

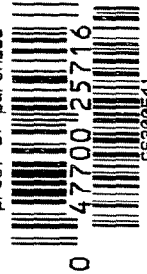
G6306541

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



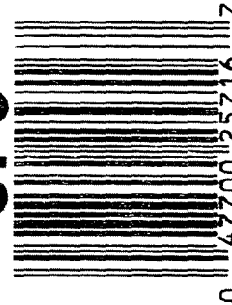
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6300541

UPC



VERY IMPORTANT: Instruction Book enclosed to assure safe use of this firearm.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Dillon, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada Marque Déposée

SERIAL NO. J
66300541

ORDER NO.
25716

07KX

5716 66300541

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



SERIAL NO.



Remington Arms Co.
14 Hoefler Avenue
Ilion, NY 13357-1816

DA Label 18-1, Sep 83
Edition of Oct 74 will be used until exhausted.

ISSD ARMSROOM
8th & Desert Storm
Bldg 5210 Bay Door #30
Fort Campbell, KY 42223

Repair Inquiry

Repair Number: RE00130024

Serial: G6300542 Model M24 SWS Center Fire
Caliber: 7.62 NATO

Repairman:

Verify Repair

Status:

New 6/5/2007 7:15:25 AM

Address Information

Customer:

☒ Received From

Return To:

☐ Received From

Name: ISSD ARMS ROOM

ISSD ARMS ROOM

Address 1: 8TH DESERT STORM

8TH DESERT STORM

Address 2: BLDG 5210 BAY DOOR #30

PO Box:

BLDG 5210 BAY DOOR #30

PO Box:

City: FORT CAMPBELL

FORT CAMPBELL

State: KY

Zip Code: 42223

Country: US

State: KY

Zip Code: 42223

Country: US

FFL:

Contact / Condition

Problems

Estimate

History / Status

Shipping / Billing

Contact Information

Phone: NN

Fax:

Email:

Comments:

Received Condition

Fair

Condition
Notes:CSR
Notes:

Accessories Received

Code	Desc	Qty
A007	With Stud	3
A010	Hard Case	1
A057	Fit and Rear Sgt Base	1

Repair Search

Refresh

Close

nagletj

6/5/2007

7:25 AM

CAPS

NUM

INS

SCRL



Arms Services Repair ...



7:25 AM

Serial Number: G6300542

Model: M24 SWS



RE00130024

MAINTENANCE REQUEST For use of this form, see DA PAM 750-8; the proponent agency is DCS, G-4.				PAGE NO	NO OF PAGES	REQUIREMENT CONTROL SYMBOL CSGLD-1047(R1)
SECTION I - CUSTOMER DATA				SECTION II - MAINTENANCE ACTIVITY DATA		
1a. UIC CUSTOMER WACHT, D	1b. CUSTOMER UNIT NAME HHC 2/327	1c. PHONE NO (270) 798-4422	3a. WORK ORDER NUMBER (WON)	3b. SHOP	3c. PHONE NO	
2a. SAMS-2 UIC/SAMS-I/DA	2b. UTILIZATION CODE	2c. MCSR	4a. UIC SUPPORT UNIT		4b. SUPPORT UNIT NAME	
SECTION III - EQUIPMENT DATA						
5. TYPE MNT REQ CODE	6. ID	7. NSN 1045012402136	15a. FAILURE DETECTED DURING/WHEN DISCOVERED CODE (Enter code) See DA Pamphlets 738-750 and 738-751			
8. MODEL REMINGTON 700			15b. FIRST INDICATION OF TROUBLE/HOW RECOGNIZED CODE (Enter Code) See DA Pamphlets 738-750 and 738-751		16. MILES/KILOMETERS/HOURS/ROUNDS M K	
9. NOUN M24 SWS					H R	
10a. ORG WON/DOC NO	10b. EIC					
11. SERIAL NUMBER 66300542	12. QTY	13. PD	17. PROJECT CODE (if assigned)	18. ACCOUNT PROCESSING CODE	19. IN WARRANTY? (enter Y or N)	20. ADMIN NO
14. MALFUNCTION DESCRIPTION (for DSU, GSU/AVIM, DEPOT use)			21. REIMBURSABLE CUSTOMER (if Intransit customer enter Y or N)			
			22. LEVEL OF WORK		23. SIGNATURE	
24. DESCRIBE DEFICIENCIES OR SYMPTOMS ON THE BASIS OF COMPLETE CHECKOUT AND DIAGNOSTIC PROCEDURES IN EQUIPMENT TM (Do not prescribe repairs) BARREL WORN OUT						
25. REMARKS INSTALL M24A2 BARREL						
PREPARATION INSTRUCTIONS FOR THIS PAGE						
SECTION I Block 1a. Enter UIC of submitting organization. Block 1b. Enter name of submitting organization. Block 1c. Enter number to be called when maint. is completed. Block 2a. Enter UIC of supporting SAMS-2/SAMS-I/DA if work is requested while intransit and away from your support maintenance unit. Block 2b. Enter utilization code. See DA Pamphlets 738-750 and 738-751. Block 2c. Enter "Y" if reportable under AR 700-138. If not, leave blank.			SECTION III (Cont'd) Block 12. Enter the quantity of items being submitted. Block 13. Enter the maintenance priority designator determined from DA PAM 710-2-1. Block 14. For DSU, GSU/AVIM, DEPOT use. Block 15a. Enter the code that most accurately describes when the fault or deficiency was detected. See DA Pamphlets 738-750 and 738-751. Block 15b. Select one. Enter the code. See DA Pamphlets 738-750 and 738-751. Block 16. Enter the accumulated usage data in blocks, when equipment is subject to usage reporting. Block 17. Enter the project code if one has been assigned. If not, leave blank. Block 18. See DA Pamphlets 738-750 and 738-751. Block 19. Enter "Y" or "N" to indicate whether equipment is still under manufacturer's warranty. Block 20. Enter the admin number assigned for property control purposes for the equipment being submitted. Block 21. For DSU/GSU/AVIM/Depot use. Block 22. Enter level of work performed "O" for UNIT LEVEL/AVUM, "F" for DSU/AVIM, "H" for GSU, "D" for DEPOT, "K" for contractor or "L" for Spc Rpr Act. Block 23. Enter the signature of the CO or the CO's designated representative when the priority designator is 01-10. For priority designators 11-15, leave blank. Block 24. Enter a brief description of the deficiencies or symptoms that you feel require attention at this level of maint. Block 25. Self-explanatory.			
SECTION II Leave blank. To be completed by the support maintenance DSU/GSU/AVIM/DEPOT.						
SECTION III Block 5. Enter the Type Maintenance Request Code. See DA Pamphlets 738-750 and 738-751. Block 6. Enter ID associated with block 7. See DA Pamphlets 738-750 and 738-751. Block 7. Enter the NSN or stock number of the item being submitted. Block 8. Enter model of item being submitted. Block 9. Enter noun/nomenclature of item being submitted. Block 10a. Enter Work Order Number (WON)/DOC NO assigned when item is submitted. Otherwise, leave blank. Block 10b. Enter End Item Code. See AMDF. Block 11. Enter serial number of item being submitted.						
34a. SUBMITTED BY J. SEPULVEDA	35a. ACCEPTED BY	35c. DATE	Block 34a. Enter first initial and last name of submitter. Block 34b. Enter ordinal date submitted (YYDDD). Block 35a. Enter first initial and last name of person accepting maint. request. Block 35b. Enter the initial status. See DA Pamphlets 738-750 and 738-751. Block 35c. Enter ordinal date accepted (YYDDD). Block 35d. Enter military time.			
34b. DATE	35b. STATUS	35d. TIME				

DA FORM 2407, JUL 94

PREVIOUS EDITIONS OF DA FORM 2407 AND DA FORM 5504 ARE OBSOLETE

RECEIPT COPY 1

[illegible]

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: C6300542.___0
FILE DATE AND TIME: 07/18/2007 23:07

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

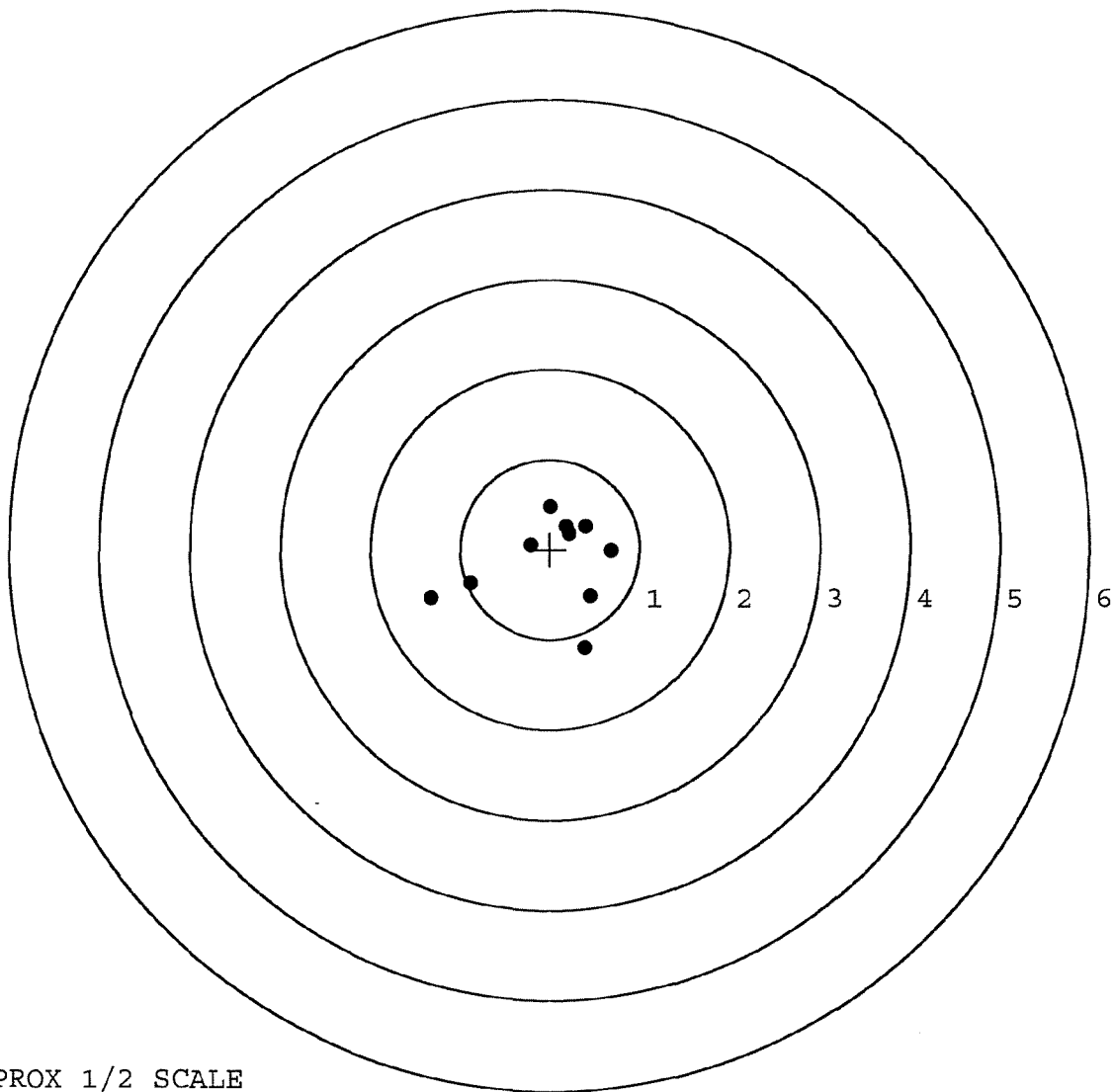
The Average X Centroid of the Five Target Set:	0.157
The Average Y Centroid of the Five Target Set:	-0.164
The Average Point of Impact of the Five Target Set:	0.227
The Average Mean Radius of the Five Target Set:	0.715
The Distance from POA to Centroid Target #1:	0.136
The Distance from Centroid Target #2 to Centroid Target #1:	0.210
The Distance from Centroid Target #3 to Centroid Target #1:	0.297
The Distance from Centroid Target #4 to Centroid Target #1:	0.210
The Distance from Centroid Target #5 to Centroid Target #1:	0.130

BARBER - M24 0161795

SERIAL NUMBER: C6300542. __0
 TARGET NUMBER: 1
 FILE DATE: 07/18/2007
 FILE TIME: 23:07

POINT#	X	Y
1:	0.012	0.475
2:	0.219	0.174
3:	0.405	0.257
4:	0.683	-0.020
5:	-0.219	0.051
6:	0.457	-0.523
7:	0.398	-1.098
8:	-0.883	-0.384
9:	-1.324	-0.551
10:	0.180	0.256

X CENTROID: -0.007
 Y CENTROID: -0.136
 POA TO CENTROID: 0.136
 HORZ SPREAD: 2.007
 VERT SPREAD: 1.573
 GROUP SPREAD: 2.076
 MIN RADIUS: 0.283
 MAX RADIUS: 1.381
 MEAN RADIUS: 0.692
 # IN 1 IN DIAMETER: 3
 # IN 2 IN DIAMETER: 8
 # in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0161796

SERIAL NUMBER: C6300542. __ 0

TARGET NUMBER: 2

FILE DATE: 07/18/2007

FILE TIME: 23:07

POINT#	X	Y
1:	-0.039	0.398
2:	0.180	0.472
3:	-0.368	0.390
4:	-0.331	-0.007
5:	-0.115	-0.196
6:	-0.856	-0.094
7:	0.160	-1.079
8:	0.456	-0.512
9:	0.703	-0.730
10:	2.228	-0.198

X CENTROID: 0.202

Y CENTROID: -0.156

POA TO CENTROID: 0.255

HORZ SPREAD: 3.084

VERT SPREAD: 1.551

GROUP SPREAD: 3.086

MIN RADIUS: 0.319

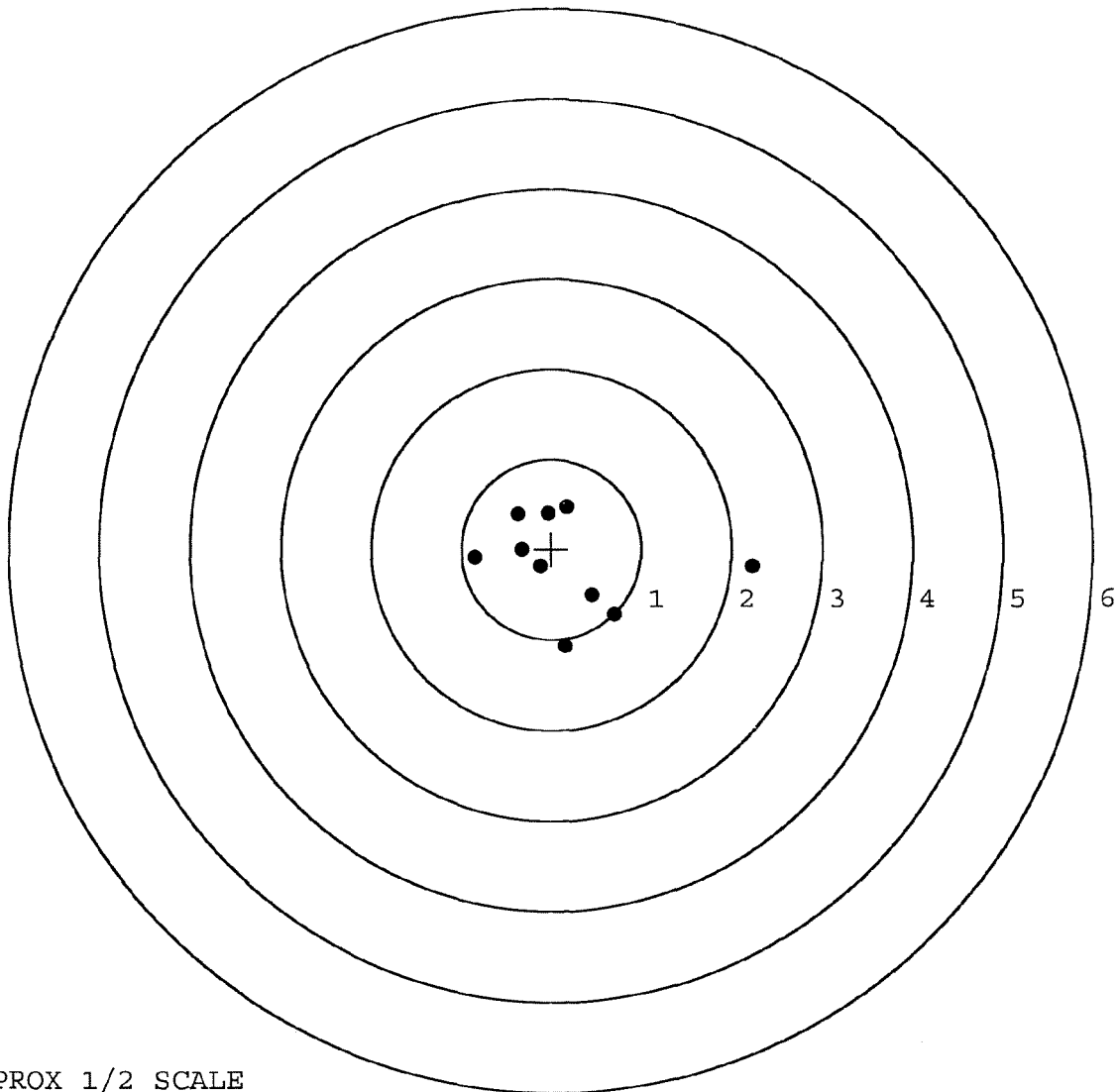
MAX RADIUS: 2.027

MEAN RADIUS: 0.810

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0161797

SERIAL NUMBER: C6300542. __ 0

TARGET NUMBER: 3

FILE DATE: 07/18/2007

FILE TIME: 23:07

POINT#	X	Y
1:	-0.075	0.664
2:	0.011	0.062
3:	0.201	-0.238
4:	0.371	0.152
5:	0.530	0.355
6:	0.813	-0.669
7:	1.407	-1.126
8:	0.086	-0.745
9:	-0.189	-0.869
10:	-0.493	-0.107

X CENTROID: 0.266

Y CENTROID: -0.252

POA TO CENTROID: 0.367

HORZ SPREAD: 1.900

VERT SPREAD: 1.790

GROUP SPREAD: 2.324

MIN RADIUS: 0.067

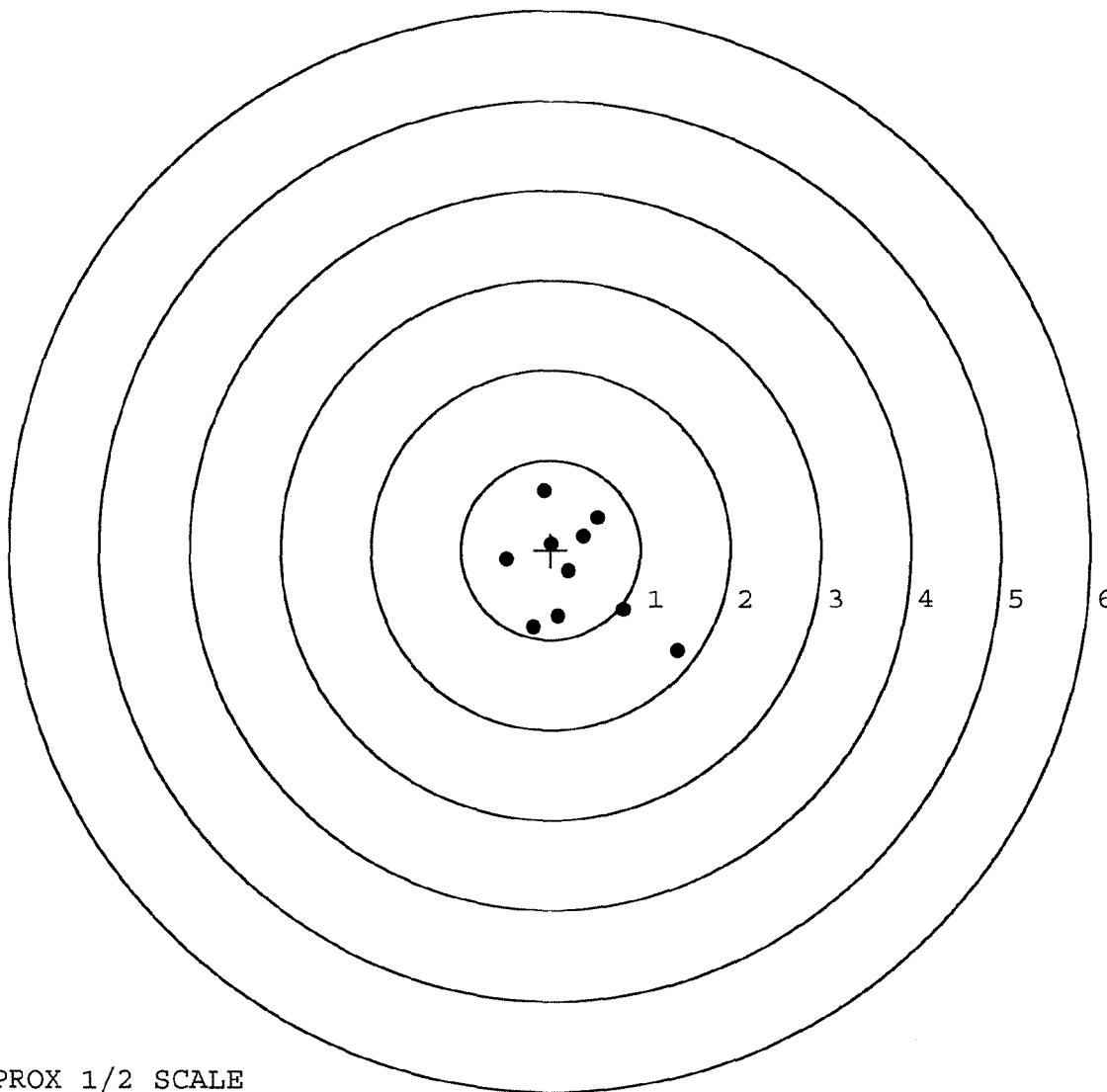
MAX RADIUS: 1.437

MEAN RADIUS: 0.672

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 9

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

BARBER - M24 0161798

SERIAL NUMBER: C6300542. __0

TARGET NUMBER: 4

FILE DATE: 07/18/2007

FILE TIME: 23:07

POINT#	X	Y
1:	-0.209	0.995
2:	0.776	0.638
3:	-0.448	0.207
4:	-0.432	-0.161
5:	0.006	-0.387
6:	0.396	-0.446
7:	0.124	-0.748
8:	0.292	-0.505
9:	0.622	-1.905
10:	0.890	0.723

X CENTROID: 0.202

Y CENTROID: -0.159

POA TO CENTROID: 0.257

HORZ SPREAD: 1.338

VERT SPREAD: 2.900

GROUP SPREAD: 3.017

MIN RADIUS: 0.301

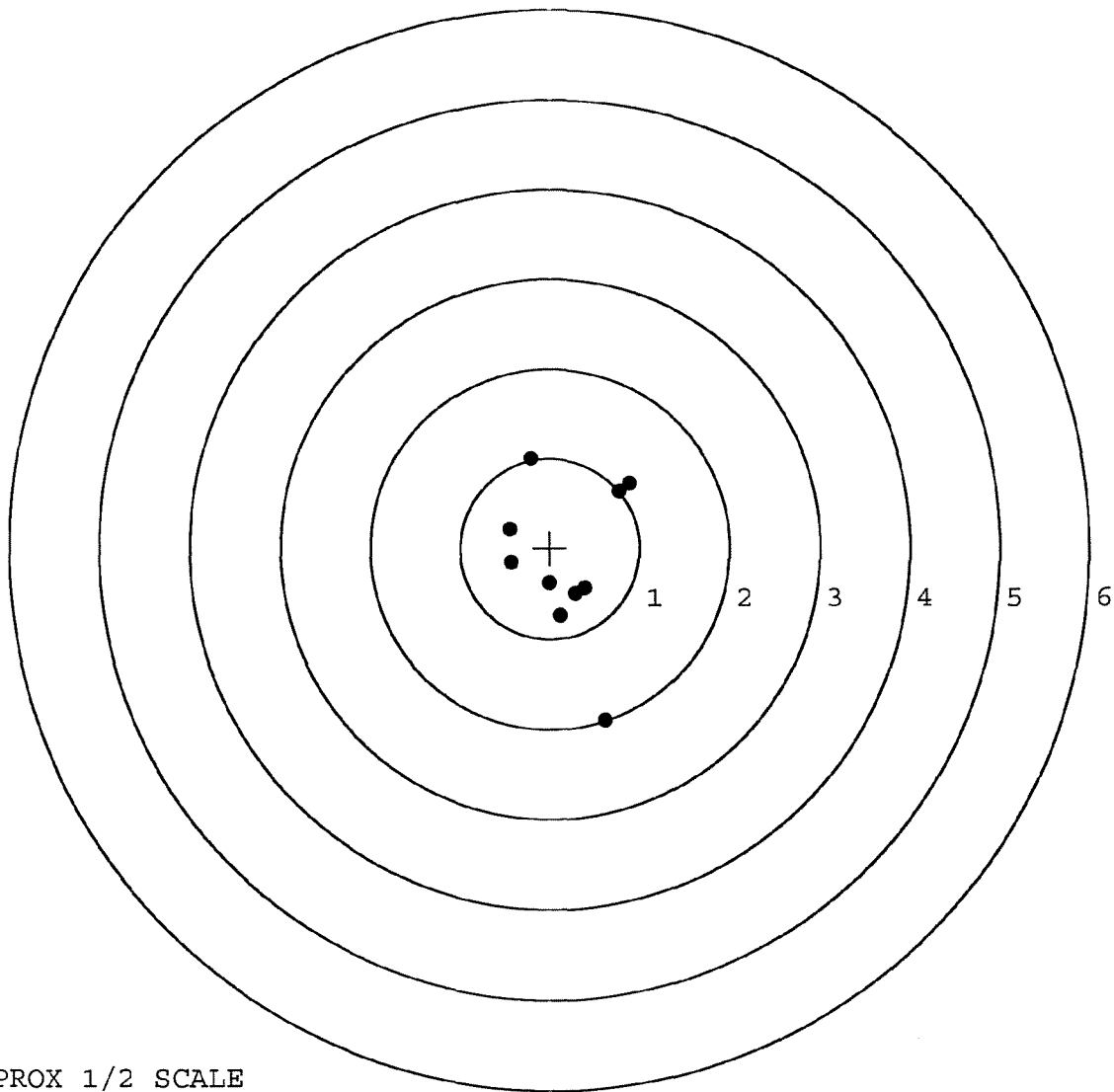
MAX RADIUS: 1.796

MEAN RADIUS: 0.810

IN 1 IN DIAMETER: 3

IN 2 IN DIAMETER: 7

in 3 IN DIAMETER: 9



TARGET APPROX 1/2 SCALE

BARBER - M24 0161799

SERIAL NUMBER: C6300542. __0

TARGET NUMBER: 5

FILE DATE: 07/18/2007

FILE TIME: 23:07

POINT#	X	Y
1:	0.012	0.421
2:	0.397	0.854
3:	-0.953	-0.321
4:	-0.643	-0.607
5:	0.060	-0.410
6:	0.095	-0.163
7:	0.392	-0.348
8:	0.574	-0.460
9:	0.742	-0.140
10:	0.541	-0.011

X CENTROID: 0.122

Y CENTROID: -0.118

POA TO CENTROID: 0.170

HORZ SPREAD: 1.695

VERT SPREAD: 1.461

GROUP SPREAD: 1.790

MIN RADIUS: 0.052

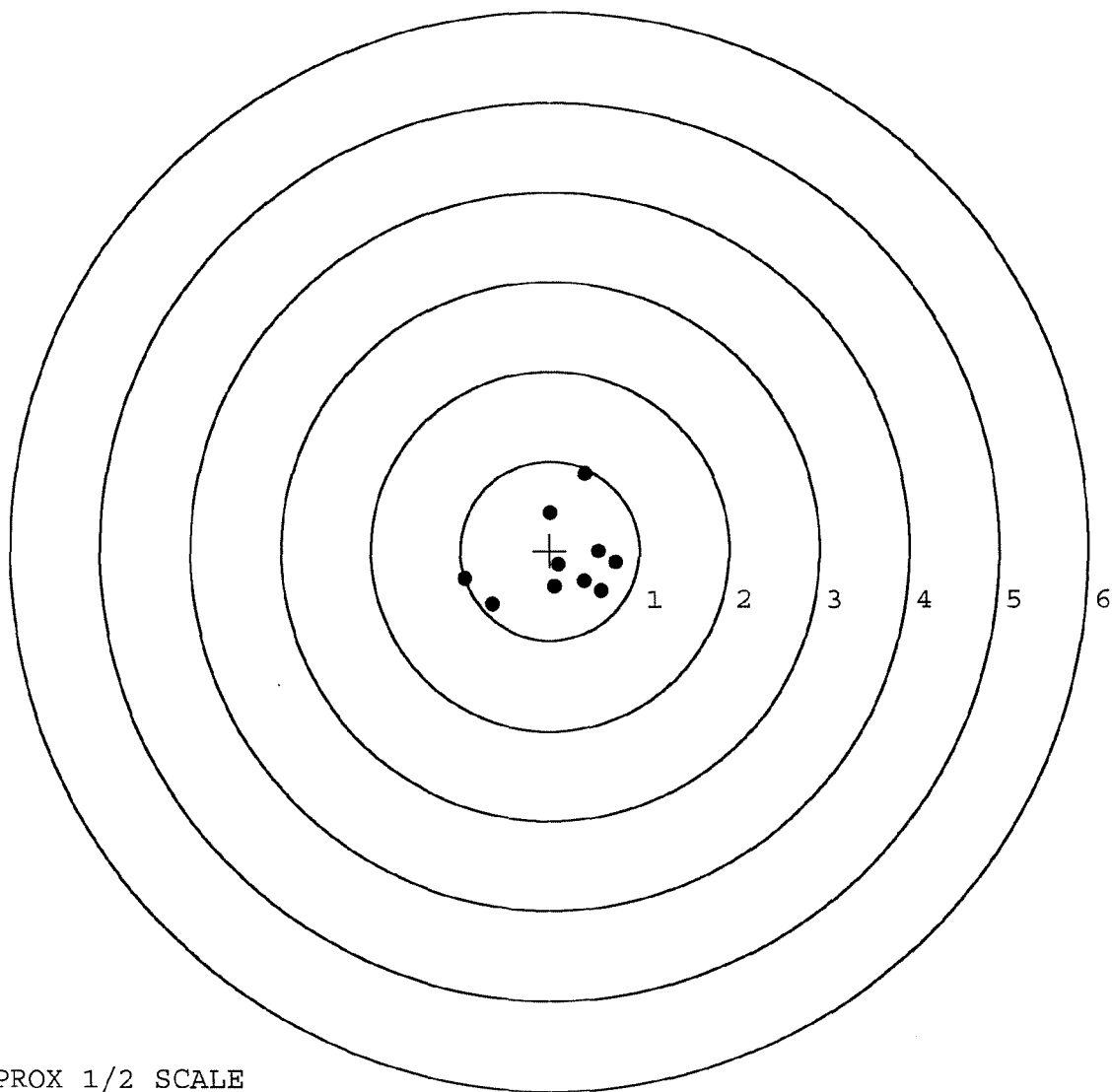
MAX RADIUS: 1.094

MEAN RADIUS: 0.589

IN 1 IN DIAMETER: 4

IN 2 IN DIAMETER: 8

in 3 IN DIAMETER: 10



TARGET APPROX 1/2 SCALE

R & E NUMBER

130024

SERIAL NUMBER

G6300542

LOG-IN DATE

6-5-07

OPERATION #	OPERATION NAME		DATE	INITIAL
500	DIS-ASSEMBLE GUN		7-12-07	RTZ
505	RE-BARREL		7-13-07	RTZ
560	ASSEMBLE		7-16-07	TRW
600	PROOF	MAGNA - FLUX	7-16-07	TRW
605	CHECK HEADSPACE	JUL 19 2007	7-16-07	TRW
610	DIS-ASSEMBLE GUN		7-16-07	RTZ
612	MAGNAFLUX	OPERATOR <i>Wink</i>	7/17/07	<i>Wink</i>
510	DRILL AND TAP	N/A	7-16-07	TRW
615	ROLLMARK CALIBER		7-16-07	CW
618	ROTO-BLAST		7-17-07	CB
620	APPLY COATINGS		7-17-07	CW
625	FINAL ASSEMBLY		7-18-07	<i>SPD</i>
640	FUNCTION TEST AND	(PASS) FAIL	7/18/07	<i>Wink</i>
650	TARGET	(PASS) FAIL	7/18/07	<i>Wink</i>
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION	7-18-07	SD
670	FINAL INSPECTION		7-19-07	TRW
	A) HEADSPACE	(PASS) FAIL	7-19-07	TRW
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.80 2.57 2.53 2.58 2.51 7-19-07	TRW
680	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	6.5 6.75 6.75 7-19-07	TRW
	G) SAFETY OFF FORCE	2 LBS FAIL	2.5 2.25 2.5 7-19-07	TRW
	I) FIRING PIN INDENT	.020	.021 .020 ⁵ .021 7-19-07	TRW
690	PACK		7-19-07	DA

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300541

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN	PAR 2.5 2000	3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <u>RL</u>		
615	ROLLMARK CALIBER		4-3-03	B
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRLW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-28-03	TRLW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>9.0</u> <u>9.25</u> <u>9.25</u>	4-28-03	TRLW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>2.5</u> <u>2.5</u> <u>2.5</u>	4-28-03	TRLW
	H) TRIGGER PULL TEST AND RETAINABILITY		4-28-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	4-28-03	TRLW
	J) ASSEMBLE STOCK			
	K) ASSEMBLE SWIVEL STUDS		4-29-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-29-03	RTL
	M) IRON SIGHT ALIGNMENT		4-29-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-29-03	RTL
640	GALLERY TEST AND TARGET	PASS FAIL	4-25-03	TRLW
	MALFUNCTION	CORRECTION	4-25-03	TRLW
	MALFUNCTION	CORRECTION	4-25-03	TRLW
	MALFUNCTION	CORRECTION	4-25-03	TRLW
	MALFUNCTION	CORRECTION	4-25-03	TRLW
645	INSPECT FOR LIVE AMMO		4-25-03	TRLW
655	FINAL INSPECTION A) HEADSPACE		4-29-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.62</u> <u>2.18</u> <u>2.20</u> <u>2.25</u> <u>2.19</u>	4-28-03	TRLW
	C) FUNCTION		4-29-03	RTL
660	PACK		4/29/03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.44	2.54		2.36	MIN. SETTING,
PULL #2	2.41	2.42		2.32	NO AVG. OF 5
PULL #3	2.27	2.51		2.38	READINGS ACCEPT
PULL #4	2.29	2.31		2.21	ABLE LESS THAN
PULL #5	2.43	2.37		2.23	
TOTAL	11.84	12.15		11.50	
AVG.	2.36	2.43		2.30	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.28	3.35		
PULL #2	3.26	3.32		
PULL #3	3.32	3.26		
PULL #4	3.30	3.30		
PULL #5	3.34	3.16		
TOTAL	16.50	16.39		
AVG.	3.30	3.27		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.19	4.30		4.31
PULL #2	4.25	4.35		4.22
PULL #3	4.10	4.30		4.11
PULL #4	4.13	4.15		4.21
PULL #5	4.10	4.29		4.07
TOTAL	20.77	21.39		20.92
AVG.	4.15	4.27		4.18

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300541.__0
FILE DATE AND TIME: 04/29/2003 00:52

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

Ave. mean .677

BARBER - M24 0161805

SERIAL NUMBER: G6300541. __0

TARGET NUMBER: 1

FILE DATE: 04/29/2003

FILE TIME: 00:52

POINT#	X	Y
1:	0.105	-0.715
2:	-0.752	-0.238
3:	0.189	0.120
4:	0.547	0.022
5:	-0.472	0.637

X CENTROID: -0.077

Y CENTROID: -0.035

POA TO CENTROID: 0.084

HORZ SPREAD: 1.299

VERT SPREAD: 1.352

GROUP SPREAD: 1.470

MIN RADIUS: 0.307

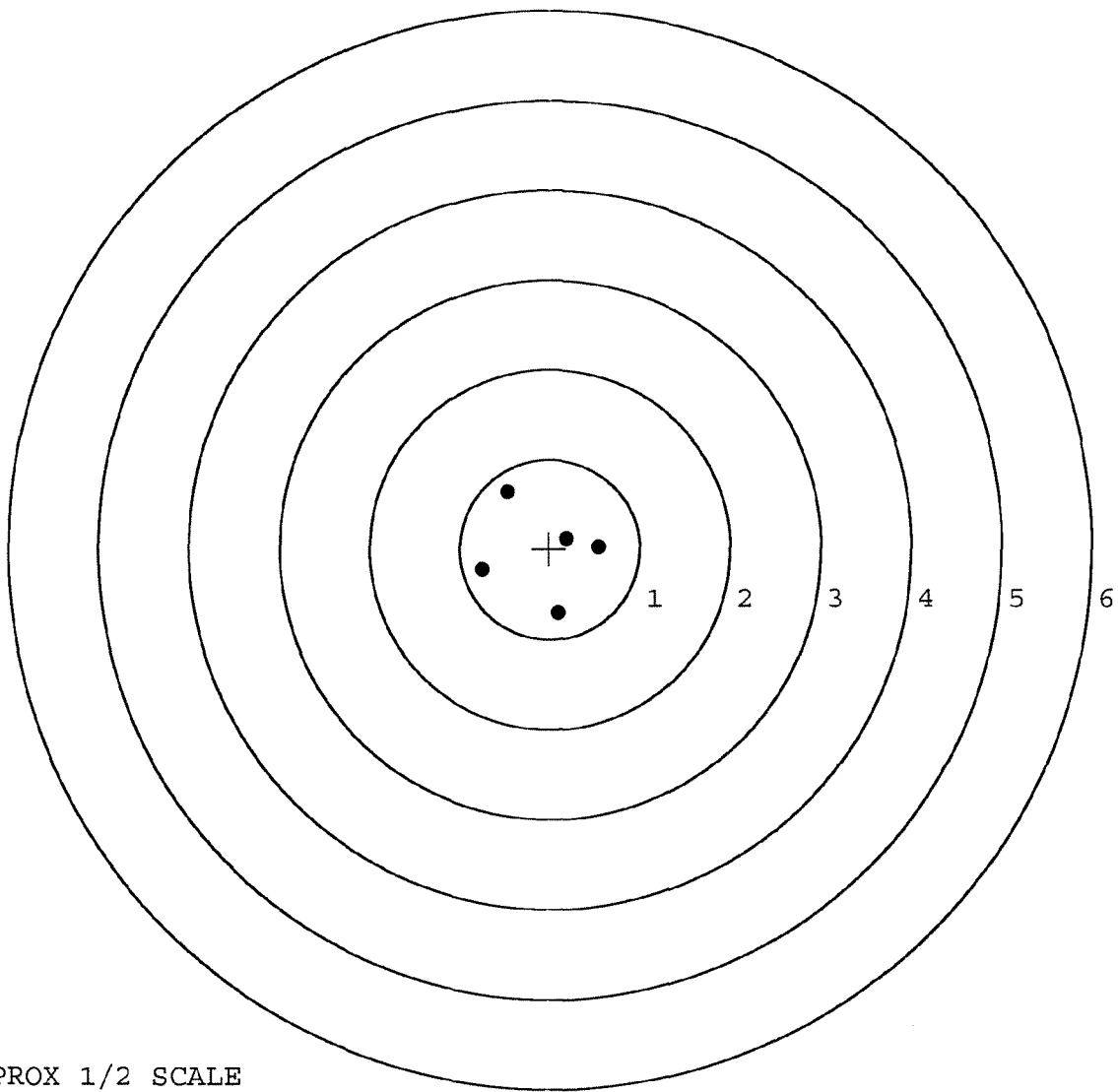
MAX RADIUS: 0.780

MEAN RADIUS: 0.624

IN 1 IN DIAMETER: 1

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



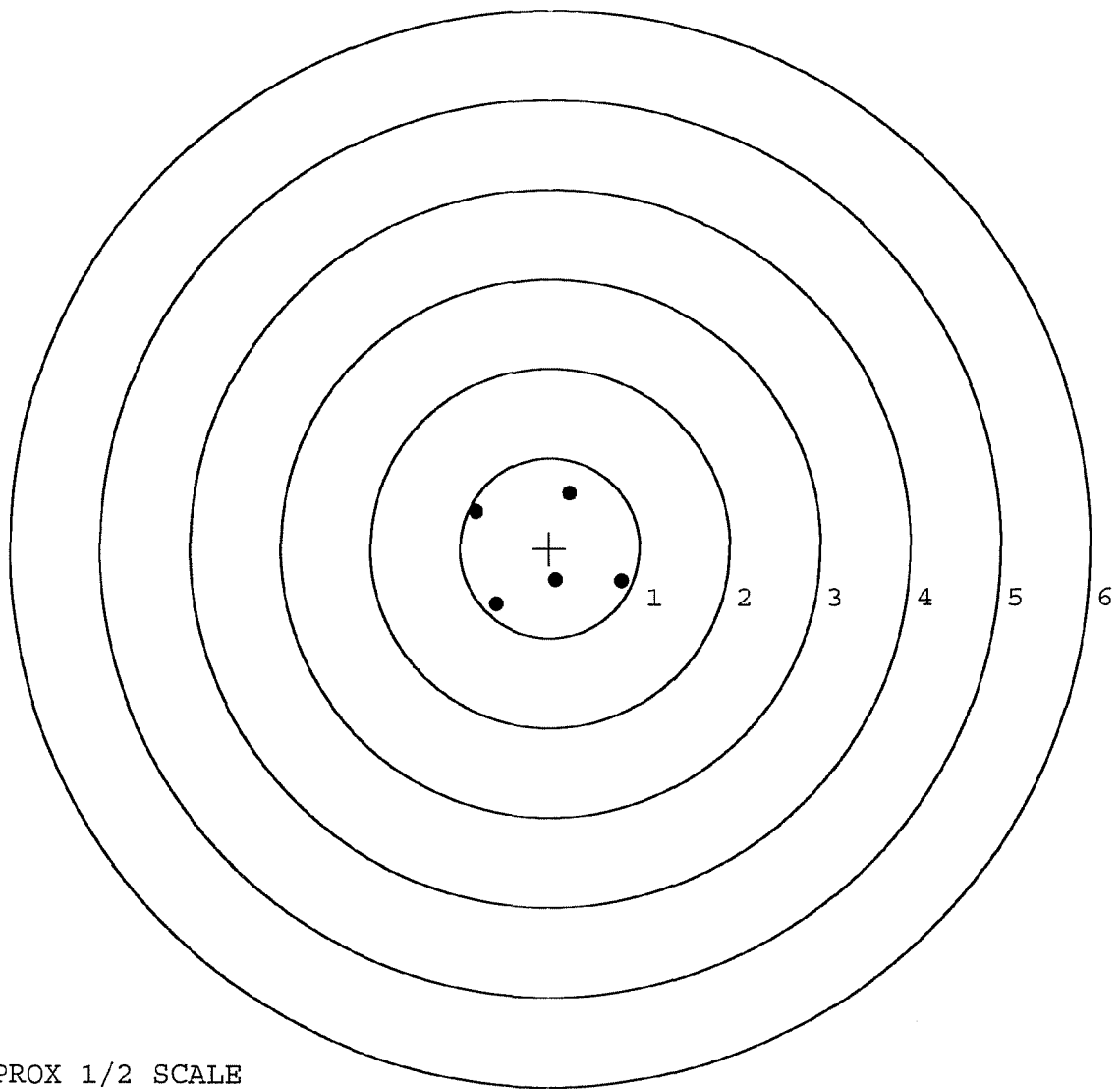
TARGET APPROX 1/2 SCALE

BARBER - M24 0161806

SERIAL NUMBER: G6300541. __0
 TARGET NUMBER: 2
 FILE DATE: 04/29/2003
 FILE TIME: 00:52

POINT#	X	Y
1:	0.804	-0.373
2:	0.072	-0.358
3:	-0.594	-0.631
4:	-0.832	0.400
5:	0.220	0.611

X CENTROID: -0.066
 Y CENTROID: -0.070
 POA TO CENTROID: 0.096
 HORZ SPREAD: 1.636
 VERT SPREAD: 1.242
 GROUP SPREAD: 1.809
 MIN RADIUS: 0.319
 MAX RADIUS: 0.921
 MEAN RADIUS: 0.730
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 5
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE