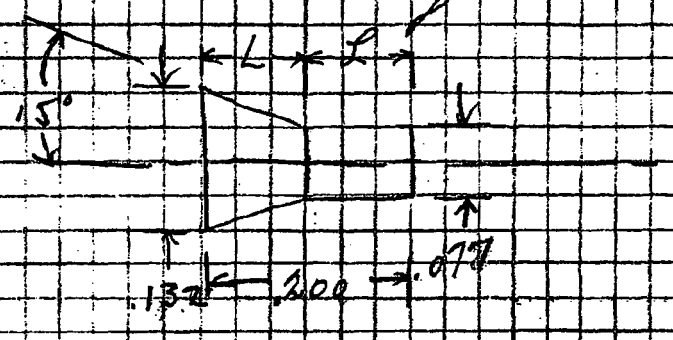
DATE 7-14-44

SUBJECT OF EXPT. Bolt Head - Staking Tool

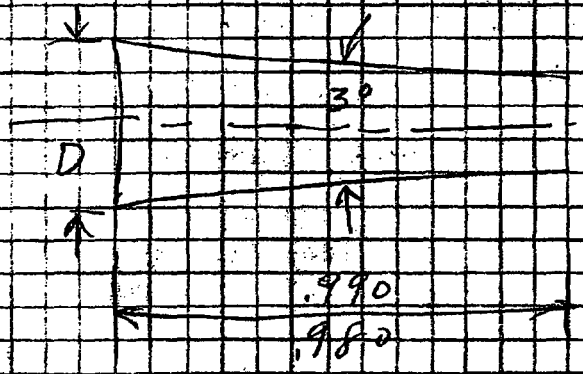


FIND Min L $\frac{.132 - .077}{R} \div \frac{L}{1} = \text{Tan } 15°$

$= .2679$

$L = \frac{.0275}{.2679} = .1027$

Min $L = .200 - .103 = .097$



FIND MAX & MIN D $\frac{D_{max} - .132}{2} \div .990 = \text{Tan } 15° = .0262$

$D_{max} - .132 = .990 \times .0262 \times 2 = .0518$

$D_{max} = .1838$

$D_{min} - .178 = .980 \times .0262 \times 2 = .0513$

$D_{min} = .1793$

$.179$
$.178$
$.001$
$.092$
$.0165$

EXPERIMENTER DATE

WITNESS DATE