

EXHIBIT 5M/721 Schedule

In the report as of May 1st issued May 6th, the schedule for the M/721 was reviewed as Exhibit 5. Also included was a listing of temporary operations to be performed because of late scheduled receipt of some machines.

During the month of May, a meeting was held by Mr. Dorr, G. O. Clifford, and H. A. Brown, and a revised schedule set up and recommended to M. R. Warden in Mr. Dorr's letter dated May 10th. The following is the revised schedule:

Design completed on all tools	July 15, 1946
All tools delivered	Oct. 1, 1946
All pilot operations started	Nov. 1, 1946
Start assembly of pilot gun	Dec. 1, 1946
Start assembly in Production Dept.	Jan. 1, 1947
Assemble guns to the warehouse-	

*During January, 1947	50
During February, 1947	500
During March, 1947	1500
During April, 1947	2100

*Does not include Pilot operation guns produced by Technical.

As a result working with the Plant and Technical, revised R&M schedule charts were prepared.

There are continual changes in promises by vendors on delivery dates for machines. For example, the broach for the 2nd, 3rd, and 7th operation on the Receiver was changed from March 16th to a June 30th shipping date. On the Cincinnati #5 Grinder, we were advised shipment would be made May 4th; as of May 29th shipment has not been made. External conditions are having an effect on vendors.

Certain temporary operations may be eliminated when the M/721 is placed into production as the 3 months added time will permit receipt and use of machines previously promised for October, November, and December, if vendors meet their promises.

As of June 1, 1946 the following items should be expedited:

Manufactured ComponentsReceiver-

Shipment of LaPoint broach for second operation in order to start pilot operations. Latest promise shipment June 30, 1946.

EXHIBIT 5
(Continued)

M/721 Schedule

On revised schedule as of June 1st, the following is the summary of behind schedule items based on operations:

Manufactured Parts

Design late	-- 46*
Placement of orders held up - delay in receiving quotes, etc.	-- 8
Vendor delivery late	-- 7

* 31 cases- Design states drawings ready to be or already transmitted to Plant.

Purchased Parts - (Although a large number shown late - parts will not be required until latter part of 1946)

Design late	-- 3*
Placement of orders held up - delay in receiving quotes, etc.	-- 2
Vendor delivery late	-- 31

* 2 late due to redesign of Follower and Magazine assembly.

On purchased parts close attention should be paid to the following. The Front Sight ramp should be carefully watched to see that the experimental work being performed by the vendor is completed as soon as possible. The gage drawings on this part are promised out of Technical on June 15th.

The Bolt Handle stock and machining of first operations by an outside concern should be carefully watched to avoid any time loss.

The promise dates by vendors on Purchased Parts must be watched closely. The revised schedule allows an additional 3 months time before these parts are required, but it is advisable to obtain the parts as promptly as possible, so possible difficulties may be handled. We can assemble in November and December 1946, or sooner if possible.

During the month of May, seven parts were redesigned and redrawn:

- | | |
|-------------------|--------------------------|
| 1. Magazine M/721 | 5. Butt Plate |
| 2. Magazine M/722 | 6. Magazine Spring M/721 |
| 3. Follower M/721 | 7. Magazine Spring M/722 |
| 4. Follower M/722 | |

VGD/bc