

W. E. Dunn	W. E. Chest
W. E. Dunn	D. E. Miller
A. D. Gordon	J. V. Miller
E. J. Nathan	E. A. Williams
E. J. Roth	A. P. P. P.
E. J. Connors	E. K. Alvin
E. J. Dunn	E. Young
	E. Wood

February 8, 1950

SUBJECT: QUALITY MEETING MINUTES (WEEKLY)

SINK & PLAGE, 10:49 AM, E. J. Koch's Office - Page 79

PARENT:		1	Troked
		2	Young
		3	Wood

References

- W/870 - Director - Unit 1-1 - Received page 6493 is on job.
W/871 - Chief Clerk - Unit 1-1 - Received page 6493 is on job.
W/872 - Chief Clerk - Unit 1-1 - Received page 6493 is on job.
W/873 - Chief Clerk - Unit 1-1 - Received page 6493 is on job.

Abstract

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- [illegible]

2. It was decided to place the following changes in the Part Practice Record:

1. One, 36- Use max. wing of base gage N-750 as "Go" depth of front face (same gage) to be held to same width of cut to run to gage NW-158 and 2.002 over max. plug.
2. Over, 37- Use max. wing of base gage N-750 as "Go" depth of front face (same gage) to be held to gage width and angle of cut to be held to gage NW-119 as previously specified.

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11. Problems:

The following problems were discussed with Tech. Engr., E. Young:

2. W/121 Breech Block -Over. 36, 37, 38

3. Over. 38- Use max. wing of base gage RW-2039 as "Go".

b. Further it was decided to supply a sample part at each of the 3 operations to show the necessary direction of mismatch.

3. W/121 Breech Block Over. 37-1-Top face of flush pin of gage RW-3277 does not appear to be parallel with the measuring steps of the gage block. Further, it is understood that Technical has made a model drawing change which will alter this gage.

a. RW-3277 to be sent to Tool Room for change.

4. W/121 Action Bar Over. 47- Wall thickness thinner than Past Practice Record limits; span of slots wider than max. gage limits; Gage W-932; Blks. W-932-1 and W-932-2 are listed in Process Record but are not on job.

a. It was decided to replace gage W-932; Blks. W-932-1 and W-932-2; gage RW-419 with visual sample.

b. It was understood that a model drawing change would be requested.

Production Supervision and A. Prokop to follow all above problems.

111. FURTHER PROBLEMS:1. W/121 Breech Block Over. 23-A-Bevels off position.

a. New gage being made.

b. A. Prokop to follow.

2. W/121-2 Repair Gun Over. 20- It was previously agreed that the present dial unit might be graduated in divisions smaller than necessary.

a. It was decided to request the use of a dial unit graduated in 0.00025".

b. A. Prokop to follow.

Remarks:

1. The current Weekly Quality Index was discussed and necessary corrective action taken.

W. Wood
For the Committee