

CC: E. S. ...  
W. A. BEST D. E. MILLER  
A. D. GORDON J. W. MILLER  
H. J. HACKMAN R. A. WILLIAMSON  
E. J. MOCK A. PROKOP  
J. CONNORS W. WOOD  
N. ALEXANDER

January 25, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

TIME & PLACE: 10:00 a.m. E. J. Mock's Office-Dept. 79

PRESENT: E. J. Mock A. Prokop  
J. Connors W. Wood  
N. Alexander

OLD BUSINESS:

1. Items Closed:

1. M/721-722 Sear-Oper. 16, 18-Process Records have been filed in area and equipment corrected.
2. M/721-722 Safety Cam Oper. 16, 18- Process Records have been filed in area and equipment corrected.

11. Problems:

1. M/121 Breech Block Opers. 16, 17, 18-Process Record, Past Practice Record, and gages on job do not agree.
  - a. Still under investigation by Technical.
  - b. A. Prokop and J. Connors to follow.
2. M/121 Action Bar Oper. 47- Wall thickness thinner than past Practice Record limits; span of slots wider than max. gage limits; gage W-932; Blks. W-932-1, W-932-2 listed in Process Record but are not on job.
  - a. Previous discussion was that some gages cannot be used because of present tolerance and fixture clamping characteristics.
  - b. A. Prokop requested Model Drawing change 1/17/50.
  - c. A. Prokop to follow.
3. M/121 Hammer Oper. 34-4- Postion lengthwise of notch appears uncontrollable to present tolerance of .002. The observed standard deviation indicates a tolerance of .003 is used.
  - a. Operation not running at present-no work.
  - b. A. Prokop, J. Connors, W. Wood to follow.
4. M/121 Breech Block Oper. 23-A-Devels off position.
  - a. New gage drawing completed and new gage being made.
  - b. A. Prokop to follow.