5716 G6300525

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYSTI
UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300525

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-25-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN		3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	INSPECTED OPERATOR <u>RK</u>		
615	ROLLMARK CALIBER		3/27/03	JS
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-4	TR
	(BOLT)		4-4	TR
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4/8/03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4/8/03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4/8/03	DA
	D) OIL FIRING PIN ASSEMBLY		4/8/03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS	4-14-03	TRW

OP #	OPERATION NAME	577	READINGS			DATE	INITIAL		
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>7.5</u>	<u>7.5</u>	<u>7.0</u>	4-14-03	TRW		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>3.75</u>	<u>3.75</u>	<u>3.25</u>	4-14-03	TRW		
	H) TRIGGER PULL TEST AND RETAINABILITY					4-14-03	RTZ		
	I) FIRING PIN INDENT	.020 MIN	<u>.0235</u>	<u>.023</u>	<u>.023</u>	4-14-03	TRW		
	J) ASSEMBLE STOCK					04-10-03	RTZ		
	K) ASSEMBLE SWIVEL STUDS					04-15-03	RTZ		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S					04-10-03	RTZ		
	M) IRON SIGHT ALIGNMENT					04-10-03	RTZ		
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER					04-10-03	RTZ		
640	GALLERY TEST AND TARGET		PASS	FAIL		4-11-03	TRW		
	MALFUNCTION		CORRECTION			4-11-03	TRW		
	MALFUNCTION		CORRECTION			4-11-03	TRW		
	MALFUNCTION		CORRECTION			4-11-03	TRW		
	MALFUNCTION		CORRECTION			4-11-03	TRW		
645	INSPECT FOR LIVE AMMO					4-11-03	TRW		
655	FINAL INSPECTION A) HEADSPACE					04-15-03	RTZ		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u>	<u>2.48</u>	<u>2.47</u>	<u>2.45</u>	<u>2.44</u>	4-14-03	TRW
	C) FUNCTION					04-15-03	RTZ		
660	PACK					4-16-03	RTZ		

AVERAGE PULL FORCE BETWEEN
BARBER - M24 0161578 TESTS

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

SERIAL NO. _____

DATE 11-21-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.52	2.67		2.59	MIN. SETTING
PULL #2	2.39	2.65		2.45	NO AVG. OF 5
PULL #3	2.62	2.56		2.35	READINGS ACCEPT
PULL #4	2.32	2.68		2.40	ABLE LESS THAN
PULL #5	2.35	2.72		2.38	
TOTAL	12.20	13.28		12.17	
AVG.	2.44	2.65		2.43	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.10	3.12		
PULL #2	3.18	3.34		
PULL #3	3.02	3.12		
PULL #4	3.18	3.15		
PULL #5	3.11	3.17		
TOTAL	15.59	15.90		
AVG.	3.11	3.18		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# IF TARGET & ACCU
PULL #1	4.16	4.02		4.05
PULL #2	4.30	4.04		4.18
PULL #3	4.31	4.16		3.98
PULL #4	4.19	4.08		4.29
PULL #5	4.22	4.18		4.20
TOTAL	21.18	20.48		20.70
AVG.	4.23	4.09		4.14

BARBER - M24 0161579

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300525.___0

FILE DATE AND TIME: 04/12/2003 00:20

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

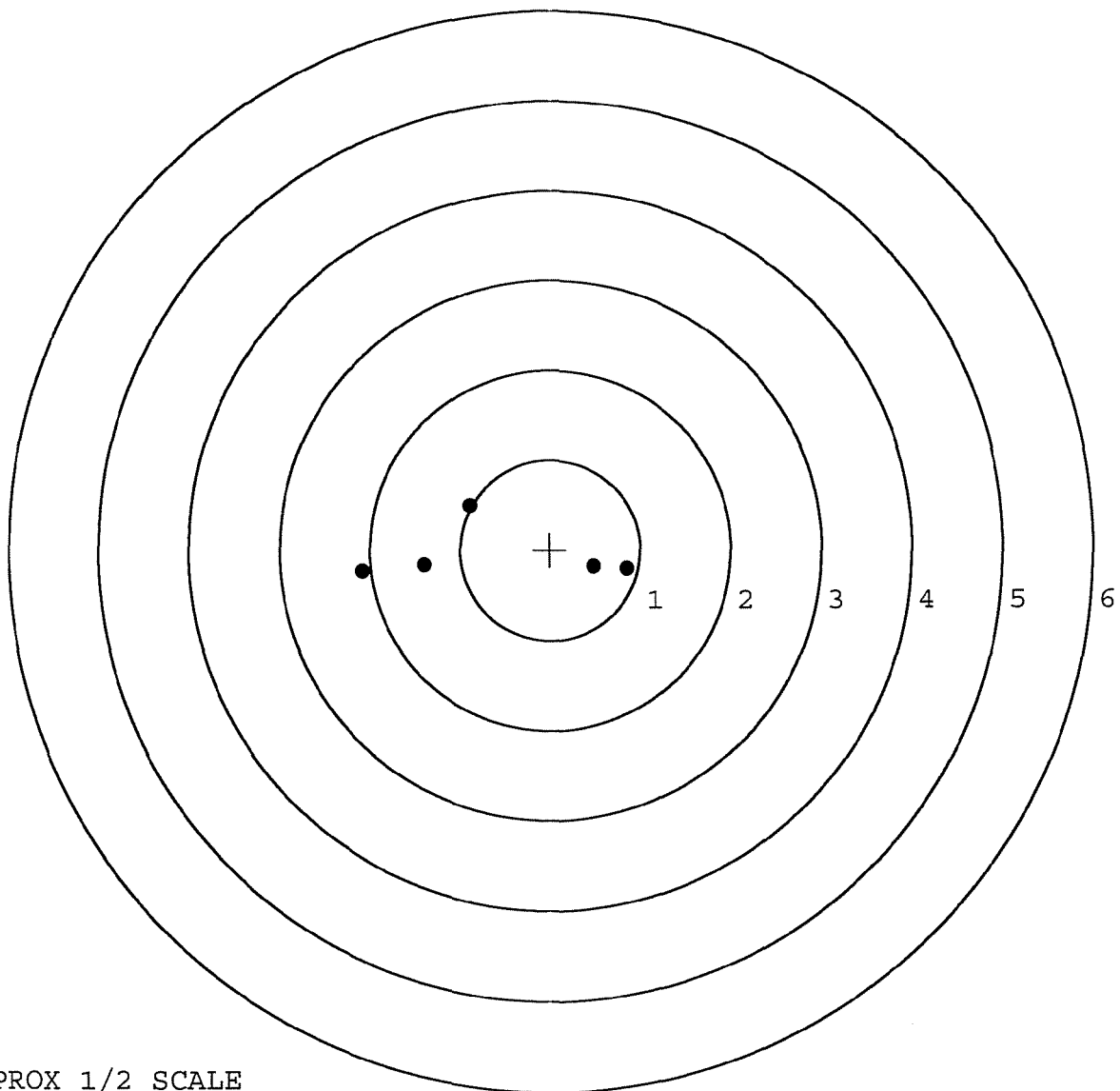
Ave. mean .889

BARBER - M24 0161580

SERIAL NUMBER: G6300525. __0
TARGET NUMBER: 1
FILE DATE: 04/12/2003
FILE TIME: 00:20

POINT#	X	Y
1:	0.489	-0.184
2:	0.859	-0.208
3:	-0.896	0.487
4:	-1.398	-0.180
5:	-2.081	-0.241

X CENTROID: -0.605
Y CENTROID: -0.065
POA TO CENTROID: 0.609
HORZ SPREAD: 2.940
VERT SPREAD: 0.728
GROUP SPREAD: 2.940
MIN RADIUS: 0.624
MAX RADIUS: 1.486
MEAN RADIUS: 1.097
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 2
in 3 IN DIAMETER: 5



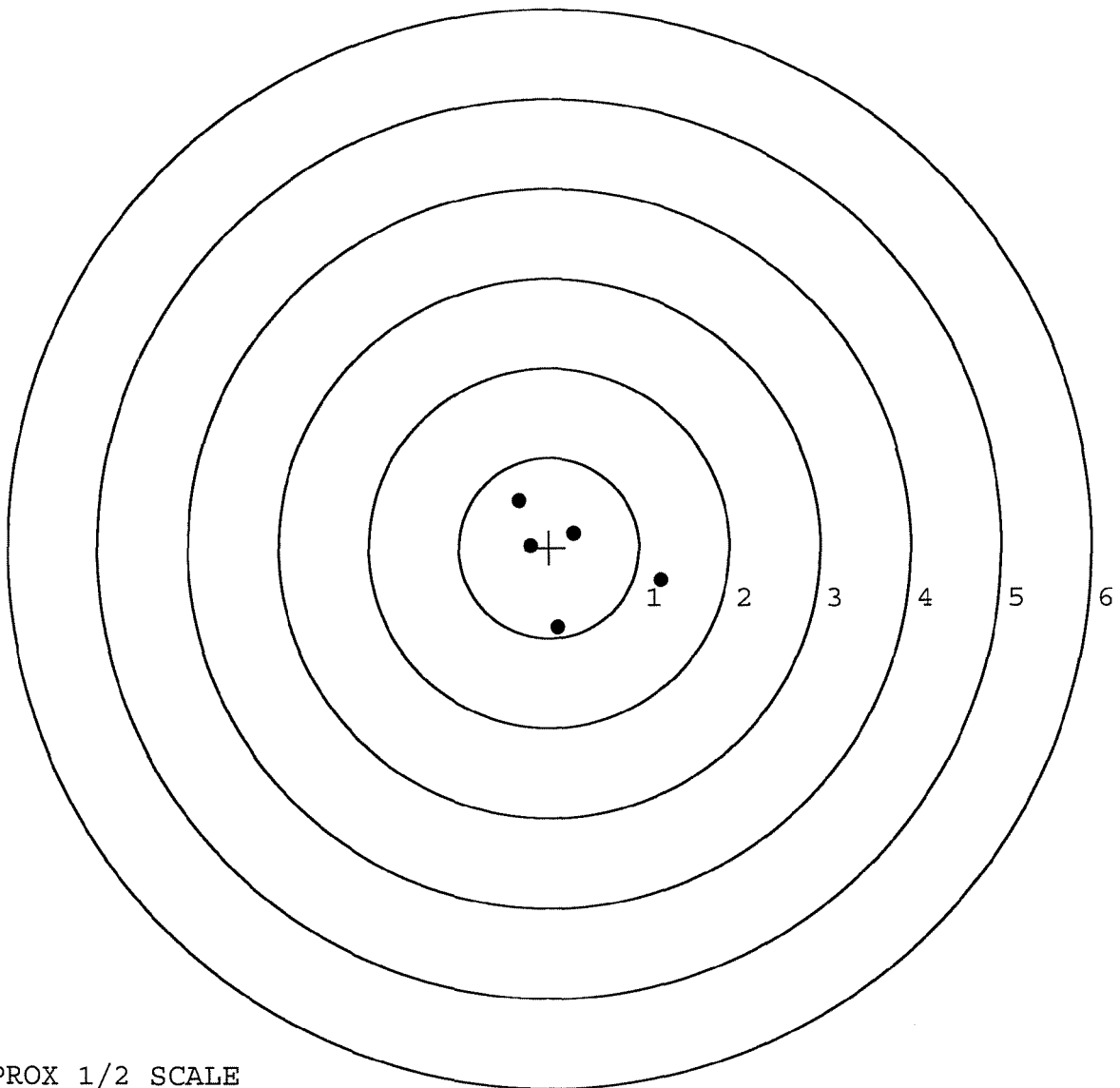
TARGET APPROX 1/2 SCALE

BARBER - M24 0161581

SERIAL NUMBER: G6300525. __0
TARGET NUMBER: 2
FILE DATE: 04/12/2003
FILE TIME: 00:20

POINT#	X	Y
1:	1.245	-0.361
2:	0.101	-0.892
3:	0.277	0.158
4:	-0.209	0.018
5:	-0.334	0.516

X CENTROID: 0.216
Y CENTROID: -0.112
POA TO CENTROID: 0.243
HORZ SPREAD: 1.579
VERT SPREAD: 1.408
GROUP SPREAD: 1.806
MIN RADIUS: 0.277
MAX RADIUS: 1.059
MEAN RADIUS: 0.681
IN 1 IN DIAMETER: 2
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE