

-2-

11. Problems:

5. M/121 Trigger Oper. 18- Form Back End Finish & Burr-  
Gage RW-3037 on job but not being used.
  - a. New locating pin being placed on gage. If gage is found unnecessary to operation, it will be removed.
  - b. A. Prokop to follow.
6. M/121 Trigger Oper. 22- Mill Notch-Gage RW-3455  
supercedes RW-643 as per Process Record. Past  
Practice Record lists gage change but no change in  
previous limits.
  - a. It was decided to follow job for one week to determine performance.
  - b. A. Prokop, W. Wood to follow.
7. M/870 Ejector Oper. 4-T-Grind .156-.153 dimension  
Front End- The present method of measuring the  
depth of grind with mics, while the component is  
in the fixture does not appear to be positive enough  
for control.  
Receiving gage 64999 is listed in Process Record  
but is not on job.
  - a. The operation is still under investigation by Technical. Gage 64999 has not been received-  
promised for 1/20/50.
  - b. A. Prokop to follow.

NEW BUSINESS:

1. Problem: M/121 Action Bar Oper. 51- Hand Mill Guard Clearance-  
Position sidewise of clearance shows too wide a  
variation for the tolerance. Use of mics. temporarily  
authorized.

Discussion: It was decided to measure the cut at a different  
point and to have A. Prokop review the model drawing  
for necessary changes.

Assignment: A. Prokop to follow.
2. Problem: M/121 Breech Block Oper. 36, 37, 38-Hand Mill  
Cartridge Ways 1st and 2nd; Hand Mill Bevel on Face-  
All 3 of these operations show depth of cut from  
locating side of part to be deeper than max. gage limits.

Discussion: It was pointed out that these 3 operations were run so  
as to blend with each other and not necessarily to gage  
limits. It was decided to have A. Prokop review &  
determine proper gage limits.

Assignment: A. Prokop to follow.