

66300632

VER
Instr
encl
safe
firea

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

46

Made in Ilion, NY Reg. U.S. Pat. & tm. Off. Marca Registrada Marque Deposee.



5716 66300632

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

ORDER 25716

M/24 7.62 NATO S.W.S. (COMPLETE SYST

UPC



0 47700 25716 7

SERIAL NO.



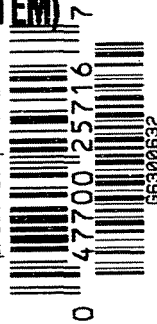
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M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

46 FORM

proof of purchase



owner registration sticker



ORDER NO.

25716

BARREL LENGTH

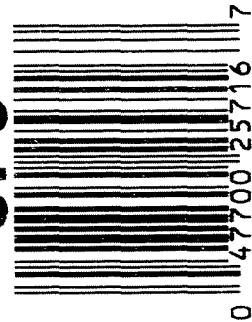
24"

CAPACITY

6

G6300632

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6300632

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-26-03	RTL
600	PROOF		3-27-03	AC
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-27-03	RTL
610	DIS-ASSEMBLE GUN		3-27-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	MAR 27 2003 OPERATOR <i>PJL</i>		
615	ROLLMARK CALIBER		4-3-03	JB
617	DRILL AND TAP SIGHT HOLES		3-27-03	TRW
620	APPLY COATINGS (BARREL ACTION)		4-5	TA
	(BOLT)		4-5	TA
625	FINAL ASSEMBLY A) CLEAN INSIDE OF BOLT ASSEMBLY			
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD			
	C) INSPECT EJECTOR HOLE FOR CHAMFER			
	D) OIL FIRING PIN ASSEMBLY			
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		5-1-03	TRW

OP #	OPERATION NAME	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>7.5</u> <u>7.0</u> <u>7.5</u>	5-1-03	TRW
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>2.75</u> <u>2.75</u>	5-1-03	TRW
	H) TRIGGER PULL TEST AND RETAINABILITY		5-1-03	RTL
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.0235</u>	5-1-03	TRW
	J) ASSEMBLE STOCK		4-23-03	RW
	K) ASSEMBLE SWIVEL STUDS		5-2-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S		4-23-03	RW
	M) IRON SIGHT ALIGNMENT		4-23-03	RW
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER		4-23-03	RW
640	GALLERY TEST AND TARGET	PASS FAIL	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
	MALFUNCTION	CORRECTION	4-24-03	A
645	INSPECT FOR LIVE AMMO		4-24-03	A
655	FINAL INSPECTION A) HEADSPACE		5-2-03	RTL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.79</u> <u>2.73</u> <u>2.82</u> <u>2.79</u> <u>2.85</u>	5-1-03	TRW
	C) FUNCTION		5-2-03	RTL
660	PACK		5/2/03	AA

BARBER - M24 0163469 TESTS
 2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 12-11-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.69		2.65	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.57	2.52		2.67	
PULL #3	2.44	2.53		2.56	
PULL #4	2.56	2.50		2.24	
PULL #5	2.53	2.53		2.56	
TOTAL	12.78	12.77		12.68	
AVG.	2.55	2.55		2.53	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.35		
PULL #2	3.45	3.36		
PULL #3	3.28	3.35		
PULL #4	3.47	3.27		
PULL #5	3.42	3.33		
TOTAL	17.02	16.66		
AVG.	3.40	3.33		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.25	4.07		3.98
PULL #2	4.26	4.09		4.25
PULL #3	4.19	4.17		4.36
PULL #4	4.27	4.16		4.33
PULL #5	4.36	4.09		4.25
TOTAL	21.33	20.58		21.17
AVG.	4.26	4.11		4.23

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300632.___0

FILE DATE AND TIME: 04/25/2003 02:01

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

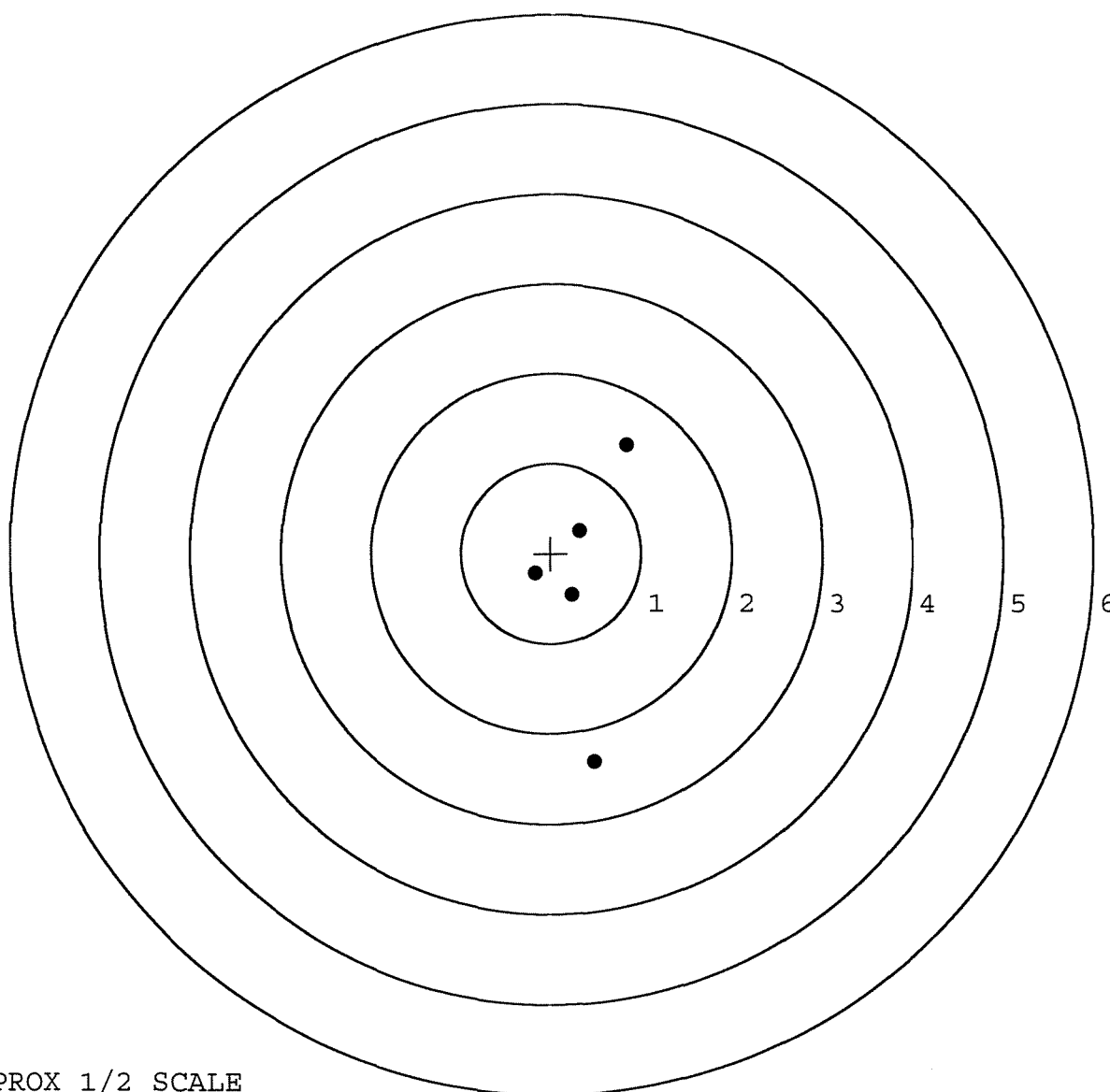
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN 933

SERIAL NUMBER: G6300632. __0
 TARGET NUMBER: 1
 FILE DATE: 04/25/2003
 FILE TIME: 02:01

POINT#	X	Y
1:	0.494	-2.316
2:	0.236	-0.461
3:	-0.178	-0.220
4:	0.321	0.247
5:	0.837	1.204

X CENTROID: 0.342
 Y CENTROID: -0.309
 POA TO CENTROID: 0.461
 HORZ SPREAD: 1.015
 VERT SPREAD: 3.520
 GROUP SPREAD: 3.537
 MIN RADIUS: 0.185
 MAX RADIUS: 2.013
 MEAN RADIUS: 0.975
 # IN 1 IN DIAMETER: 1
 # IN 2 IN DIAMETER: 3
 # in 3 IN DIAMETER: 3



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300632. __0

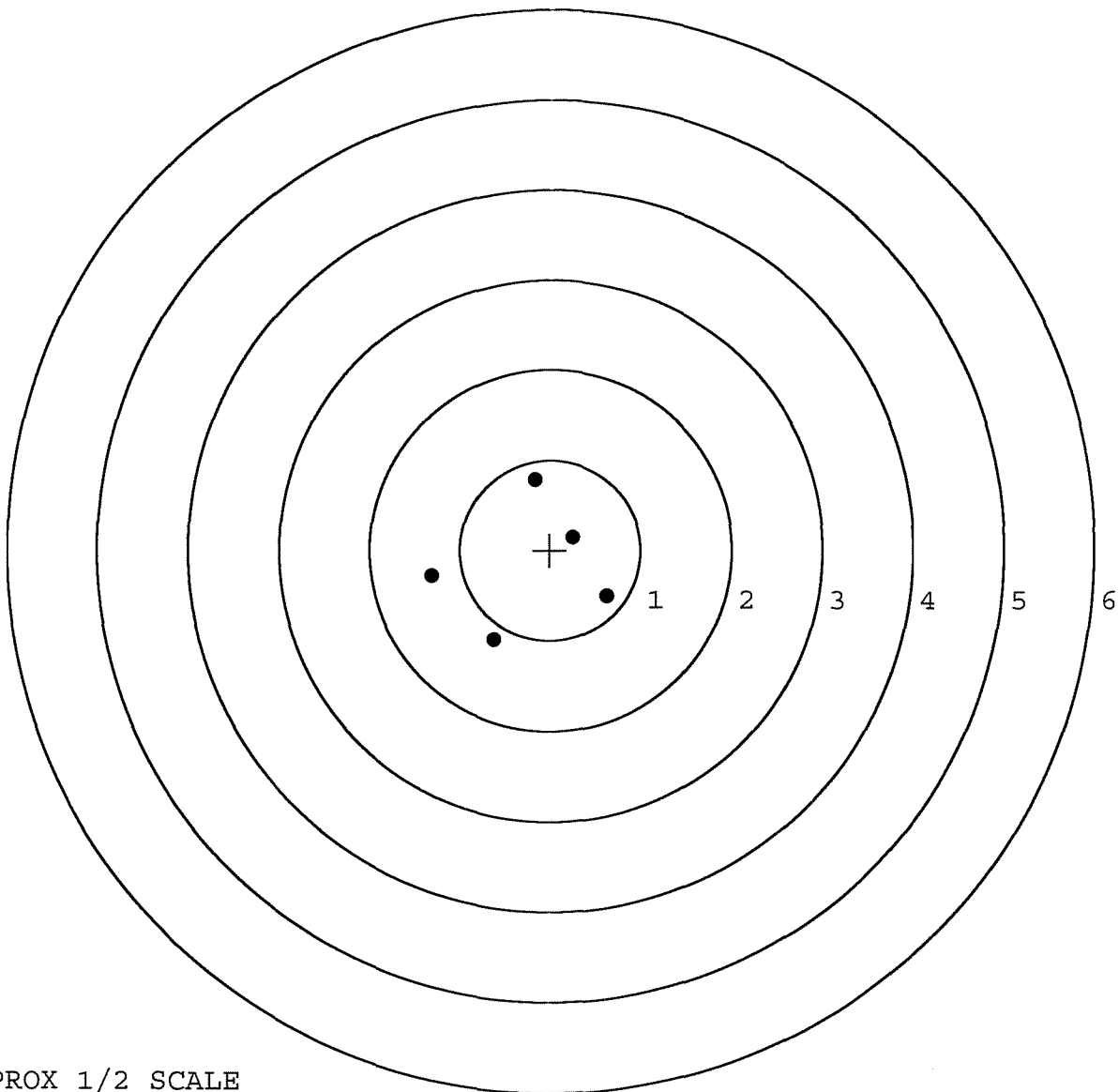
TARGET NUMBER: 2

FILE DATE: 04/25/2003

FILE TIME: 02:01

POINT#	X	Y
1:	0.628	-0.510
2:	0.256	0.141
3:	-0.170	0.781
4:	-1.309	-0.289
5:	-0.615	-0.997

X CENTROID: -0.242
Y CENTROID: -0.175
POA TO CENTROID: 0.299
HORZ SPREAD: 1.937
VERT SPREAD: 1.778
GROUP SPREAD: 1.950
MIN RADIUS: 0.590
MAX RADIUS: 1.073
MEAN RADIUS: 0.891
IN 1 IN DIAMETER: 0
IN 2 IN DIAMETER: 4
in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE