

G6300642

VERY IMPORTANT!
Instruction Book
enclosed to assure
safe use of this
rifle.

Remington®

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

Made in Union, NY Reg. U.S. Pat. & Tm. Off. Marca Registrada. Marque Deposee.

SERIAL NO. J
66300642

ORDER NO.
25716

24CX

46

5716 66300642

ORDER 25716
M/24 7.62 NATO S.W.S. (COMPLETE SYST
UPC

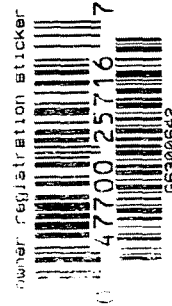
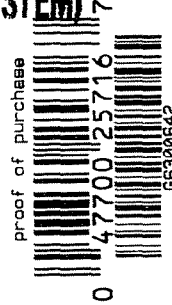


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M/24 7.62 NATO S.W.S. (COMPLETE SYST
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BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518



46 FORM

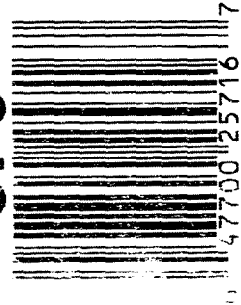
ORDER NO. **25716**

BARREL LENGTH **24"**

CAPACITY **6**

G6300642

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6300 642

OP #	OPERATION NAME	READINGS	DATE	INITIAL
575 & 580	ASSEMBLE ACTION AND STOCK		3-25-03	RTL
600	PROOF		3-25-03	RTL
607	CHECK HEADSPACE	MAGNA-FLUX INSPECTED	3-26-03	RTL
610	DIS-ASSEMBLE GUN	JAN 27 2003	3-26-03	RTL
612	MAGNAFLUX BBL ACTION MAGNAFLUX BOLT	OPERATOR <i>PR</i>		
615	ROLLMARK CALIBER		3/27/03	LB
617	DRILL AND TAP SIGHT HOLES		3-26-03	TRL
620	APPLY COATINGS (BARREL ACTION)		4-4	TA
	(BOLT)		4-4	TA
625	FINAL ASSEMBLY			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		4-9-03	DA
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		4-9-03	DA
	C) INSPECT EJECTOR HOLE FOR CHAMFER		4-9-03	DA
	D) OIL FIRING PIN ASSEMBLY		4-9-03	DA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS		4-21-03	RTL

OP #	OPERATION NAME	63568	READINGS	DATE	INITIAL
625	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.2</u> <u>5.5</u> <u>5.5</u>	4/21/03	DA
CONT.	G) SAFETY OFF FORCE	2 LBS MIN	<u>2.2</u> <u>2.2</u> <u>2.5</u>	4/21/03	DA
	H) TRIGGER PULL TEST AND RETAINABILITY			4-21-03	RTL
	I) FIRING PIN INDENT	.020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	4/21/03	DA
	J) ASSEMBLE STOCK			4-9-03	RW
	K) ASSEMBLE SWIVEL STUDS			4-21-03	RTL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			4-21-03	RTL
	M) IRON SIGHT ALIGNMENT			4-21-03	RTL
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			4-21-03	RTL
640	GALLERY TEST AND TARGET		PASS FAIL	4-14-03	TRW
	MALFUNCTION		CORRECTION	4-14-03	TRW
	MALFUNCTION		CORRECTION	4-14-03	TRW
	MALFUNCTION		CORRECTION	4-14-03	TRW
	MALFUNCTION		CORRECTION	4-14-03	TRW
645	INSPECT FOR LIVE AMMO			4-14-03	TRW
655	FINAL INSPECTION A) HEADSPACE			4-21-03	RTL
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.86</u> <u>2.79</u> <u>2.75</u> <u>2.84</u>	4/21/03	DA
	C) FUNCTION			4-21-03	RTL
660	PACK			4/22/03	DA

2.50# + .50#
 3.00# + .75#
 4.00# + 1.00#

DATE 11-22-02

TESTER TRW

	2.50# INITIAL	2.50# AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50#		COMMENTS
PULL #1	2.68	2.47		2.79	MIN. SETTING, NO AVG. OF 5 READINGS ACCEPT ABLE LESS THAN
PULL #2	2.55	2.54		2.74	
PULL #3	2.56	2.52		2.57	
PULL #4	2.55	2.50		2.68	
PULL #5	2.53	2.50		2.64	
TOTAL	12.87	12.53		13.42	
AVG.	2.57	2.50		2.68	

	3.00# INITIAL	3.00# AFTER 20 CYCLES		COMMENTS
PULL #1	3.23	3.05		
PULL #2	3.13	3.04		
PULL #3	3.11	3.06		
PULL #4	3.19	3.03		
PULL #5	3.10	3.05		
TOTAL	15.76	15.23		
AVG.	3.15	3.04		

	4.00# INITIAL	4.00# AFTER 20 CYCLES	MAX SETTING GREATER THAN 4#	RESET TO 4# & TARGET & ACCU
PULL #1	4.43	4.30		4.17
PULL #2	4.44	4.38		4.18
PULL #3	4.37	4.36		4.20
PULL #4	4.46	4.29		4.15
PULL #5	4.37	4.27		4.28
TOTAL	22.07	21.60		20.98
AVG.	4.41	4.32		4.19

SNIPER WEAPON SYSTEM - UNIQUE STATISTICAL INFORMATION

FIREARM SERIAL NUMBER / DATASET NAME: G6300642.__0
FILE DATE AND TIME: 04/15/2003 01:25

THE FOLLOWING DATA IS ALL REPORTED IN UNITS OF INCHES

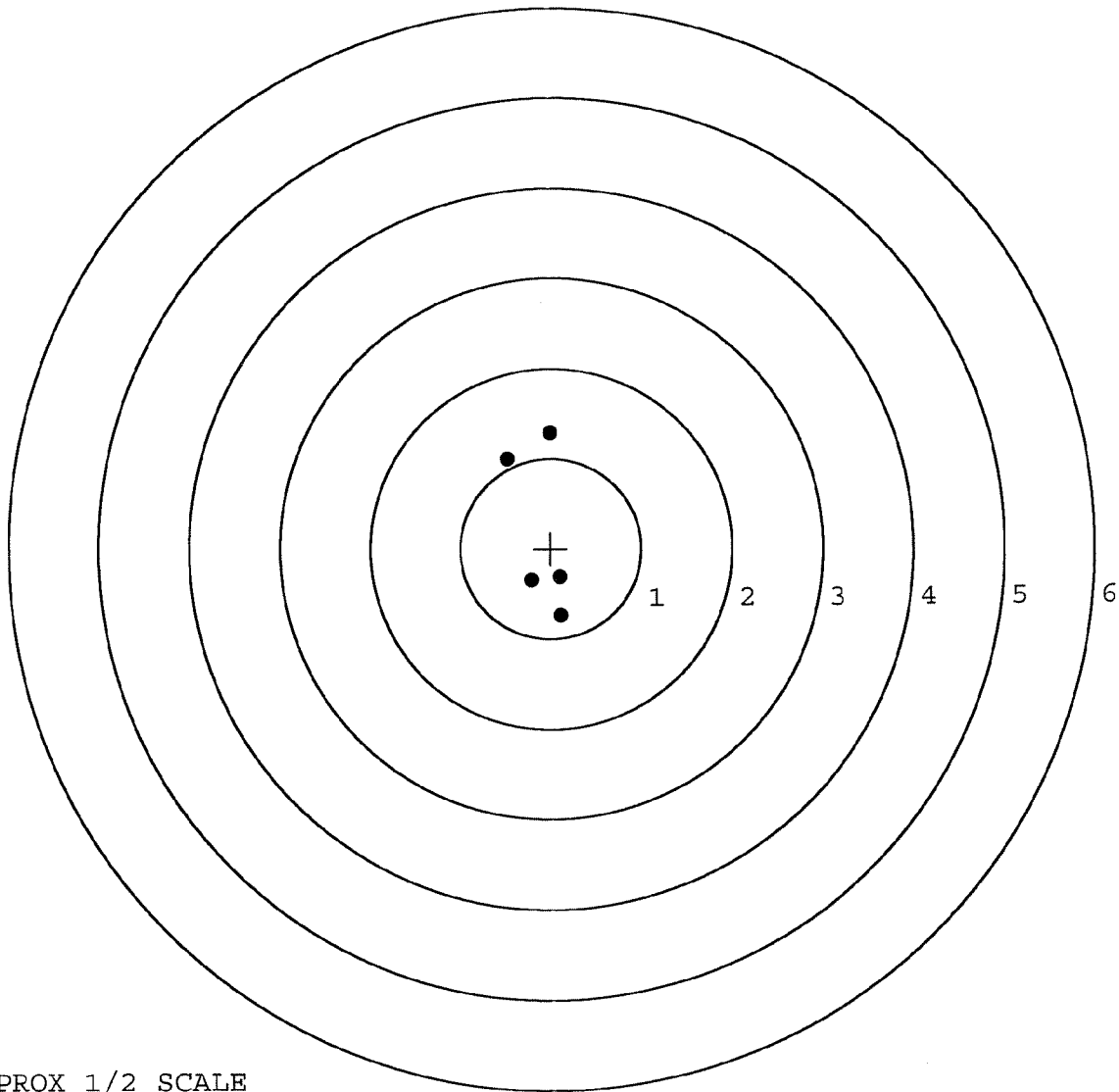
ERROR - NOT POSSIBLE TO REPORT SWS STATS ON DATA
WHERE TOTAL TARGETS ARE NOT EQUAL TO FIVE

AVE. MEAN .6935

SERIAL NUMBER: G6300642. __0
 TARGET NUMBER: 1
 FILE DATE: 04/15/2003
 FILE TIME: 01:25

POINT#	X	Y
1:	0.107	-0.751
2:	-0.214	-0.359
3:	0.105	-0.325
4:	-0.479	0.997
5:	-0.006	1.283

X CENTROID: -0.097
 Y CENTROID: 0.169
 POA TO CENTROID: 0.195
 HORZ SPREAD: 0.586
 VERT SPREAD: 2.034
 GROUP SPREAD: 2.037
 MIN RADIUS: 0.534
 MAX RADIUS: 1.118
 MEAN RADIUS: 0.809
 # IN 1 IN DIAMETER: 0
 # IN 2 IN DIAMETER: 4
 # in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE

SERIAL NUMBER: G6300642. 0

TARGET NUMBER: 2

FILE DATE: 04/15/2003

FILE TIME: 01:25

POINT#	X	Y
1:	0.711	-0.569
2:	-0.676	-0.604
3:	-0.308	0.089
4:	-0.098	0.171
5:	0.092	0.514

X CENTROID: -0.056

Y CENTROID: -0.080

POA TO CENTROID: 0.097

HORZ SPREAD: 1.387

VERT SPREAD: 1.118

GROUP SPREAD: 1.387

MIN RADIUS: 0.254

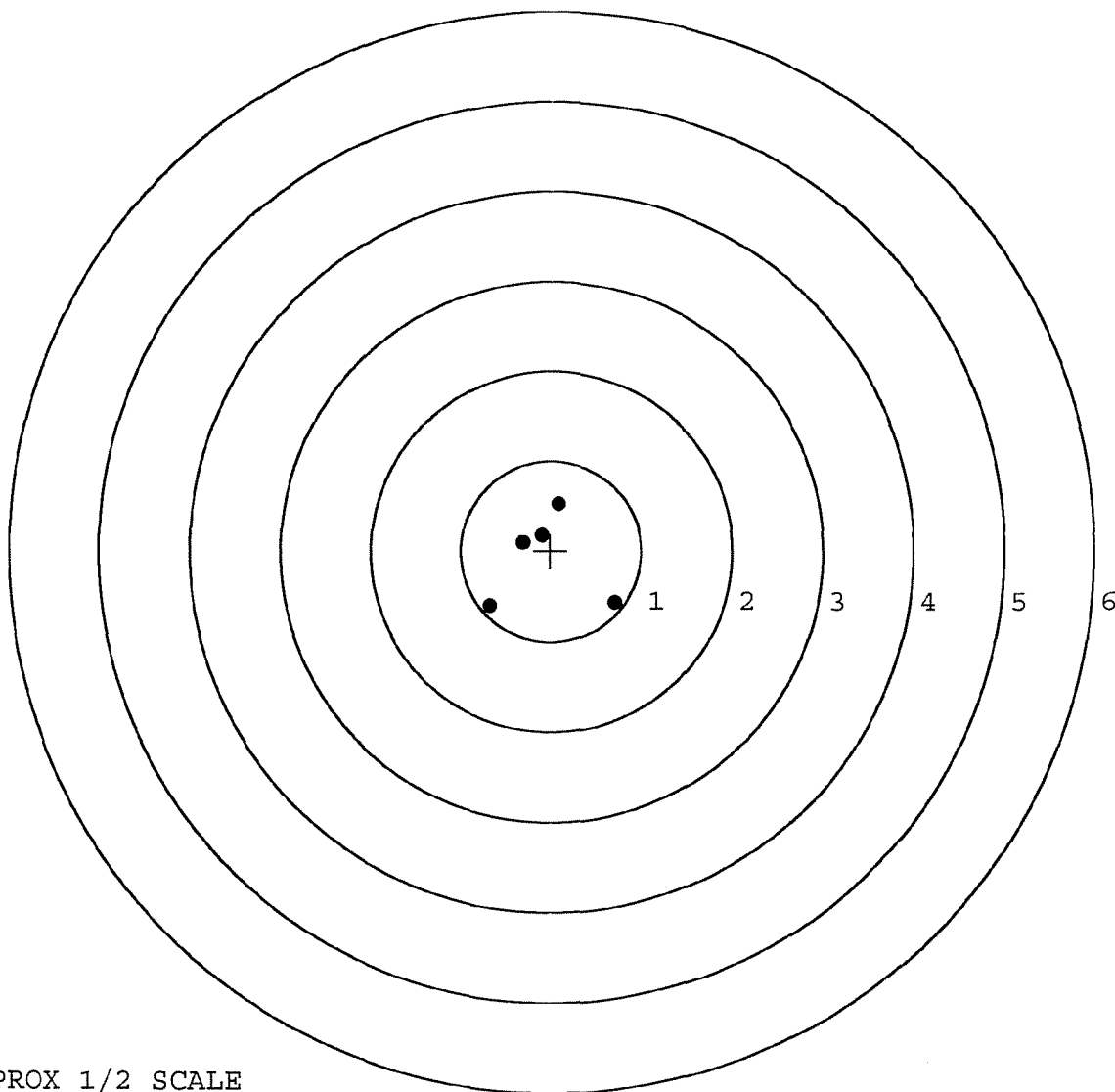
MAX RADIUS: 0.910

MEAN RADIUS: 0.578

IN 1 IN DIAMETER: 2

IN 2 IN DIAMETER: 5

in 3 IN DIAMETER: 5



TARGET APPROX 1/2 SCALE